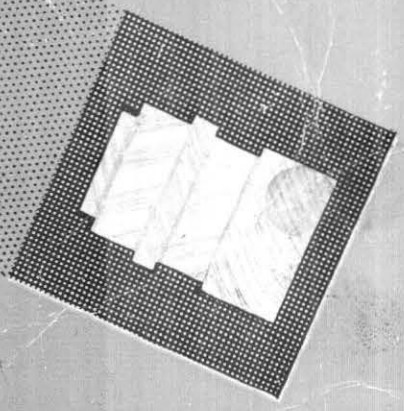
Standard Plugs & Sockets



Plessey

The Company's development engineers are constantly improving designs, thus equipment supplied may vary in detail from that illustrated in this catalogue.

Standard Plugs & Sockets

Plessey

INTRODUCTION

Plessey multi-pin plugs and sockets have long been standard fitments in nearly every British aircraft.

First produced in World War II—under the trade name " Breeze "—they replaced " point-to-point " wiring systems and opened the way for mass aircraft production. These plugs and sockets allowed the prefabrication of complete wiring systems, which were then fitted at any convenient assembly stage. All parts conform to official specifications and many carry Air Ministry reference numbers.

The Plessey range of Standard plugs and sockets is now one of the most comprehensive ranges in the industry and is constantly being enlarged to meet the demands of supersonic flight.

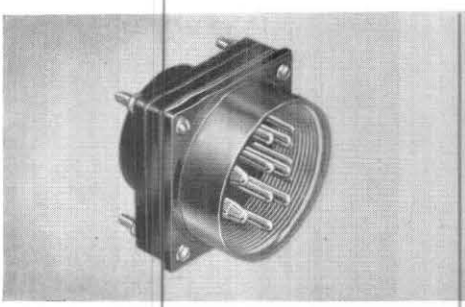
Intensive development has been carried out to improve the temperature conditions, altitude and general electrical characteristics of these connectors with the result that the range illustrated in this publication is capable of operating between ambient temperatures of — 65°C. and + 150°C.

Careful attention has been paid to improvements made in order that this new uprated range remains interchangeable wherever possible with earlier types. This has proved to be highly successful and production of all items other than those illustrated within this publication will cease upon the introduction of the slit comb (see page 11).

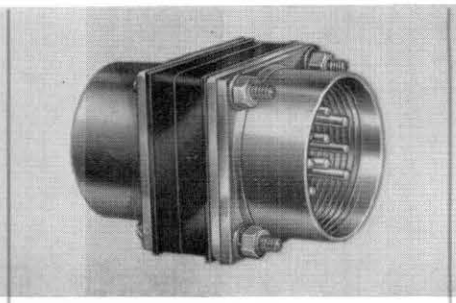
Certain items however cannot be considered to be interchangeable in certain circumstances and have therefore been classified as " obsolescent " in the index and production of small quantities may be undertaken to special order but a protracted delivery and special prices may prove unavoidable.

It is important that the specification of Standard plugs and sockets on new equipment is limited only to items illustrated within this publication.

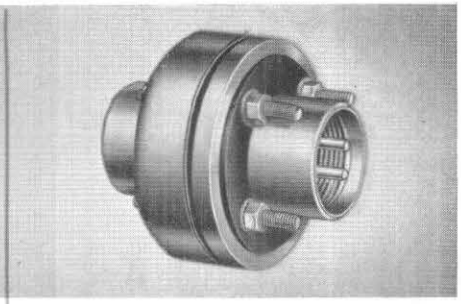
RANGE OF STANDARD PLUGS & SOCKETS



Single plug (climatic proof)
Shells available in aluminium or steel, with plug pins suitable for crimping or soldering.

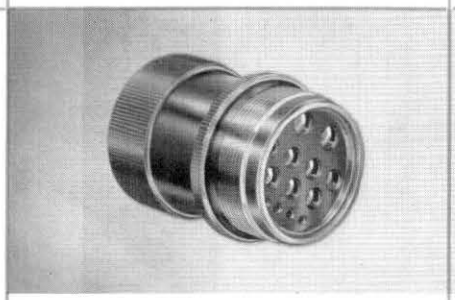


Bulkhead plug (climatic proof)
Double-ended for " breaks " on both sides of bulkheads. Shells available in lightweight aluminium or steel.



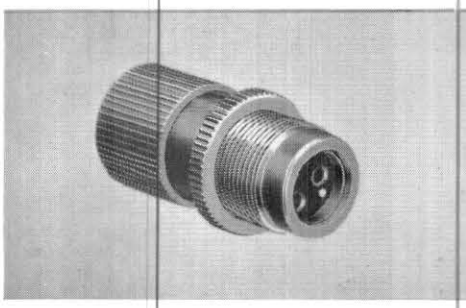
Bulkhead plug (pressurised)
Double-ended for " breaks " on both sides of pressurised bulkheads. Suitable where a minimum leakage of 1 c.c. per hour is permissible at a pressure difference of 1 atmosphere. Available in aluminium only.

This page shows the types of Standard plugs and sockets available, with some indication of typical uses and applications.

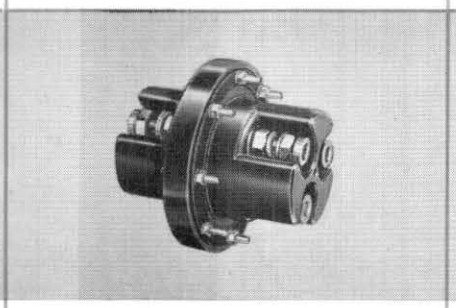


Normal and reverse socket (vibration and climatic proof)
Sealed against climatic conditions, with vibration-proof inserts. Supplied in aluminium or steel, with inserts suitable for crimping or soldering.

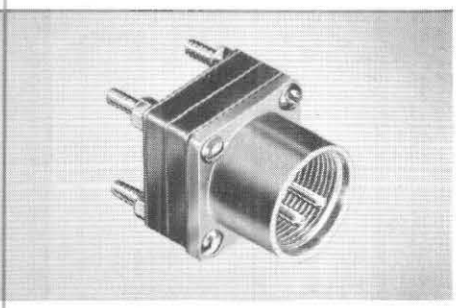
Right-angle short-reach socket
For use in confined space. Soldered connections, with shell in aluminium or steel.



Thermo-couple plug and socket
For use in circuits employing temperature compensating leads. Pin and socket inserts of constantan and brass, or chromel and alumel.



Heavy duty pressurised bulkhead connector block
For use at pressure cabin bulkheads, where heavy duty leads must be broken. Fully pressurised at 15 lb.



Plug (detachable leads)
For use on equipment where only short leads are required behind the plug. Shell in aluminium, and with soldered connections.

Plessey

INDEX

PERFORMANCE

Plessey Standard plugs and sockets were primarily designed for d.c. systems, but their use is not restricted to low voltage circuits although their suitability for a.c. naturally depends on voltage, frequency and other characteristics.

This range of plugs and sockets is normally climatic proof, but should not be mounted under conditions of full exposure. Contact resistance does not exceed 2 milliohms on contacts up to 10 amperes, and 1 milliohm for contacts rated above this figure. By the use of special fittings, the steel range can be adapted to withstand a flame temperature of 1,200° C. for a short period without circuit failure. Details are available on request.

Laboratory tests under simulated high altitude conditions have proved that these assemblies can be safely employed for duty at 208 volts a.c. at altitudes up to and including 60,000 feet.

By virtue of the introduction of silicone gaskets and insulants moulded from alkyd, combined with other slight design changes, these plugs and sockets are suitable for use between ambient temperatures of − 65° C. and + 150° C.

There are 23 normal contact combinations available, which can be contained within aluminium or steel shells. Contacts are available for 7, 19, 37 and 64 ampere ratings, in 6 basic shell or body sizes.

A wide variety of fittings is available to take multi-core and single cables, both braided and unbraided. Although primarily designed to accommodate the " cel " range of cables they can as readily be used with the " pren " range. Many other different types of cable can be used and expert advice on the fittings required will always gladly be given by the Company's advisory service at Cheney Manor, Swindon.

Standard sockets are listed as " normal " and " reverse ". " Reverse " sockets are identical to the " normal " sockets except that the coding of the inserts is reversed (i.e., a mirror reflection of the coding of the " normal " socket), and the moulding is marked with the letter " A ". " Reverse " sockets are only used with bulkhead plugs which mate with one " normal " and one " reverse " socket, thus facilitating continuity of the coding system throughout the circuit. All socket assemblies listed in the main catalogue are specially proofed against vibration.

Pin dispositions are so arranged that it is impossible to mis-mate a plug and socket; the latter being fully floating within the housing ensuring an evenly balanced contact pressure. To disconnect a plug and socket, the coupling nut has only to be slackened to allow the socket housing, outside the mouldings, to be unscrewed from the plug shell.

Failure of electrical systems in adverse weather has often been attributed to the closeness of pins in multi-connectors. Since a creepage path occurs by deposited moisture forming a chain, widely spaced pins in a single plane will be no improvement if condensation is present. The solution, embodied in all Standard plugs, has been to increase the dielectric spacing between pins on different planes, thus breaking the continuity of condensation deposits and counteracting the formation of creepage paths. To make this possible, the moulding is so designed that the pins stand in a cavity formed by a series of ridges.

SELECTING SUITABLE PLUGS AND SOCKETS

Full details of the Standard range of Plessey plugs and sockets, and numerous accessories, will be found in the body of the catalogue. To select a suitable plug and socket, reference should first be made to the folded sheet facing page 39, wherein details of the 23 normal contact combinations are contained. Reference should then be made to the classified tables of plugs and sockets on pages 8 to 13 and against the contact combination already identified will be found the requisite part numbers of the plugs or sockets, together with Air Ministry reference numbers, as applicable, and dimensional information.

To assist in the identification of items of current manufacture, an index to the entire range of Plessey Standard plugs, sockets and accessories has been compiled on pages 29 to 39. Those part numbers in heavy print are of current manufacture and detailed information regarding them will be found in the classified tables on pages 8 to 13, whilst the remainder are either discontinued or obsolescent.

A comparator of Air Ministry reference numbers to Plessey part numbers will also be found on pages 27 to 28, and here again, heavy print denotes current manufacture.

It will assist greatly if the relevant Plessey part numbers are quoted on all orders.

design AND electrical FEATURES OF STANDARD PLUGS AND SOCKETS

APPROVAL	Approved by the Ministry of Supply and specified for use on civil and military aircraft.
HIGH ALTITUDE	Suitable for operation at altitudes up to and including 60,000 feet, at which height tests show safe rating of 208 volts a.c.
TEMPERATURE	Suitable for operation between − 65° C. to + 150° C. ambient temperatures.
PRESSURISED	The pressurised bulkhead plug only is sealed against pressures up to 15 lb. per square inch.
HUMIDITY	All types are climatic proof, suitable for operation under humid conditions, but should not be mounted under conditions of full exposure.
VIBRATION PROOF	Suitable for operation where vibration is encountered, the coupling nuts on the sockets being provided with holes for wire locking.
VOLTAGE RATING	250 volts d.c. or 350 volts a.c. at sea level.
CURRENT RATING	Contacts are available for 7, 19, 37 and 64 ampere ratings.
CONTACT RESISTANCE	Does not exceed 2 milliohms on contacts up to 10 amperes and 1 milliohm for contacts rated above 10 amperes.
FLAMEPROOF	By the use of special fittings, the steel range can be adapted to withstand a flame temperature of 1,200° C. for a short period without circuit failure. Details are available on request.
CONTACTS	Plug pins and socket inserts are of brass, silver plated for good electrical connection and may be soldered or crimped as desired.
SHELL DESIGN	Throughout the ranges, the plug is always the fixed unit and the socket the free unit. A reverse socket being used on one side of each bulkhead plug.
CABLE FITTINGS	A comprehensive range of fittings are available to suit almost any known type of cable available.
EXTENDED CREEPAGE PATH	By virtue of design of the moulding, voltage breakdown between pins is practically eliminated.

STANDARD PLUGS & SOCKETS

Detailed particulars of Plessey Standard plugs and sockets of current manufacture will be found on pages 8 to 11. For convenience, a summary of these part numbers is given in the tables below, but the thermo-couple and special purpose plugs and sockets listed on pages 12 and 13 are not included.

