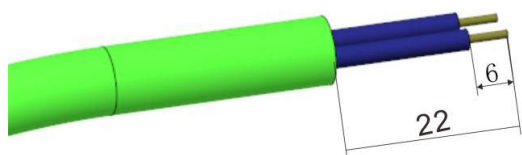
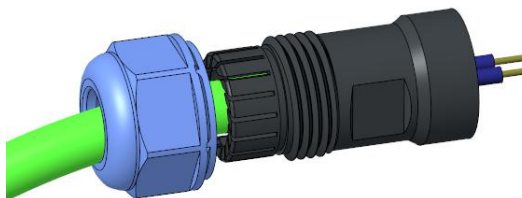


SY、SP In-Line cable socket solder Assembling Instruction

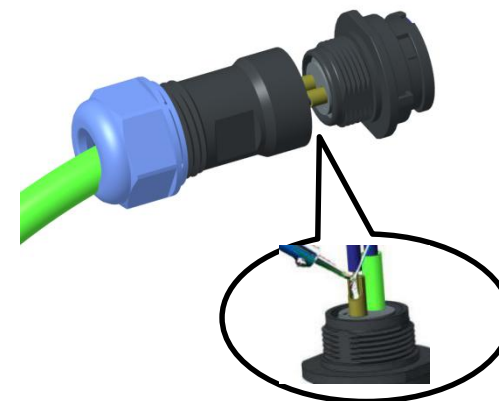
1. Strip the cable. (mm).



2. Put the cable through all parts.



3. Tin solder to contact.



4. Tighten the backshell according to the torque.



5. Tighten the compression nut according to the torque.



Standard Torque (N*m)

SY11/SY13	0.5-0.6
SY17	0.9-1.0
SY21/SY29	1.0-1.1

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