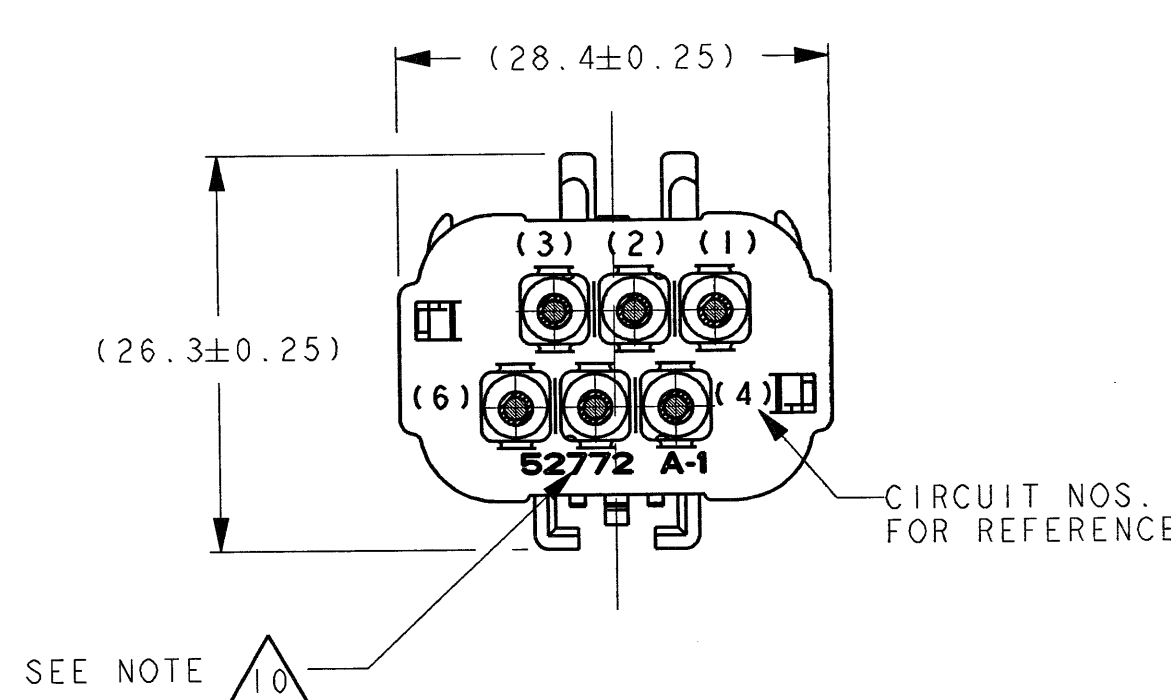
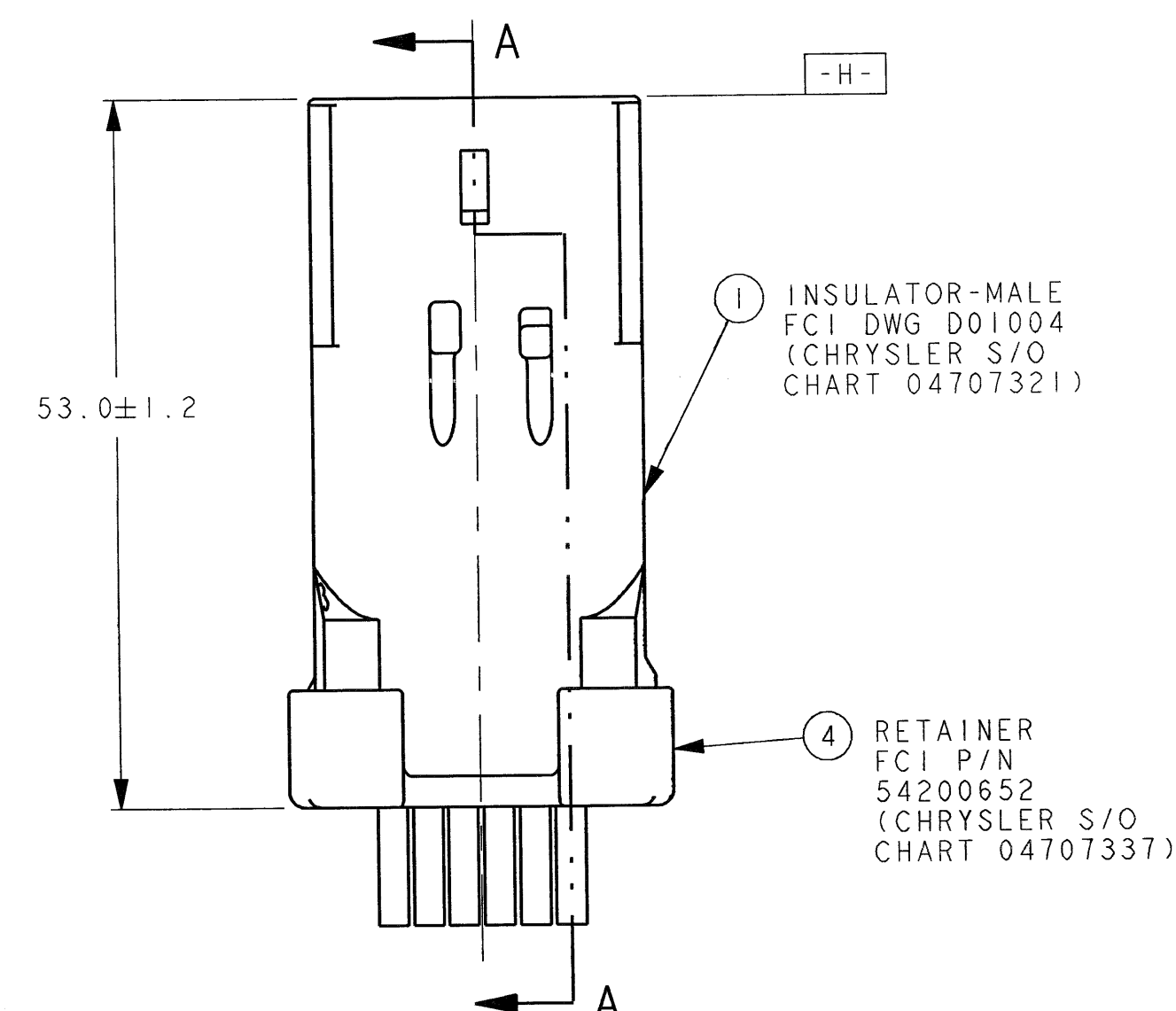
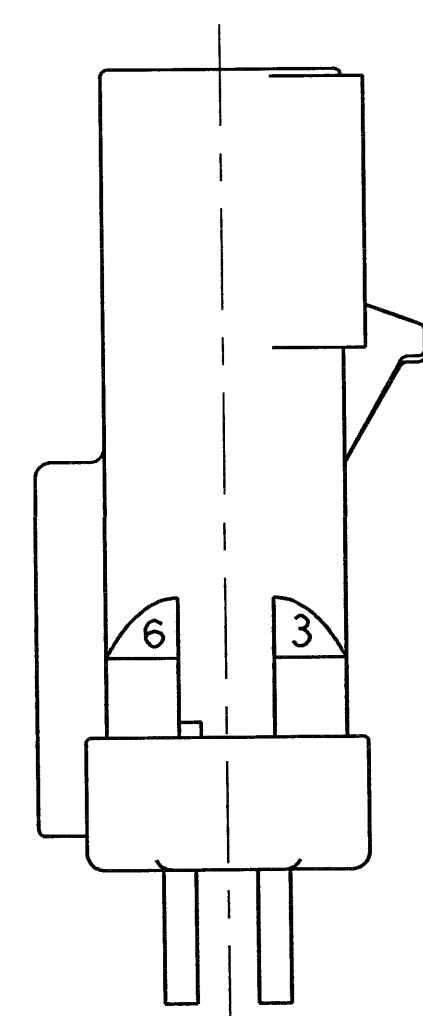