PLUGS

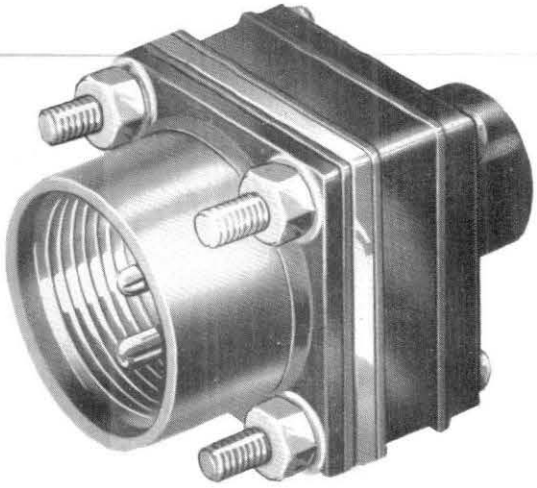
Body Size	Code *	Contact Combination				SINGLE		BULKHEAD		
		7A	19A	37A	64A	Aluminium	Steel	Aluminium		Steel
						Climatic	Climatic	Climatic	Pressurised	Climatic
						2CZ	2CZ	2CZ	2CZ	2CZ
A	1	2	—	—	—	111223	108906	111413	138097	84864
	2	4	—	—	—	111399	84870	111414	138099	84865
	3	—	1	—	—	111400	108907	111415	138096	108925
Z	4	5	—	—	—	111401	85945	111416	138104	108926
	5	—	2	—	—	111402	108908	111417	138098	108927
	6	2	2	—	—	111403	108909	111418	138100	108928
B	7	9	—	—	—	111224	84871	111419	138246	84866
	8	2	4	—	—	111404	108910	111420	138106	108929
	9	—	4	—	—	111299	108911	111421	138101	108930
	10	—	5	—	—	111405	108912	111422	138105	108931
	11	7	2	—	—	111225	108913	111423	138247	108932
C	12	1	—	3	—	111406	108914	111424	138102	108933
	13	12	—	—	—	111226	108915	111425	138111	84867
	14	12	2	—	—	111227	108916	111426	138113	84868
	15	—	6	—	—	111297	108917	111427	138107	108934
	16	—	—	4	—	111228	108918	111428	138103	108935
D	17	2	2	4	—	111407	108919	111429	138109	108936
	18	4	7	2	—	111408	108920	111430	138112	108937
	19	6	2	2	—	111409	108921	111431	138110	108938
	20	12	4	—	—	111410	108922	111432	138114	108939
	21	24	2	—	—	111229	108923	111433	138115	84869
	22	4	—	—	2	111411	108924	111434	138108	108940
E	23	20	4	3	—	111412	108905	111435	138116	108941
See page						8	8	9	10	9

* *These codes represent the various contact arrangements, which are illustrated on the folded sheet facing page 39.*

SOCKETS

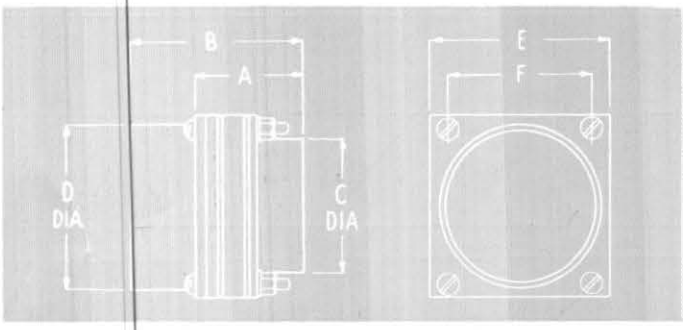
Body Size	Code *	Contact Combination				NORMAL		REVERSE (BULKHEAD)	
		7A	19A	37A	64A	Aluminium	Steel	Aluminium	Steel
						Vib. proof and Climatic	Vib. proof and Climatic	Vib. proof and Climatic	Vib. proof and Climatic
						2CZ	2CZ	2CZ	2CZ
A	1	2	—	—	—	111230	84872	111448	84879
	2	4	—	—	—	111231	84873	111449	84880
	3	—	1	—	—	111232	108943	111232	108943
Z	4	5	—	—	—	111233	84874	111451	108959
	5	—	2	—	—	111436	108944	111452	108960
	6	2	2	—	—	111437	108945	111453	108961
B	7	9	—	—	—	111234	84875	111454	84881
	8	2	4	—	—	111438	108946	111455	108962
	9	—	4	—	—	111298	108947	111456	108963
	10	—	5	—	—	111439	108948	111457	108964
	11	7	2	—	—	111440	108949	111458	108965
C	12	1	—	3	—	111441	108950	111459	108966
	13	12	—	—	—	111235	84876	111460	84882
	14	12	2	—	—	111236	84877	111461	84883
	15	—	6	—	—	111296	108951	111462	108967
	16	—	—	4	—	111237	108952	111463	108968
D	17	2	2	4	—	111442	108953	111464	108969
	18	4	7	2	—	111443	108954	111465	108970
	19	6	2	2	—	111444	108955	111466	108971
	20	12	4	—	—	111445	108956	111467	108972
	21	24	2	—	—	111238	84878	111468	84884
	22	4	—	—	2	111446	108957	111469	108973
E	23	20	4	3	—	111447	108942	111470	108974
See page						11	11	11	11

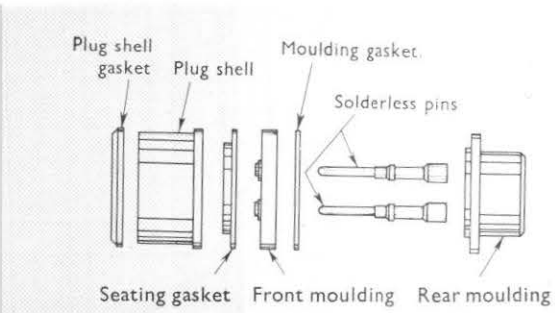
* *These codes represent the various contact arrangements, which are illustrated on the folded sheet facing page 39.*



SINGLE PLUG (Climatic Proof)

Proof against all climatic conditions, being fitted with gaskets on each side of the front moulding. Suitable for crimped or soldered connections. Shells available in aluminium, or steel.



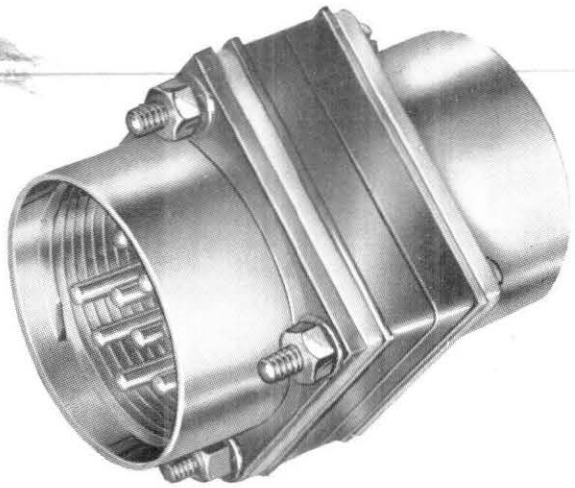


NOTE: A brass backing plate is to be introduced for use behind the rear moulding in order to prevent any damage by undue tightening of the fixing screws.

Body Size	CONTACTS 7 A.	19 A.	37 A.	64 A.	ALUMINIUM Part No.	A/M Ref.	Weight oz.	STEEL Part No.	A/M Ref.	Weight oz.	A	B	C dia.	D dia.	E sq.	F crs. sq.	Fixing holes
					2CZ	5X/		2CZ	5X/								
A	2	—	—	—	111223	7139	·8	108906	7108	1·1							
	4	—	—	—	111399	7140	·8	84870	7030	1·2	·941	1·384	·497	·781	·937	·720	6BA
	—	1	—	—	111400	7141	·8	108907	7050	1·1							
Z	5	—	—	—	111401	7142	1·1	85945	7032	1·4							
	—	2	—	—	111402	7143	1·1	108908	7109	1·4	·941	1·509	·679	·934	1·125	·875	6BA
	2	2	—	—	111403	7144	1·2	108909	7110	1·5							
B	9	—	—	—	111224	7145	1·5	84871	7033	1·9							
	2	4	—	—	111404	7146	1·6	108910	7111	2·0							
	—	4	—	—	111299	7147	1·5	108911	7112	2·0	·941	1·509	·897	1·153	1·250	1·000	6BA
	—	5	—	—	111405	7148	1·6	108912	7113	2·1							
	7	2	—	—	111225	7149	1·6	108913	7034	2·0							
C	1	—	3	—	111406	7150	2·0	108914	7031	2·5							
	12	—	—	—	111226	7151	1·9	108915	7035	2·4							
	12	2	—	—	111227	7152	2·0	108916	7036	2·5	·941	1·509	1·047	1·341	1·437	1·187	6BA
	—	6	—	—	111297	7153	2·0	108917	7114	2·5							
	—	—	4	—	111228	7154	2·2	108918	7115	2·7							
D	2	2	4	—	111407	7155	3·0	108919	—	3·7							
	4	7	2	—	111408	7156	3·1	108920	—	3·9							
	6	2	2	—	111409	7157	2·9	108921	—	3·6	·941	1·509	1·416	1·715	1·750	1·469	6BA
	12	4	—	—	111410	7158	2·8	108922	7116	3·6							
	24	2	—	—	111229	7159	2·9	108923	7037	3·6							
	4	—	—	2	111411	7445	2·4	108924	7117	3·2							
E	20	4	3	—	111412	7160	4·2	108905	7118	5·1	·941	1·509	1·672	1·965	2·000	1·687	4BA

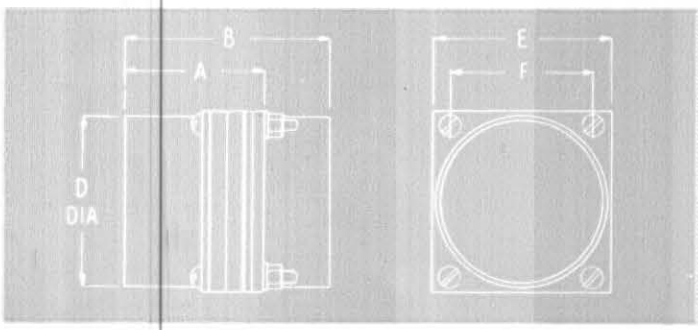
Illustrations of the various contact arrangements are shown on the folded sheet facing page 39. Suitable mating sockets for these plugs are listed on page 11. Panel piercing details are shown on page 14. All dimensions are in inches.

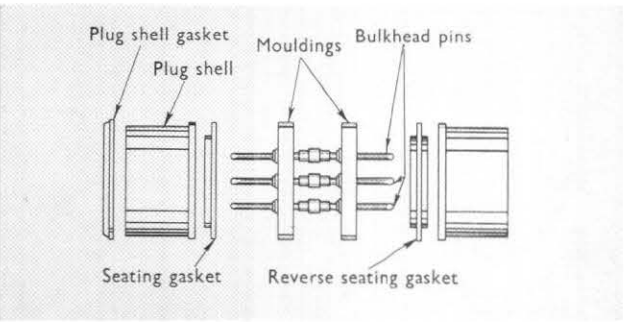
Plessey



BULKHEAD PLUG (Climatic Proof)

Sealed against all climatic conditions, and ideal for use where a " break " is required on both sides of the bulkhead. Shells available in aluminium—where light weight is essential—and also in steel.





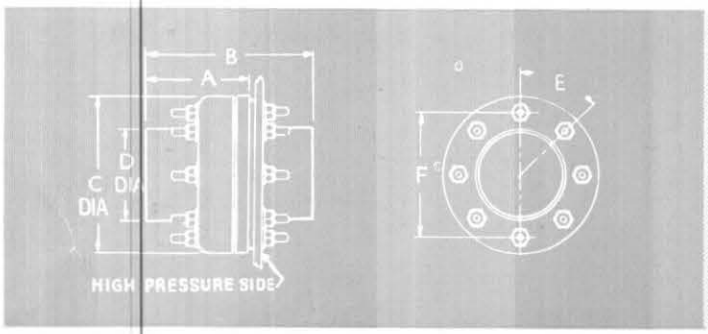
Body Size	CONTACTS 7 A	19 A	37 A	64 A	ALUMINIUM Part No.	A/M Ref.	Weight oz.	STEEL Part No.	A/M Ref.	Weight oz.	A	B	D dia.	E sq.	F crs. sq.	Fixing holes
					2CZ	5X/		2CZ	5X/							
A	2	—	—	—	111413	7161	1·0	84864	7021	1·6	1·182	1·625	·781	·937	·720	6BA
	4	—	—	—	111414	7162	1·0	84865	7022	1·6						
	—	1	—	—	111415	—	1·0	108925	7119	1·6						
Z	5	—	—	—	111416	7163	1·3	108926	7120	2·0	1·307	1·875	·934	1·125	·875	6BA
	—	2	—	—	111417	7164	1·3	108927	7121	2·0						
	2	2	—	—	111418	7165	1·4	108928	7122	2·1						
B	9	—	—	—	111419	7166	1·6	84866	7025	2·6	1·307	1·875	1·153	1·250	1·000	6BA
	2	4	—	—	111420	—	1·9	108929	7123	2·8						
	—	4	—	—	111421	—	1·8	108930	7023	2·7						
	—	5	—	—	111422	—	1·9	108931	7124	2·9						
	7	2	—	—	111423	7167	1·8	108932	7026	2·8						
C	1	—	3	—	111424	—	2·4	108933	7024	3·4	1·037	1·875	1·341	1·437	1·187	6BA
	12	—	—	—	111425	7168	2·1	84867	7027	3·2						
	12	2	—	—	111426	7169	2·3	84868	7028	3·4						
	—	6	—	—	111427	—	2·3	108934	—	3·4						
	—	—	4	—	111428	7170	2·6	108935	7125	3·7						
D	2	2	4	—	111429	—	3·5	108936	—	5·1	1·307	1·875	1·715	1·750	1·469	6BA
	4	7	2	—	111430	—	3·3	108937	—	5·0						
	6	2	2	—	111431	7448	3·2	108938	—	4·7						
	12	4	—	—	111432	—	3·1	108939	—	4·7						
	24	2	—	—	111433	7171	3·2	84869	7029	4·8						
	4	—	—	2	111434	7377	3·7	108940	—	5·2						
E	20	4	3	—	111435	—	4·8	108941	7126	6·6	1·307	1·875	1·965	2·000	1·687	4BA

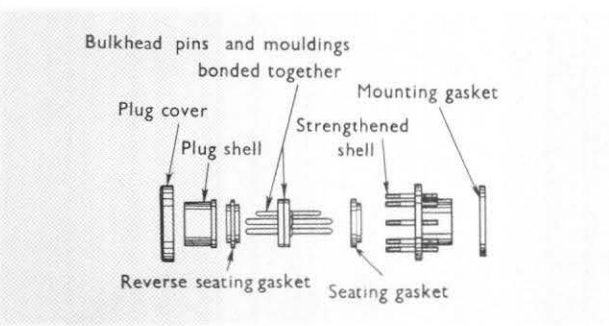
Illustrations of the various contact arrangements are shown on the folded sheet facing page 39. Suitable mating sockets for these plugs are listed on page 11. Panel piercing details are shown on page 14. All dimensions are in inches.

