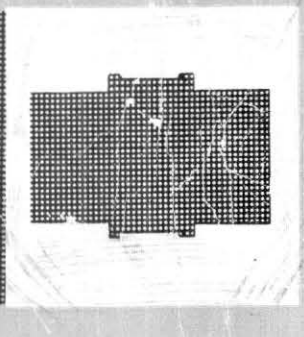
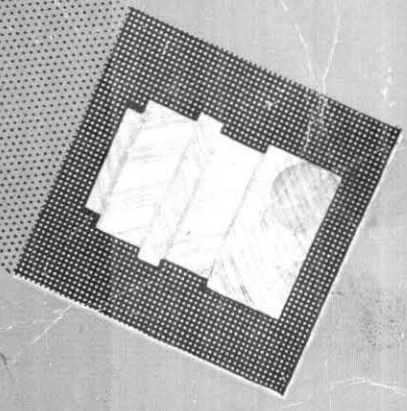
Standard Plugs & Sockets





Plessey

The Company's development engineers are constantly improving designs, thus equipment supplied may vary in detail from that illustrated in this catalogue.

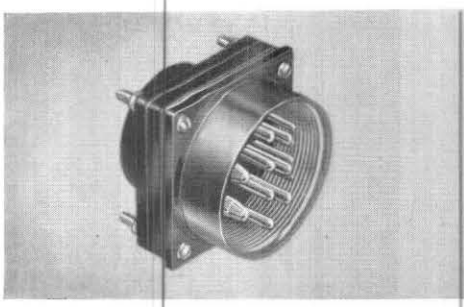
Standard Plugs & Sockets

Plessey

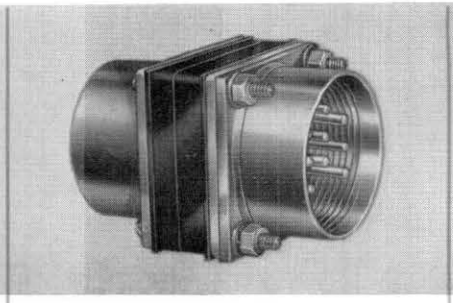
INTRODUCTION

Plessey multi-pin plugs and sockets have long been standard fitments in nearly every British aircraft.
First produced in World War II—under the trade name " Breeze "—they replaced " point-to-point " wiring systems and opened the way for mass aircraft production. These plugs and sockets allowed the prefabrication of complete wiring systems, which were then fitted at any convenient assembly stage. All parts conform to official specifications and many carry Air Ministry reference numbers.
The Plessey range of Standard plugs and sockets is now one of the most comprehensive ranges in the industry and is constantly being enlarged to meet the demands of supersonic flight.
Intensive development has been carried out to improve the temperature conditions, altitude and general electrical characteristics of these connectors with the result that the range illustrated in this publication is capable of operating between ambient temperatures of — 65°C. and + 150°C.
Careful attention has been paid to improvements made in order that this new uprated range remains interchangeable wherever possible with earlier types. This has proved to be highly successful and production of all items other than those illustrated within this publication will cease upon the introduction of the slit comb (see page 11).
Certain items however cannot be considered to be interchangeable in certain circumstances and have therefore been classified as " obsolescent " in the index and production of small quantities may be undertaken to special order but a protracted delivery and special prices may prove unavoidable.
It is important that the specification of Standard plugs and sockets on new equipment is limited only to items illustrated within this publication.

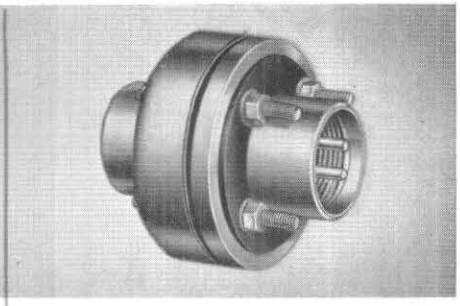
RANGE OF STANDARD PLUGS & SOCKETS



Single plug (climatic proof)
Shells available in aluminium or steel, with plug pins suitable for crimping or soldering.

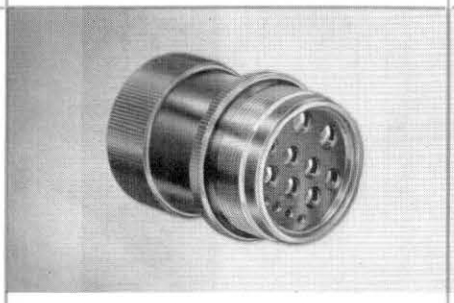


Bulkhead plug (climatic proof)
Double-ended for " breaks " on both sides of bulkheads. Shells available in lightweight aluminium or steel.



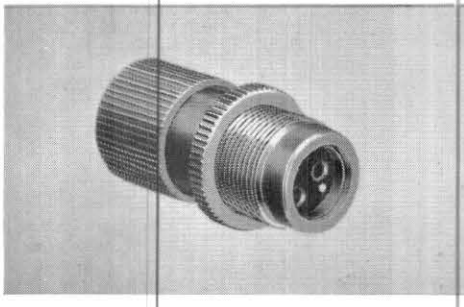
Bulkhead plug (pressurised)
Double-ended for " breaks " on both sides of pressurised bulkheads. Suitable where a minimum leakage of 1 c.c. per hour is permissible at a pressure difference of 1 atmosphere. Available in aluminium only.

This page shows the types of Standard plugs and sockets available, with some indication of typical uses and applications.



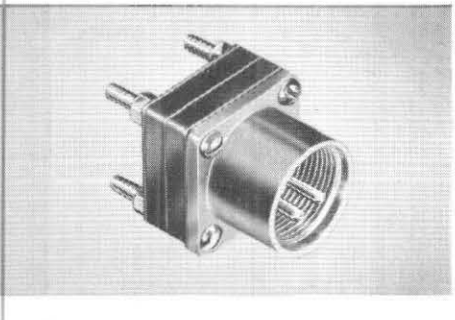
Normal and reverse socket (vibration and climatic proof)
Sealed against climatic conditions, with vibration-proof inserts. Supplied in aluminium or steel, with inserts suitable for crimping or soldering.

Right-angle short-reach socket
For use in confined space. Soldered connections, with shell in aluminium or steel.



Thermo-couple plug and socket
For use in circuits employing temperature compensating leads. Pin and socket inserts of constantan and brass, or chromel and alumel.

Heavy duty pressurised bulkhead connector block
For use at pressure cabin bulkheads, where heavy duty leads must be broken. Fully pressurised at 15 lb.



Plug (detachable leads)
For use on equipment where only short leads are required behind the plug. Shell in aluminium, and with soldered connections.

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PERFORMANCE

Plessey Standard plugs and sockets were primarily designed for d.c. systems, but their use is not restricted to low voltage circuits although their suitability for a.c. naturally depends on voltage, frequency and other characteristics.

This range of plugs and sockets is normally climatic proof, but should not be mounted under conditions of full exposure. Contact resistance does not exceed 2 milliohms on contacts up to 10 amperes, and 1 milliohm for contacts rated above this figure. By the use of special fittings, the steel range can be adapted to withstand a flame temperature of 1,200° C. for a short period without circuit failure. Details are available on request.

Laboratory tests under simulated high altitude conditions have proved that these assemblies can be safely employed for duty at 208 volts a.c. at altitudes up to and including 60,000 feet.

By virtue of the introduction of silicone gaskets and insulants moulded from alkyd, combined with other slight design changes, these plugs and sockets are suitable for use between ambient temperatures of − 65° C. and + 150° C.

There are 23 normal contact combinations available, which can be contained within aluminium or steel shells. Contacts are available for 7, 19, 37 and 64 ampere ratings, in 6 basic shell or body sizes.

A wide variety of fittings is available to take multi-core and single cables, both braided and unbraided. Although primarily designed to accommodate the " cel " range of cables they can as readily be used with the " pren " range. Many other different types of cable can be used and expert advice on the fittings required will always gladly be given by the Company's advisory service at Cheney Manor, Swindon.

Standard sockets are listed as " normal " and " reverse ". " Reverse " sockets are identical to the " normal " sockets except that the coding of the inserts is reversed (i.e., a mirror reflection of the coding of the " normal " socket), and the moulding is marked with the letter " A ". " Reverse " sockets are only used with bulkhead plugs which mate with one " normal " and one " reverse " socket, thus facilitating continuity of the coding system throughout the circuit. All socket assemblies listed in the main catalogue are specially proofed against vibration.

Pin dispositions are so arranged that it is impossible to mis-mate a plug and socket; the latter being fully floating within the housing ensuring an evenly balanced contact pressure. To disconnect a plug and socket, the coupling nut has only to be slackened to allow the socket housing, outside the mouldings, to be unscrewed from the plug shell.

Failure of electrical systems in adverse weather has often been attributed to the closeness of pins in multi-connectors. Since a creepage path occurs by deposited moisture forming a chain, widely spaced pins in a single plane will be no improvement if condensation is present. The solution, embodied in all Standard plugs, has been to increase the dielectric spacing between pins on different planes, thus breaking the continuity of condensation deposits and counteracting the formation of creepage paths. To make this possible, the moulding is so designed that the pins stand in a cavity formed by a series of ridges.

SELECTING SUITABLE PLUGS AND SOCKETS

Full details of the Standard range of Plessey plugs and sockets, and numerous accessories, will be found in the body of the catalogue. To select a suitable plug and socket, reference should first be made to the folded sheet facing page 39, wherein details of the 23 normal contact combinations are contained. Reference should then be made to the classified tables of plugs and sockets on pages 8 to 13 and against the contact combination already identified will be found the requisite part numbers of the plugs or sockets, together with Air Ministry reference numbers, as applicable, and dimensional information.

To assist in the identification of items of current manufacture, an index to the entire range of Plessey Standard plugs, sockets and accessories has been compiled on pages 29 to 39. Those part numbers in heavy print are of current manufacture and detailed information regarding them will be found in the classified tables on pages 8 to 13, whilst the remainder are either discontinued or obsolescent.

A comparator of Air Ministry reference numbers to Plessey part numbers will also be found on pages 27 to 28, and here again, heavy print denotes current manufacture.

It will assist greatly if the relevant Plessey part numbers are quoted on all orders.

design AND electrical FEATURES OF STANDARD PLUGS AND SOCKETS

APPROVAL	Approved by the Ministry of Supply and specified for use on civil and military aircraft.
HIGH ALTITUDE	Suitable for operation at altitudes up to and including 60,000 feet, at which height tests show safe rating of 208 volts a.c.
TEMPERATURE	Suitable for operation between − 65° C. to + 150° C. ambient temperatures.
PRESSURISED	The pressurised bulkhead plug only is sealed against pressures up to 15 lb. per square inch.
HUMIDITY	All types are climatic proof, suitable for operation under humid conditions, but should not be mounted under conditions of full exposure.
VIBRATION PROOF	Suitable for operation where vibration is encountered, the coupling nuts on the sockets being provided with holes for wire locking.
VOLTAGE RATING	250 volts d.c. or 350 volts a.c. at sea level.
CURRENT RATING	Contacts are available for 7, 19, 37 and 64 ampere ratings.
CONTACT RESISTANCE	Does not exceed 2 milliohms on contacts up to 10 amperes and 1 milliohm for contacts rated above 10 amperes.
FLAMEPROOF	By the use of special fittings, the steel range can be adapted to withstand a flame temperature of 1,200° C. for a short period without circuit failure. Details are available on request.
CONTACTS	Plug pins and socket inserts are of brass, silver plated for good electrical connection and may be soldered or crimped as desired.
SHELL DESIGN	Throughout the ranges, the plug is always the fixed unit and the socket the free unit. A reverse socket being used on one side of each bulkhead plug.
CABLE FITTINGS	A comprehensive range of fittings are available to suit almost any known type of cable available.
EXTENDED CREEPAGE PATH	By virtue of design of the moulding, voltage breakdown between pins is practically eliminated.

STANDARD PLUGS & SOCKETS

Detailed particulars of Plessey Standard plugs and sockets of current manufacture will be found on pages 8 to 11. For convenience, a summary of these part numbers is given in the tables below, but the thermo-couple and special purpose plugs and sockets listed on pages 12 and 13 are not included.

PLUGS

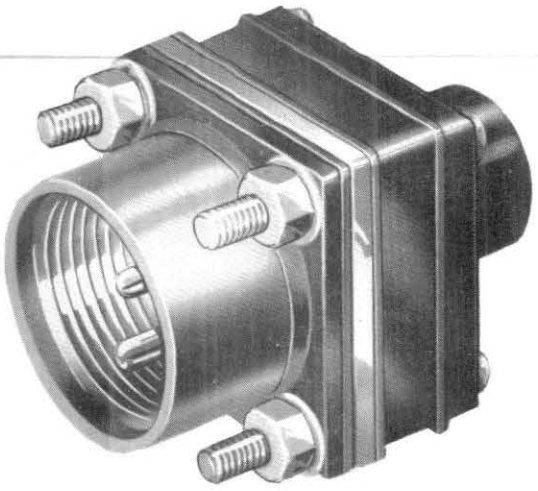
Body Size	Code *	Contact Combination				SINGLE		BULKHEAD		
						Aluminium	Steel	Aluminium		Steel
		7A	19A	37A	64A	Climatic	Climatic	Climatic	Pressurised	Climatic
						2CZ	2CZ	2CZ	2CZ	2CZ
A	1	2	—	—	—	111223	108906	111413	138097	84864
	2	4	—	—	—	111399	84870	111414	138099	84865
	3	—	1	—	—	111400	108907	111415	138096	108925
Z	4	5	—	—	—	111401	85945	111416	138104	108926
	5	—	2	—	—	111402	108908	111417	138098	108927
	6	2	2	—	—	111403	108909	111418	138100	108928
B	7	9	—	—	—	111224	84871	111419	138246	84866
	8	2	4	—	—	111404	108910	111420	138106	108929
	9	—	4	—	—	111299	108911	111421	138101	108930
	10	—	5	—	—	111405	108912	111422	138105	108931
	11	7	2	—	—	111225	108913	111423	138247	108932
C	12	1	—	3	—	111406	108914	111424	138102	108933
	13	12	—	—	—	111226	108915	111425	138111	84867
	14	12	2	—	—	111227	108916	111426	138113	84868
	15	—	6	—	—	111297	108917	111427	138107	108934
	16	—	—	4	—	111228	108918	111428	138103	108935
D	17	2	2	4	—	111407	108919	111429	138109	108936
	18	4	7	2	—	111408	108920	111430	138112	108937
	19	6	2	2	—	111409	108921	111431	138110	108938
	20	12	4	—	—	111410	108922	111432	138114	108939
	21	24	2	—	—	111229	108923	111433	138115	84869
	22	4	—	—	2	111411	108924	111434	138108	108940
E	23	20	4	3	—	111412	108905	111435	138116	108941
See page						8	8	9	10	9

** These codes represent the various contact arrangements, which are illustrated on the folded sheet facing page 39.*

SOCKETS

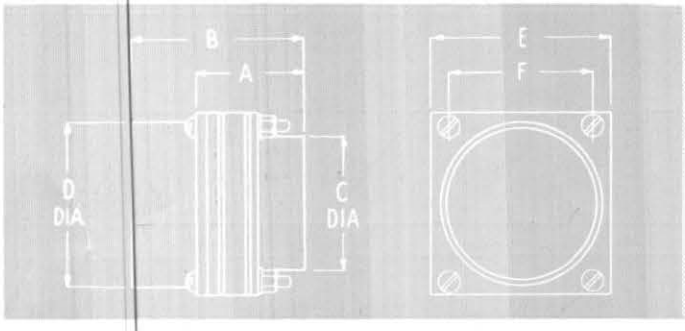
Body Size	Code *	Contact Combination				NORMAL		REVERSE (BULKHEAD)	
						Aluminium	Steel	Aluminium	Steel
		7A	19A	37A	64A	Vib. proof and Climatic	Vib. proof and Climatic	Vib. proof and Climatic	Vib. proof and Climatic
						2CZ	2CZ	2CZ	2CZ
A	1	2	—	—	—	111230	84872	111448	84879
	2	4	—	—	—	111231	84873	111449	84880
	3	—	1	—	—	111232	108943	111232	108943
Z	4	5	—	—	—	111233	84874	111451	108959
	5	—	2	—	—	111436	108944	111452	108960
	6	2	2	—	—	111437	108945	111453	108961
B	7	9	—	—	—	111234	84875	111454	84881
	8	2	4	—	—	111438	108946	111455	108962
	9	—	4	—	—	111298	108947	111456	108963
	10	—	5	—	—	111439	108948	111457	108964
	11	7	2	—	—	111440	108949	111458	108965
C	12	1	—	3	—	111441	108950	111459	108966
	13	12	—	—	—	111235	84876	111460	84882
	14	12	2	—	—	111236	84877	111461	84883
	15	—	6	—	—	111296	108951	111462	108967
	16	—	—	4	—	111237	108952	111463	108968
D	17	2	2	4	—	111442	108953	111464	108969
	18	4	7	2	—	111443	108954	111465	108970
	19	6	2	2	—	111444	108955	111466	108971
	20	12	4	—	—	111445	108956	111467	108972
	21	24	2	—	—	111238	84878	111468	84884
	22	4	—	—	2	111446	108957	111469	108973
E	23	20	4	3	—	111447	108942	111470	108974
See page						11	11	11	11

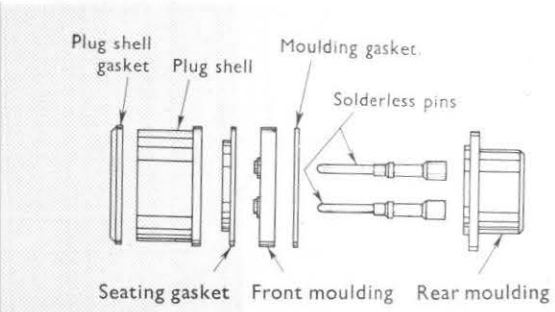
** These codes represent the various contact arrangements, which are illustrated on the folded sheet facing page 39.*



SINGLE PLUG (Climatic Proof)

Proof against all climatic conditions, being fitted with gaskets on each side of the front moulding. Suitable for crimped or soldered connections. Shells available in aluminium, or steel.