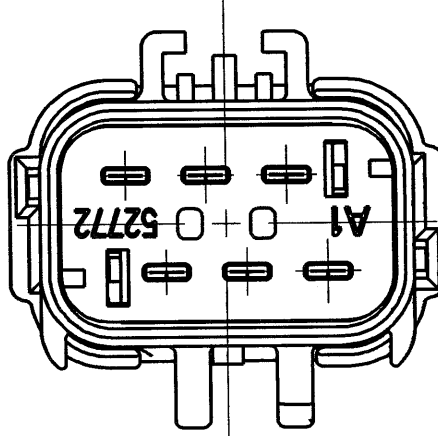
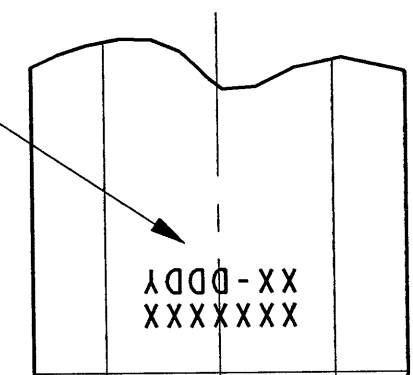
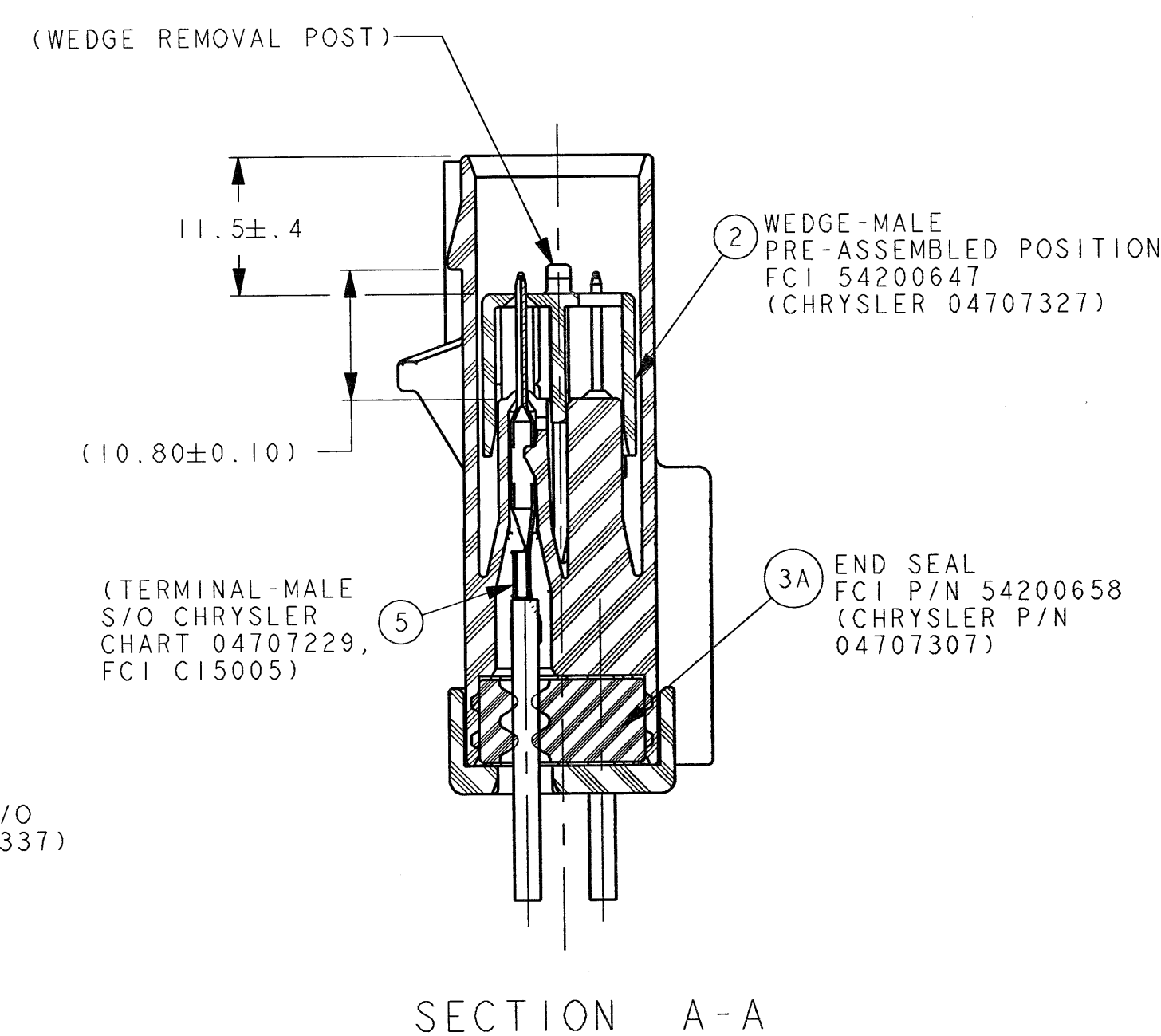


