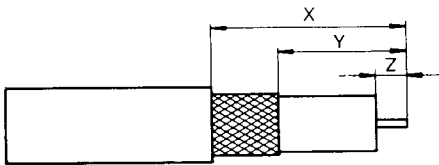
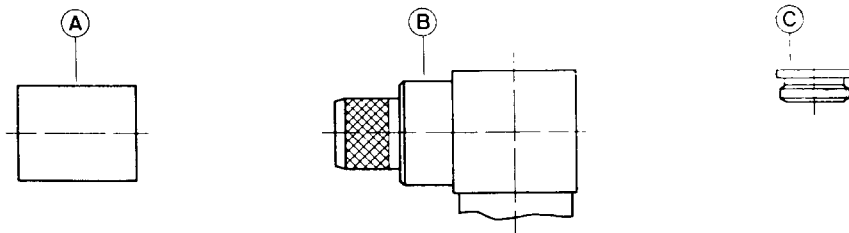


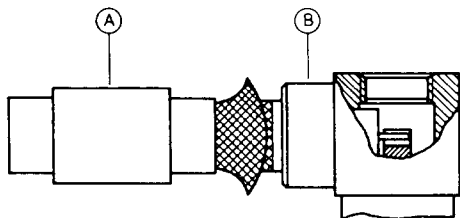
# Assembly instruction Series UHF, N J8 No. 3076

<b>Tools and materials required:</b> Stanley blade Scissors, Screwdriver Crimp tool (see table below) Soldering iron 100 Watts Solder Sn/Pb 60/40 $\varnothing$ 0,8 mm activated rosin flux		<b>Angle plug for flexible cable</b>		
		<b>Cable entry:</b> Crimp (inner conductor soldered)		
		<b>Connector types: (e. g.)</b> 16 UHF 0-7-4c      16 N 50-7-30c 16 UHF 0-7-5c      16 N 50-7-31c		
This connector is supplied in 3 parts	<b>Suitable cables: (e. g.)</b>	RG 213/U RG 214/U		
	<b>Centre contact: capt.</b>	soldered		
	<b>Braid:</b>	cavity D		
	<b>Crimp tool:</b>	3 D (violett)		

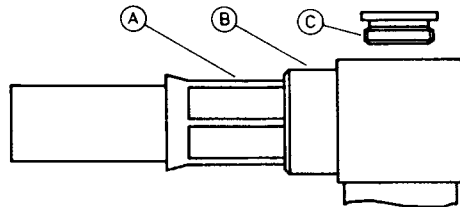


Type	X	Y	Z
16 UHF	26	17	4
16 N	21	12,5	4

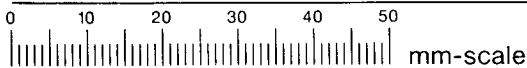
Prepare cable according to diagram.  
CAUTION: Do not damage braid, dielectric and inner conductor of cable!



Remove cover from connector body B.  
Slide ferrule A onto cable.  
Splay out braid by a conical movement of the crimp spigot.  
Push spigot of connector body B under braid.  
Centre conductor of the cable must slide into the hollow of the contact pin.



Slide ferrule over braid and crimp as close to connector body B as possible.  
Solder inner conductor and screw on cover C.



SUHNER's skilled staff and specialised equipment are available to carry out complete R. F. lead-assembly on your behalf.  
We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.