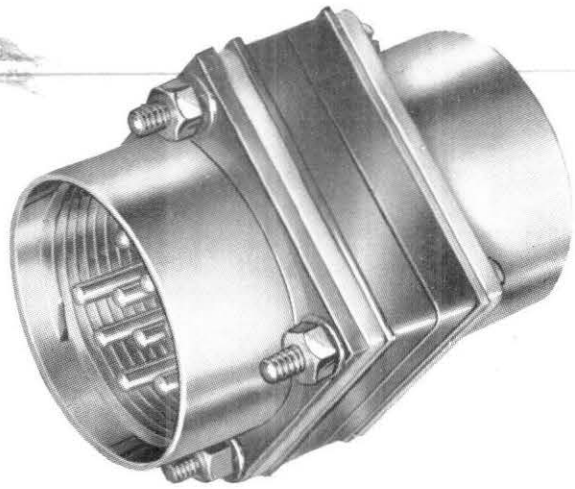




NOTE: A brass backing plate is to be introduced for use behind the rear moulding in order to prevent any damage by undue tightening of the fixing screws.

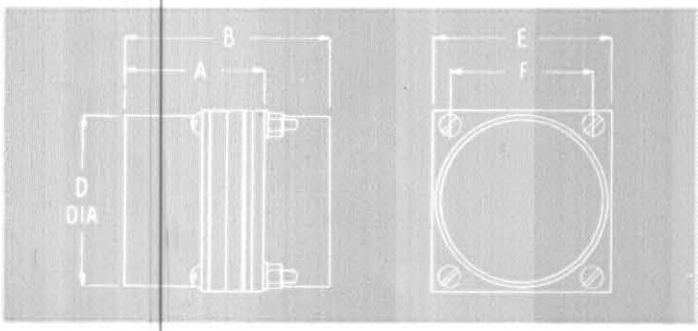
Body Size	CONTACTS 7 A.	19 A.	37 A.	64 A.	ALUMINIUM Part No.	A/M Ref.	Weight oz.	STEEL Part No.	A/M Ref.	Weight oz.	A	B	C dia.	D dia.	E sq.	F crs. sq.	Fixing holes
					2CZ	5X/		2CZ	5X/								
A	2	—	—	—	111223	7139	·8	108906	7108	1·1	·941	1·384	·497	·781	·937	·720	6BA
	4	—	—	—	111399	7140	·8	84870	7030	1·2							
	—	1	—	—	111400	7141	·8	108907	7050	1·1							
Z	5	—	—	—	111401	7142	1·1	85945	7032	1·4	·941	1·509	·679	·934	1·125	·875	6BA
	—	2	—	—	111402	7143	1·1	108908	7109	1·4							
	2	2	—	—	111403	7144	1·2	108909	7110	1·5							
B	9	—	—	—	111224	7145	1·5	84871	7033	1·9	·941	1·509	·897	1·153	1·250	1·000	6BA
	2	4	—	—	111404	7146	1·6	108910	7111	2·0							
	—	4	—	—	111299	7147	1·5	108911	7112	2·0							
	—	5	—	—	111405	7148	1·6	108912	7113	2·1							
	7	2	—	—	111225	7149	1·6	108913	7034	2·0							
C	1	—	3	—	111406	7150	2·0	108914	7031	2·5	·941	1·509	1·047	1·341	1·437	1·187	6BA
	12	—	—	—	111226	7151	1·9	108915	7035	2·4							
	12	2	—	—	111227	7152	2·0	108916	7036	2·5							
	—	6	—	—	111297	7153	2·0	108917	7114	2·5							
	—	—	4	—	111228	7154	2·2	108918	7115	2·7							
D	2	2	4	—	111407	7155	3·0	108919	—	3·7	·941	1·509	1·416	1·715	1·750	1·469	6BA
	4	7	2	—	111408	7156	3·1	108920	—	3·9							
	6	2	2	—	111409	7157	2·9	108921	—	3·6							
	12	4	—	—	111410	7158	2·8	108922	7116	3·6							
	24	2	—	—	111229	7159	2·9	108923	7037	3·6							
	4	—	—	2	111411	7445	2·4	108924	7117	3·2							
E	20	4	3	—	111412	7160	4·2	108905	7118	5·1	·941	1·509	1·672	1·965	2·000	1·687	4BA

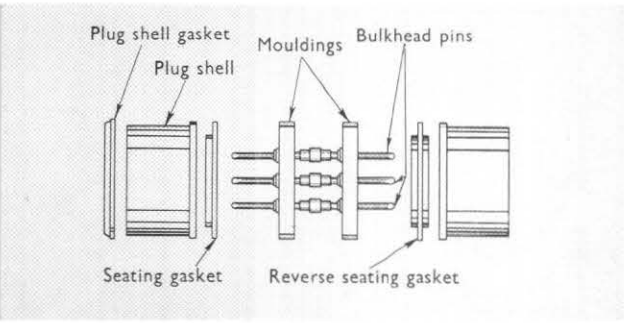
Illustrations of the various contact arrangements are shown on the folded sheet facing page 39. Suitable mating sockets for these plugs are listed on page 11. Panel piercing details are shown on page 14. All dimensions are in inches.



BULKHEAD PLUG (Climatic Proof)

Sealed against all climatic conditions, and ideal for use where a " break " is required on both sides of the bulkhead. Shells available in aluminium—where light weight is essential—and also in steel.



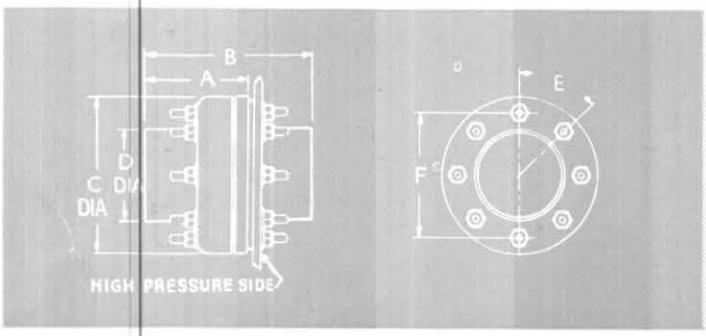


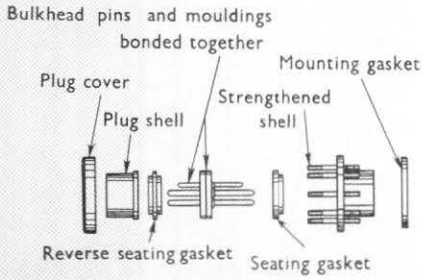
Body Size	CONTACTS 7 A	19 A	37 A	64 A	ALUMINIUM Part No.	A/M Ref.	Weight oz.	STEEL Part No.	A/M Ref.	Weight oz.	A	B	D dia.	E sq.	F crs. sq.	Fixing holes
					2CZ	5X/		2CZ	5X/							
A	2	—	—	—	111413	7161	1·0	84864	7021	1·6	1·182	1·625	·781	·937	·720	6BA
	4	—	—	—	111414	7162	1·0	84865	7022	1·6						
	—	1	—	—	111415	—	1·0	108925	7119	1·6						
Z	5	—	—	—	111416	7163	1·3	108926	7120	2·0	1·307	1·875	·934	1·125	·875	6BA
	—	2	—	—	111417	7164	1·3	108927	7121	2·0						
	2	2	—	—	111418	7165	1·4	108928	7122	2·1						
B	9	—	—	—	111419	7166	1·6	84866	7025	2·6	1·307	1·875	1·153	1·250	1·000	6BA
	2	4	—	—	111420	—	1·9	108929	7123	2·8						
	—	4	—	—	111421	—	1·8	108930	7023	2·7						
	—	5	—	—	111422	—	1·9	108931	7124	2·9						
	7	2	—	—	111423	7167	1·8	108932	7026	2·8						
C	1	—	3	—	111424	—	2·4	108933	7024	3·4	1·037	1·875	1·341	1·437	1·187	6BA
	12	—	—	—	111425	7168	2·1	84867	7027	3·2						
	12	2	—	—	111426	7169	2·3	84868	7028	3·4						
	—	6	—	—	111427	—	2·3	108934	—	3·4						
	—	—	4	—	111428	7170	2·6	108935	7125	3·7						
D	2	2	4	—	111429	—	3·5	108936	—	5·1	1·307	1·875	1·715	1·750	1·469	6BA
	4	7	2	—	111430	—	3·3	108937	—	5·0						
	6	2	2	—	111431	7448	3·2	108938	—	4·7						
	12	4	—	—	111432	—	3·1	108939	—	4·7						
	24	2	—	—	111433	7171	3·2	84869	7029	4·8						
	4	—	—	2	111434	7377	3·7	108940	—	5·2						
E	20	4	3	—	111435	—	4·8	108941	7126	6·6	1·307	1·875	1·965	2·000	1·687	4BA

Illustrations of the various contact arrangements are shown on the folded sheet facing page 39. Suitable mating sockets for these plugs are listed on page 11. Panel piercing details are shown on page 14. All dimensions are in inches.

BULKHEAD PLUG (Pressurised)

Specially designed for use in pressurised aircraft cabins, and double-ended for "breaks" on both sides of bulkheads. Effectively sealed against a pressure difference of 15 lb. per square inch. Suitable where a minimum leakage of 1 c.c. per hour is permissible at a pressure difference of 1 atmosphere. Shell supplied in aluminium only, to reduce weight to a minimum.





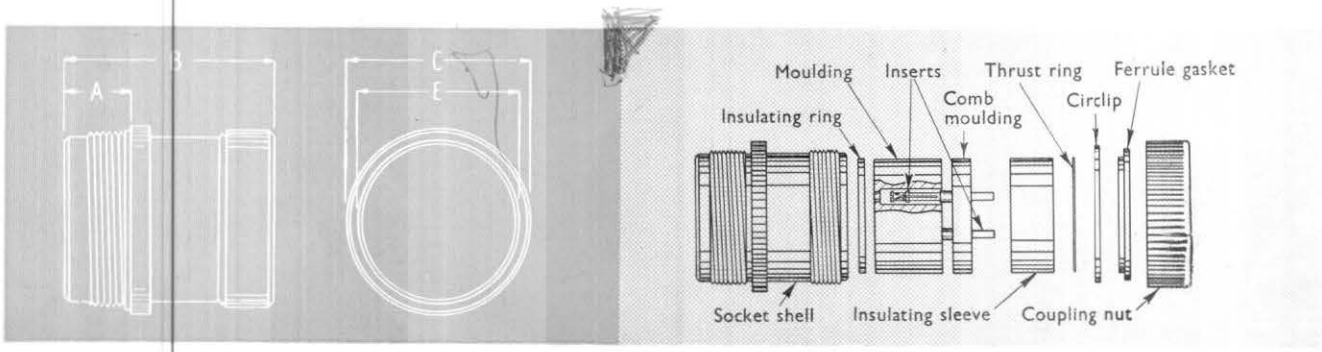
Body Size	CONTACTS 7 A	19 A	37 A	64 A	ALUMINIUM Part No.	A/M Ref.	Weight oz.	A	B	C dia.	D dia.	E	F P.C.D.	Fixing holes	Fixing holes size
					2CZ	5X/									
A	2	—	—	—	138097	—	2·1	1·201	1·763	1·572	·781	90°	1·018	4	6BA
	4	—	—	—	138099	—	2·2 *								
	—	1	—	—	138096	—	2·0								
Z	5	—	—	—	138104	—	2·5	1·327	2·036	1·812	·934	90°	1·237	4	6BA
	—	2	—	—	138098	—	2·5								
	2	2	—	—	138100	—	2·7								
B	9	—	—	—	138246	—	3·5	1·327	2·036	2·000	1·153	45°	1·414	8	6BA
	2	4	—	—	138106	—	3·9								
	—	4	—	—	138101	—	3·3								
	—	5	—	—	138105	—	4·0								
	7	2	—	—	138247	—	3·3								
C	1	—	3	—	138102	—	4·8	1·327	2·036	2·312	1·341	45°	1·678	8	6BA
	12	—	—	—	138111	—	4·4								
	12	2	—	—	138113	—	4·7								
	—	6	—	—	138107	—	4·4								
	—	—	4	—	138103	—	5·6								
D	2	2	4	—	138109	—	7·5	1·327	2·036	2·687	1·715	45°	2·076	8	6BA
	4	7	2	—	138112	—	6·8								
	6	2	2	—	138110	—	6·5								
	12	4	—	—	138114	—	5·9								
	24	2	—	—	138115	—	6·0								
	4	—	—	2	138108	—	6·2								
E	20	4	3	—	138116	—	7·9	1·327	2·036	3·062	1·965	45°	2·386	8	4BA

Illustrations of the various contact arrangements are shown on the folded sheet facing page 39. Suitable mating sockets for these plugs are listed on page 11. Panel piercing details are shown on page 14. All dimensions are in inches.

SOCKET (Climatic and Vibration Proof)

Sealed against all climatic conditions, and with circlip-type inserts. Available in aluminium or steel, with crimped or soldered connections. The coupling nuts on these sockets have holes provided for wire locking.

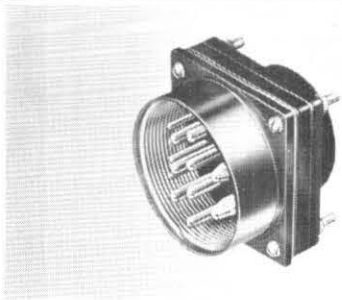
In order to facilitate wiring and servicing of Standard sockets, it is planned to introduce a slit comb at a later date.



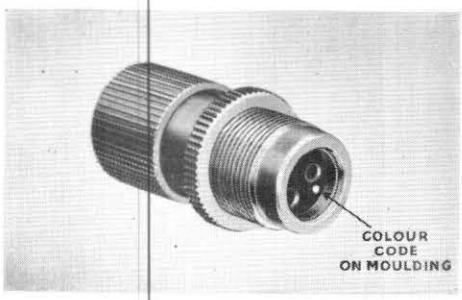
Body Size	CONTACTS 7 A	19 A	37 A	64 A	ALUMINIUM (Climatic and vibration proof) Part No. Normal	Part No. Reverse	A/M Reference Normal	A/M Reference Reverse	Wt. oz.	STEEL (Climatic and vibration proof) Part No. Normal	Part No. Reverse	A/M Reference Normal	A/M Reference Reverse	Wt. oz.	A	B	C dia.	E dia. Thread
					2CZ	2CZ	5X/	5X/		2CZ	2CZ	5X/	5X/					
A	2	—	—	—	111230	111448	7172	7194	·8	84872	84879	7038	7051	1·7				
	4	—	—	—	111231	111449	7173	7195	·8	84873	84880	7039	7052	1·8	·610	1·750	·885	·692 24 T.P.I.
	—	1	—	—	111232	111232	7174	7174	·8	108943	108943	7127	7127	1·7				
Z	5	—	—	—	111233	111451	7175	7197	1·2	84874	108959	7128	7134	2·5				
	—	2	—	—	111436	111452	7176	7198	1·2	108944	108960	7044	—	2·5	·735	1·750	1·050	·875 20 T.P.I.
	2	2	—	—	111437	111453	7177	7199	1·2	108945	108961	7042	7135	2·5				
B	9	—	—	—	111234	111454	7178	7200	1·6	84875	84881	7045	7055	3·0				
	2	4	—	—	111438	111455	7179	—	1·7	108946	108962	7129	7136	3·1				
	—	4	—	—	111298	111456	7180	7326	1·7	108947	108963	7040	7053	3·4	·735	1·812	1·250	1·062 20 T.P.I.
	—	5	—	—	111439	111457	7181	—	1·7	108948	108964	7043	7137	3·4				
	7	2	—	—	111440	111458	7182	7201	1·7	108949	108965	7046	7056	3·1				
C	1	—	3	—	111441	111459	7183	—	2·4	108950	108966	7041	7054	4·4				
	12	—	—	—	111235	111460	7184	7202	2·4	84876	84882	7047	7057	4·3				
	12	2	—	—	111236	111461	7185	7203	2·4	84877	84883	7048	7058	4·4	·735	1·812	1·435	1·250 20 T.P.I.
	—	6	—	—	111296	111462	7186	—	2·4	108951	108967	7130	—	4·4				
	—	—	4	—	111237	111463	7187	7204	2·4	108952	108968	7131	7138	4·4				
D	2	2	4	—	111442	111464	7188	—	4·0	108953	108969	—	—	7·0				
	4	7	2	—	111443	111465	7189	—	4·1	108954	108970	7132	—	7·1				
	6	2	2	—	111444	111466	7190	7346	3·9	108955	108971	—	—	6·9	·735	2·375	1·810	1·625 20 T.P.I.
	12	4	—	—	111445	111467	7191	7327	4·0	108956	108972	7446	—	7·0				
	24	2	—	—	111238	111468	7192	7205	4·1	84878	84884	7049	7059	7·2				
	4	—	—	2	111446	111469	—	7378	3·6	108957	108973	7335	—	6·6				
E	20	4	3	—	111447	111470	7193	7450	4·8	108942	108974	—	7449	8·7	·735	2·394	1·995	1·875 20 T.P.I.