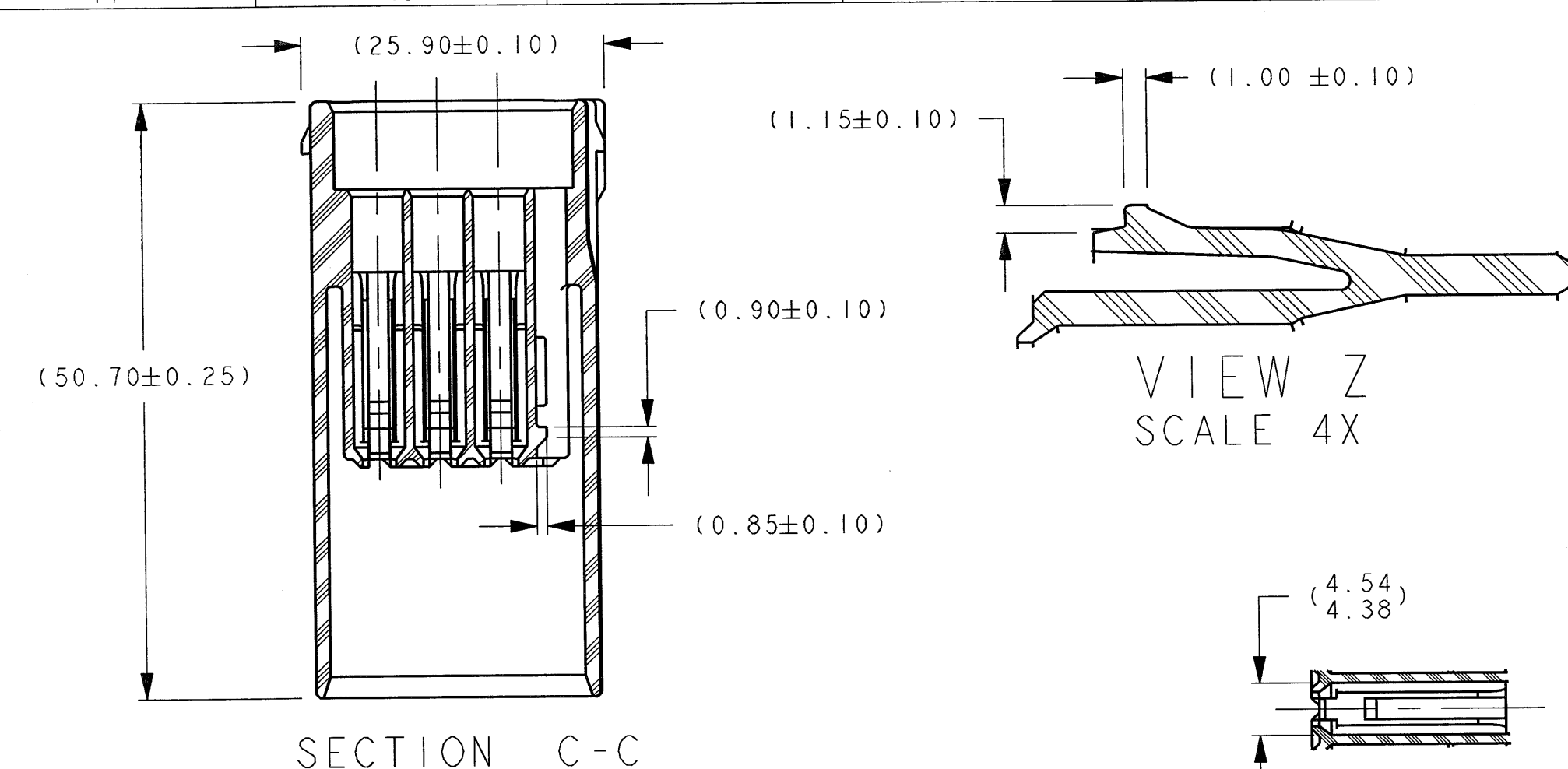
LAST 5 DIGITS OF 8 DIGIT P/N &
PART CHANGE LEVEL (PCL) OR
LAST 6 DIGITS OF 10 DIGIT P/N &
PART CHANGE LEVEL (PCL)
MFG. DAILY DATE CODE & ASSY
MACHINE NO. LETTERING MUST
BE LEGIBLE
OPTIONAL