Plessey

BULKHEAD PLUG (Pressurised)

Specially designed for use in pressurised aircraft cabins, and double-ended for "breaks" on both sides of bulkheads. Effectively sealed against a pressure difference of 15 lb. per square inch. Suitable where a minimum leakage of 1 c.c. per hour is permissible at a pressure difference of 1 atmosphere. Shell supplied in aluminium only, to reduce weight to a minimum.





Body Size	CONTACTS 7 A	19 A	37 A	64 A	ALUMINIUM Part No.	A/M Ref.	Weight oz.	A	B	C dia.	D dia.	E	F P.C.D.	Fixing holes	Fixing holes size
					2CZ	5X/									
A	2	—	—	—	138097	—	2·1	1·201	1·763	1·572	·781	90°	1·018	4	6BA
	4	—	—	—	138099	—	2·2								
	—	1	—	—	138096	—	2·0								
Z	5	—	—	—	138104	—	2·5	1·327	2·036	1·812	·934	90°	1·237	4	6BA
	—	2	—	—	138098	—	2·5								
	2	2	—	—	138100	—	2·7								
B	9	—	—	—	138246	—	3·5	1·327	2·036	2·000	1·153	45°	1·414	8	6BA
	2	4	—	—	138106	—	3·9								
	—	4	—	—	138101	—	3·3								
	—	5	—	—	138105	—	4·0								
	7	2	—	—	138247	—	3·3								
C	1	—	3	—	138102	—	4·8	1·327	2·036	2·312	1·341	45°	1·678	8	6BA
	12	—	—	—	138111	—	4·4								
	12	2	—	—	138113	—	4·7								
	—	6	—	—	138107	—	4·4								
	—	—	4	—	138103	—	5·6								
D	2	2	4	—	138109	—	7·5	1·327	2·036	2·687	1·715	45°	2·076	8	6BA
	4	7	2	—	138112	—	6·8								
	6	2	2	—	138110	—	6·5								
	12	4	—	—	138114	—	5·9								
	24	2	—	—	138115	—	6·0								
	4	—	—	2	138108	—	6·2								
E	20	4	3	—	138116	—	7·9	1·327	2·036	3·062	1·965	45°	2·386	8	4BA

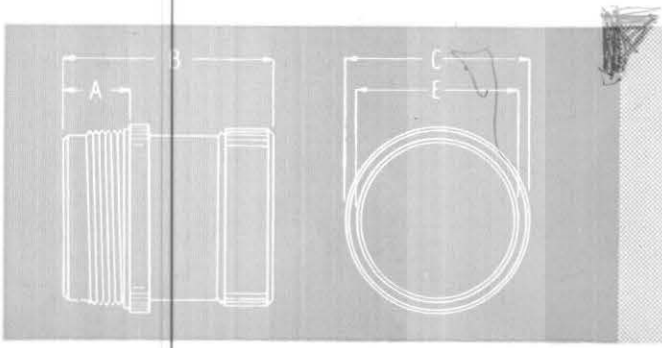
Illustrations of the various contact arrangements are shown on the folded sheet facing page 39. Suitable mating sockets for these plugs are listed on page 11. Panel piercing details are shown on page 14. All dimensions are in inches.

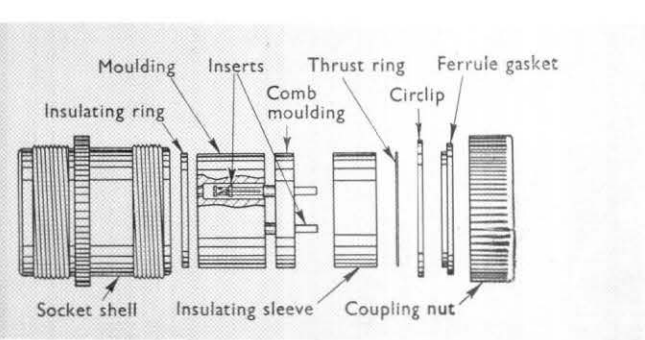
Plessey

SOCKET (Climatic and Vibration Proof)

Sealed against all climatic conditions, and with circlip-type inserts. Available in aluminium or steel, with crimped or soldered connections. The coupling nuts on these sockets have holes provided for wire locking.

In order to facilitate wiring and servicing of Standard sockets, it is planned to introduce a slit comb at a later date.



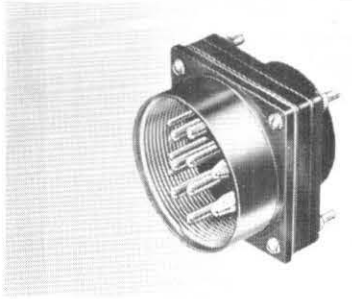


Body Size	CONTACTS 7 A	19 A	37 A	64 A	ALUMINIUM (Climatic and vibration proof) Part No. Normal	Part No. Reverse	A/M Reference Normal	A/M Reference Reverse	Wt. oz.	STEEL (Climatic and vibration proof) Part No. Normal	Part No. Reverse	A/M Reference Normal	A/M Reference Reverse	Wt. oz.	A	B	C dia.	E dia. Thread
					2CZ	2CZ	5X/	5X/		2CZ	2CZ	5X/	5X/					
A	2	—	—	—	111230	111448	7172	7194	·8	84872	84879	7038	7051	1·7				
	4	—	—	—	111231	111449	7173	7195	·8	84873	84880	7039	7052	1·8	·610	1·750	·885	·692 24 T.P.I.
	—	1	—	—	111232	111232	7174	7174	·8	108943	108943	7127	7127	1·7				
Z	5	—	—	—	111233	111451	7175	7197	1·2	84874	108959	7128	7134	2·5				
	—	2	—	—	111436	111452	7176	7198	1·2	108944	108960	7044	—	2·5	·735	1·750	1·050	·875 20 T.P.I.
	2	2	—	—	111437	111453	7177	7199	1·2	108945	108961	7042	7135	2·5				
B	9	—	—	—	111234	111454	7178	7200	1·6	84875	84881	7045	7055	3·0				
	2	4	—	—	111438	111455	7179	—	1·7	108946	108962	7129	7136	3·1				
	—	4	—	—	111298	111456	7180	7326	1·7	108947	108963	7040	7053	3·4	·735	1·812	1·250	1·062
	—	5	—	—	111439	111457	7181	—	1·7	108948	108964	7043	7137	3·4				20 T.P.I.
	7	2	—	—	111440	111458	7182	7201	1·7	108949	108965	7046	7056	3·1				
C	1	—	3	—	111441	111459	7183	—	2·4	108950	108966	7041	7054	4·4				
	12	—	—	—	111235	111460	7184	7202	2·4	84876	84882	7047	7057	4·3				
	12	2	—	—	111236	111461	7185	7203	2·4	84877	84883	7048	7058	4·4	·735	1·812	1·435	1·250
	—	6	—	—	111296	111462	7186	—	2·4	108951	108967	7130	—	4·4				20 T.P.I.
	—	—	4	—	111237	111463	7187	7204	2·4	108952	108968	7131	7138	4·4				
D	2	2	4	—	111442	111464	7188	—	4·0	108953	108969	—	—	7·0				
	4	7	2	—	111443	111465	7189	—	4·1	108954	108970	7132	—	7·1				
	6	2	2	—	111444	111466	7190	7346	3·9	108955	108971	—	—	6·9	·735	2·375	1·810	1·625
	12	4	—	—	111445	111467	7191	7327	4·0	108956	108972	7446	—	7·0				20 T.P.I.
	24	2	—	—	111238	111468	7192	7205	4·1	84878	84884	7049	7059	7·2				
	4	—	—	2	111446	111469	—	7378	3·6	108957	108973	7335	—	6·6				
E	20	4	3	—	111447	111470	7193	7450	4·8	108942	108974	—	7449	8·7	·735	2·394	1·995	1·875 20 T.P.I.

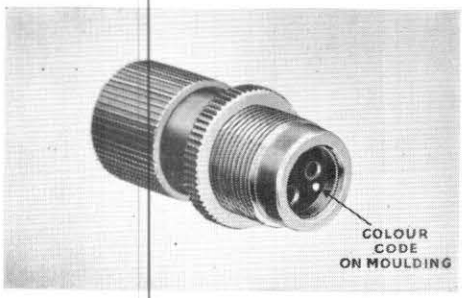
Illustrations of the various contact arrangements are shown on the folded sheet facing page 39. Suitable mating plugs for these sockets are listed on page 8, and mating bulkhead plugs on pages 9 and 10. All dimensions are in inches.

Plessey

THERMO-COUPLE PLUG & SOCKET



For use in circuits employing temperature compensating leads. A limited number of contact combinations within the standard range are now obtainable, with pin and socket inserts of constantan and brass, or chromel and alumel. Due consideration will be given to special requirements of contact combinations other than those listed below. In such cases the Company's advisory service at Cheney Manor, Swindon, should be consulted.



Identification of thermo-couple contacts is by a series of grooves together with a band of colour on the conductor well of the plug pin or socket insert. Identification of the mouldings is by a similar colour code against the appropriate contact position.

Details of the identification codes are as follows:—

Chromel—Red (1 groove) Alumel—Blue (2 grooves)

Constantan—Yellow (3 grooves)

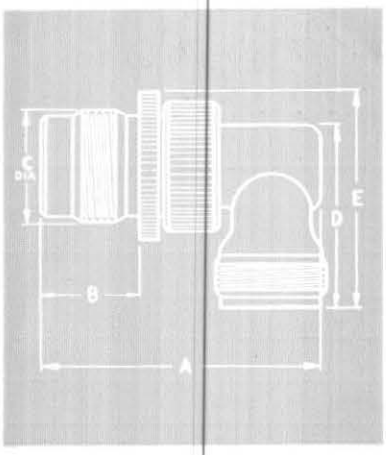
Shell size & Contact Arrangement	Code *	Thermo-couple Contacts						Shell	Plug Single Climatic Proof	Plug Bulkhead	Plug Bulkhead Pressurised	Socket Normal	Socket Reverse
		Contact Designation (see Pull-out Sheet)	Current Rating (Amps.)	Material	Contact Designation (see Pull-out Sheet)	Current Rating (Amps.)	Material						
A 2/0/0	1	A	7	Constantan	B	7	Brass	Alum.	2CZ 139864	—	2CZ 139865	2CZ 139866	2CZ 139867
A 2/0/0	1	A	7	Constantan	B	7	Brass	Steel	2CZ 139868	2CZ 139869	—	2CZ 139870	2CZ 139871
A 2/0/0	1	A	7	Chromel	B	7	Alumel	Steel	—	2CZ 139872	—	2CZ 139873	2CZ 139874
Z 0/2/0	5	1	19	Constantan	2	19	Brass	Steel	2CZ 139875	—	—	2CZ 139876	—
Z 0/2/0	5	1	19	Chromel	2	19	Alumel	Alum.	2CZ 139877	—	2CZ 139878	2CZ 139879	2CZ 139880
Z 0/2/0	5	1	19	Chromel	2	19	Alumel	Steel	2CZ 139881	2CZ 139882	—	2CZ 139883	2CZ 139913
Z 5/0/0	4	A, C, E	7	Chromel	B, D	7	Alumel	Steel	2CZ 139884	2CZ 139885	—	2CZ 139886	2CZ 139887
B 7/2/0	11	1	19	Chromel	2	19	Alumel	Steel	2CZ 139888	—	—	2CZ 139889	—
		A,B,C,D,E,F,G	7	Brass									
B 0/4/0	9	1, 3	19	Constantan	2, 4	19	Brass	Steel	2CZ 139890	2CZ 139891	—	2CZ 139892	2CZ 139893
B 0/4/0	9	1, 3	19	Chromel	2, 4	19	Alumel	Steel	2CZ 139894	2CZ 139895	—	2CZ 139896	2CZ 139897
B 0/4/0	9	1, 3	19	Constantan	2, 4	19	Brass	Alum.	—	2CZ 139898	2CZ 139899	2CZ 139900	2CZ 139901
C 0/0/4	16	1, 3	37	Chromel	2, 4	37	Alumel	Steel	2CZ 139902	2CZ 139903	—	2CZ 139904	2CZ 139905
C 12/0/0	13	A,C,E,G,J,L,	7	Constantan	B,D,F,H,K,M	7	Brass	Alum.	2CZ 139906	2CZ 139907	2CZ 139908	2CZ 139909	2CZ 139910
E 20/4/3	23	M,O,Q,S,U,D	7	Constantan	A,B,C,E,F,G,H,	7	Brass)	Steel	2CZ 139911	—	—	2CZ 139912	—
		1, 2, 3, 4	19		J,K,L,N,P,R,T	7	Brass)						
					5, 6, 7	37	Brass)						

* *These codes represent the various contact arrangements that are illustrated on the folded sheet facing page 39.*

NOTE: It is recommended that all thermo-couple plug pin and socket inserts are soldered notwithstanding the fact that in certain instances they are supplied to a design which permits crimping.