Illustrations of the various contact arrangements are shown on the folded sheet facing page 39. Suitable mating plugs for these sockets are listed on page 8, and mating bulkhead plugs on pages 9 and 10. All dimensions are in inches.

THERMO-COUPLE PLUG & SOCKET



For use in circuits employing temperature compensating leads. A limited number of contact combinations within the standard range are now obtainable, with pin and socket inserts of constantan and brass, or chromel and alumel. Due consideration will be given to special requirements of contact combinations other than those listed below. In such cases the Company's advisory service at Cheney Manor, Swindon, should be consulted.



Identification of thermo-couple contacts is by a series of grooves together with a band of colour on the conductor well of the plug pin or socket insert. Identification of the mouldings is by a similar colour code against the appropriate contact position.

Details of the identification codes are as follows:—

Chromel—Red (1 groove) Alumel—Blue (2 grooves)

Constantan—Yellow (3 grooves)

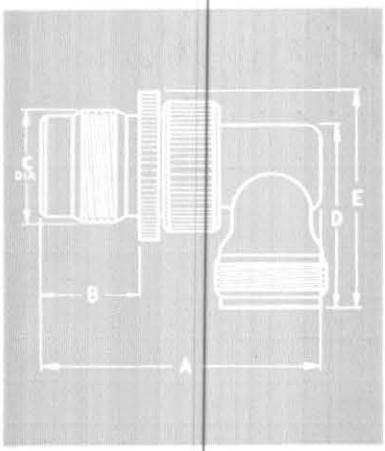
Shell size & Contact Arrangement	Code *	Thermo-couple Contacts						Shell	Plug Single Climatic Proof	Plug Bulkhead	Plug Bulkhead Pressurised	Socket Normal	Socket Reverse
		Contact Designation (see Pull-out Sheet)	Current Rating (Amps.)	Material	Contact Designation (see Pull-out Sheet)	Current Rating (Amps.)	Material						
A 2/0/0	1	A	7	Constantan	B	7	Brass	Alum.	2CZ 139864	—	2CZ 139865	2CZ 139866	2CZ 139867
A 2/0/0	1	A	7	Constantan	B	7	Brass	Steel	2CZ 139868	2CZ 139869	—	2CZ 139870	2CZ 139871
A 2/0/0	1	A	7	Chromel	B	7	Alumel	Steel	—	2CZ 139872	—	2CZ 139873	2CZ 139874
Z 0/2/0	5	1	19	Constantan	2	19	Brass	Steel	2CZ 139875	—	—	2CZ 139876	—
Z 0/2/0	5	1	19	Chromel	2	19	Alumel	Alum.	2CZ 139877	—	2CZ 139878	2CZ 139879	2CZ 139880
Z 0/2/0	5	1	19	Chromel	2	19	Alumel	Steel	2CZ 139881	2CZ 139882	—	2CZ 139883	2CZ 139913
Z 5/0/0	4	A, C, E	7	Chromel	B, D	7	Alumel	Steel	2CZ 139884	2CZ 139885	—	2CZ 139886	2CZ 139887
B 7/2/0	11	1	19	Chromel	2	19	Alumel	Steel	2CZ 139888	—	—	2CZ 139889	—
		A,B,C,D,E,F,G	7	Brass									
B 0/4/0	9	1, 3	19	Constantan	2, 4	19	Brass	Steel	2CZ 139890	2CZ 139891	—	2CZ 139892	2CZ 139893
B 0/4/0	9	1, 3	19	Chromel	2, 4	19	Alumel	Steel	2CZ 139894	2CZ 139895	—	2CZ 139896	2CZ 139897
B 0/4/0	9	1, 3	19	Constantan	2, 4	19	Brass	Alum.	—	2CZ 139898	2CZ 139899	2CZ 139900	2CZ 139901
C 0/0/4	16	1, 3	37	Chromel	2, 4	37	Alumel	Steel	2CZ 139902	2CZ 139903	—	2CZ 139904	2CZ 139905
C 12/0/0	13	A,C,E,G,J,L,	7	Constantan	B,D,F,H,K,M	7	Brass	Alum.	2CZ 139906	2CZ 139907	2CZ 139908	2CZ 139909	2CZ 139910
E 20/4/3	23	M,O,Q,S,U,D	7	Constantan	A,B,C,E,F,G,H, J,K,L,N,P,R,T	7 7 37	Brass Brass Brass	Steel	2CZ 139911	—	—	2CZ 139912	—
		1, 2, 3, 4	19		5, 6, 7								

* *These codes represent the various contact arrangements that are illustrated on the folded sheet facing page 39.*

NOTE: It is recommended that all thermo-couple plug pin and socket inserts are soldered notwithstanding the fact that in certain instances they are supplied to a design which permits crimping.

SPECIAL PURPOSE PLUGS & SOCKETS

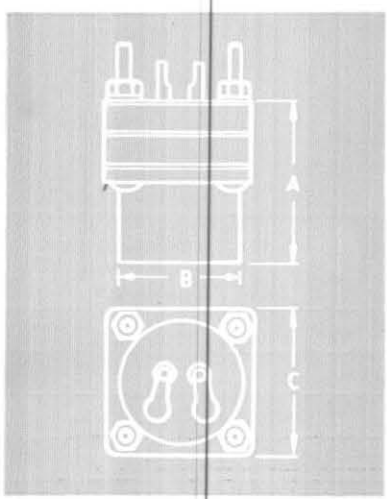
These items are supplied to special order only.



RIGHT-ANGLE SHORT-REACH SOCKET ASSEMBLY

Specially designed for easy withdrawal in cramped conditions. It overcomes the difficulties of using straight-outlet sockets where space is limited. The socket shell is aluminium or steel and the elbow assembly is fabricated in brass and finished in dull nickel plate. Special soldered-type socket inserts are incorporated.

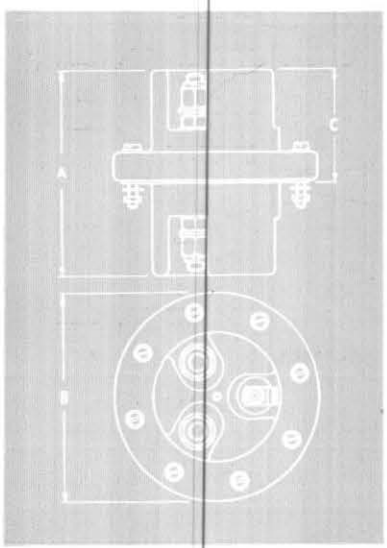
Body Size	Shell	Contact Combination	Part No.	A/M Ref.	A	B	C Dia.	D	E	Weight oz.	Suitable Mating Plug
A	Alum.	Two 7A	2CZ 138244	—	1·715	·609	·692	1·120	1·332		2CZ 111223
A	Alum.	Four 7A	2CZ 138245	—	1·715	·609	·692	1·120	1·332		2CZ 111399
A	Steel	Two 7A	2CZ 138243	—	1·715	·609	·692	1·120	1·332		2CZ 108906
A	Steel	Four 7A	2CZ 111242	—	1·715	·609	·692	1·120	1·332		2CZ 84870



PLUG (DETACHABLE LEADS)

For use on electric motors and other equipment where only short leads are required behind the plug. The pins are removable from the mouldings for easy wiring before fitting the plug, and they can be withdrawn from the moulding with the leads still attached. Supplied in one size only, with shell in aluminium or steel and with soldered connections.

Body Size	Shell	Contact Combination	Part No.	A/M Ref.	A	B	C	Weight oz.	Suitable Mating Socket
A	Alum.	Two 7A	2CZ 140052	—	1·019	·784	·937		2CZ 111230
A	Steel	Two 7A	2CZ 140053	—	1·019	·784	·937		2CZ 84872



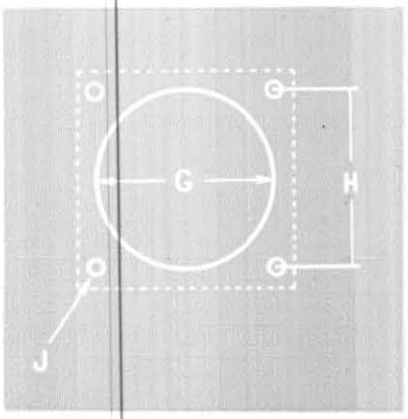
HEAVY DUTY PRESSURISED BULKHEAD CONNECTOR BLOCK

This connector block is fully pressurised at 15 lb. for use at pressure cabin bulkheads wherever heavy duty leads must be broken. For use with crimped or soldered lugs, and available with end covers, if required.

Connections	Part No.	A/M Ref.	A	B Dia.	C	Weight oz.	Cover	
							Part No.	A/M Ref.
Three 200A	CZ 51091	5H/112	3·62	3·62	1·937	19·6	Z 51094	5H/111
Two 200A One 19A	CZ 51097	5H/110	3·62	3·62	1·937	18·2	Z 51094	5H/111

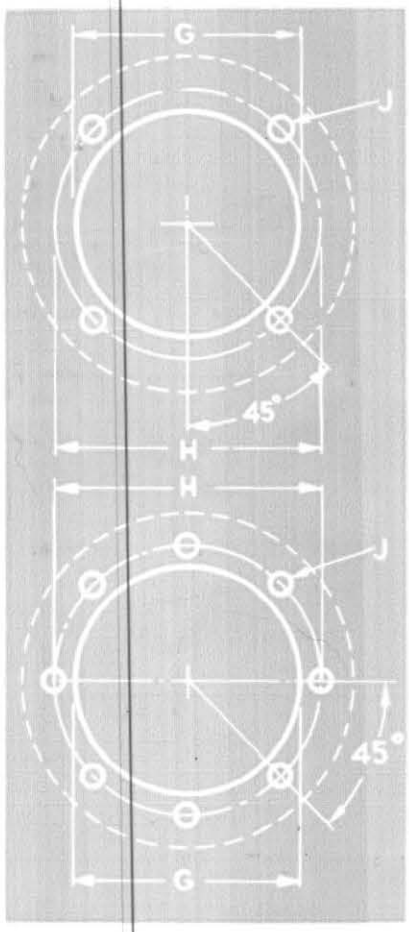
Add .125" to each end of dimension "A" if covers are used. Panel piercing details are given on page 14. All dimensions are in inches.

PANEL PIERCING DETAILS



CLIMATIC PROOF SINGLE AND BULKHEAD PLUGS

Body Size	G dia.	H sq. crs.	J dia.	Recommended minimum distance between centres of similar size plugs
A	·797	·720	·120	1·125
Z	·953	·875	·120	1·250
B	1·171	1·000	·120	1·500
C	1·359	1·187	·120	1·625
D	1·734	1·469	·120	2·000
E	1·984	1·687	·152	2·250



PRESSURISED BULKHEAD PLUGS

Body Size	Fixing holes	G dia.	H P.C.D.	J dia.	Recommended minimum distance between centres of similar size plugs
A	4	·797	1·018	·120	1·625
Z	4	·953	1·237	·120	1·875
B	8	1·171	1·414	·120	2·062
C	8	1·359	1·678	·120	2·375
D	8	1·734	2·076	·120	2·750
E	8	1·984	2·386	·152	3·125

HEAVY DUTY BULKHEAD CONNECTOR BLOCK

G dia.	H P.C.D.	J dia.	Recommended minimum distance between centres
2·380	3·062	·152	3·687

All dimensions are in inches.

SPARE PARTS FOR STANDARD PLUGS & SOCKETS

FOR AIR MINISTRY REFERENCE NUMBERS REFER TO PAGES 29 TO 39

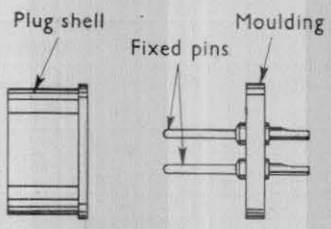
Description	For Assemblies listed on page	Material	Part Numbers					
			A	Z	B	C	D	E
Plug Shell	8, 9 & 12	Aluminium	Z 49249	Z 49251 *Z 49252	Z 24923 *Z 24932	Z 24924 *Z 24933	Z 24925	Z 49278
		Steel	2Z 109905	2Z 111186 *2Z 109933	2Z 111189 *2Z 109906	2Z 109908 *2Z 109907	2Z 109909	2Z 111184
Plug Shell Gasket	8, 9 & 12	Silicone Rubber	2Z 84911/A	2Z 84911/Z	2Z 84911/B	2Z 84911/C	2Z 84911/D	2Z 84911/E
Plug Moulding Gasket	8, 9 & 12	Silicone Rubber	2Z 84912/A	2Z 84912/Z	2Z 84912/B	2Z 84912/C	2Z 84912/D	2Z 84912/E
Plug Seating Gasket	8, 9 & 12	Silicone Rubber	2Z 85140/A	2Z 85140/Z	2Z 85140/B	2Z 85140/C	2Z 85140/D	2Z 85140/E
Reverse Plug Seating Gasket	8, 9 & 12	Silicone Rubber	2Z 110061/A	2Z 110061/Z	2Z 110061/B	2Z 110061/C	2Z 110061/D	2Z 110061/E
Socket Shell	11 & 12	Aluminium	Z 49250	Z 49253	Z 49803	Z 49804	Z 24915	Z 49806
		Steel	2Z 109910	2Z 109911	2Z 109912	2Z 109913	2Z 109914	2Z 111188
Circlip	11 & 12	Steel	2Z 110344	2Z 110343	2Z 110345	2Z 110346	2Z 110347	2Z 111197
Insulating Ring	11 & 12	Glass Fibre (P.T.F.E. Coated)	2Z 84917	2Z 84918	2Z 84919	2Z 84920	2Z 84921	2Z 111190
Insulating Sleeve	11 & 12	Glass Fibre (P.T.F.E. Coated)	2Z 84922	2Z 84923	2Z 84924	2Z 84925	2Z 84926	2Z 111191
Socket Ferrule Gasket	11 & 12	Silicone Rubber	2Z 84914/A	2Z 84914/Z	2Z 84914/B	2Z 84914/C	2Z 84914/D	2Z 84914/E
†Socket Sealing Gasket	11 & 12	Synthetic Rubber	Z 23201/A	Z 23201/Z	Z 23201/B	Z/23201/C	Z 23201/D	Z 23201/E
Thrust Washer	11 & 12	Steel	2Z 109947/A	2Z 109947/Z	2Z 109947/B	2Z 109947/C	2Z 109947/D	2Z 109947/E
Packing Cap (Plugs)	8, 9, 10 & 12	Waxed Cardboard	Z 17830	Z 17835	Z 17831	Z 17832	Z 17833	Z 17834
Packing Cap (Sockets)	11 & 12	Waxed Cardboard	Z 17836	Z 17841	Z 17837	Z 17838	Z 17839	Z 17840

** Required on plugs containing all 7 amp. pins (codes 4, 7 and 13)*

Contact	For Assemblies on page	Material	7 amp.	7 amp. (Special)	19 amp.	37 amp.	64 amp.
Plug Pin	8	Brass	Z 27323	Z 28146	Z 28147	2Z 138788	Z 53006
Bulkhead Plug Pin		Brass	Z 19269	Z 19273	Z 19270	Z 19271	Z 19272
Socket Insert	11	Brass	2CZ 109944	2CZ 109946	2CZ 109945	2CZ 138789	2CZ 111902

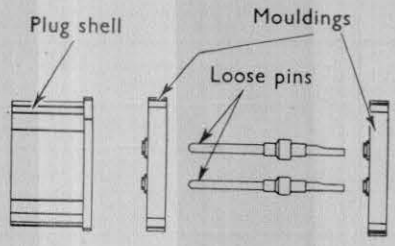
†The Socket Sealing Gasket will be supplied with all sockets for use should the socket be required to mate with earlier versions of the Standard plugs. When mating assemblies are both of the uprated version, the gasket should be discarded.

EVOLUTION OF THE SINGLE PLUG



STAGE 1 *(Fixed Pin)*

The original design of the " Breeze " single plug consisted of a base of phenolic material with the plug pins moulded in position. The plug shell was machined from bar and fixing bolt holes plain drilled. Suitable for soldered connection only.