SEALED ASSEMBLY VIEWS
SEE CHART



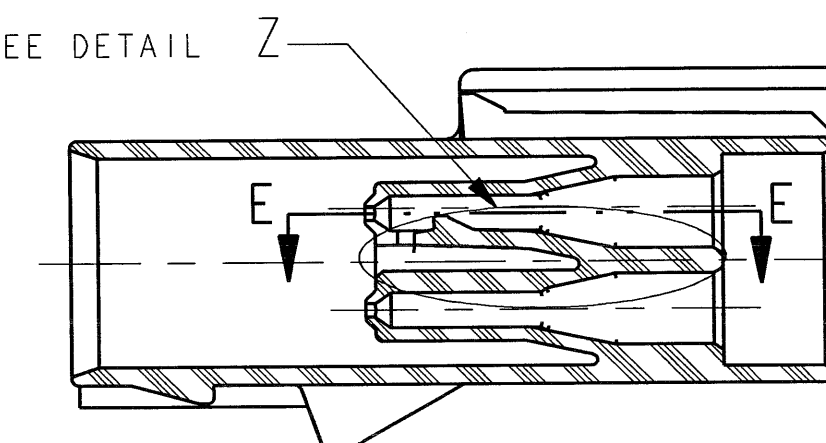
SECTION A-A



SECTION C-C

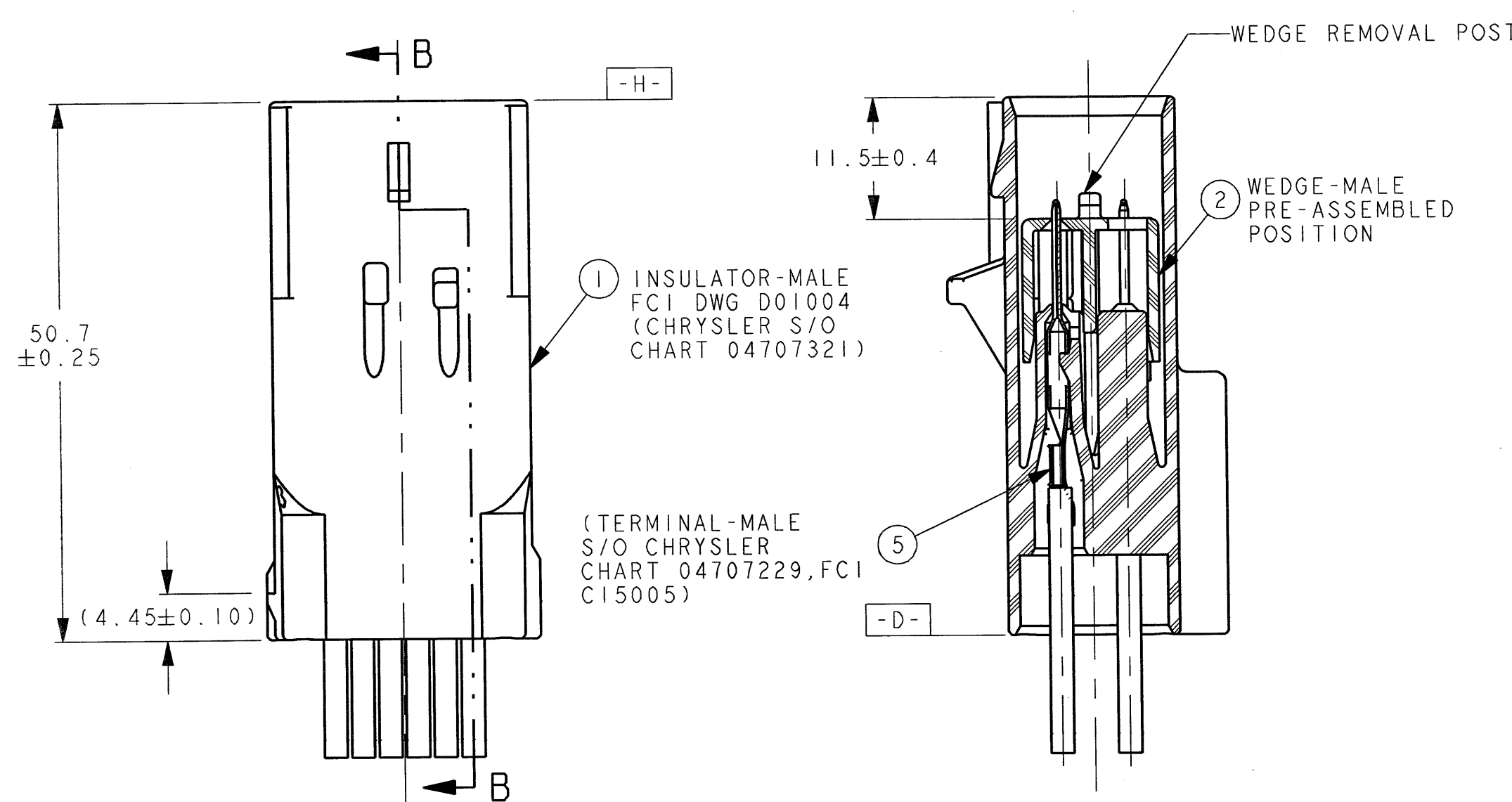
VIEW Z
SCALE 4X

PARTIAL SECTION E-E

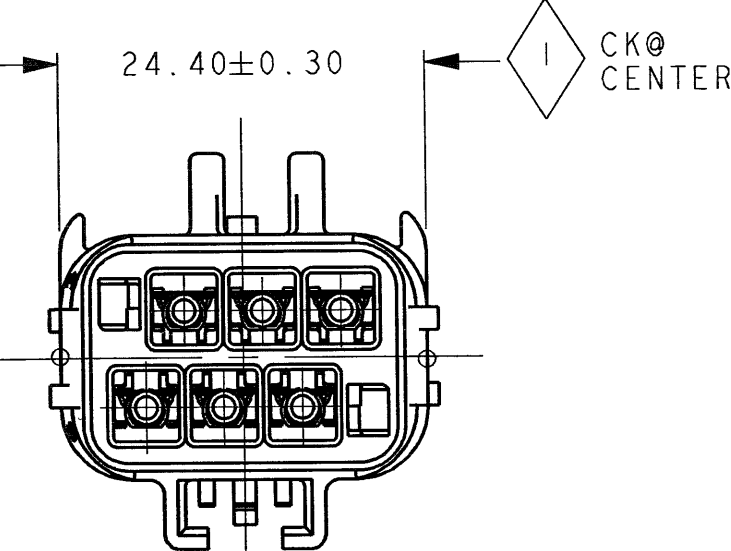


SECTION D-D

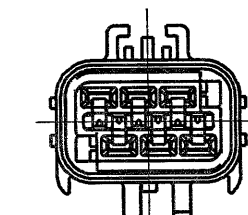
FOR REFERENCE ONLY
INSULATOR VIEWS



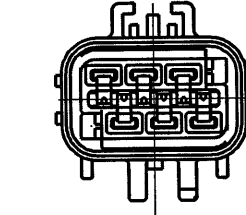
SECTION B-B



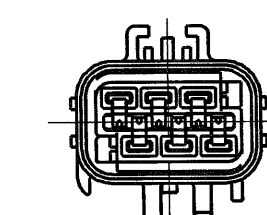
UNSEALED ASSEMBLY VIEWS
SEE P/N CHART



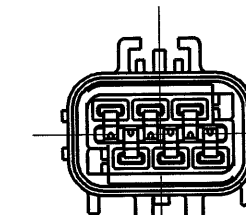
TYPE A



TYPE B

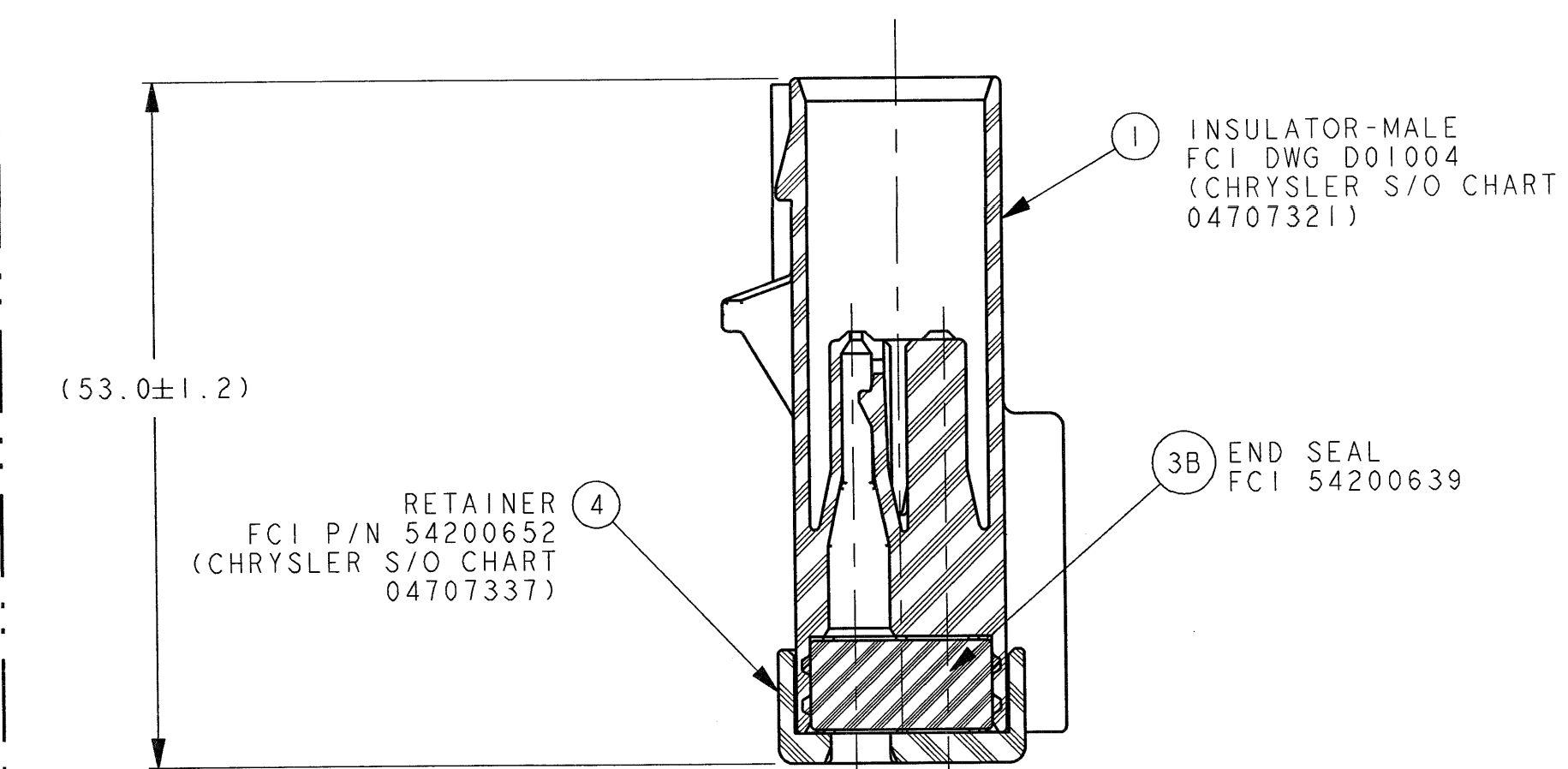


TYPE C



TYPE D

POLARIZATION OPTIONS
FULL SIZE



WITHOUT HOLES
SEE P/N CHART

- NOTES:
- QUALITY ASSURANCE REQUIREMENTS PER CHRYSLER PS-7300: 1. DIMENSIONAL OR PROCESS PARAMETERS PERMISSIBLE
 - ENGINEERING APPROVAL OF SUPPLIER SAMPLES IS REQUIRED PRIOR TO AUTHORIZATION OF PART PRODUCTION
 - CHANGES IN DESIGN COMPOSITION OR PROCESSING FROM THE PART PREVIOUSLY APPROVED FOR PART PRODUCTION REQUIRES PRIOR ENGINEERING APPROVAL
 - WIRING FABRICATORS MUST PURCHASE FROM SOURCES SHOWN