SPECIAL PURPOSE PLUGS & SOCKETS

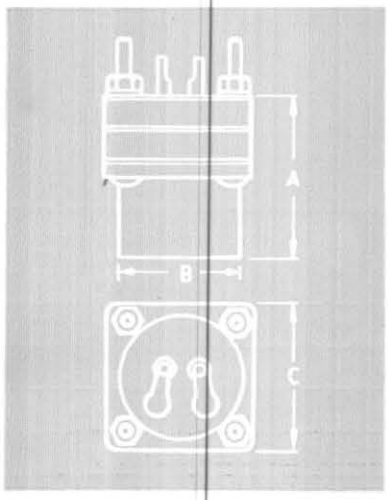
These items are supplied to special order only.



RIGHT-ANGLE SHORT-REACH SOCKET ASSEMBLY

Specially designed for easy withdrawal in cramped conditions. It overcomes the difficulties of using straight-outlet sockets where space is limited. The socket shell is aluminium or steel and the elbow assembly is fabricated in brass and finished in dull nickel plate. Special soldered-type socket inserts are incorporated.

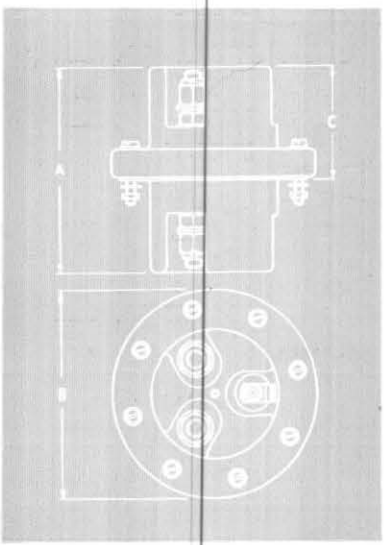
Body Size	Shell	Contact Combination	Part No.	A/M Ref.	A	B	C Dia.	D	E	Weight oz.	Suitable Mating Plug
A	Alum.	Two 7A	2CZ 138244	—	1·715	·609	·692	1·120	1·332		2CZ 111223
A	Alum.	Four 7A	2CZ 138245	—	1·715	·609	·692	1·120	1·332		2CZ 111399
A	Steel	Two 7A	2CZ 138243	—	1·715	·609	·692	1·120	1·332		2CZ 108906
A	Steel	Four 7A	2CZ 111242	—	1·715	·609	·692	1·120	1·332		2CZ 84870



PLUG (DETACHABLE LEADS)

For use on electric motors and other equipment where only short leads are required behind the plug. The pins are removable from the mouldings for easy wiring before fitting the plug, and they can be withdrawn from the moulding with the leads still attached. Supplied in one size only, with shell in aluminium or steel and with soldered connections.

Body Size	Shell	Contact Combination	Part No.	A/M Ref.	A	B	C	Weight oz.	Suitable Mating Socket
A	Alum.	Two 7A	2CZ 140052	—	1·019	·784	·937		2CZ 111230
A	Steel	Two 7A	2CZ 140053	—	1·019	·784	·937		2CZ 84872



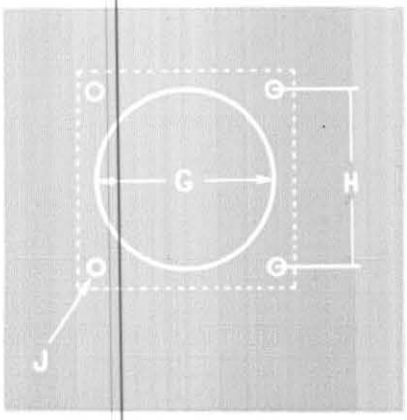
HEAVY DUTY PRESSURISED BULKHEAD CONNECTOR BLOCK

This connector block is fully pressurised at 15 lb. for use at pressure cabin bulkheads wherever heavy duty leads must be broken. For use with crimped or soldered lugs, and available with end covers, if required.

Connections	Part No.	A/M Ref.	A	B Dia.	C	Weight oz.	Cover	
							Part No.	A/M Ref.
Three 200A	CZ 51091	5H/112	3·62	3·62	1·937	19·6	Z 51094	5H/111
Two 200A One 19A	CZ 51097	5H/110	3·62	3·62	1·937	18·2	Z 51094	5H/111

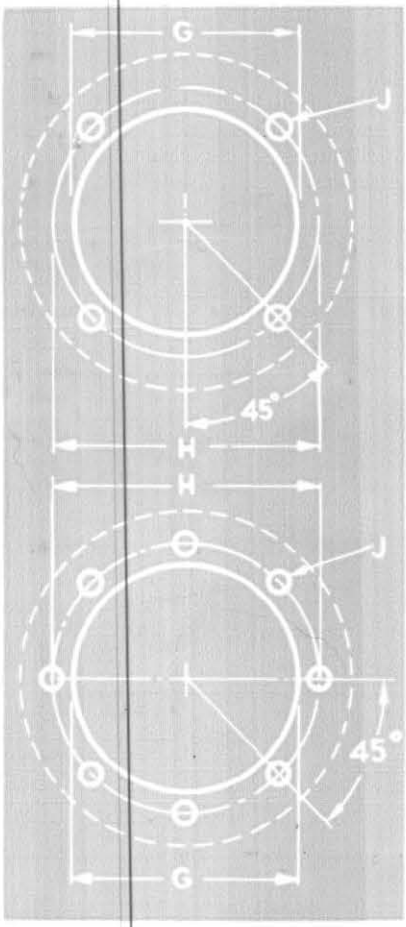
Add .125" to each end of dimension "A" if covers are used. Panel piercing details are given on page 14. All dimensions are in inches.

PANEL PIERCING DETAILS



CLIMATIC PROOF SINGLE AND BULKHEAD PLUGS

Body Size	G dia.	H sq. crs.	J dia.	Recommended minimum distance between centres of similar size plugs
A	·797	·720	·120	1·125
Z	·953	·875	·120	1·250
B	1·171	1·000	·120	1·500
C	1·359	1·187	·120	1·625
D	1·734	1·469	·120	2·000
E	1·984	1·687	·152	2·250



PRESSURISED BULKHEAD PLUGS

Body Size	Fixing holes	G dia.	H P.C.D.	J dia.	Recommended minimum distance between centres of similar size plugs
A	4	·797	1·018	·120	1·625
Z	4	·953	1·237	·120	1·875
B	8	1·171	1·414	·120	2·062
C	8	1·359	1·678	·120	2·375
D	8	1·734	2·076	·120	2·750
E	8	1·984	2·386	·152	3·125

HEAVY DUTY BULKHEAD CONNECTOR BLOCK

G dia.	H P.C.D.	J dia.	Recommended minimum distance between centres
2·380	3·062	·152	3·687

All dimensions are in inches.

SPARE PARTS FOR STANDARD PLUGS & SOCKETS

FOR AIR MINISTRY REFERENCE NUMBERS REFER TO PAGES 29 TO 39

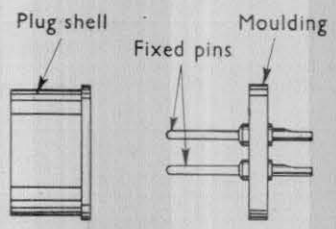
Description	For Assemblies listed on page	Material	Part Numbers					
			A	Z	B	C	D	E
Plug Shell	8, 9 & 12	Aluminium	Z 49249	Z 49251 *Z 49252	Z 24923 *Z 24932	Z 24924 *Z 24933	Z 24925	Z 49278
		Steel	2Z 109905	2Z 111186 *2Z 109933	2Z 111189 *2Z 109906	2Z 109908 *2Z 109907	2Z 109909	2Z 111184
Plug Shell Gasket	8, 9 & 12	Silicone Rubber	2Z 84911/A	2Z 84911/Z	2Z 84911/B	2Z 84911/C	2Z 84911/D	2Z 84911/E
Plug Moulding Gasket	8, 9 & 12	Silicone Rubber	2Z 84912/A	2Z 84912/Z	2Z 84912/B	2Z 84912/C	2Z 84912/D	2Z 84912/E
Plug Seating Gasket	8, 9 & 12	Silicone Rubber	2Z 85140/A	2Z 85140/Z	2Z 85140/B	2Z 85140/C	2Z 85140/D	2Z 85140/E
Reverse Plug Seating Gasket	8, 9 & 12	Silicone Rubber	2Z 110061/A	2Z 110061/Z	2Z 110061/B	2Z 110061/C	2Z 110061/D	2Z 110061/E
Socket Shell	11 & 12	Aluminium	Z 49250	Z 49253	Z 49803	Z 49804	Z 24915	Z 49806
		Steel	2Z 109910	2Z 109911	2Z 109912	2Z 109913	2Z 109914	2Z 111188
Circlip	11 & 12	Steel	2Z 110344	2Z 110343	2Z 110345	2Z 110346	2Z 110347	2Z 111197
Insulating Ring	11 & 12	Glass Fibre (P.T.F.E. Coated)	2Z 84917	2Z 84918	2Z 84919	2Z 84920	2Z 84921	2Z 111190
Insulating Sleeve	11 & 12	Glass Fibre (P.T.F.E. Coated)	2Z 84922	2Z 84923	2Z 84924	2Z 84925	2Z 84926	2Z 111191
Socket Ferrule Gasket	11 & 12	Silicone Rubber	2Z 84914/A	2Z 84914/Z	2Z 84914/B	2Z 84914/C	2Z 84914/D	2Z 84914/E
†Socket Sealing Gasket	11 & 12	Synthetic Rubber	Z 23201/A	Z 23201/Z	Z 23201/B	Z/23201/C	Z 23201/D	Z 23201/E
Thrust Washer	11 & 12	Steel	2Z 109947/A	2Z 109947/Z	2Z 109947/B	2Z 109947/C	2Z 109947/D	2Z 109947/E
Packing Cap (Plugs)	8, 9, 10 & 12	Waxed Cardboard	Z 17830	Z 17835	Z 17831	Z 17832	Z 17833	Z 17834
Packing Cap (Sockets)	11 & 12	Waxed Cardboard	Z 17836	Z 17841	Z 17837	Z 17838	Z 17839	Z 17840

** Required on plugs containing all 7 amp. pins (codes 4, 7 and 13)*

Contact	For Assemblies on page	Material	7 amp.	7 amp. (Special)	19 amp.	37 amp.	64 amp.
Plug Pin	8	Brass	Z 27323	Z 28146	Z 28147	2Z 138788	Z 53006
Bulkhead Plug Pin		Brass	Z 19269	Z 19273	Z 19270	Z 19271	Z 19272
Socket Insert	11	Brass	2CZ 109944	2CZ 109946	2CZ 109945	2CZ 138789	2CZ 111902

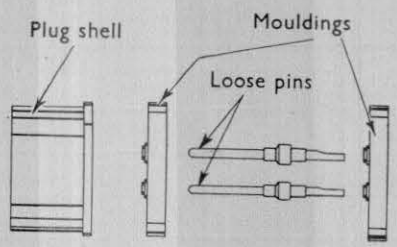
†The Socket Sealing Gasket will be supplied with all sockets for use should the socket be required to mate with earlier versions of the Standard plugs. When mating assemblies are both of the uprated version, the gasket should be discarded.