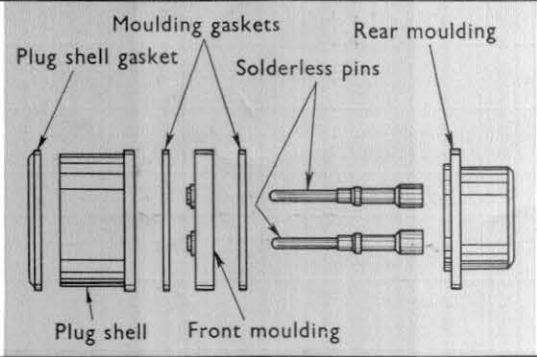


STAGE 2 *(Loose Pin)*

Two identical mouldings introduced each with a stepped creepage barrier round the base of each pin to increase distance without altering contact centres. The plug pins were sandwiched between the two mouldings and retained in position by the fixing bolts fitting the tapped holes in the plug shell. Suitable for soldered connection only.

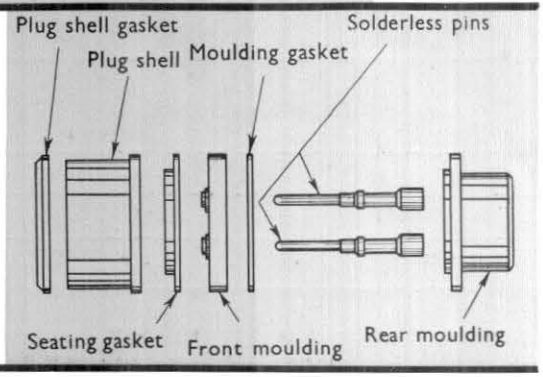
STAGE 3 *(Climatic Proof)*

The introduction of two rubber moulding gaskets and the plug shell gasket, designed to make the plug proof against all climatic conditions other than those of full exposure. Introduction also of the redesigned plug pin to permit a soldered or crimped connection and an extended rear moulding to shroud the connection made.



STAGE 4 *(Uprated Type)*

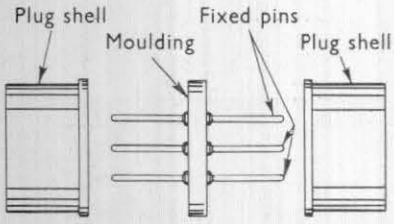
Current production version.
The introduction of the uprated range to operate between ambient temperatures of − 65° C. and + 150° C.
Design of the plug shell and plug pins remains unchanged, but front and rear mouldings now manufactured from alkyd.
Plug shell gasket and moulding gasket manufactured from silicone rubber.
A modified seating gasket in silicone rubber introduced to accept the mating rim of the socket shell.
A brass backing plate behind rear moulding to be introduced.



EVOLUTION OF THE BULKHEAD PLUG

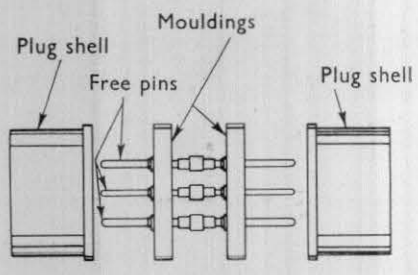
STAGE 1 *(Fixed Pin)*

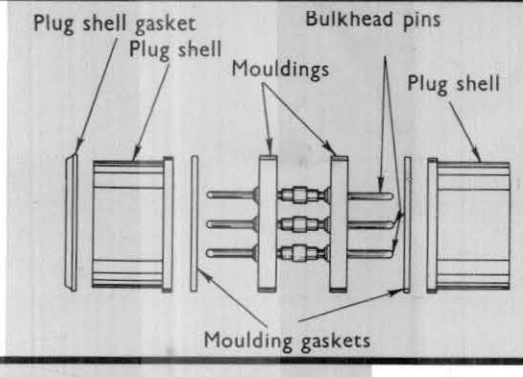
The original design of the " Breeze " bulkhead plug, consisting of one moulding in a phenolic material with the special plug pins moulded into position.



STAGE 2 *(Loose Pin)*

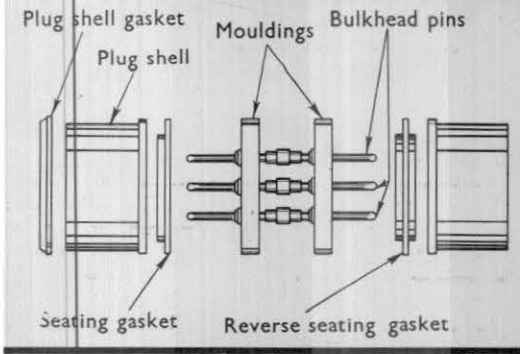
Two identical mouldings introduced, each with a stepped creepage barrier round the base of the plug pins to increase creepage distance without altering pin centres. The bulkhead plug pins being sandwiched in position between the two mouldings.





STAGE 3 *(Climatic Proof)*

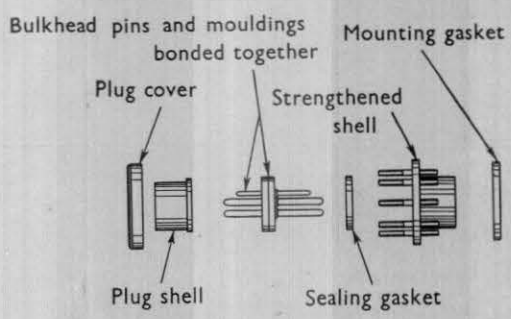
The introduction of rubber moulding gaskets and plug shell gasket, designed to make the connector proof against all climatic conditions other than those of full exposure.



STAGE 4 *(Uprated Type)*

Current production version.
The introduction of the uprated range designed to operate between ambient temperatures of − 65° C. and + 150° C. Design of the plug shells and plug pins remains unchanged but the mouldings now manufactured from alkyd. Plug shell gasket now manufactured from silicone rubber.
Two types of modified seating gaskets in silicone rubber introduced to accept the mating rims of the connected socket shells.

EVOLUTION OF THE PRESSURISED BULKHEAD PLUG

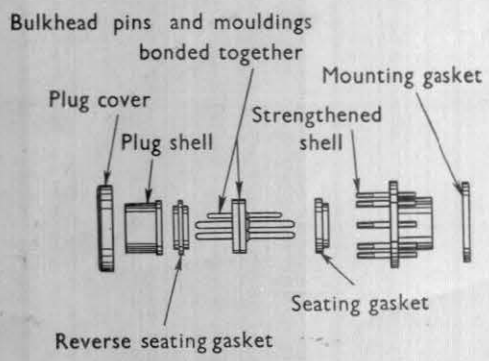


STAGE 1 *(Pressurised Type)*

Specially designed for use in pressurised aircraft cabins and effectively sealed against a pressure difference of 15 lb. per square inch. A specially designed and strengthened shell containing two identical mouldings of a phenolic material with plug pins bonded into position. Four fixing bolts are provided for Sizes A and Z whilst eight are provided for the remaining sizes.

STAGE 2 *(Uprated Type)*

Current production version. Similar to Stage 1, but with the two mouldings manufactured from alkyd. Design of the shells and plug pins virtually unchanged but the mounting gasket manufactured from silicone rubber. Two types of modified seating gaskets in silicone rubber introduced to accept the leading edges of the mating sockets.



CONTACT DESIGN

On several occasions during its life to date, different types of socket inserts have been introduced consistent with the general evolution of the design of the Standard connector. As certain of these contacts may still be encountered on old equipment, a brief description and illustration of each type is set out below and should prove of assistance in identification.

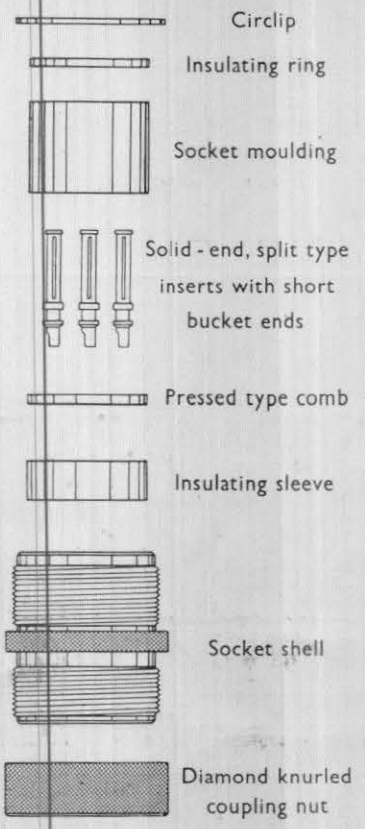
In order to retain the feature of interchangeability of sockets, the dimensions of the mating portions of the contacts have been maintained or improved to permit correct connection with any plug pin of equivalent rating.

Typical Illustrations of Socket Inserts	STAGE 1		STAGE 2		STAGE 3		STAGE 4		STAGE 5	
	 Split barrel rolled in centre. Short bucket-end for soldering only. **ORIGINAL TYPE** For use with Pressed Comb		 Spring tag for retaining insert within moulded comb. Solder bucket-end, bucket can also be crimped if suitable sleeve is used. **ROLLED TYPE** For use with Moulded Comb		 Split barrel rolled in centre. Bucket-end can be crimped or soldered. **SOLID-END CRIMP TYPE** For use with Pressed Comb		 Spring circlip. Bucket-end can be crimped or soldered. **CIRCLIP TYPE** For use with Pressed Comb		 Spring circlip. Bucket-end can be crimped or soldered. **CIRCLIP TYPE** For use with Moulded Comb	
Pin Rating (Amps)	Part No.	A/M Reference	Part No.	A/M Reference	Part No.	A/M Reference	Part No.	A/M Reference	Part No.	A/M Reference
7	Z 1340	—	Z 27330	5X/3237	Z 56404	5X/6924	2CZ 110175	5X/7329	2CZ 109944	5X/7516
7 Special	Z 1590	—	Z 28143	5X/3239	Z 56480	5X/6949	2CZ 110176	5X/7330	2CZ 109946	5X/7517
19	Z 1341	—	Z 28144	5X/3241	Z 56405	5X/6950	2CZ 109945	5X/7331	2CZ 109945	5X/7331
37	Z 1342	—			Z 60366	5X/6951	2CZ 110292	5X/7332	2CZ 138789	5X/7514
64	Z 1462	—			CZ 56408	5X/6400	2CZ 111902	5X/7520	2CZ 111902	5X/7520

The illustrations above show the main types of Inserts only. Certain modified forms of these Inserts existed, e.g., rolled inserts having parallel barrels were made up in 37 and 64 amp. ratings, but were replaced by the solid and crimp type inserts.

STAGE 1 was the original design for use with the pressed comb and suitable only for a soldered connection.
STAGE 2 was introduced during World War II due to the shortage of machining capacity and was redesigned to be a simple press operation. Although ideally suitable for a soldered connection, a crimped joint could be made by using a suitable thimble.
STAGE 3 was the re-introduction of the original type of contact with the solid ring entry but with modification to length to permit a crimped or soldered joint without the use of thimbles.
STAGES 4 and 5 are the two designs which are in current production today and are a much improved design incorporating a circlip of beryllium copper which ensures a perfect contact at all times.
The illustration of Stage 5 is applicable to the 7 amp. and 7 amp. special contacts only. All are suitable for a soldered or crimped joint without the use of thimbles.

EVOLUTION OF THE STANDARD SOCKET

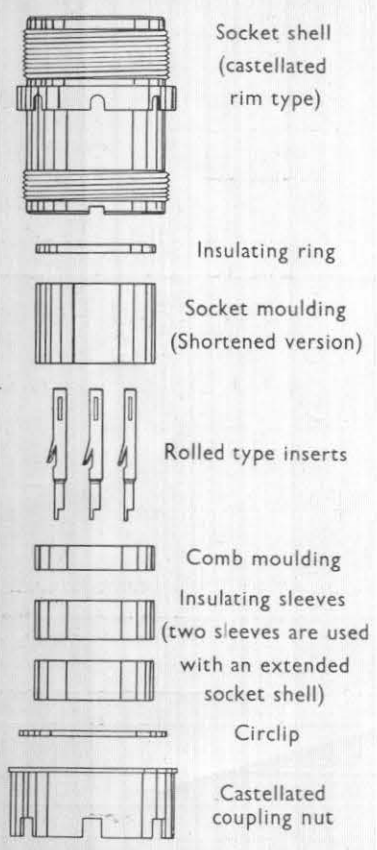


STAGE 1

The original design of the " Breeze " socket containing a long socket moulding in a phenolic material with a pressed comb and short, turned type socket inserts.
Suitable only for a soldered connection.
The circlip retaining the moulding in the shell was positioned at the front end of the assembly.

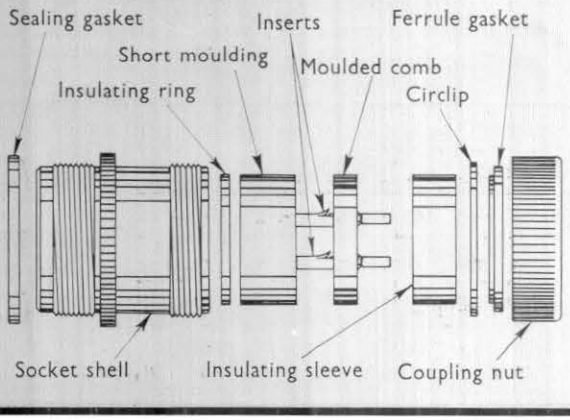
STAGE 2

A redesigned shell and coupling nut containing a shortened socket moulding and a comb moulding with rolled type socket inserts. Suitable for a soldered or crimped connection with suitable thimble.
The circlip retaining the mouldings repositioned at the rear of the assembly.
The socket shell lengthened for sizes D, E and F, two insulating sleeves being used.

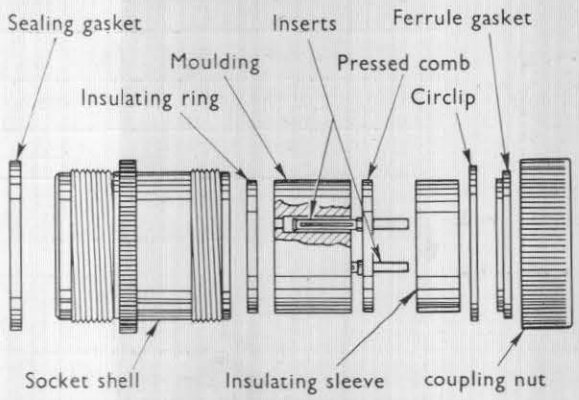


STAGE 3

Socket shell and coupling nut modified to give a straight knurl for tightening.
Introduction of the socket sealing gasket and ferrule gasket.
Socket moulding and comb moulding unchanged for combinations using 7 and 19 amp. inserts only, together with rolled type socket inserts, suitable for a soldered or crimped connection with a suitable thimble.
For combinations containing 37 and 64 amp. inserts, the moulding and comb were as stage 4.



EVOLUTION OF THE STANDARD SOCKET

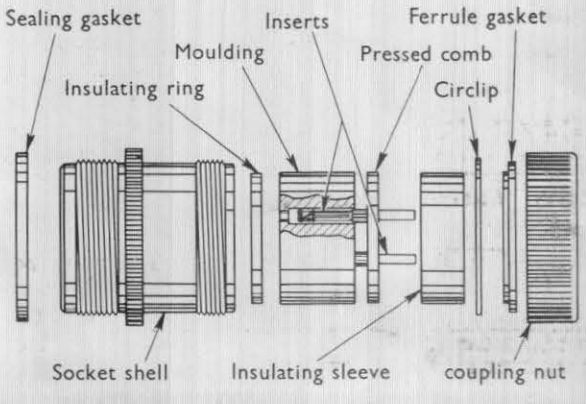


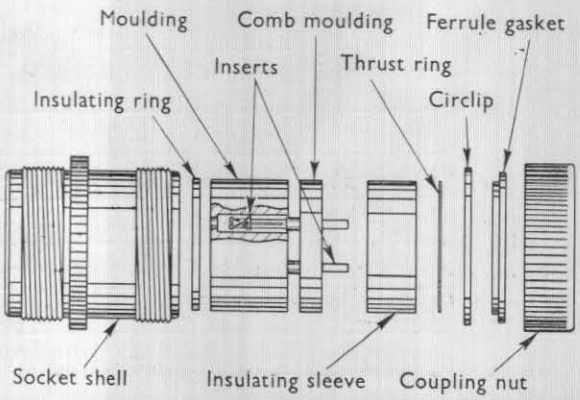
STAGE 4

The introduction of the vibration-proof socket insert suitable for a soldered or crimped connection without the use of a thimble.
Reintroduction of the pressed comb in place of the comb moulding.
Wire locking holes provided in the coupling nut.

STAGE 5

The introduction of the improved circlip type socket insert—designed to eliminate defects discovered in contact mating.
All other items identical to Stage 4 design.
Air Ministry reference number unchanged but allocated the suffix " /B ".





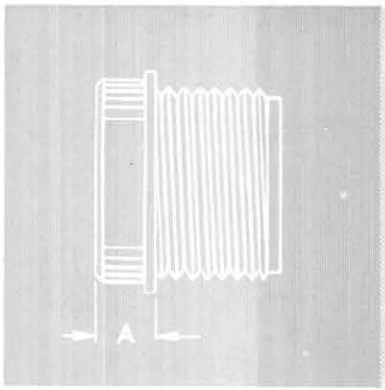
STAGE 6

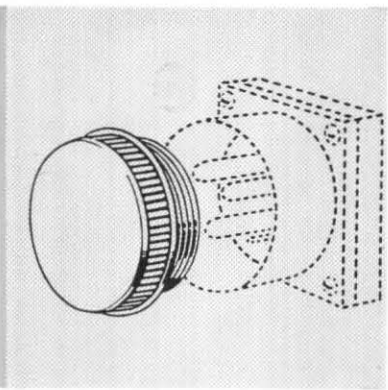
Current production version.
The introduction of the uprated range to operate between ambient temperatures of − 65° C. and + 150° C. Socket moulding and comb moulding manufactured from alkyd. Insulating sleeve and washer manufactured from glass fibre and P.T.F.E. coated.
A steel thrust washer introduced.
Ferrule gasket manufactured from silicone rubber. The socket sealing gasket no longer supplied as a fitment, but enclosed with the socket for use when mating with any obsolete type of plug.