 - ALL THE SEALED CONNECTOR APPLICATIONS MUST BE USED WITH CHRYSLER WIRE SPEC. MS-8288 OR MS-9502 THIN WALL X-LINK 20, 18, 16, 14 & 12 GAGE WIRES ONLY UNLESS OTHERWISE SPECIFIED. SEE CHART (WIRE INSULATIONS Ø1.70 MIN TO Ø3.35 MAX)
 - ALL NON-SEALED APPLICATIONS MAY BE USED WITH ANY WIRE INSULATION 22 GAGE THRU 10 GAGE (EXCEPT AS NOTED). PROVIDING THAT A TERMINAL GRIP FOR THAT CORE/INSULATION COMBINATION IS SHOWN ON THE MALE TERMINAL DRAWING
 - NOTE: MAX. INSULATION CRIMP WIDTH = 4.50
MAX. INSULATION CRIMP HEIGHT = 4.50
MAX. INSULATION CRIMP DIA. = 4.09 (10 GA THIN WALL)
 - USE WITH CAVITY PLUG FCI P/N 54200005 (CHRYSLER P/N 56038308), WHEN REQ'D
 - USE WITH DOUBLE X-MAS TREE CLIP CHRYSLER P/N 04707091 WHEN REQUIRED
 - USE WITH DOUBLE X-MAS TREE CLIP CHRYSLER P/N 04625797 WHEN REQUIRED
 - USE WITH 2.80MM APEX MALE TERM PER C15005-CUST SYM ABOUT CENTERLINE FOR 180° ORIENTATION
 - DIRECT CONNECT FCI DRAWING NO. G36006 (CHRYSLER 04707300)
 - TEST METHOD PER PERFORMANCE SPEC SAE/USCAR-2 REV.3, CONNECTOR ENGAGE & DISENGAGE WITH FEMALE LATCH DEPRESSED FORCE NOT TO EXCEED 90 N FOR THIS SYSTEM
