## Assembly instruction Series C, N, J , No. 3008

Scisors       Cable entry: Screw-type         Solder SN/Pb 60/40       Connector types: (e.g.)         Solder SN/Pb 60/40       11 0-50-7-4c         Solder SN/Pb 60/40       11 0-50-7-4c         Spanner 16 mm (74 Z-0-0-3)       Suitable cables e.g.:         RG 213/U       RG 213/U         RG 213/U       RG 213/U         RG 213/U       RG 213/U         RG 213/U       RG 213/U         Soldered       soldered	Tools and materials required: Stanley blade Scissors Soldering iron 250 Watts Solder Sn/Pb 60/40 activated rosin flux Spanner 16 mm (74 Z-0-0-3)		Straight cable connectors for flexible cables Cable entry: Screw-type			
Solder Sn/Pb 60/40       Connector types: (e. g.)       11 (J-75-7-2c)         Solder Sn/Pb 60/40       Solder Sn/Pb 60/40       11 (J-75-7-2c)         Spanner 16 mm (74 Z-0-0-3)       Suitable cables e.g.:       11 (J-75-7-2c)         This connector is supplied       Suitable cables e.g.:       16 (B 213/U)       RG 213/U       RG 213/U         Proprint       Centre contact:       soldered       soldered       soldered         supplied with types 24 C and 24 N only       Image: Contact is supplied is in the sold is in the sone. The sold						
is supplied       centre contact:       soldered       soldered       soldered         * upplied with       spes 24 C and 24 N       image: the soldered       screwed       screwed         Silde nut A, washer B and gasket C onto cable.       Prepare cable according to diagram (6.5 mm for angle connectors).       CAUTON: Do not damage braid!         Cables with double braid: Remove 9 mm (7 mm for angle connectors).       CAUTON: Do not damage braid!       Cables with double braid: Remove 9 mm (7 mm for angle connectors).         Image: the sold of the sold			11 C-50-7-4c 21 C-50-7-2c	11 N-50-7-4c 21 N-50-7-6c		
In 9 (10) parts       Centre contact:       soldered       soldered       soldered       soldered       soldered         * supplied with types 24 C and 24 N only       Image: Centre contact:       Image: Centre contact:       Soldered       screwed       screwed       screwed       screwed       screwed         Image: Centre contact:       Image: Centre contact:       Image: Centre contact:       screwed       s	is supplied	Suitable cables e.g.:	RG 213/U	RG 213/U	RG 213/U	
supplied with types 24 C and 24 N       Image: Construction of the supplication		Centre contact:	soldered	soldered	soldered	
types 24 C and 24 N       Image: Construction of the second s		Braid:	screwed	screwed	screwed	
<ul> <li>Prepare cable according to diagram (6,5 mm for angle connectors).</li> <li>CAUTION: Do not damage braid!</li> <li>Cables with double braid: Remove 9 mm (7 mm for angle connectors) of jacket.</li> <li>Armoured cables: Slide two-piece FK-armour-clamp on cable instead of nut A.</li> <li>Remove 29 mm of armour (27 mm for angle connectors).</li> <li>Push braid back and widen it slightly but do not comb it of Cut back dielectric 5 mm perpendicular to cable axis (3 mm for angle connectors).</li> <li>Taper braid towards center conductor.</li> <li>Position braid clamp D so that its shoulder fits against cable sheath.</li> <li>Fold back braid over clamp D and trim overlapping braid position bushing E, insulator F and gasket L.</li> <li>Heat inner conductor into bore, immediately remos solder into bore.</li> <li>Push prepared cable into connector body K, with from part of insulator H, and tighten nut A.</li> <li>Tory to finale into connector body.</li> <li>Armoured cable: Finally screw on and tighten armour clamp</li> </ul>	types 24 C and 24 N					
Push braid back and widen it slightly but do not comb it of Cut back dielectric 5 mm perpendicular to cable axis (3 mm for angle connectors).         Image: the standard s		85.65	Prepare cable according to diagram (6,5 mm for angle connectors). CAUTION: Do not damage braid! Cables with double braid: Remove 9 mm (7 mm for angle connectors) of jacket. Armoured cables: Slide two-piece FK-armour-clamp on cable instead of nut A.			
Taper braid towards center conductor. Position braid clamp D so that its shoulder fits against cable sheath.Image: the table of tabl						
Image: Constraint of the second se			Position braid clamp D so that its shoulder fits against			
Push prepared cable into connector body K, with front part of insulator H, and tighten nut A. Torque 10 Nm value. Do not rotate cable in connector body. Armoured cable: Finally screw on and tighten armour clar			Heat inner contact G using a soldering iron (approx. 250 W) and flow small amount of solder into bore. Push cable inner conductor into bore, immediately remove			
For cable assemblies subjected to particular tensile strength, connectors can be fitted wigth the GUK-cable clamping. Please ask for data leaf			with front part of Torque 10 Nm val Do not rotate cat	with front part of insulator H, and tighten nut A. Torque 10 Nm value.		
	For cable assemblies subjected to	particular tensile strength, connecto	ors can be fitted wigth the	GUK-cable clamping. Ple	ase ask for data leaflets	

SUHNER's skilled staff and specialised equipment are available to carry out complete R. F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.