PLUG & SOCKET ACCESSORIES

PLUG SEALING CAPS (*Bakelite*)

Designed to prevent the ingress of dust or moisture when the plug is not in use.

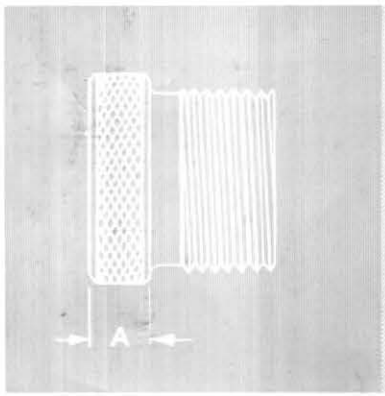


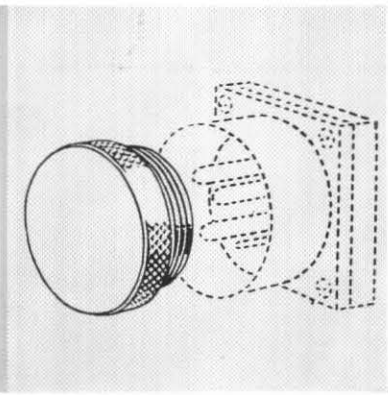


Size	Part No.	A/M Ref.	A	Weight oz.
A	Z 22164	5X/1963	·250	·11
Z	Z 22165	5X/1964	·250	·16
B	Z 22166	5X/1965	·250	·22
C	Z 22167	5X/1966	·250	·25
D	Z 22168	5X/1967	·250	·39
E	Z 23276	5X/2185	·250	·48

PLUG SCREENING CAPS (*Aluminium*)

Designed to prevent the ingress of dust or moisture when the plug is not in use.

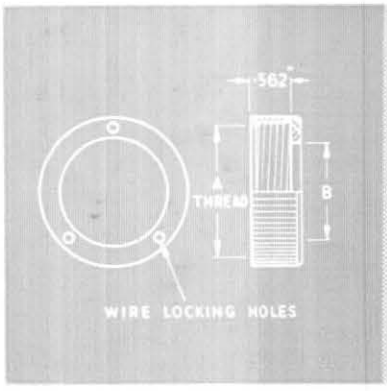


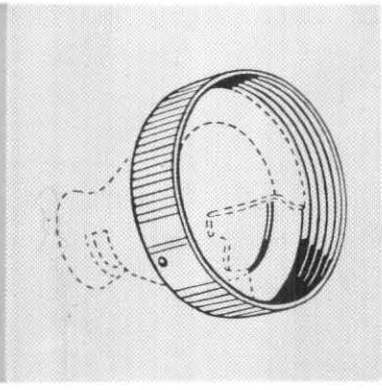


Size	Part No.	A/M Ref.	A	Weight oz.
A	Z 13031	5X/1097	·250	·20
Z	Z 13106	5X/1088	·250	·29
B	Z 13032	5X/1089	·250	·37
C	Z 13033	5X/1575	·250	·46

COUPLING NUTS (*Aluminium or Steel*)

Designed for use with sockets, plug shrouds, elbow or tee assemblies and used for clamping all forms of cable fittings into position.





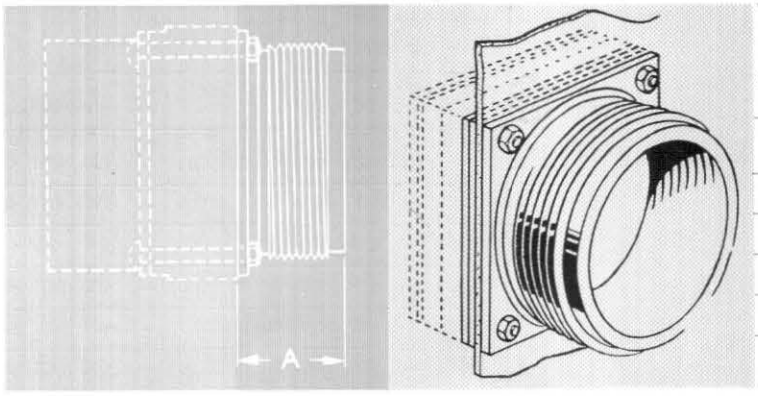
Size	ALUMINIUM Part No.	A/M Ref.	Weight oz.	STEEL (Nickel Plated) Part No.	A/M Ref.	Weight oz.	A	B
A	Z 61535	5X/6312	·11	2Z 109915	—	·34	·692x24 T.P.I.	·585
Z	Z 61536	5X/6500	·18	2Z 109916	—	·53	·875x20 T.P.I.	·723
B	Z 61537	5X/6405	·21	2Z 109917	—	·65	1·062x20 T.P.I.	·877
C	Z 61538	5X/6424	·26	2Z 109918	—	·78	1·250x20 T.P.I.	1·022
D	Z 61539	5X/6425	·33	2Z 109919	—	·99	1·625x20 T.P.I.	1·440
E	Z 61540	5X/6820	·42	2X 111196	—	1·27	1·875x20 T.P.I.	1·567

All dimensions are in inches.

PLUG & SOCKET ACCESSORIES

PLUG SHROUDS (*Aluminium or steel*)

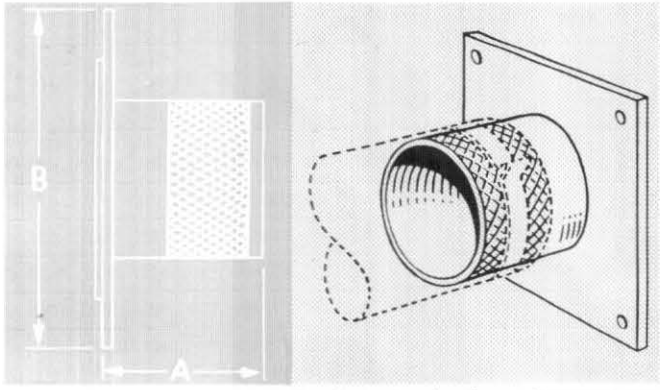
Designed for mounting at the rear of single plugs for the purpose of attaching cable fittings.



Size	ALUMINIUM Part No.	A/M Ref.	Wt. oz.	STEEL (Nickel Plated) Part No.	A/M Ref.	Wt. oz.	A
A	Z 1499	5X/ 282	·2	2Z 139928	5X/ —	·3	·750
Z	1500	283	·3	139929	—	·8	·750
B	1275	284	·3	139930	—	·9	·750
C	1688	285	·4	139931	—	1·3	·750
D	1690	286	·6	139932	—	1·7	·750
E	13299	287	·8	139933	—	2·3	1·375

FERRULE PLATE ASSEMBLY (*Brass*)

Designed for use with plastic tubing where cables enter a panel or junction box. The 4 fixing holes and spigot on the leading face being designed to fit panel piercings of a single plug of similar size.

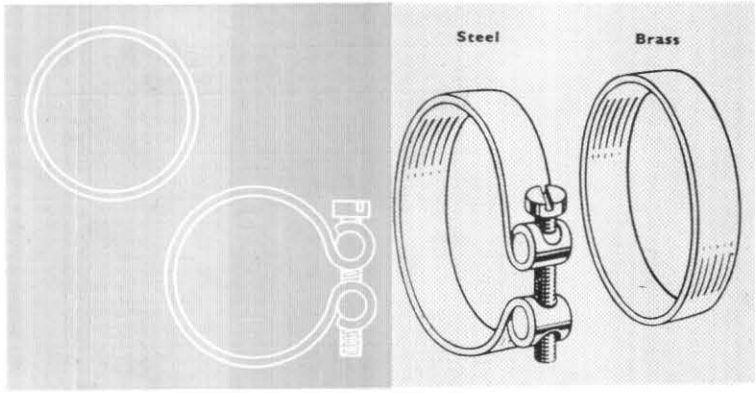


Size	Part No.	A/M Ref.	Ferrule size	Tubing size	A	B	Wt. oz.	Clamp Ring	A/M Ref.
A	CZ 24626	5X/ 6850	A	3/8	·722	1·000	·27	Z 18501/A	5X/ 1529
	CZ 24628	6631	Z	1/2	·909	1·000	·45	CZ 23144/Z	6440
Z	CZ 24632	6603	Z	1/2	·722	1·187	·35	CZ 23144/Z	6440
	CZ 24634	6797	B	5/8	·909	1·187	·54	CZ 23144/B	6488
B	CZ 24636	—	Z	1/2	·909	1·312	·39	CZ 23144/Z	6440
	CZ 24638	6604	B	5/8	·722	1·312	·42	CZ 23144/B	6488
	CZ 24640	6605	C	3/4	·909	1·312	·73	CZ 23144/C	6489
C	CZ 24642	—	B	5/8	·909	1·500	·46	CZ 23144/B	6488
	CZ 24644	6177	C	3/4	·722	1·500	·83	CZ 23144/C	6489
	CZ 24646	6178	D	1	1·026	1·500	1·00	CZ 23144/D	3143
D	CZ 24648	6628	C	3/4	·909	1·812	·60	CZ 23144/C	6489
	CZ 24650	6180	D	1	·839	1·812	1·35	CZ 23144/D	3143
	CZ 24652	—	E	1-1/4	1·026	1·812	1·12	CZ 23144/E	6490
E	CZ 24654	—	D	1	1·026	2·06	2·0	CZ 23144/D	3143
	CZ 24656	6606	E	1-1/4	·839	2·06	1·6	CZ 23144/E	6490
	CZ 24658	—	dia. 1·525	1-1/2	1·151	2·06	1·75	CZ 23144/F	—

Panel piercing details are shown on page 14. Dimension " A " Tolerance ± ·064".
All these assemblies are electro-tin finish except CZ 24634 and CZ 24640 which are dull nickel plate.

CLAMP RINGS

Designed for clamping plastic tubing to ferrules or ferrule plate assemblies.



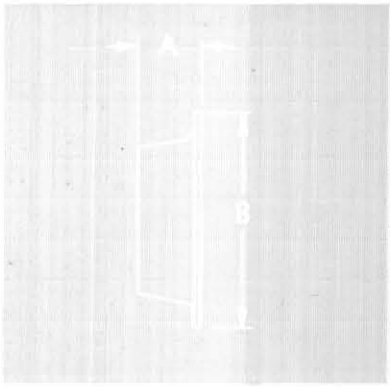
Size	PLAIN TYPE (BRASS) (Cadmium Plated) Part No.	A/M Ref.	Wt. oz.	SCREW TYPE (STEEL) (Cadmium Plated) Part No.	A/M Ref.	Wt. oz.
A	Z 18501/A	5X/1529	·04	—	—	—
Z	Z 18501/Z	5X/1530	·07	CZ 23144/Z	5X/6440	·24
B	Z 18501/B	5X/1531	·07	CZ 23144/B	5X/6488	·25
C	Z 18501/C	5X/1532	·09	CZ 23144/C	5X/6489	·26
D	Z 18501/D	5X/1533	·14	CZ/23144/D	5X/3143	·30
E	Z 18501/E	5X/1534	·18	CZ/23144/E	5X/6490	·35
Dia. 1·525	Z 18501/F	5X/1535	·23	CZ 23144/F	—	·38

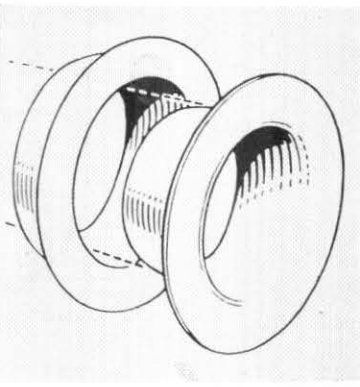
Clamp rings are used in conjunction with ferrules for plastic tubing, see page 24. Dimensions are given in inches.

PLUG & SOCKET ACCESSORIES

INNER AND OUTER FERRULES *(Brass—nickel plated)*

Designed to form a sound joint when using plastic tubing, loose braid or conduit.
May be used on a socket or with a plug shroud and coupling nut.

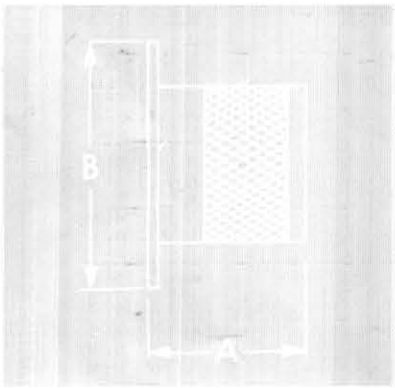


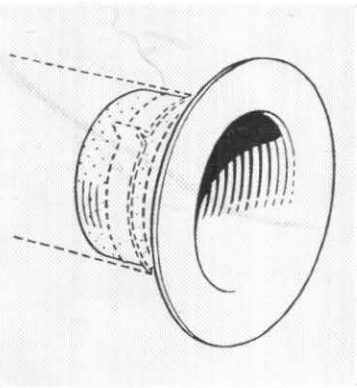


Size	INNER					OUTER				
	Part No.	A/M Ref.	A	B	Wt. oz.	Part No.	A/M Ref.	A	B	Wt. oz.
A	Z 2Z 139934/A	5X/ —	·250	·628	·04	Z 139935/A	5X/ —	·256	·628	·04
Z	139934/Z	—	·325	·800	·07	139935/Z	—	·325	·800	·07
B	139934/B	—	·360	·990	·10	139935/B	—	·360	·990	·11
C	139934/C	—	·395	1·175	·14	139935/C	—	·395	1·175	·15
D	139934/D	—	·450	1·547	·23	139935/D	—	·450	1·547	·25
E	139934/E	—	·562	1·795	·37	139935/E	—	·562	1·795	·39

FERRULES FOR PLASTIC TUBING *(Brass—electro-tinned)*

Designed for use with plastic tubing and clamp ring.
May be used on a socket or with a plug shroud and coupling nut.



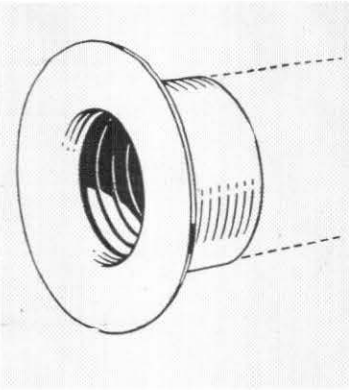


Size	STANDARD						OVERSIZE					
	Part No.	A/M Ref.	Tubing Size I/D	A	B	Wt. oz.	Part No.	A/M Ref.	Tubing Size I/D	A	B	Wt. oz.
A	Z 18500/A	5X/ 1522	·375	·750	·628	·14	Z 18764/A	5X/ 1546	·500	·937	·628	·20
Z	18500/Z	1523	·500	·750	·800	·19	18764/Z	1547	·625	·937	·800	·21
B	18500/B	1524	·625	·750	·990	·22	18764/B	1548	·750	·937	·990	·34
C	18500/C	1525	·750	·750	1·175	·30	18764/C	1549	1·000	1·062	1·175	·53
D	18500/D	1526	1·000	·875	1·547	·58	18764/D	1550	1·250	1·062	1·547	·77
E	18500/E	1527	1·250	·875	1·795	·81	18764/E	2187	1·500	1·062	1·795	·96

Clamp rings for these ferrules are shown on page 23.

CONDUIT FERRULES TYPE "H" *(Aluminium or brass)*

Designed for use with metal conduit and to be swaged or soldered into position.
May be used on a socket or with a plug shroud and coupling nut.



