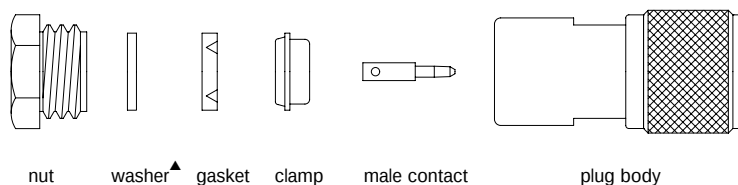


Assembly Instructions-C8

Type N

Amphenol®

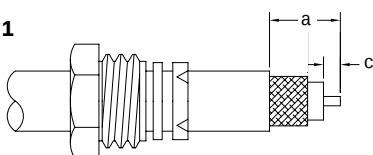
CLAMP TYPES



Amphenol Number	Connector Type	Cable RG-/U	Strip Dims., inches (mm)	
			a	c
18750	N Angle Plug	58, 141, 142	.484(12.3)	.234(5.9)
34025	N Plug	58, 141, 142	.390(9.9)	.203(5.2)
34025-RFX	N Plug	58, 141, 142	.354(9.0)	.177(4.5)
35275	N Bulkhead Jack	55, 58, 141, 142, 223	.561(14.3)	.172(4.4)
36250	N Panel Jack	55, 58, 141, 142, 223	.375(9.5)	.188(4.8)
82-63	N Jack	8, 9, 87A, 144, 165, 213, 214, 216, 225	.281(7.1)	.156(4.0)
82-67	N Bulkhead Jack	8, 9, 87A, 144, 165, 213, 214, 216, 225	.281(7.1)	.156(4.0)
82-202	N Plug	8, 9, 144, 165, 213, 214, 216, 225	.359(9.1)	.234(6.0)
82-202-1006	N Plug	Belden 9913	.359(9.1)	.234(6.0)
82-202-RFX	N Plug	8, 213, 214	.315(8.0)	.177(4.5)
82-209-1006	N Jack	Belden 9913, Times AA-6146, 8 group	.281(7.1)	.156(4.0)
82-312	N Plug	8, 9, 144, 165, 213	.359(9.1)	.234(5.9)
82-3202	N Plug	8, 9, 144, 165, 213	.270(6.9)	.150(3.8)

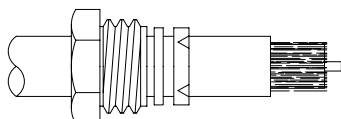
▲ Not supplied with part number 36250, 082-63, 082-312, 082-3203

Step 1



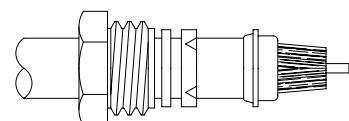
Step 1 Place nut, washer and gasket (with "V" groove toward open end of cable) over cable, and cut off jacket to dim. **a**.

Step 2



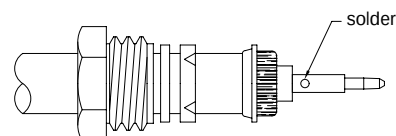
Step 2 Comb out braid and fold out. Bare center conductor to dim. **c** as shown.

Step 3



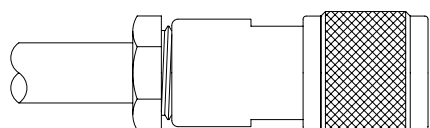
Step 3 Pull braid wires forward and taper toward center conductor. Place clamp over braid and push back against cable jacket.

Step 4



Step 4 Fold back braid wires as shown, trim braid to proper length and form over clamp as shown. Tin center conductor and solder on contact.

Step 5



Step 5 Insert cable and parts into connector body. Make sure sharp edge of clamp seats properly in gasket. Tighten nut.