EVOLUTION OF THE SINGLE PLUG



STAGE 1 *(Fixed Pin)*

The original design of the " Breeze " single plug consisted of a base of phenolic material with the plug pins moulded in position. The plug shell was machined from bar and fixing bolt holes plain drilled. Suitable for soldered connection only.

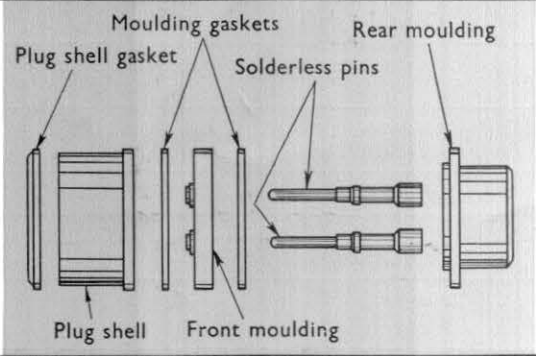


STAGE 2 *(Loose Pin)*

Two identical mouldings introduced each with a stepped creepage barrier round the base of each pin to increase distance without altering contact centres. The plug pins were sandwiched between the two mouldings and retained in position by the fixing bolts fitting the tapped holes in the plug shell. Suitable for soldered connection only.

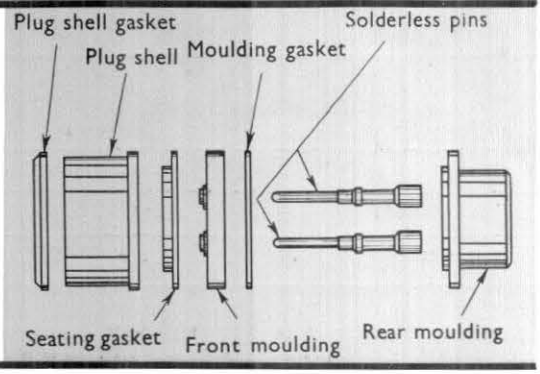
STAGE 3 *(Climatic Proof)*

The introduction of two rubber moulding gaskets and the plug shell gasket, designed to make the plug proof against all climatic conditions other than those of full exposure. Introduction also of the redesigned plug pin to permit a soldered or crimped connection and an extended rear moulding to shroud the connection made.



STAGE 4 *(Uprated Type)*

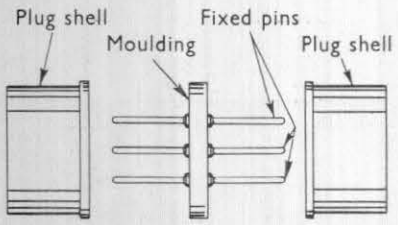
Current production version.
The introduction of the uprated range to operate between ambient temperatures of − 65° C. and + 150° C.
Design of the plug shell and plug pins remains unchanged, but front and rear mouldings now manufactured from alkyd.
Plug shell gasket and moulding gasket manufactured from silicone rubber.
A modified seating gasket in silicone rubber introduced to accept the mating rim of the socket shell.
A brass backing plate behind rear moulding to be introduced.



EVOLUTION OF THE BULKHEAD PLUG

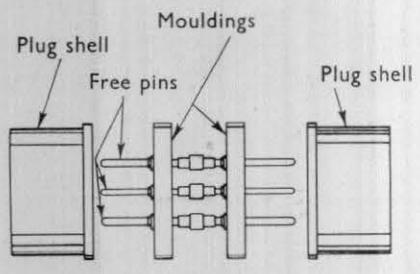
STAGE 1 *(Fixed Pin)*

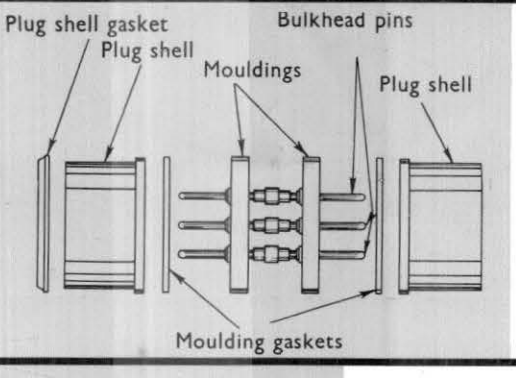
The original design of the " Breeze " bulkhead plug, consisting of one moulding in a phenolic material with the special plug pins moulded into position.



STAGE 2 *(Loose Pin)*

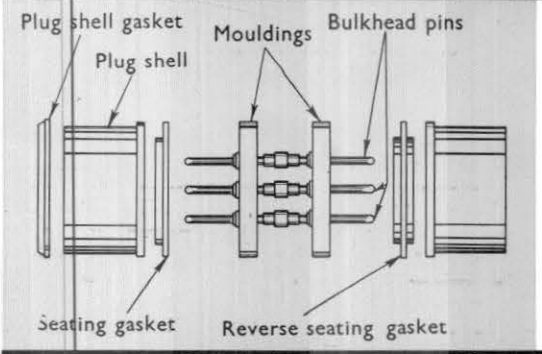
Two identical mouldings introduced, each with a stepped creepage barrier round the base of the plug pins to increase creepage distance without altering pin centres. The bulkhead plug pins being sandwiched in position between the two mouldings.





STAGE 3 *(Climatic Proof)*

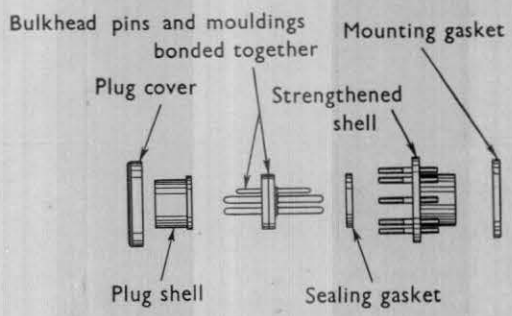
The introduction of rubber moulding gaskets and plug shell gasket, designed to make the connector proof against all climatic conditions other than those of full exposure.



STAGE 4 *(Uprated Type)*

Current production version.
The introduction of the uprated range designed to operate between ambient temperatures of − 65° C. and + 150° C. Design of the plug shells and plug pins remains unchanged but the mouldings now manufactured from alkyd. Plug shell gasket now manufactured from silicone rubber.
Two types of modified seating gaskets in silicone rubber introduced to accept the mating rims of the connected socket shells.

EVOLUTION OF THE PRESSURISED BULKHEAD PLUG

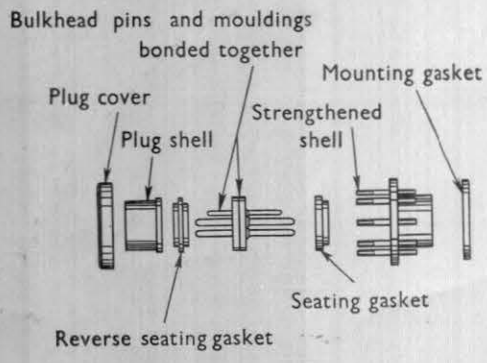


STAGE 1 *(Pressurised Type)*

Specially designed for use in pressurised aircraft cabins and effectively sealed against a pressure difference of 15 lb. per square inch. A specially designed and strengthened shell containing two identical mouldings of a phenolic material with plug pins bonded into position. Four fixing bolts are provided for Sizes A and Z whilst eight are provided for the remaining sizes.

STAGE 2 *(Uprated Type)*

Current production version. Similar to Stage 1, but with the two mouldings manufactured from alkyd. Design of the shells and plug pins virtually unchanged but the mounting gasket manufactured from silicone rubber. Two types of modified seating gaskets in silicone rubber introduced to accept the leading edges of the mating sockets.



CONTACT DESIGN

On several occasions during its life to date, different types of socket inserts have been introduced consistent with the general evolution of the design of the Standard connector. As certain of these contacts may still be encountered on old equipment, a brief description and illustration of each type is set out below and should prove of assistance in identification.

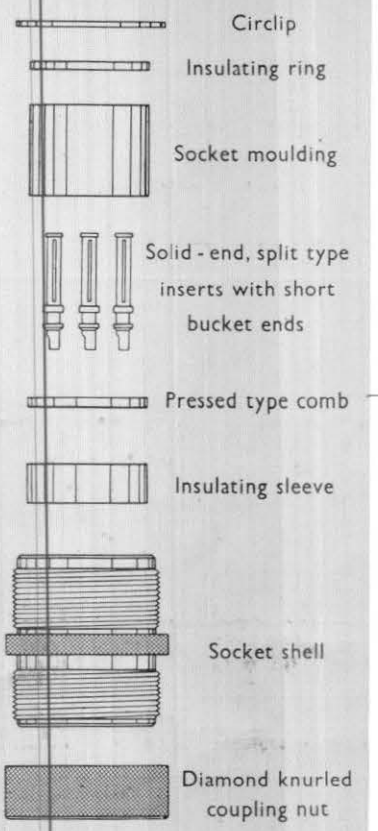
In order to retain the feature of interchangeability of sockets, the dimensions of the mating portions of the contacts have been maintained or improved to permit correct connection with any plug pin of equivalent rating.

Typical Illustrations of Socket Inserts	STAGE 1		STAGE 2		STAGE 3		STAGE 4		STAGE 5	
	 Split barrel rolled in centre. Short bucket-end for soldering only. **ORIGINAL TYPE** For use with Pressed Comb		 Spring tag for retaining insert within moulded comb. Solder bucket-end, bucket can also be crimped if suitable sleeve is used. **ROLLED TYPE** For use with Moulded Comb		 Split barrel rolled in centre. Bucket-end can be crimped or soldered. **SOLID-END CRIMP TYPE** For use with Pressed Comb		 Spring circlip. Bucket-end can be crimped or soldered. **CIRCLIP TYPE** For use with Pressed Comb		 Spring circlip. Bucket-end can be crimped or soldered. **CIRCLIP TYPE** For use with Moulded Comb	
Pin Rating (Amps)	Part No.	A/M Reference	Part No.	A/M Reference	Part No.	A/M Reference	Part No.	A/M Reference	Part No.	A/M Reference
7	Z 1340	—	Z 27330	5X/3237	Z 56404	5X/6924	2CZ 110175	5X/7329	2CZ 109944	5X/7516
7 Special	Z 1590	—	Z 28143	5X/3239	Z 56480	5X/6949	2CZ 110176	5X/7330	2CZ 109946	5X/7517
19	Z 1341	—	Z 28144	5X/3241	Z 56405	5X/6950	2CZ 109945	5X/7331	2CZ 109945	5X/7331
37	Z 1342	—			Z 60366	5X/6951	2CZ 110292	5X/7332	2CZ 138789	5X/7514
64	Z 1462	—			CZ 56408	5X/6400	2CZ 111902	5X/7520	2CZ 111902	5X/7520

The illustrations above show the main types of Inserts only. Certain modified forms of these Inserts existed, e.g., rolled inserts having parallel barrels were made up in 37 and 64 amp. ratings, but were replaced by the solid and crimp type inserts.

STAGE 1 was the original design for use with the pressed comb and suitable only for a soldered connection.
STAGE 2 was introduced during World War II due to the shortage of machining capacity and was redesigned to be a simple press operation. Although ideally suitable for a soldered connection, a crimped joint could be made by using a suitable thimble.
STAGE 3 was the re-introduction of the original type of contact with the solid ring entry but with modification to length to permit a crimped or soldered joint without the use of thimbles.
STAGES 4 and 5 are the two designs which are in current production today and are a much improved design incorporating a circlip of beryllium copper which ensures a perfect contact at all times.
The illustration of Stage 5 is applicable to the 7 amp. and 7 amp. special contacts only. All are suitable for a soldered or crimped joint without the use of thimbles.

EVOLUTION OF THE STANDARD SOCKET

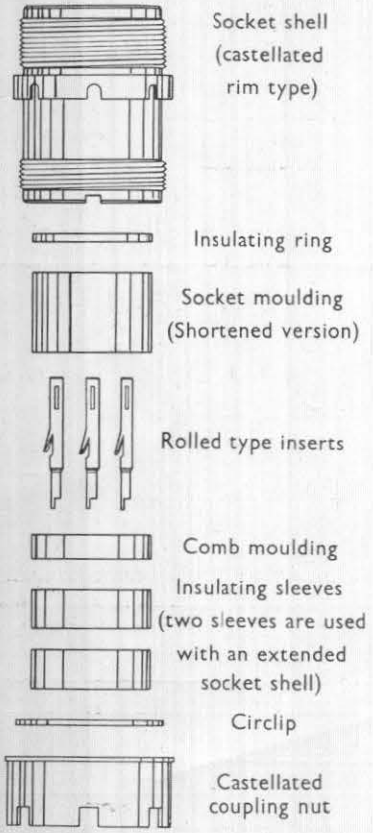


STAGE 1

The original design of the " Breeze " socket containing a long socket moulding in a phenolic material with a pressed comb and short, turned type socket inserts.
Suitable only for a soldered connection.
The circlip retaining the moulding in the shell was positioned at the front end of the assembly.