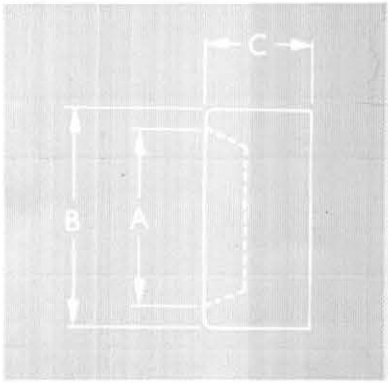
Size	Conduit Size	ALUMINIUM			BRASS (Nickel Plated)			A	B	C	D
		Part No.	A/M Ref.	Wt. oz.	Part No.	A/M Ref.	Wt. oz.				
A	1/4	Z 1350	5X/ 1570	·04	Z 139936/1	5X/ —	·09	·250	·447	·437	·628
	3/8	1694	1344	·04	139937	—	·11	·375	·572	·437	·628
Z	3/8	1442	1571	·05	139936/12	—	·13	·375	·572	·437	·800
	1/2	1441	1343	·05	139936/11	—	·14	·500	·697	·437	·800
B	3/8	1369	1074	·06	139936/2	—	·21	·375	·572	·437	·990
	5/8	1359	1327	·07	139936/4	—	·21	·625	·828	·500	·990
	1/2	1361	1328	·07	139936/9	—	·19	·500	·697	·437	·990
C	5/8	1353	1325	·09	139936/10	—	·26	·625	·828	·500	1·175
	3/4	1352	909	·08	139936/5	—	·24	·750	·982	·500	1·175
D	3/4	1362	1329	·13	139936/14	—	·30	·750	·982	·500	1·574
	1	1363	912	·15	139936/6	—	·45	1·000	1·267	·562	1·574
E	1	1365	1330	·19	139936/15	—	·50	1·000	1·267	·625	1·800

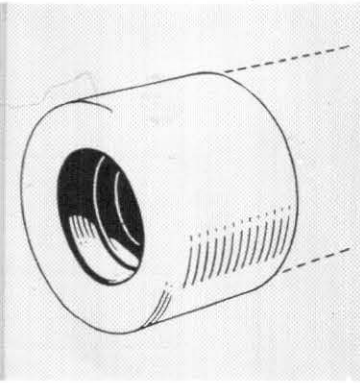
Coupling nuts for use with these items are listed on page 22. *All dimensions are in inches.*

PLUG & SOCKET ACCESSORIES

CONDUIT FERRULES TYPE "G" (*Aluminium or brass*)

Designed for use with metal conduit and to be swaged or soldered into position.

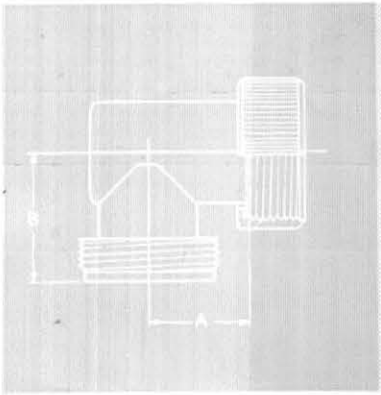


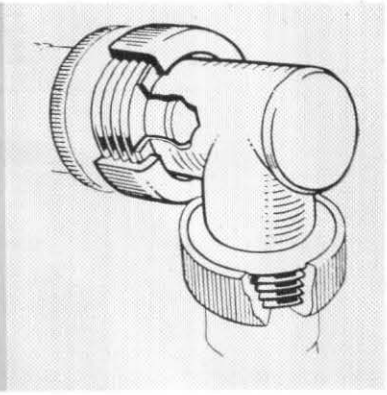


Conduit Size	ALUMINIUM Part No.	ALUMINIUM A/M Ref.	ALUMINIUM Wt. oz.	BRASS (Nickel Plated) Part No.	BRASS (Nickel Plated) A/M Ref.	BRASS (Nickel Plated) Wt. oz.	A	B	C
3/8	Z 1431	5X/ 2073	·03	2Z 139938	5X/ —	—	·375	·572	·437
1/2	1432	2074	·04	139939	—	·12	·500	·697	·437
5/8	1433	1342	·05	139940	—	·14	·625	·828	·437
3/4	1434	2075	·07	139941	—	—	·750	·982	·500
1	1435	2076	·11	139942	—	·30	1·000	1·267	·625
1-1/4	1450	2077	·11	—	—	—	1·250	1·522	·625

ELBOW ASSEMBLY (*Brass—nickel plated*)

Designed to allow a right-angle entry into the rear of a socket or plug with a plug shroud.

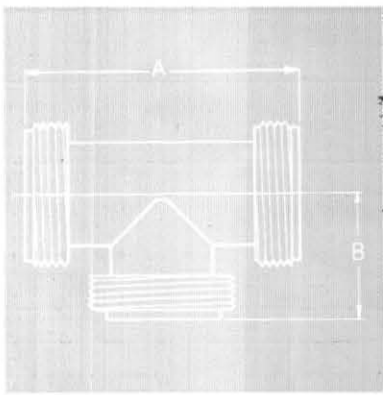


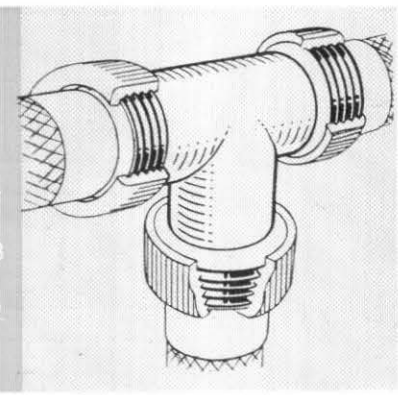


Size	Part No.	A/M Ref. 5X/	A	B	Weight oz.
A	2CZ 139944	—	·70	·81	1·20
Z	2CZ 139945	—	·72	·93	1·42
B	2CZ 139946	—	·84	1·02	1·80
C	2CZ 139947	—	·94	1·02	2·56
D	2CZ 139948	—	1·12	1·31	4·18
E	2CZ 139949	—	1·18	1·50	5·24

TEE CONNECTORS (*Brass—nickel plated*)

Designed for use with metal conduit where take-off leads are required at right angles to the existing run.



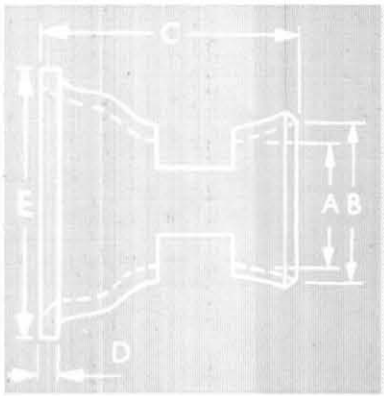


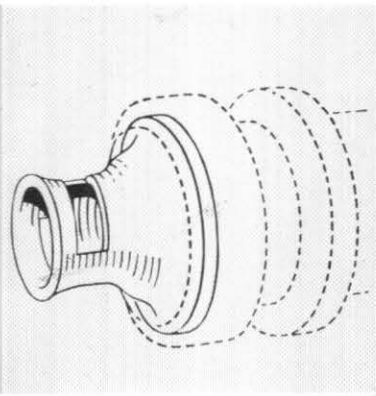
Size	Part No.	A	B	Weight oz.
A	2CZ 139950	2·02	·81	1·09
Z	2CZ 139951	2·24	·93	2·12
B	2CZ 139952	2·50	1·02	3·34
C	2CZ 139953	2·74	1·02	3·55
D	2CZ 139954	3·00	1·31	6·86
E	2CZ 139955	3·25	1·50	6·96

All dimensions are in inches.

CUT FERRULES ROUND BASE *(Brass—nickel plated)*

Designed for use with single or multi-way cables where a clamp is required immediately behind the socket or plug shroud, thus preventing any cable strain being transmitted to the contacts.



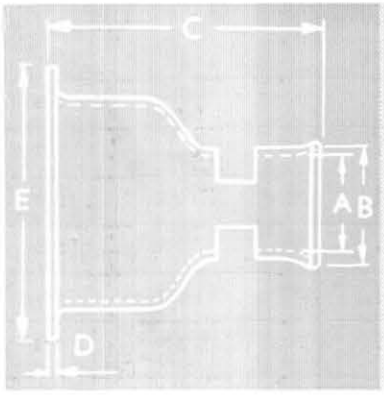


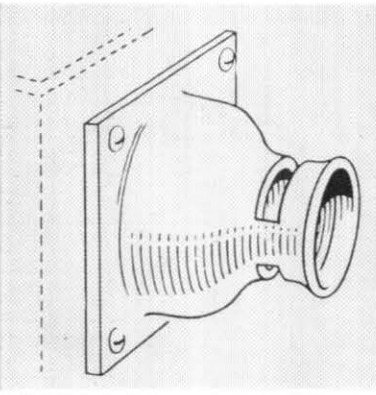
Size	Part No.	A/M Ref.	Wt. oz.	A	B	C	D	E
A	2Z							
	139956	—	·22	·275	·375	·625	·036	·625
	139957	—	·21	·355	·500	·687	·036	·625
	139958	—	·23	·405	·468	·625	·036	·625
	139959	—	·23	·442	·500	·687	·020	·625
Z	139960	—	·33	·355	·437	·750	·036	·800
	139961	—	·33	·505	·625	·687	·020	·800
B	139962	—	·42	·355	·500	1·000	·048	·990
	139963	—	·35	·405	·593	1·187	·036	·990
	139964	—	·40	·505	·650	1·187	·036	·990
	139965	—	·40	·605	·725	·687	·020	·990
	139966	—	·43	·723	·812	·687	·020	·990
	139967	—	·43	·755	·812	·687	·020	·990
C	139968	—	·54	·405	·593	1·187	·048	1·175
	139969	—	·50	·605	·781	1·187	·036	1·175
	139970	—	·56	·705	·906	1·187	·036	1·175
	139971	—	·46	·905	1·000	·875	·036	1·175
D	139972	—	·68	·805	1·000	1·125	·036	1·550
	139973	—	·78	1·005	1·281	1·125	·036	1·550
E	139974	—	·95	1·205	1·500	1·125	·036	1·800
	139975	—	·94	1·255	1·537	·875	·036	1·800

Coupling nuts for use with these items are listed on page 22.

CUT FERRULES SQUARE BASE *(Brass—nickel plated)*

Designed for use where single or multi-way cables are required to be clamped immediately behind a single plug or where cables are to be clamped on entering a junction box.





Size	Part No.	A/M Ref.	Wt. oz.	A	B	C	D	E
A	2Z							
	139976	—	·47	·320	·406	·875	·036	·937
	139977	—	·48	·405	·468	·875	·036	·937
	139978	—	·56	·405	·500	·750	·036	·937
Z	139979	—	·56	·500	·562	1·187	·036	1·125
B	139980	—	·56	·500	·593	1·187	·036	1·250
	139981	—	·56	·505	·625	1·187	·036	1·250
	139982	—	·56	·600	·687	1·187	·036	1·250
	139983	—	·58	·687	·750	1·187	·036	1·250
	139984	—	·64	·705	·906	1·187	·036	1·250
	139985	—	·68	·905	1·000	·875	·036	1·250
C	139986	—	·75	·750	·812	1·187	·036	1·437
D	139987	—	·82	·805	·875	1·375	·036	1·750
	139988	—	·84	1·000	1·062	1·500	·036	1·750