 - WEDGE SEATING FORCES - 125 N. MAX
 - X-MAS TREE CLIP INSERTION FORCES - 75N. MAX
 - SUPPLIER, MOLD & CAVITY I.D. SIGNIFIES TOOL OWNERSHIP, FOR REFERENCE
 - ANNUAL QUALITY REQUIREMENTS:
IT IS PERMISSIBLE TO PERFORM CONTINUOUS CONFORMANCE PER FCI SPECIFICATION #AQA-001 INSTEAD OF ANNUAL LAYOUT & ANNUAL PV REQUIREMENTS OF QS-9000 SECTION 2 & SAE/USCAR-2 REV.3
 - ALL NON-REFERENCE DIMENSIONS ARE REQUIRED
 - USE INDEX A, BLACK SEALED AND UNSEALED FOR ALL AFFECTED INSULATOR CAVITIES
 - CURRENT PRODUCTION TOOLING
 - POINT OF LAST RUN
 - SERVICE TOOLING GUIDE INFORMATION PER APEX TRAINING MANUAL
 - MUST CONFORM TO THE FOLLOWING CHRYSLER/YNA STANDARDS:
SAE/USCAR-2 REV. 3
PS-7300 QUALITY ASSURANCE (CHRYSLER)
MS-9502 SEAL APPL. 150 °C
MS-8288 SEAL APPL. 125 °C
PS-9227 DATA EXCHANGE (CHRYSLER), (G009-7 YNA)
PS-10052 INFORMATION SECURITY (CHRYSLER)
 - THIS DRAWING (H59014) REPLACES CHRYSLER DRAWING NUMBER 04707322 LEVEL "F" DATED 5-22-01
CHRYSLER DRAWING IS FOR REFERENCE ONLY FOR PREVIOUS CHANGES
 - P/N 56042638AA IS SAME AS 04608908AA AND THEREFORE REPLACED BY IT (04608908AA)