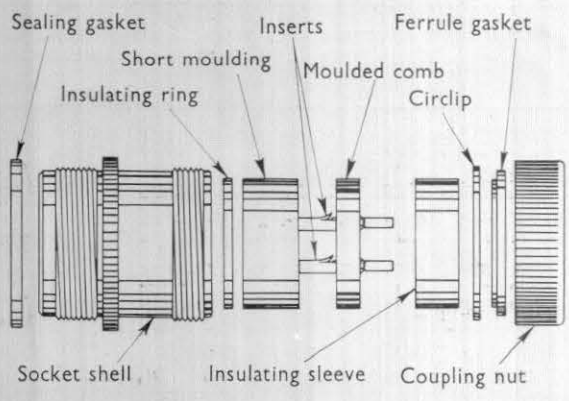
STAGE 2

A redesigned shell and coupling nut containing a shortened socket moulding and a comb moulding with rolled type socket inserts. Suitable for a soldered or crimped connection with suitable thimble.
The circlip retaining the mouldings repositioned at the rear of the assembly.
The socket shell lengthened for sizes D, E and F, two insulating sleeves being used.

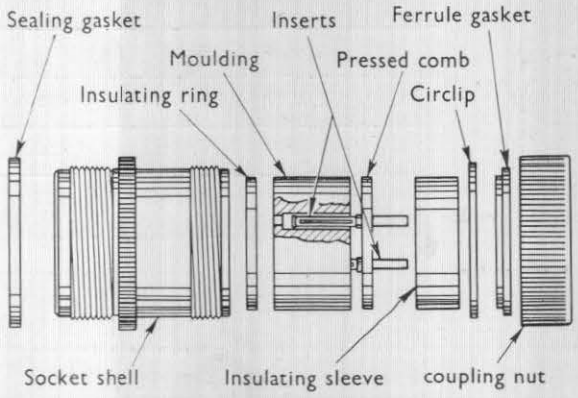


STAGE 3

Socket shell and coupling nut modified to give a straight knurl for tightening.
Introduction of the socket sealing gasket and ferrule gasket.
Socket moulding and comb moulding unchanged for combinations using 7 and 19 amp. inserts only, together with rolled type socket inserts, suitable for a soldered or crimped connection with a suitable thimble.
For combinations containing 37 and 64 amp. inserts, the moulding and comb were as stage 4.



EVOLUTION OF THE STANDARD SOCKET

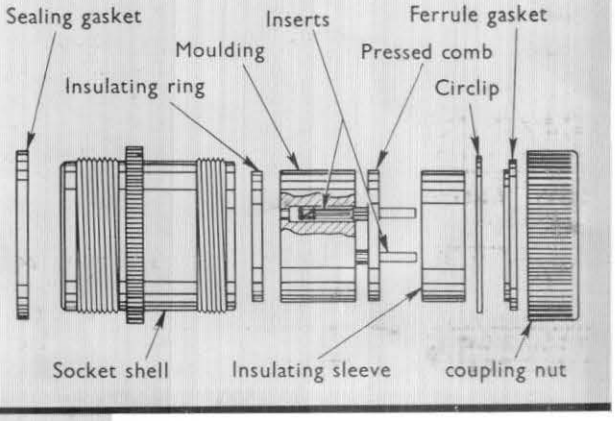


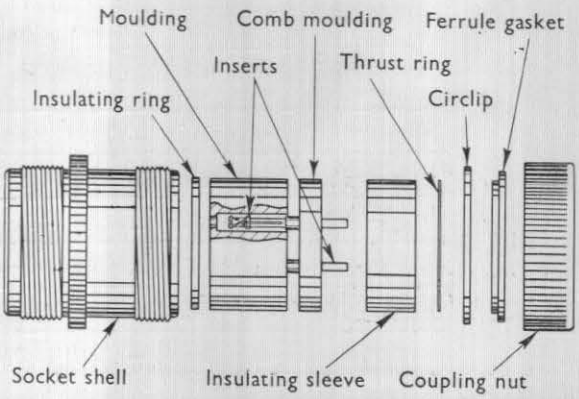
STAGE 4

The introduction of the vibration-proof socket insert suitable for a soldered or crimped connection without the use of a thimble.
Reintroduction of the pressed comb in place of the comb moulding.
Wire locking holes provided in the coupling nut.

STAGE 5

The introduction of the improved circlip type socket insert—designed to eliminate defects discovered in contact mating.
All other items identical to Stage 4 design.
Air Ministry reference number unchanged but allocated the suffix " /B ".





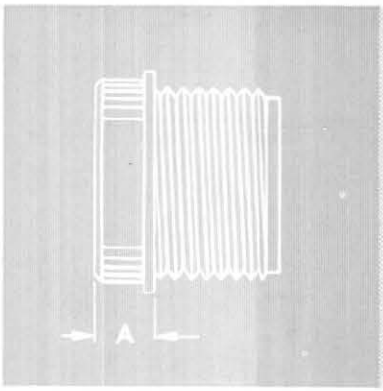
STAGE 6

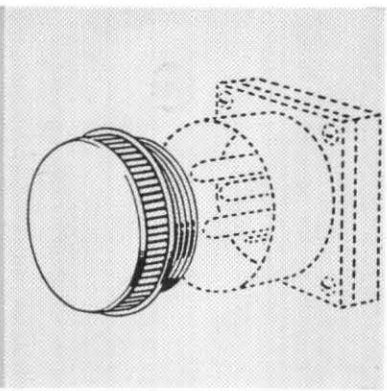
Current production version.
The introduction of the uprated range to operate between ambient temperatures of − 65° C. and + 150° C. Socket moulding and comb moulding manufactured from alkyd. Insulating sleeve and washer manufactured from glass fibre and P.T.F.E. coated.
A steel thrust washer introduced.
Ferrule gasket manufactured from silicone rubber. The socket sealing gasket no longer supplied as a fitment, but enclosed with the socket for use when mating with any obsolete type of plug.

PLUG & SOCKET ACCESSORIES

PLUG SEALING CAPS (*Bakelite*)

Designed to prevent the ingress of dust or moisture when the plug is not in use.

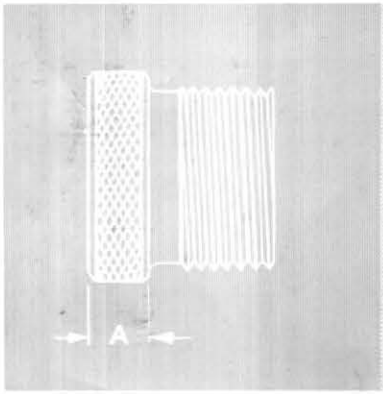


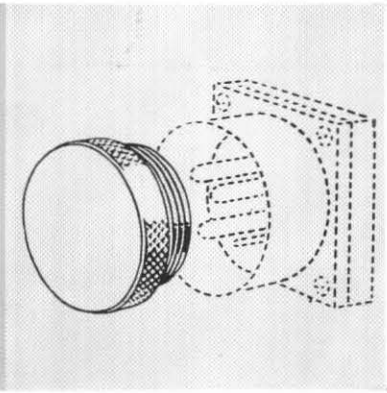


Size	Part No.	A/M Ref.	A	Weight oz.
A	Z 22164	5X/1963	·250	·11
Z	Z 22165	5X/1964	·250	·16
B	Z 22166	5X/1965	·250	·22
C	Z 22167	5X/1966	·250	·25
D	Z 22168	5X/1967	·250	·39
E	Z 23276	5X/2185	·250	·48

PLUG SCREENING CAPS (*Aluminium*)

Designed to prevent the ingress of dust or moisture when the plug is not in use.

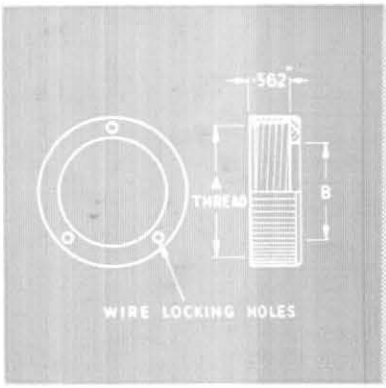


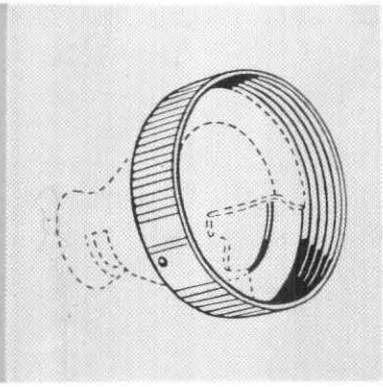


Size	Part No.	A/M Ref.	A	Weight oz.
A	Z 13031	5X/1097	·250	·20
Z	Z 13106	5X/1088	·250	·29
B	Z 13032	5X/1089	·250	·37
C	Z 13033	5X/1575	·250	·46

COUPLING NUTS (*Aluminium or Steel*)

Designed for use with sockets, plug shrouds, elbow or tee assemblies and used for clamping all forms of cable fittings into position.





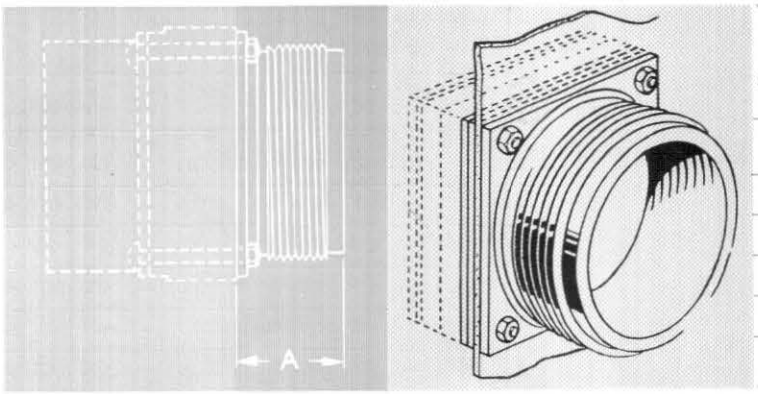
Size	ALUMINIUM Part No.	A/M Ref.	Weight oz.	STEEL (Nickel Plated) Part No.	A/M Ref.	Weight oz.	A	B
A	Z 61535	5X/6312	·11	2Z 109915	—	·34	·692x24 T.P.I.	·585
Z	Z 61536	5X/6500	·18	2Z 109916	—	·53	·875x20 T.P.I.	·723
B	Z 61537	5X/6405	·21	2Z 109917	—	·65	1·062x20 T.P.I.	·877
C	Z 61538	5X/6424	·26	2Z 109918	—	·78	1·250x20 T.P.I.	1·022
D	Z 61539	5X/6425	·33	2Z 109919	—	·99	1·625x20 T.P.I.	1·440
E	Z 61540	5X/6820	·42	2X 111196	—	1·27	1·875x20 T.P.I.	1·567

All dimensions are in inches.

PLUG & SOCKET ACCESSORIES

PLUG SHROUDS (*Aluminium or steel*)

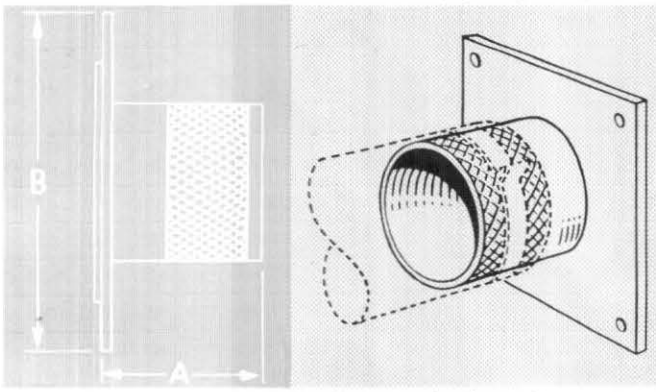
Designed for mounting at the rear of single plugs for the purpose of attaching cable fittings.



Size	ALUMINIUM Part No.	A/M Ref.	Wt. oz.	STEEL (Nickel Plated) Part No.	A/M Ref.	Wt. oz.	A
A	Z 1499	5X/ 282	·2	2Z 139928	5X/ —	·3	·750
Z	1500	283	·3	139929	—	·8	·750
B	1275	284	·3	139930	—	·9	·750
C	1688	285	·4	139931	—	1·3	·750
D	1690	286	·6	139932	—	1·7	·750
E	13299	287	·8	139933	—	2·3	1·375

FERRULE PLATE ASSEMBLY (*Brass*)

Designed for use with plastic tubing where cables enter a panel or junction box. The 4 fixing holes and spigot on the leading face being designed to fit panel piercings of a single plug of similar size.