Panel piercing details are shown on page 14. *All dimensions are in inches.*

INDEX OF AIR MINISTRY REFERENCE NUMBERS OF STANDARD PLUGS & SOCKETS

5X/ No.	Plessey Part No. CZ	Page No.	5X/ No.	Plessey Part No. CZ	Page No.	5X/ No.	Plessey Part No. CZ	Page No.	5X/ No.	Plessey Part No. CZ	Page No.	5X/ No.	Plessey Part No. CZ	Page No.
1	1064	30	92	12367	31	174	*1031A-/2/3	30	4035	1782/2	30	6050	*27989	33
2	1760	30	93	1077	30	175	*1111A-/2/3	30	4037	2672/2	31	6056	28101	33
3	1050	30	94	12379	32	176	*2094-/2/3	31	4038	2755/2	31	6057	28191	33
4	2754	31	95	12353	31	177	*2121A-/2/3	31	4039	2110/2	31	6058	28042	33
5	2686	31	101	*1114-2/3	30	178	*1127A-/2/3	30	4040	1055/2	30	6059	*27911	33
6	2685	31	102	*1761-/2	30	179	*1089A-/2/3	30	4041	2757/2	31	6060	*27991	33
7	2750	31	102	*1761/3	30	180	*2122A-/2/3	31	4042	2753/2	31	6061	28102	33
8	12347	31	103	*1100-/2/3	30	181	*1102A-/2/3	30	4043	2739/2	31	6062	28192	33
9	1765	30	104	*2704-/2/3	31	182	*1095A-/2	30	4044	2743/2	31	6063	28043	33
10	1060	30	105	*2698-/2/3	31	182	*1095A/3	30	4045	1054/2	30	6064	*27912	33
11	1776	30	106	*1144-/2	30	183	*10349A-/2/3	31	4046	2758/2	31	6065	*27992	33
12	1770	30	106	*1144/3	30	184	*2707A-/2/3	31	4047	12365/2	31	6066	28103	33
13	2655	31	107	*2702-/2/3	31	185	*2712A-/2/3	31	4048	1092/2	30	6067	28193	33
14	2097	31	108	*10340-/2/3	31	186	*2123A-/2/3	31	4049	2091/2	31	6068	28044	33
15	2678	31	109	*1766-/2/3	30	187	*1093A-/2/3	30	4050	1067/2	30	6069	*27913	33
16	1065	30	110	*1110-/2/3	30	188	*1135A-/2/3	30	4051	1053/2	30	6070	*27993	33
17	2687	31	111	*1777-/2/3	30	189	*1117A-/2/3	30	4052	12377/2	32	6071	28104	33
18	2664	31	112	*1771-/2	30	190	*2128A-/2	31	4055	1058/2	30	6072	28194	33
19	12348	31	112	*1771/3	30	198	17883	32	4056	1057/2	30	6073	28045	33
20	1033	30	113	*2135-/2	31	199	17884	32	4066	2670/2	31	6074	*27914	33
21	1051	30	113	*2135/3	31	1285	12391	32	4067	2660/2	31	6075	*27994	33
22	1066	30	114	*2118-/2/3	31	1286	*10348	31	4068	2109/2	31	6076	28105	33
23	1070	30	115	*2697-/2/3	31	1554	16568	32	4069	2688/2	31	6077	28195	33
24	2682	31	116	*1115-/2	30	1555	*15155-/3	32	4070	2746/2	31	6078	28046	33
25	1061	30	116	*1115/3	30	1567	18960	32	4071	11408/2	31	6079	*27915	33
26	12384	32	117	*2699-/2/3	31	1568	18961	32	4072	2668/2	31	6080	*27995	33
27	2744	31	118	*2695-/2/3	31	1582	*2129/A	31	4073	2105/2	31	6086	28107	33
28	1071	30	119	*2138	31	1583	*2129	31	4074	2676/2	31	6087	28197	33
29	2658	31	120	*10343-/2/3	31	1584	*2118/A	31	4076	2653/2	31	6088	28048	33
30	1088	30	121	*1134	30	1585	12386	32	4077	2677/2	31	6089	*27917	33
31	12370	32	122	*1101-/2/3	30	1589	17924	32	4078	2669/2	31	6090	*27997	33
32	2103	31	123	*1116-/2/3	30	1706	19250	32	4079	12390/2	32	6091	28108	33
33	1052	30	124	*1120-/2/3	30	1707	19251	32	4080	1076/2	30	6092	28198	33
34	1094	30	125	*2693-/2/3	31	1708	19252	32	4081	2102/2	31	6093	28049	33
35	1782	30	126	*1031-/2/3	30	1709	19253	32	4082	2681/2	31	6094	*27918	33
37	2672	31	127	*1111-/2/3	30	1766	2684	31	4083	2107/2	31	6095	*27998	33
38	2755	31	128	*2095-/2/3	31	1767	2114	31	4084	2104/2	31	6096	28109	33
39	2110	31	129	*2121-/2	31	1946	*22118	32	4085	2100/2	31	6097	28199	33
40	1055	30	129	*2121/3	31	1947	*22119	32	4086	2673/2	31	6098	28050	33
41	2757	31	130	*1127-/2/3	30	2043	*22344	32	4087	10710/2	31	6099	*27919	33
42	2753	31	131	*2692-/2/3	31	2128	22794	32	4088	2756/2	31	6100	*27999	33
43	2739	31	132	*1089-/2	30	2129	22796	32	4089	12378/2	32	6101	28110	33
44	2743	31	132	*1089/3	30	2130	*1103A/3	30	4090	2106/2	31	6102	28200	33
45	1054	30	133	*10354-/2/3	31	2131	*1107A/3	30	4091	2675/2	31	6103	28051	33
46	2758	31	134	*2122-/2/3	31	2181	22982	32	4092	12367/2	31	6104	*27920	33
47	12365	31	135	*1102-/2/3	30	2182	22983	32	5554	16568/2	32	6105	*28000	33
48	1092	30	136	*1095-/2	30	2183	22238	32	6001	28090	33	6106	28111	33
49	2091	30	136	*1095/3	30	2881	22580	32	6002	28180	33	6107	28201	33
50	1067	30	137	*1783-/2/3	30	2882	*22579/3	32	6003	28031	33	6108	28052	33
51	1053	30	138	*10349-/2/3	31	2883	*22579A/3	32	6004	*27900	33	6109	*27921	33
52	12377	32	139	*1119	30	2928	*27004	32	6005	*27980	33	6110	*28001	33
54	12380	32	140	*2696-/2/3	31	3157	19147	32	6006	28091	33	6111	28112	33
55	1058	30	141	*2707-/2/3	31	3158	19145	32	6007	28181	33	6112	28202	33
56	1057	30	142	*2126-/2/3	31	3159	*19148	32	6008	28032	33	6113	28053	33
57	2099	31	143	*1105-2/3	30	3160	*19146	32	6009	*27901	33	6114	*27922	33
58	2679	31	144	*2713-/2/3	31	4001	1064/2	30	6010	*27981	33	6115	28002	33
59	2680	31	145	*2712-/2	31	4002	1760/2	30	6011	28092	33	6116	28113	33
60	1072	30	145	*2712/3	31	4003	1050/2	30	6012	28182	33	6117	28203	33
61	2113	31	146	*2120-/2/3	31	4004	2754/2	31	6013	28033	33	6118	28054	33
62	2752	31	147	*2123-/2	31	4005	2686/2	31	6014	*27902	33	6119	*27923	33
63	12381	32	147	*2123/3	31	4006	2685/2	31	6016	28093	33	6120	*28003	33
64	12363	32	148	*1104-/2/3	30	4007	2750/2	31	6017	28183	33	6126	28115	33
65	12389	32	149	*2714-/2/3	31	4008	12347/2	31	6018	28034	33	6127	28205	33
66	2670	31	150	*10352-/2/3	31	4009	1765/2	30	6019	*27903	33	6128	28056	33
67	2660	31	151	*1093-/2/3	30	4010	1060/2	30	6020	*27983	33	6129	*27925	33
68	2109	31	152	*2115-/2/3	31	4011	1776/2	30	6026	28095	33	6130	*28005	33
69	2688	31	153	*1135-/2	30	4012	1770/2	30	6027	28185	33	6131	28116	33
70	2746	31	153	*1135/3	30	4013	2655/2	31	6028	28036	33	6132	28206	33
71	11408	31	154	*1103-/2/3	30	4014	2097/2	31	6029	*27905	33	6133	28057	33
72	2668	31	155	*10365-/2/3	31	4015	2678/2	31	6030	*27985	33	6134	*27926	33
73	2105	31	156	*1143	30	4016	1065/2	30	6031	28096	33	6135	*28006	33
74	2676	31	158	*1108-/2/3	30	4017	2687/2	31	6032	28186	33	6136	28117	33
75	2652	31	159	*1107-/2/3	30	4018	2664/2	31	6033	28037	33	6137	28207	33
76	2653	31	160	*1117-/2	30	4019	12348/2	31	6034	*27906	33	6138	28058	33
77	2677	31	161	*2128-/2	31	4020	1033/2	30	6035	*27986	33	6139	*27927	33
78	2669	31	162	*1114A-/2/3	30	4021	1051/2	30	6036	28097	33	6140	*28007	33
79	12390	32	163	*1761A-/2	30	4022	1066/2	30	6037	28187	33	6141	28118	33
80	1076	30	163	*1761A/3	30	4023	1070/2	30	6038	28038	33	6142	28208	33
81	2102	31	164	*1100A-/2/3	30	4024	2682/2	31	6039	*27907	33	6143	28059	33
82	2681	31	165	*2698A-/2/3	31	4025	1061/2	30	6040	*27987	33	6144	*27928	33
83	2107	31	166	*2702A-/2/3	31	4026	12384/2	32	6041	28098	33	6145	*28008	33
84	2104	31	167	*10340A-/2/3	31	4027	2744/2	31	6042	28188	33	6147	27810/2	33
85	2100	31	168	*1110A-/2/3	30	4028	1071/2	30	6043	28039	33	6148	49164	34
86	2673	31	169	*1771A-/2	30	4029	2658/2	31	6044	*27908	33	6149	*27811/3	33
87	10710	31	169	*1771A/3	30	4030	1088/2	30	6045	*27988	33	6150	*27811A/3	33
88	2756	31	170	*1115A-/2/3	30	4031	12370/2	32	6046	28099	33	6151	28139	33
89	12378	32	171	*2138A	31	4032	2103/2	31	6047	28189	33	6152	28140	33
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6179	50355	34	6367	*60530	35	6704	64591	36	6842/B	*111663	38	7132	*108954	11
6181	50356	34	6368	*60531	35	6705	64599	36	6843	*71776	36	7134	*108959	11
6182	50357	34	6369	*60533	35	6707	*64183	36	6843/B	*111686	38	7135	*108961	11
6183	50359	34	6370	*56080	35	6717	60477	35	6844	*71772	36	7136	*108962	11
6184	50360	34	6371	*60499	35	6720	76498	36	6844/B	*111682	38	7137	*108964	11
6185	50361	34	6372	*56072	35	6744	83223	36	6845	*71766	36	7138	*108968	11
6186	50369	34	6373	*60509	35	6745	*83224	36	6845/B	*111668	38	7139	111223	8
6188	*50398	34	6374	*56085	35	6761	50378	34	6846	*71780	36	7140	111399	8
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6190	*50400	34	6375	*56089	35	6772/B	*111646	38	6847	*83851	36	7142	111401	8
6191	*50401	34	6375/B	*111693	38	6773	*71748	36	6851	*71783	36	7143	111402	8
6192	*50403	34	6376	*56093	35	6773/B	*111648	38	6851/B	*111719	38	7144	111403	8
6193	*50404	34	6376/B	*111695	38	6774	*56104	35	6867	69865	36	7145	111224	8
6194	*50405	34	6377	*56097	35	6774/B	*111653	38	6871	50392	34	7146	111404	8
6195	*50408	34	6377/B	*111697	38	6775	*56096	35	6873	*60501	35	7147	111299	8
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6207	50377	34	6381	*56109	35	6778/B	*111656	38	6929/B	*111694	38	7154	111228	8
6262	50363	34	6381/B	*111700	38	6779	*56108	35	6930	*71792	36	7155	111407	8
6263	50364	34	6382	*64770	36	6779/B	*111654	38	6930/B	*111734	38	7156	111408	8
6264	50365	34	6382/B	*111701	38	6780	*56112	35	6932	59834	35	7157	111409	8
6265	50370	34	6383	*64771	36	6780/B	*111658	38	6933	*59853	35	7158	111410	8
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6284	50383	34	6384	*56113	35	6781/B	*111659	38	7021	84864	9	7160	111412	8
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6289	55325	35	6385	*64517	36	6782/B	*111665	38	7023	108930	9	7162	111414	9
6290	*50407	34	6385/B	*111705	38	6783	*71754	36	7024	108933	9	7163	111416	9
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6292	*50434	34	6386/B	*111711	38	6788	64595	36	7026	108932	9	7165	111418	9
6297	50373	34	6387	*56087	35	6798	*71760	36	7027	84867	9	7166	111419	9
6298	*50417	34	6387/B	*111715	38	6798/B	*111661	38	7028	84868	9	7167	111423	9
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6330	56073	35	6471	*70186	36	6824	*56098	35	7047	*84876	11	7186	*111296	11
6331	60491	35	6479	58511	35	6824/B	*111674	38	7048	*84877	11	7187	*111237	11
6332	60493	35	6575	*67679	36	6825	*56110	35	7049	*84878	11	7188	*111442	11
6333	60494	35	6576	61468	35	6825/B	*111677	38	7050	108907	8	7189	*111443	11
6334	60496	35	6577	61467	35	6826	*71759	36	7051	*84879	11	7190	*111444	11
6335	60495	35	6598	56000	35	6826/B	*111657	38	7052	*84880	11	7191	*111445	11
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6339	60483	35	6609/B	*111726	38	6828/B	*111684	38	7056	*108965	11	7195	*111449	11
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6346	56069	35	6613	*71784	36	6832	*71752	36	7111	108910	8	7203	*111461	11
6347	50371	34	6613/B	*111725	38	6832/B	*111660	38	7112	108911	8	7204	*111463	11
6348	56079	35	6614	*71786	36	6833	*71773	36	7113	108912	8	7205	*111468	11
6349	56070	35	6614/B	*111728	38	6833/B	*111683	38	7114	108917	8	7326	*111456	11
6350	*50418	34	6615	*71763	36	6834	*71755	36	7115	108918	8	7327	*111467	11
6351	*50419	34	6615/B	*111712	38	6834/B	*111667	38	7116	108922	8	7335	*108957	11
6352	*50402	34	6616	*71793	36	6835	*71779	36	7117	108924	8	7346	*111466	11
6353	*56074	35	6616/B	*111735	38	6835/B	*111690	38	7118	108905	8	7377	111434	9
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6358	*60532	35	6625	*50440	34	6838	*71770	36	7123	108929	9	7449	*108974	11
6359	*60498	35	6626	50396	34	6838/B	*111679	38	7124	108931	9	7450	*111470	11
6360	*60508	35	6632	*55897	35	6839	*71762	36	7125	108935	9			
6361	*50431	34	6633	*57115	35	6389/B	*111664	38	7126	108941	9			
6362	*50432	34	6634	71733	36	6840	*71777	36	7127	*108943	11			

*Parts marked * are sockets. All unmarked numbers are plugs. Items printed in* **bold type** *are of* **current manufacture.**

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to part numbers of standard plugs and sockets

The following pages contain an index of Plessey part numbers cross-referenced with Air Ministry reference numbers and the page on which full details may be found.

In view of the development of Standard plugs and sockets over the years of their use, certain items have been redesigned, improved, or production may have been discontinued for a variety of reasons. These items have been included in the index for ease of reference and have been classified as follows:—

" DISCONTINUED "—items classified as such are no longer in production and an alternative should be selected from items of current manufacture.

" REPLACED BY "—items classified as such have been superseded by the assembly quoted and are considered to be completely interchangeable.

" OBSOLESCENT "—items classified as such have in many cases been shown with an alternative item from current manufacture. If it is not possible to use these alternatives, obsolescent items will be supplied but special prices and more protracted delivery may be unavoidable.

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CZ 70868	—	,, ,, ,, ,,	—
CZ 70869	—	Replaced by 2CZ 138236	—
CZ 70870	—	,, 2CZ 138237	—
CZ 70871	—	,, 2CZ 138232	—
CZ 70872	—	,, 2CZ 138233	—
CZ 71733	6634		—
CZ 71748	6773	Obsolescent/No direct alternative	11
CZ 71749	6822	Replaced by 2CZ 111436	11
CZ 71750	6829	,, 2CZ 111439	11
CZ 71751	6781	,, 2CZ 111236	11
CZ 71752	6832	,, 2CZ 111296	11
CZ 71753	6782	,, 2CZ 111445	11
CZ 71754	6783	,, 2CZ 111238	11
CZ 71755	6834	,, 2CZ 111446	11
CZ 71756	6617	,, 2CZ 108942	11
CZ 71757	6778	,, 2CZ 111440	11
CZ 71758	6929	,, 2CZ 108943	11
CZ 71759	6826	,, 2CZ 111441	11
CZ 71760	6798	,, 2CZ 111237	11
CZ 71761	6842	,, 2CZ 111443	11
CZ 71762	6839	,, 2CZ 111444	11
CZ 71763	6615	,, 2CZ 84878	11
CZ 71764	6611	,, 2CZ 108957	11
CZ 71765	6813	,, 2CZ 111442	11
CZ 71766	6845	,, 2CZ 111447	11
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CZ 71771	6827	,, 2CZ 111459	11
CZ 71772	6844	,, 2CZ 111461	11
CZ 71773	6833	,, 2CZ 111462	11
CZ 71774	6828	,, 2CZ 111463	11
CZ 71775	6836	,, 2CZ 111464	11
CZ 71776	6843	,, 2CZ 111465	11
CZ 71777	6840	,, 2CZ 111466	11
CZ 71778	6800	,, 2CZ 111467	11
CZ 71779	6835	,, 2CZ 111469	11
CZ 71780	6846	,, 2CZ 111470	11
CZ 71781	6802	,, 2CZ 111468	11
CZ 71783	6851	,, 2CZ 108960	11

