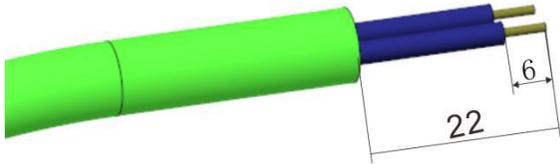


SP21、SP29、SY21 Plug Screw Termination Assembling Instruction

1. Strip the cable. (mm)



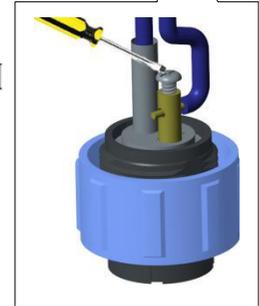
2. Put the cable through all parts.



3. Screw the wire to the contact.

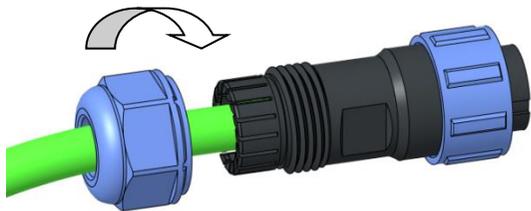


0.1-0.15N.M



4. Tighten the backshell according to the torque.

1-1.1N.M



5. Tighten the compression nut according to the torque.

1-1.1N.M