MATING PART NUMBER CHART

D	NATURAL	UNSEALED	SEALED	FCI P/N	CHRYSLER P/N	PART NAME / COLOR - MATERIAL
C	DK GREY	UNSEALED	SEALED	54200607	04707335	INSULATOR-MALE INDEX A / BLK-NYLON 66
		UNSEALED	SEALED	54200607	04707335	INSULATOR-MALE INDEX B / LT GRAY - NYLON 66
		UNSEALED	SEALED	54200615	04707331	INSULATOR-MALE INDEX C / DK GRAY - NYLON 66
		UNSEALED	SEALED	54200615	04707331	INSULATOR-MALE INDEX D / NAT - NYLON 66
B	LT GREY	UNSEALED	SEALED	54200606	04707334	WEDGE-MALE / RED - NYLON 66
		UNSEALED	SEALED	54200606	04707334	WEDGE-MALE / RED - NYLON 66
		UNSEALED	SEALED	54200614	04707330	END SEAL / DK BLUE - SILICONE
		UNSEALED	SEALED	54200614	04707330	END SEAL / LT BLUE - SILICONE
A	BLACK	UNSEALED	SEALED	54200605	04707333	END SEAL / BRT ORANGE (NO HOLES) - SILICONE
		UNSEALED	SEALED	54200605	04707333	END SEAL / BRT ORANGE (NO HOLES) - SILICONE
		UNSEALED	SEALED	54200613	04707329	RETAINER / BLACK - NYLON 66
		UNSEALED	SEALED	54200613	04707329	RETAINER / BLACK - NYLON 66
INDEX TYPE	COLOR	SEALED/UNSEALED	SEALED/UNSEALED	FCI (CHRYSLER)	FCI (CHRYSLER)	MATING ASSEMBLY PART NUMBER FOR REFERENCE ONLY
		SEALED/UNSEALED	SEALED/UNSEALED	FCI (CHRYSLER)	FCI (CHRYSLER)	MATING ASSEMBLY PART NUMBER FOR REFERENCE ONLY
		SEALED/UNSEALED	SEALED/UNSEALED	FCI (CHRYSLER)	FCI (CHRYSLER)	MATING ASSEMBLY PART NUMBER FOR REFERENCE ONLY
		SEALED/UNSEALED	SEALED/UNSEALED	FCI (CHRYSLER)	FCI (CHRYSLER)	MATING ASSEMBLY PART NUMBER FOR REFERENCE ONLY

ASSEMBLY PART NUMBERS			
UNSEALED		SEALED	
FCI P/N	CHRYSLER P/N	FCI P/N	CHRYSLER P/N
54200604	04707332	54200605	04707333
54200605	04707333	54200606	04707334
54200607	04707335	54200612	04707328
54200612	04707328	54200613	04707329
54200614	04707330	54200615	04707331
54200615	04707331	54200616	04759912AA

REQUIRED				REQUIRED				ITEM	FCI P/N	CHRYSLER P/N	PART NAME / COLOR - MATERIAL
1	2	3	4	5	6	7	8				
1	1	1	1	1	1	1	1	1	54200634	04707323	INSULATOR-MALE INDEX A / BLK-NYLON 66
1	1	1	1	1	1	1	1	1	54200635	04707324	INSULATOR-MALE INDEX B / LT GRAY - NYLON 66
1	1	1	1	1	1	1	1	1	54200636	04707325	INSULATOR-MALE INDEX C / DK GRAY - NYLON 66
1	1	1	1	1	1	1	1	1	54200637	04707326	INSULATOR-MALE INDEX D / NAT - NYLON 66
1	1	1	1	1	1	1	1	1	54200647	04707327	WEDGE-MALE / RED - NYLON 66
1	1	1	1	1	1	1	1	1	54200656	04707307	END SEAL / DK BLUE - SILICONE
1	1	1	1	1	1	1	1	1	54200658	N/A	END SEAL / LT BLUE - SILICONE
1	1	1	1	1	1	1	1	1	54200639	(4001006)	END SEAL / BRT ORANGE (NO HOLES) - SILICONE
1	1	1	1	1	1	1	1	1	54200652	04707337	RETAINER / BLACK - NYLON 66
3	3	3	3	3	3	3	3	3	CONNECTOR ASSEMBLY TEMPERATURE CLASS PER SAE/USCAR-2 REV.5		
A	A	A	C	F	C	B	B	D	PART CHANGE LEVEL (PCL)		