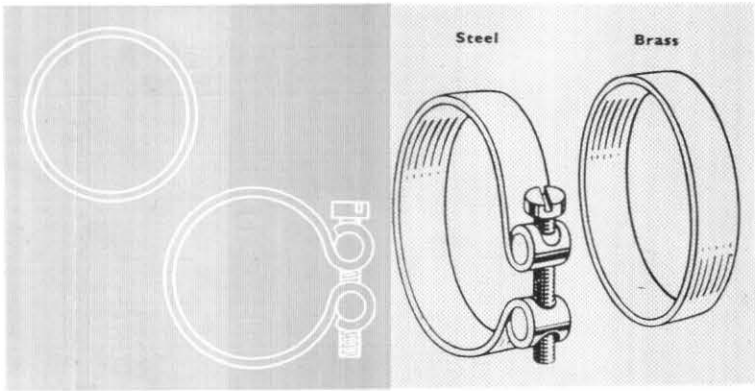


Size	Part No.	A/M Ref.	Ferrule size	Tubing size	A	B	Wt. oz.	Clamp Ring	A/M Ref.
A	CZ 24626	5X/ 6850	A	3/8	·722	1·000	·27	Z 18501/A	5X/ 1529
	CZ 24628	6631	Z	1/2	·909	1·000	·45	CZ 23144/Z	6440
Z	CZ 24632	6603	Z	1/2	·722	1·187	·35	CZ 23144/Z	6440
	CZ 24634	6797	B	5/8	·909	1·187	·54	CZ 23144/B	6488
B	CZ 24636	—	Z	1/2	·909	1·312	·39	CZ 23144/Z	6440
	CZ 24638	6604	B	5/8	·722	1·312	·42	CZ 23144/B	6488
	CZ 24640	6605	C	3/4	·909	1·312	·73	CZ 23144/C	6489
C	CZ 24642	—	B	5/8	·909	1·500	·46	CZ 23144/B	6488
	CZ 24644	6177	C	3/4	·722	1·500	·83	CZ 23144/C	6489
	CZ 24646	6178	D	1	1·026	1·500	1·00	CZ 23144/D	3143
D	CZ 24648	6628	C	3/4	·909	1·812	·60	CZ 23144/C	6489
	CZ 24650	6180	D	1	·839	1·812	1·35	CZ 23144/D	3143
	CZ 24652	—	E	1-1/4	1·026	1·812	1·12	CZ 23144/E	6490
E	CZ 24654	—	D	1	1·026	2·06	2·0	CZ 23144/D	3143
	CZ 24656	6606	E	1-1/4	·839	2·06	1·6	CZ 23144/E	6490
	CZ 24658	—	dia. 1·525	1-1/2	1·151	2·06	1·75	CZ 23144/F	—

Panel piercing details are shown on page 14. Dimension " A " Tolerance ± ·064".
All these assemblies are electro-tin finish except CZ 24634 and CZ 24640 which are dull nickel plate.

CLAMP RINGS

Designed for clamping plastic tubing to ferrules or ferrule plate assemblies.



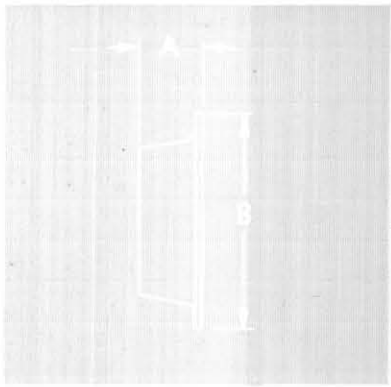
Size	PLAIN TYPE (BRASS) (Cadmium Plated) Part No.	A/M Ref.	Wt. oz.	SCREW TYPE (STEEL) (Cadmium Plated) Part No.	A/M Ref.	Wt. oz.
A	Z 18501/A	5X/1529	·04	—	—	—
Z	Z 18501/Z	5X/1530	·07	CZ 23144/Z	5X/6440	·24
B	Z 18501/B	5X/1531	·07	CZ 23144/B	5X/6488	·25
C	Z 18501/C	5X/1532	·09	CZ 23144/C	5X/6489	·26
D	Z 18501/D	5X/1533	·14	CZ/23144/D	5X/3143	·30
E	Z 18501/E	5X/1534	·18	CZ/23144/E	5X/6490	·35
Dia. 1·525	Z 18501/F	5X/1535	·23	CZ 23144/F	—	·38

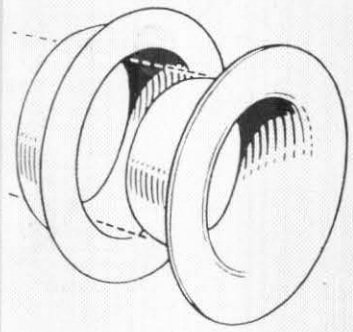
Clamp rings are used in conjunction with ferrules for plastic tubing, see page 24. Dimensions are given in inches.

PLUG & SOCKET ACCESSORIES

INNER AND OUTER FERRULES *(Brass—nickel plated)*

Designed to form a sound joint when using plastic tubing, loose braid or conduit.
May be used on a socket or with a plug shroud and coupling nut.

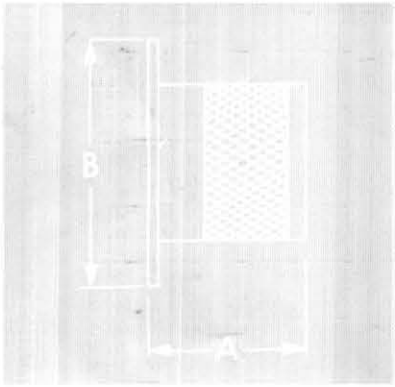


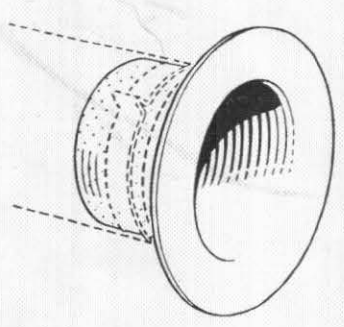


Size	INNER					OUTER				
	Part No.	A/M Ref.	A	B	Wt. oz.	Part No.	A/M Ref.	A	B	Wt. oz.
A	2Z 139934/A	5X/ —	·250	·628	·04	Z 139935/A	5X/ —	·256	·628	·04
Z	139934/Z	—	·325	·800	·07	139935/Z	—	·325	·800	·07
B	139934/B	—	·360	·990	·10	139935/B	—	·360	·990	·11
C	139934/C	—	·395	1·175	·14	139935/C	—	·395	1·175	·15
D	139934/D	—	·450	1·547	·23	139935/D	—	·450	1·547	·25
E	139934/E	—	·562	1·795	·37	139935/E	—	·562	1·795	·39

FERRULES FOR PLASTIC TUBING *(Brass—electro-tinned)*

Designed for use with plastic tubing and clamp ring.
May be used on a socket or with a plug shroud and coupling nut.



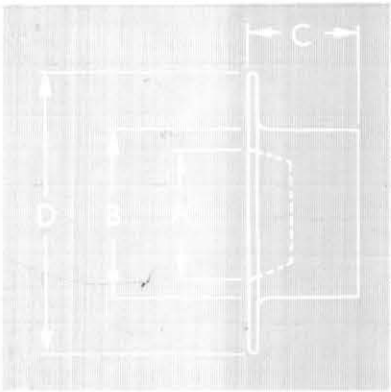


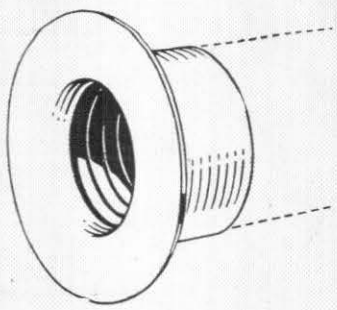
Size	STANDARD						OVERSIZE					
	Part No.	A/M Ref.	Tubing Size I/D	A	B	Wt. oz.	Part No.	A/M Ref.	Tubing Size I/D	A	B	Wt. oz.
A	Z 18500/A	5X/ 1522	·375	·750	·628	·14	Z 18764/A	5X/ 1546	·500	·937	·628	·20
Z	18500/Z	1523	·500	·750	·800	·19	18764/Z	1547	·625	·937	·800	·21
B	18500/B	1524	·625	·750	·990	·22	18764/B	1548	·750	·937	·990	·34
C	18500/C	1525	·750	·750	1·175	·30	18764/C	1549	1·000	1·062	1·175	·53
D	18500/D	1526	1·000	·875	1·547	·58	18764/D	1550	1·250	1·062	1·547	·77
E	18500/E	1527	1·250	·875	1·795	·81	18764/E	2187	1·500	1·062	1·795	·96

Clamp rings for these ferrules are shown on page 23.

CONDUIT FERRULES TYPE "H" *(Aluminium or brass)*

Designed for use with metal conduit and to be swaged or soldered into position.
May be used on a socket or with a plug shroud and coupling nut.





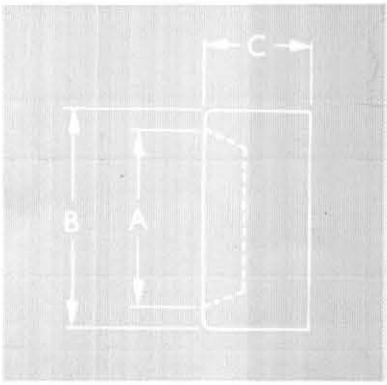
Size	Conduit Size	ALUMINIUM Part No.	A/M Ref.	Wt. oz.	BRASS (Nickel Plated) Part No.	A/M Ref.	Wt. oz.	A	B	C	D
A	1/4	Z 1350	5X/ 1570	·04	139936/1	—	·09	·250	·447	·437	·628
	3/8	1694	1344	·04	139937	—	·11	·375	·572	·437	·628
Z	3/8	1442	1571	·05	139936/12	—	·13	·375	·572	·437	·800
	1/2	1441	1343	·05	139936/11	—	·14	·500	·697	·437	·800
B	3/8	1369	1074	·06	139936/2	—	·21	·375	·572	·437	·990
	5/8	1359	1327	·07	139936/4	—	·21	·625	·828	·500	·990
	1/2	1361	1328	·07	139936/9	—	·19	·500	·697	·437	·990
C	5/8	1353	1325	·09	139936/10	—	·26	·625	·828	·500	1·175
	3/4	1352	909	·08	139936/5	—	·24	·750	·982	·500	1·175
D	3/4	1362	1329	·13	139936/14	—	·30	·750	·982	·500	1·574
	1	1363	912	·15	139936/6	—	·45	1·000	1·267	·562	1·574
E	1	1365	1330	·19	139936/15	—	·50	1·000	1·267	·625	1·800

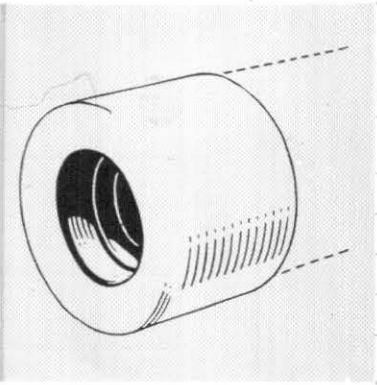
Coupling nuts for use with these items are listed on page 22. *All dimensions are in inches.*

PLUG & SOCKET ACCESSORIES

CONDUIT FERRULES TYPE "G" (*Aluminium or brass*)

Designed for use with metal conduit and to be swaged or soldered into position.

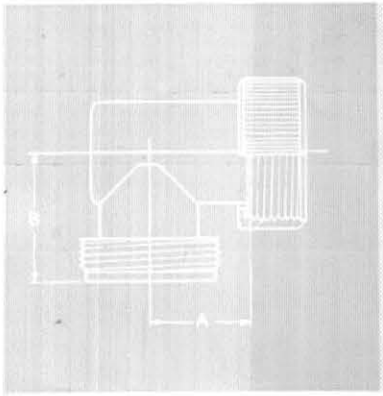


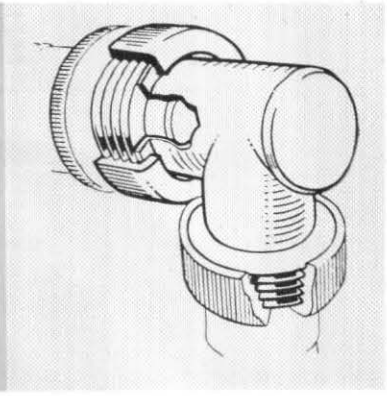


Conduit Size	ALUMINIUM Part No.	A/M Ref.	Wt. oz.	BRASS (Nickel Plated) Part No.	A/M Ref.	Wt. oz.	A	B	C
3/8	Z 1431	5X/ 2073	·03	2Z 139938	5X/ —	—	·375	·572	·437
1/2	1432	2074	·04	139939	—	·12	·500	·697	·437
5/8	1433	1342	·05	139940	—	·14	·625	·828	·437
3/4	1434	2075	·07	139941	—	—	·750	·982	·500
1	1435	2076	·11	139942	—	·30	1·000	1·267	·625
1-1/4	1450	2077	·11	—	—	—	1·250	1·522	·625

ELBOW ASSEMBLY (*Brass—nickel plated*)

Designed to allow a right-angle entry into the rear of a socket or plug with a plug shroud.

