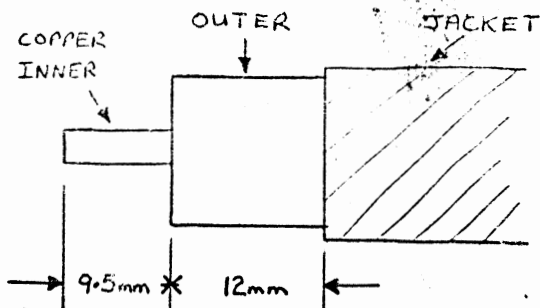




S.L.
EL331

1. Prepare cable end
2. Cut collet once only with hack-saw To Take up slack on AL. outer.
3. Slide cable end sleeve onto cable.
4. Fit collet assembly to AL. outer.
5. Solder centre pin to copper inner.
6. Place washer against the end of AL. outer.
7. Fit PTFE spacer over centre-pin, and locate washer in groove
8. Fit PTFE washer into connector head.
9. Align connector head over centre-pin, push home and screw up cable sleeve.
10. If connector rotates after firmly tightening, enlarge hack-saw cut in collet until it grips firmly around the AL. outer.
11. Seal connector/cable with denso tape.

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