* VENDOR P/N

** CIRCUIT # 2 & 5 WITH 12 GAGE ONLY &
#1'S 1, 3, 4 & 6 WITH 20 TO 14 GAGE ONLY

FCI - FRAMATOME CONNECTORS INTERNATIONAL
YNA - YAZAKI NORTH AMERICA

10186		03/31/08		F2		F8		ALL		REWORK ON FCI TITLE BLOCK		AJS		SSS		SSS	
5374		8/3/03		F1		ALL		REWORK ON FCI TITLE BLOCK		AJS		SSS		TWT			
SEE CREATOR (MFG) #1043102 FOR PREVIOUS CHANGES. FCI NUMBER 8-3-03										DRAWN BY		CHK. BY		APP. BY			
MATCHING PART NUMBER CHART - APPROVED										DRAWN BY		CHK. BY		APP. BY			
CNC NUMBER		DATE: 8-3-03		REVISION: NONE		CHANGE DESCRIPTION		DRAWN BY		CHK. BY		APP. BY					
PROJECT SPEC		DRAWING NO.		APPLICATION SPEC		THIS DRAWING AND ALL OTHER INFORMATION CONTAINED THEREIN IS PROPRIETARY AND THE PROPERTY OF FCI. IT IS TO BE KEPT IN STRICTLY CONFIDENTIAL AND NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE EXPRESS WRITTEN PERMISSION OF FCI. © OCT 1991 BY 1999											
2.5MM APEX		DATE: 8-3-03		REVISION: 1		SEE CHART		PARTICULARS		F8		AJS		SSS		CHK. BY	
TOLERANCES: 1 PLACE DIMS 25.4		DATE: 8-3-03		REVISION: 1		SEE CHART		PARTICULARS		F8		AJS		SSS		CHK. BY	
CONTINUOUS		DATE: 8-3-03		REVISION: 1		SEE CHART		PARTICULARS		F8		AJS		SSS		CHK. BY	
DO NOT SCALE DRAWING		DATE: 8-3-03		REVISION: 1		SEE CHART		PARTICULARS		F8		AJS		SSS		CHK. BY	
DATE: 8-3-03		DATE: 8-3-03		REVISION: 1		SEE CHART		PARTICULARS		F8		AJS		SSS		CHK. BY	
NAME: C. BY		DATE: 8-3-03		REVISION: 1		SEE CHART		PARTICULARS		F8		AJS		SSS		CHK. BY	
TITLE: CHART - ASSEMBLY		DATE: 8-3-03		REVISION: 1		SEE CHART		PARTICULARS		F8		AJS		SSS		CHK. BY	
DRAWN BY: C. BY		DATE: 8-3-03		REVISION: 1		SEE CHART		PARTICULARS		F8		AJS		SSS		CHK. BY	
CHECKED BY: C. BY		DATE: 8-3-03		REVISION: 1		SEE CHART		PARTICULARS		F8		AJS		SSS		CHK. BY	
DATE: 8-3-03		DATE: 8-3-03		REVISION: 1		SEE CHART		PARTICULARS		F8		AJS		SSS		CHK. BY	
NAME: C. BY		DATE: 8-3-03		REVISION: 1		SEE CHART		PARTICULARS		F8		AJS		SSS		CHK. BY	
TITLE: CHART - ASSEMBLY		DATE: 8-3-03		REVISION: 1		SEE CHART		PARTICULARS		F8		AJS		SSS		CHK. BY	
DRAWN BY: C. BY		DATE: 8-3-03		REVISION: 1		SEE CHART		PARTICULARS		F8		AJS		SSS		CHK. BY	
CHECKED BY: C. BY		DATE: 8-3-03		REVISION: 1		SEE CHART		PARTICULARS		F8		AJS		SSS		CHK. BY	
DATE: 8-3-03		DATE: 8-3-03		REVISION: 1		SEE CHART		PARTICULARS		F8		AJS		SSS		CHK. BY	
NAME: C. BY		DATE: 8-3-03		REVISION: 1		SEE CHART		PARTICULARS		F8		AJS		SSS		CHK. BY	
TITLE: CHART - ASSEMBLY		DATE: 8-3-03		REVISION: 1		SEE CHART		PARTICULARS		F8		AJS		SSS		CHK. BY	
DRAWN BY: C. BY		DATE: 8-3-03		REVISION: 1		SEE CHART		PARTICULARS		F8		AJS		SSS		CHK. BY	
CHECKED BY: C. BY		DATE: 8-3-03		REVISION: 1		SEE CHART		PARTICULARS		F8		AJS		SSS		CHK. BY	
DATE: 8-3-03		DATE: 8-3-03		REVISION: 1		SEE CHART		PARTICULARS		F8		AJS		SSS		CHK. BY	
NAME: C. BY		DATE: 8-3-03		REVISION: 1		SEE CHART		PARTICULARS		F8		AJS		SSS		CHK. BY	
TITLE: CHART - ASSEMBLY		DATE: 8-3-03		REVISION: 1		SEE CHART		PARTICULARS		F8		AJS		SSS		CHK. BY	
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CHECKED BY: C. BY		DATE: 8-3-03		REVISION: 1		SEE CHART		PARTICULARS		F8		AJS		SSS		CHK. BY	
DATE: 8-3-03		DATE: 8-3-03		REVISION: 1		SEE CHART		PARTICULARS		F8		AJS		SSS		CHK. BY	
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TITLE: CHART - ASSEMBLY		DATE: 8-3-03		REVISION: 1		SEE CHART		PARTICULARS		F8		AJS		SSS		CHK. BY	
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