

Assembly instruction Series UHF, N J8 No. 3076

Tools and materials required:

Stanley blade
 Scissors, Screwdriver
 Crimp tool (see table below)
 Soldering iron 100 Watts
 Solder Sn/Pb 60/40 \varnothing 0,8 mm
 activated rosin flux

Angle plug for flexible cable

Cable entry: Crimp (inner conductor soldered)

Connector types: (e. g.)

16 UHF 0-7-4c 16 N 50-7-30c
 16 UHF 0-7-5c 16 N 50-7-31c

This connector is supplied in 3 parts

Suitable cables: (e. g.)

RG 213/U
 RG 214/U

Centre contact: capt.

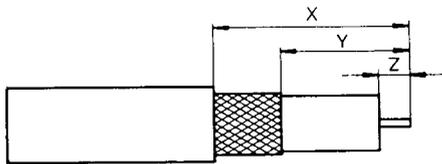
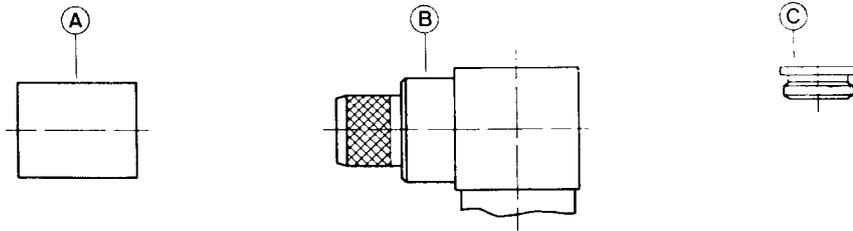
soldered

Braid:

cavity D

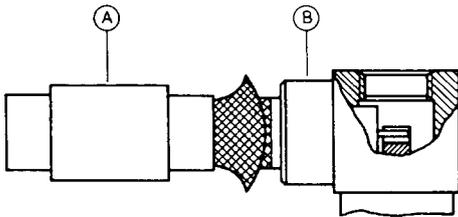
Crimp tool:

3 D (violett)

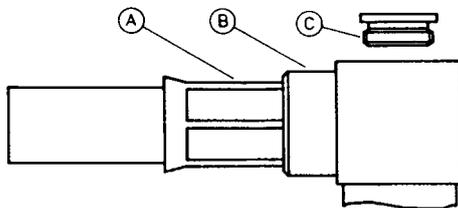


Type	X	Y	Z
16 UHF	26	17	4
16 N	21	12,5	4

Prepare cable according to diagram.
CAUTION: Do not damage braid, dielectric and inner conductor of cable!



Remove cover from connector body B.
 Slide ferrule A onto cable.
 Splay out braid by a conical movement of the crimp spigot.
 Push spigot of connector body B under braid.
 Centre conductor of the cable must slide into the hollow of the contact pin.



Slide ferrule over braid and crimp as close to connector body B as possible.
 Solder inner conductor and screw on cover C.



SUHNER's skilled staff and specialised equipment are available to carry out complete R. F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



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