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CZ 71785	6609	,, 2CZ 108966	11
CZ 71786	6614	,, 2CZ 84883	11
CZ 71787	—	,, 2CZ 108967	11
CZ 71788	6917	,, 2CZ 108968	11
CZ 71789	—	,, 2CZ 108969	11
CZ 71790	—	,, 2CZ 108970	11
CZ 71791	—	,, 2CZ 108971	11
CZ 71792	6930	,, 2CZ 108972	11
CZ 71793	6616	,, 2CZ 84884	11
CZ 71794	6612	,, 2CZ 108973	11
CZ 71795	6618	,, 2CZ 108974	11
CZ 71906	6649	Obsolescent/No direct alternative	—
CZ 73359	6608	Replaced by 2CZ 108950	11
CZ 73360	6695	,, 2CZ 108952	11
CZ 73361	—	,, 2CZ 108953	11
CZ 73362	—	,, 2CZ 108954	11
CZ 73363	—	,, 2CZ 108955	11
CZ 73647	—	,, 2CZ 139906	12
CZ 76498	6720	,, 2CZ 140052	13
CZ 77866	—	Obsolescent/No direct alternative	—
2CZ 83003	—	Replaced by 2CZ 139885	12
2CZ 83004	—	,, 2CZ 139880	12
2CZ 83005	—	,, 2CZ 139878	12
2CZ 83007	—	,, 2CZ 139884	12
2CZ 83046	—	,, 2CZ 139871	12
2CZ 83047	—	,, 2CZ 138230	—
2CZ 83048	—	,, 2CZ 138231	—
2CZ 83051	—	,, 2CZ 139869	12
2CZ 83052	—	Obsolescent/No direct alternative	—
2CZ 83054	—	Replaced by 2CZ 139885	12
2CZ 83055	—	,, 2CZ 139887	12
2CZ 83056	—	,, 2CZ 139886	12
2CZ 83223	6744	,, 2CZ 139888	12
2CZ 83224	6745	,, 2CZ 139889	12
2CZ 83340	—	,, 2CZ 138231	—
2CZ 83341	—	,, *2CZ 83052	—
2CZ 83456	—	,, 2CZ 139882	12
2CZ 83603	—	,, 2CZ 139881	12
2CZ 83607	—	,, 2CZ 139907	12
2CZ 83662	—	,, 2CZ 139877	12
2CZ 83851	6847	Obsolescent/No direct alternative	—
2CZ 84005	—	,, ,, ,, ,,	—
2CZ 84006	—	Replaced by 2CZ 138218	—
2CZ 84007	—	,, 2CZ 138219	—
2CZ 84175	—	,, 2CZ 138230	—
2CZ 84253	—	,, 2CZ 138210	—
2CZ 84254	—	,, 2CZ 138211	—
2CZ 84255	—	,, 2CZ 139874	12
2CZ 84259	—	,, 2CZ 139872	12
2CZ 84260	—	Obsolescent/No direct alternative	—
2CZ 84261	—	,, ,, ,, ,,	—
2CZ 84262	—	Replaced by 2CZ 139873	12
2CZ 84263	—	Obsolescent/No direct alternative	—
2CZ 84264	—	,, ,, ,, ,,	—
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2CZ 84268	—	Replaced by 2CZ 138221	—
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2CZ 84721	—	,, 2CZ 139864	12
2CZ 84742	—	Obsolescent/No direct alternative	—
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2CZ 84859	6913	,, ,, ,, ,,	—
2CZ 84860	—	Replaced by 2CZ 138229	—
2CZ 84864	**7021**		**9**
2CZ 84865	**7022**		**9**
2CZ 84866	**7025**		**9**
2CZ 84867	**7027**		**9**
2CZ 84868	**7028**		**9**
2CZ 84869	**7029**		**9**
2CZ 84870	**7030**		**8**
2CZ 84871	**7033**		**8**
2CZ 84872	**7038**		**11**
2CZ 84873	**7039**		**11**
2CZ 84874	**7128**		**11**
2CZ 84875	**7045**		**11**
2CZ 84876	**7047**		**11**
2CZ 84877	**7048**		**11**
2CZ 84878	**7049**		**11**
2CZ 84879	**7051**		**11**
2CZ 84880	**7052**		**11**
2CZ 84881	**7055**		**11**
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2CZ 85191	—	Replaced by 2CZ 138222	—
2CZ 85313	—	,, 2CZ 139886	12
2CZ 85348	—	Obsolescent/No direct alternative	—
2CZ 85349	—	Replaced by 2CZ 139895	12
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2CZ 138115	—	... ...	10
2CZ 138116	—	... ...	10
2CZ 138204	—	Replaced by 2CZ 139866	12
2CZ 138205	—	,, 2CZ 139867	12
2CZ 138206	—	,, 2CZ 139870	12
2CZ 138207	—	,, 2CZ 139871	12
2CZ 138208	—	,, 2CZ 139873	12
2CZ 138209	—	,, 2CZ 139874	12
2CZ 138210	—	Obsolescent/No direct alternative ...	—
2CZ 138211	—	,, ,, ,, ,, ...	—
2CZ 138212	—	Replaced by 2CZ 139876	12
2CZ 138213	—	,, 2CZ 139879	12
2CZ 138214	—	,, 2CZ 139880	12
2CZ 138215	—	,, 2CZ 139883	12
2CZ 138216	—	,, 2CZ 139886	12
2CZ 138217	—	,, 2CZ 139887	12
2CZ 138218	—	Obsolescent/No direct alternative ...	—
2CZ 138219	—	,, ,, ,, ,, ...	—
2CZ 138220	—	Replaced by 2CZ 139889	12
2CZ 138221	—	Obsolescent/No direct alternative ...	—
2CZ 138222	—	,, ,, ,, ,, ...	—
2CZ 138223	—	Replaced by 2CZ 139892	12
2CZ 138224	—	,, 2CZ 139893	12
2CZ 138225	5X/7232	,, 2CZ 139896	12
2CZ 138226	5X/7233	,, 2CZ 139897	12
2CZ 138227	—	,, 2CZ 139900	12
2CZ 138228	—	,, 2CZ 139901	12
2CZ 138229	—	Obsolescent/No direct alternative ...	—
2CZ 138230	—	,, ,, ,, ,, ...	—
2CZ 138231	—	,, ,, ,, ,, ...	—
2CZ 138232	—	,, ,, ,, ,, ...	—
2CZ 138233	—	,, ,, ,, ,, ...	—
2CZ 138234	—	Replaced by 2CZ 139904	12
2CZ 138235	—	,, 2CZ 139905	12
2CZ 138236	—	Obsolescent/No direct alternative ...	—
2CZ 138237	—	,, ,, ,, ,, ...	—
2CZ 138238	—	Replaced by 2CZ 139909	12
2CZ 138239	—	,, 2CZ 139910	12
2CZ 138240	—	Obsolescent/No direct alternative ...	—
2CZ 138241	—	,, ,, ,, ,, ...	—
2CZ 138242	—	Replaced by 2CZ 139912	12
2CZ 138243	—	... ...	13
2CZ 138244	—	... ...	13
2CZ 138245	—	... ...	13
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2CZ 138247	—	... ...	10
2Z 138788	—	... ...	15
2CZ 138789	—	... ...	15
2CZ 139502	—	Obsolescent/No direct alternative ...	—
2CZ 139841	—	,, ,, ,, ,, ...	—
2CZ 139864	—	... ...	12
2CZ 139865	—	... ...	12
2CZ 139866	—	... ...	12
2CZ 139867	—	... ...	12
2CZ 139868	—	... ...	12
2CZ 139869	—	... ...	12
2CZ 139870	—	... ...	12
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2CZ 139872	—	... ...	12
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2CZ 139874	—	... ...	12
2CZ 139875	—	... ...	12
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2CZ 139878	—	... ...	12
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2CZ 139881	—	... ...	12
2CZ 139882	—	... ...	12
2CZ 139883	—	... ...	12
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2Z 139933	—	... ...	23
2Z 139934/A	—	... ...	24
2Z 139934/Z	—	... ...	24
2Z 139934/B	—	... ...	24
2Z 139934/C	—	... ...	24
2Z 139934/D	—	... ...	24
2Z 139934/E	—	... ...	24
2Z 139935/A	—	... ...	24
2Z 139935/Z	—	... ...	24
2Z 139935/B	—	... ...	24
2Z 139935/C	—	... ...	24
2Z 139935/D	—	... ...	24
2Z 139935/E	—	... ...	24
2Z 139936/1	—	... ...	24
2Z 139936/2	—	... ...	24
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2Z 139936/5	—	... ...	24
2Z 139936/6	—	... ...	24
2Z 139936/9	—	... ...	24
2Z 139936/10	—	... ...	24
2Z 139936/11	—	... ...	24
2Z 139936/12	—	... ...	24
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2Z 139936/15	—	... ...	24
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2Z 139942	—	... ...	25
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2CZ 139946	—	... ...	25
2CZ 139947	—	... ...	25
2CZ 139948	—	... ...	25
2CZ 139949	—	... ...	25
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2CZ 139951	—	... ...	25
2CZ 139952	—	... ...	25
2CZ 139953	—	... ...	25
2CZ 139954	—	... ...	25
2CZ 139955	—	... ...	25
2Z 139956	—	... ...	26
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2Z 139958	—	... ...	26
2Z 139959	—	... ...	26
2Z 139960	—	... ...	26
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2Z 139966	—	... ...	26
2Z 139967	—	... ...	26
2Z 139968	—	... ...	26
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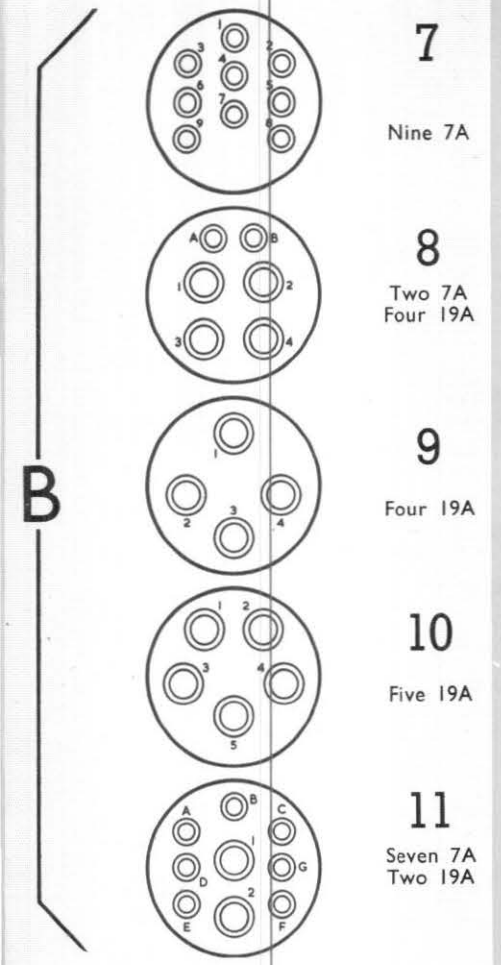
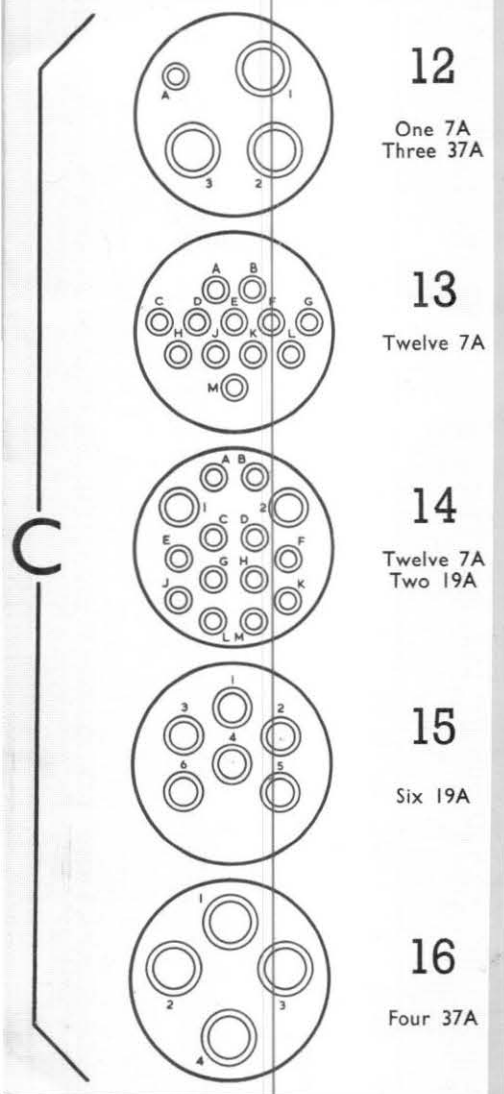
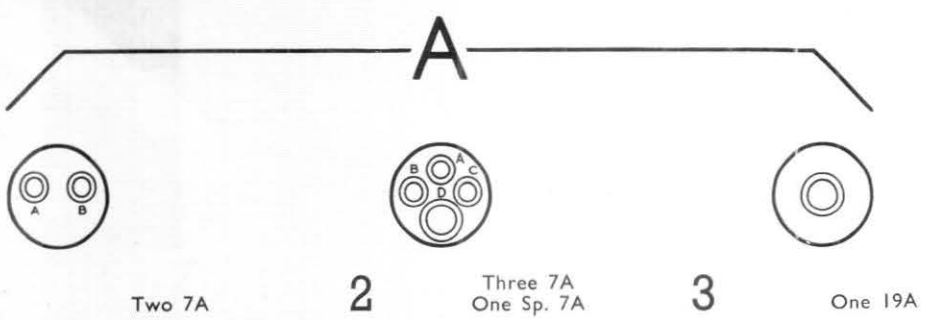
2Z 139973	—	... ...	26
2Z 139974	—	... ...	26
2Z 139975	—	... ...	26
2Z 139976	—	... ...	26
2Z 139977	—	... ...	26
2Z 139978	—	... ...	26
2Z 139979	—	... ...	26
2Z 139980	—	... ...	26
2Z 139981	—	... ...	26
2Z 139982	—	... ...	26
2Z 139983	—	... ...	26
2Z 139984	—	... ...	26
2Z 139985	—	... ...	26
2Z 139986	—	... ...	26
2Z 139987	—	... ...	26
2Z 139988	—	... ...	26
2Z 140052	—	... ...	13
2Z 140053	—	... ...	13

Only assemblies in heavy type are of current manufacture







CONTACT COMBINATIONS

6 SIZES AND 23 CONTACT COMBINATIONS

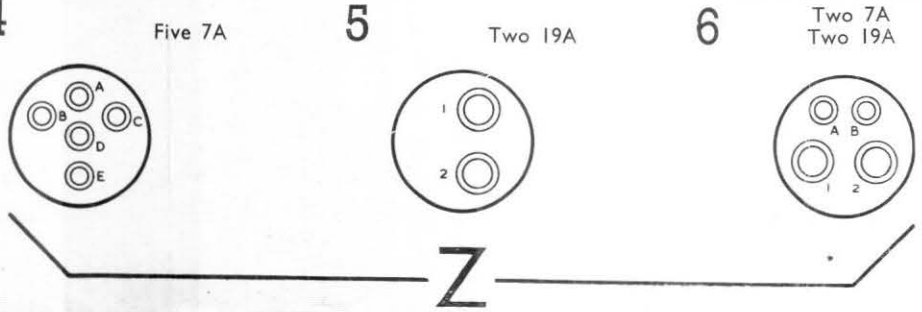
The diagrams on this page represent the twenty-three different contact combinations available with Standard plugs and sockets. Each combination is coded so that by reference to this page in conjunction with the appropriate tables on pages 8 to 12, full details of all assemblies may be noted. The current-carrying capacity, varying from 7 amp. to 64 amp., is indicated on each diagram. Each contact is identified by a letter or number which is clearly marked on the mouldings of plugs and sockets. Reverse sockets, one of which is necessary when using bulkhead plugs, in addition to the normal socket, are marked in reverse to ensure continuity of the coding system throughout the circuit. A reverse socket may be identified by the letter " A " on the moulding.

It will be seen from the diagrams that plug and socket shells are made in six sizes, to accommodate the various contact arrangements. These sizes must be noted when ordering accessories for plugs and sockets, such as sealing caps or ferrules, which vary with the body size but not necessarily with the contact combinations.

All plugs and sockets with contact combinations listed on this page are standard items, and are particularly recommended for use wherever possible as delivery conditions and price for special types are less favourable.

KEEP THIS PAGE OPEN FOR EASY REFERENCE
DIAGRAMS ARE ACTUAL SIZE
VIEWED FROM MATING END OF NORMAL SOCKET

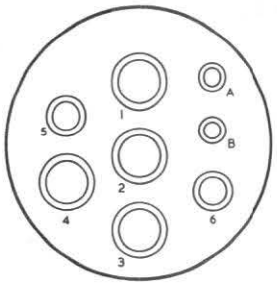
STANDARD PLUGS AND SOCKETS



D

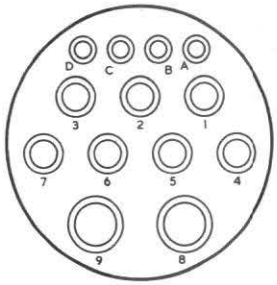
17

Two 7A
Two 19A
Four 37A



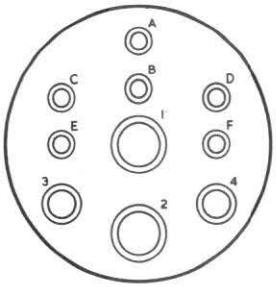
18

Four 7A
Seven 19A
Two 37A



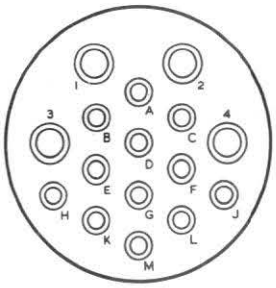
19

Six 7A
Two 19A
Two 37A



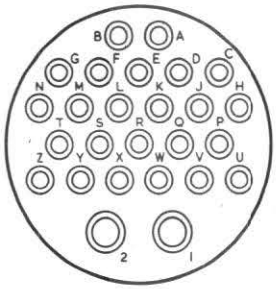
20

Twelve 7A
Four 19A



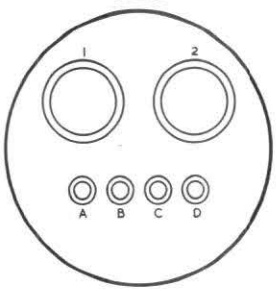
21

Twenty-four 7A
Two 19A



22

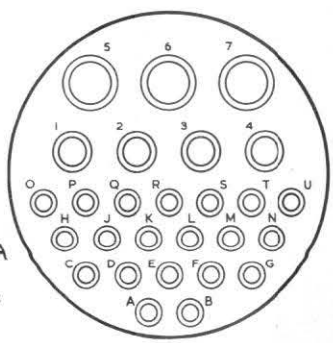
Four 7A
Two 64A



E

23

Twenty 7A
Four 19A
Three 37A



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The Plessey activity is divided into five main Groups, four of these being concerned with manufacturing equipment such as that listed below, the fifth, Plessey International Ltd., being concerned solely with overseas sales. The four manufacturing Groups are divided into autonomous Divisions or Associated Companies each being equipped with its own Development and Production facilities.

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Actuators
Aircraft Fuel Pumps
Air Motor Rams
Atomic Detection Gear
Constant Speed Drives
Control Panels
Converters and Inverters
DC and AC Generating Systems
DC and AC Motors
FHP Motors
Health Physics Instruments
Helicopter Winches
High Temperature Screw Jacks
Instrumentation
Missile Power Packs
Nucleonic Instrumentation
Ram Air Turbines
Relays and Flashers
Resolvers
Servo Motors and Systems
Turbine Controls

Components Group

Accelerometers
Aerial Matching Units
Air and Compression Trimmers
Auto Selector Units, 12 Channel
C Core Transformers
Centring Units
Ceramic Capacitors
Ceramic Piece Parts
Cermets (High Temp. Materials)
Coils and Chokes
Contactor Coils, Solenoids
Deflector Coils
Delay Lines
Drive & Tuning Mechanisms & Knobs
Dummy Loads for Wave Guides
EHT and Scan Output Transformers
Encapsulated Windings
Ferrite Cored Inductors and Transformers
Ferrites
Filters
Flake-iron Cores
IF Transformers
Infra-red Detectors
Insulating Materials
Interference Suppressors
Ion Traps
Iron dust cores
Lampholders
Loudspeakers
Magnetic Reactors
Memory Cores and Matrices
Output Transformers
Pick-up Cartridges
Piezoelectric Transducers
Post Office Transformers
Pulse Transformers
Radar Absorbing Materials
Relays, Standard and Miniature
Services Approved Transformers
Silicon Rectifiers
Strain Gauges
Switches and Switch Boxes
Tantalum Electrolytic Capacitors
Thermistors
Transformers
Tuners, Turret, F.M., etc.
Turret Lugs
UHF Components
Valveholders
Variable Capacitors
Vibrators
Voltage Regulating Relays
Wavewound and Toroid Coils

Electronic and Equipment Group

Aerial Exchanges
Amplifiers
Anglicisation of Electronic Equipment
Business Machines
Car Radio Receivers
Coin Collecting Boxes
Computing Equipment and Accessories
Contents Gauges
Counting Machines
Data Transmission
Dimensional Gauges, Capacity Type
Direction Finding Equipment
Diversity Receiving Systems
Domestic Appliances
Domestic Mains and Battery Receivers
Electronic Industrial Control Equipment
Electronic Measuring Equipment
Electronic Muting Units
Electro-optical Equipment
Frequency Synthesis Equipment
FSK Radio Equipment
Guided Weapons Electronic Equipment
Heat Detection Devices
HF Transmitters and Receivers
High Speed Oscilloscopes
Infra-red Equipment
Line Transmission Equipment
Machine Tool Control Systems
Military Mobile Communications Equipment
Moisture Meters
Printed Circuits
Radio-activity Survey Meters
Radiograms
Radio Teleprinter Equipment
Remote Control Equipment
Telemetry Equipment
Telephone and Telegraph Power and Test Equipment
Telephones
Television Receivers
Terminating and Power Feeding Equipment for Submerged Repeater Routes
Test Equipment
Transistorised Equipment
Transistorised Power Packs
UHF Communications Equipment (Airborne, Ground and Shipborne)
Vehicle Communications Installations
VHF and HF Airport Ground Equipment
VHF Communications Equipment (Airborne and Ground)
Voltage Regulators
Wattmeters

Swindon Group

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Cold Moulded Insulating Materials
Electrical Connectors and Fuse and Terminal Blocks
Electrolytic Capacitors
Flexible Seamless Metal Hoses
Gauges, Drill Jigs and Fixtures
High Speed Tools
Hydraulic Control Valves
Hydraulic Pumps and Rams
Investment Castings
Jigs and Press Tool Sets
Loudspeaker Cones
Machined Parts and Assemblies
Metal Braiding and Flexible Conduit
Miniature Ceramic Capacitors
Moulded Fibre Products
Paper Capacitors
Potentiometers & Variable Resistors
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Precision resistive elements
Preformed Wiring
Record Changers
Refrigeration Components
Resistors
Sheet Metalwork and Presswork
SHF Connectors
Switchgear
Transistors

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