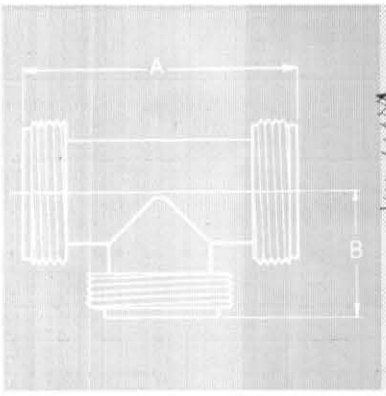


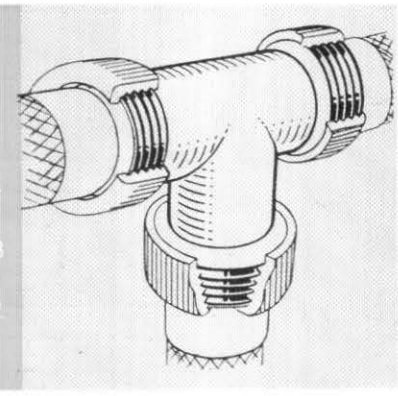


Size	Part No.	A/M Ref. 5X/	A	B	Weight oz.
A	2CZ 139944	—	·70	·81	1·20
Z	2CZ 139945	—	·72	·93	1·42
B	2CZ 139946	—	·84	1·02	1·80
C	2CZ 139947	—	·94	1·02	2·56
D	2CZ 139948	—	1·12	1·31	4·18
E	2CZ 139949	—	1·18	1·50	5·24

TEE CONNECTORS (*Brass—nickel plated*)

Designed for use with metal conduit where take-off leads are required at right angles to the existing run.



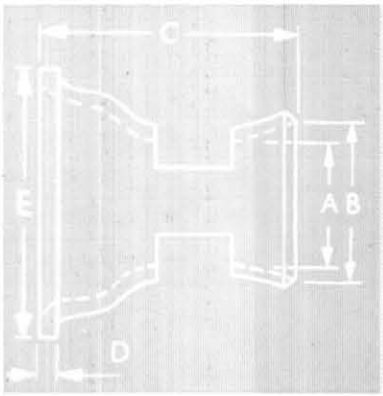


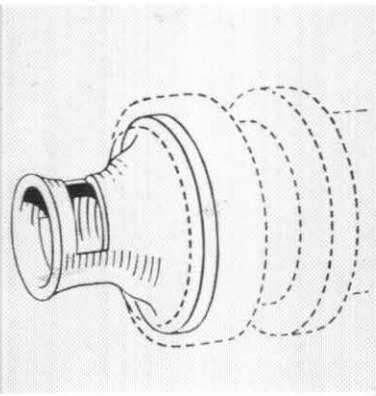
Size	Part No.	A	B	Weight oz.
A	2CZ 139950	2·02	·81	1·09
Z	2CZ 139951	2·24	·93	2·12
B	2CZ 139952	2·50	1·02	3·34
C	2CZ 139953	2·74	1·02	3·55
D	2CZ 139954	3·00	1·31	6·86
E	2CZ 139955	3·25	1·50	6·96

All dimensions are in inches.

CUT FERRULES ROUND BASE *(Brass—nickel plated)*

Designed for use with single or multi-way cables where a clamp is required immediately behind the socket or plug shroud, thus preventing any cable strain being transmitted to the contacts.



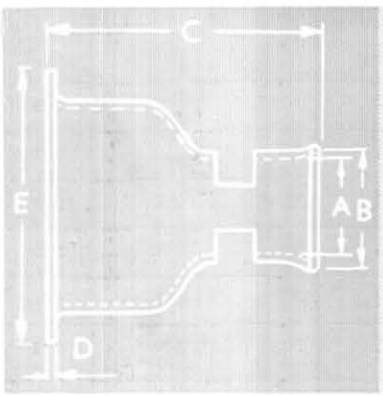


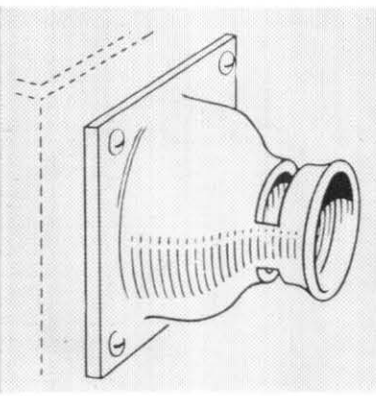
Size	Part No.	A/M Ref.	Wt. oz.	A	B	C	D	E
A	2Z 139956	—	·22	·275	·375	·625	·036	·625
	139957	—	·21	·355	·500	·687	·036	·625
	139958	—	·23	·405	·468	·625	·036	·625
	139959	—	·23	·442	·500	·687	·020	·625
Z	139960	—	·33	·355	·437	·750	·036	·800
	139961	—	·33	·505	·625	·687	·020	·800
B	139962	—	·42	·355	·500	1·000	·048	·990
	139963	—	·35	·405	·593	1·187	·036	·990
	139964	—	·40	·505	·650	1·187	·036	·990
	139965	—	·40	·605	·725	·687	·020	·990
	139966	—	·43	·723	·812	·687	·020	·990
	139967	—	·43	·755	·812	·687	·020	·990
C	139968	—	·54	·405	·593	1·187	·048	1·175
	139969	—	·50	·605	·781	1·187	·036	1·175
	139970	—	·56	·705	·906	1·187	·036	1·175
	139971	—	·46	·905	1·000	·875	·036	1·175
D	139972	—	·68	·805	1·000	1·125	·036	1·550
	139973	—	·78	1·005	1·281	1·125	·036	1·550
E	139974	—	·95	1·205	1·500	1·125	·036	1·800
	139975	—	·94	1·255	1·537	·875	·036	1·800

Coupling nuts for use with these items are listed on page 22.

CUT FERRULES SQUARE BASE *(Brass—nickel plated)*

Designed for use where single or multi-way cables are required to be clamped immediately behind a single plug or where cables are to be clamped on entering a junction box.





Size	Part No.	A/M Ref.	Wt. oz.	A	B	C	D	E
A	2Z 139976	—	·47	·320	·406	·875	·036	·937
	139977	—	·48	·405	·468	·875	·036	·937
	139978	—	·56	·405	·500	·750	·036	·937
Z	139979	—	·56	·500	·562	1·187	·036	1·125
B	139980	—	·56	·500	·593	1·187	·036	1·250
	139981	—	·56	·505	·625	1·187	·036	1·250
	139982	—	·56	·600	·687	1·187	·036	1·250
	139983	—	·58	·687	·750	1·187	·036	1·250
	139984	—	·64	·705	·906	1·187	·036	1·250
	139985	—	·68	·905	1·000	·875	·036	1·250
C	139986	—	·75	·750	·812	1·187	·036	1·437
D	139987	—	·82	·805	·875	1·375	·036	1·750
	139988	—	·84	1·000	1·062	1·500	·036	1·750

Panel piercing details are shown on page 14. *All dimensions are in inches.*

Plessey

INDEX OF AIR MINISTRY REFERENCE NUMBERS OF STANDARD PLUGS & SOCKETS

5X/ No.	Plessey Part No. CZ	Page No.	5X/ No.	Plessey Part No. CZ	Page No.	5X/ No.	Plessey Part No. CZ	Page No.	5X/ No.	Plessey Part No. CZ	Page No.	5X/ No.	Plessey Part No. CZ	Page No.
1	1064	30	92	12367	31	174	*1031A-/2/3	30	4035	1782/2	30	6050	*27989	33
2	1760	30	93	1077	30	175	*1111A-/2/3	30	4037	2672/2	31	6056	28101	33
3	1050	30	94	12379	32	176	*2094-/2/3	31	4038	2755/2	31	6057	28191	33
4	2754	31	95	12353	31	177	*2121A-/2/3	31	4039	2110/2	31	6058	28042	33
5	2686	31	101	*1114-2/3	30	178	*1127A-/2/3	30	4040	1055/2	30	6059	*27911	33
6	2685	31	102	*1761-/2	30	179	*1089A-/2/3	30	4041	2757/2	31	6060	*27991	33
7	2750	31	102	*1761/3	30	180	*2122A-/2/3	31	4042	2753/2	31	6061	28102	33
8	12347	31	103	*1100-/2/3	30	181	*1102A-/2/3	30	4043	2739/2	31	6062	28192	33
9	1765	30	104	*2704-/2/3	31	182	*1095A-/2	30	4044	2743/2	31	6063	28043	33
10	1060	30	105	*2698-/2/3	31	182	*1095A/3	30	4045	1054/2	30	6064	*27912	33
11	1776	30	106	*1144-/2	30	183	*10349A-/2/3	31	4046	2758/2	31	6065	*27992	33
12	1770	30	106	*1144/3	30	184	*2707A-/2/3	31	4047	12365/2	31	6066	28103	33
13	2655	31	107	*2702-/2/3	31	185	*2712A-/2/3	31	4048	1092/2	30	6067	28193	33
14	2097	31	108	*10340-/2/3	31	186	*2123A-/2/3	31	4049	2091/2	31	6068	28044	33
15	2678	31	109	*1766-/2/3	30	187	*1093A-/2/3	30	4050	1067/2	30	6069	*27913	33
16	1065	30	110	*1110-/2/3	30	188	*1135A-/2/3	30	4051	1053/2	30	6070	*27993	33
17	2687	31	111	*1777-/2/3	30	189	*1117A-/2/3	30	4052	12377/2	32	6071	28104	33
18	2664	31	112	*1771-/2	30	190	*2128A-/2	31	4055	1058/2	30	6072	28194	33
19	12348	31	112	*1771/3	30	198	17883	32	4056	1057/2	30	6073	28045	33
20	1033	30	113	*2135-/2	31	199	17884	32	4066	2670/2	31	6074	*27914	33
21	1051	30	113	*2135/3	31	1285	12391	32	4067	2660/2	31	6075	*27994	33
22	1066	30	114	*2118-/2/3	31	1286	*10348	31	4068	2109/2	31	6076	28105	33
23	1070	30	115	*2697-/2/3	31	1554	16568	32	4069	2688/2	31	6077	28195	33
24	2682	31	116	*1115-/2	30	1555	*15155-/3	32	4070	2746/2	31	6078	28046	33
25	1061	30	116	*1115/3	30	1567	18960	32	4071	11408/2	31	6079	*27915	33
26	12384	32	117	*2699-/2/3	31	1568	18961	32	4072	2668/2	31	6080	*27995	33
27	2744	31	118	*2695-/2/3	31	1582	*2129/A	31	4073	2105/2	31	6086	28107	33
28	1071	30	119	*2138	31	1583	*2129	31	4074	2676/2	31	6087	28197	33
29	2658	31	120	*10343-/2/3	31	1584	*2118/A	31	4076	2653/2	31	6088	28048	33
30	1088	30	121	*1134	30	1585	12386	32	4077	2677/2	31	6089	*27917	33
31	12370	32	122	*1101-/2/3	30	1589	17924	32	4078	2669/2	31	6090	*27997	33
32	2103	31	123	*1116-/2/3	30	1706	19250	32	4079	12390/2	32	6091	28108	33
33	1052	30	124	*1120-/2/3	30	1707	19251	32	4080	1076/2	30	6092	28198	33
34	1094	30	125	*2693-/2/3	31	1708	19252	32	4081	2102/2	31	6093	28049	33
35	1782	30	126	*1031-/2/3	30	1709	19253	32	4082	2681/2	31	6094	*27918	33
37	2672	31	127	*1111-/2/3	30	1766	2684	31	4083	2107/2	31	6095	*27998	33
38	2755	31	128	*2095-/2/3	31	1767	2114	31	4084	2104/2	31	6096	28109	33
39	2110	31	129	*2121-/2	31	1946	*22118	32	4085	2100/2	31	6097	28199	33
40	1055	30	129	*2121/3	31	1947	*22119	32	4086	2673/2	31	6098	28050	33
41	2757	31	130	*1127-/2/3	30	2043	*22344	32	4087	10710/2	31	6099	*27919	33
42	2753	31	131	*2692-/2/3	31	2128	22794	32	4088	2756/2	31	6100	*27999	33
43	2739	31	132	*1089-/2	30	2129	22796	32	4089	12378/2	32	6101	28110	33
44	2743	31	132	*1089/3	30	2130	*1103A/3	30	4090	2106/2	31	6102	28200	33
45	1054	30	133	*10354-/2/3	31	2131	*1107A/3	30	4091	2675/2	31	6103	28051	33
46	2758	31	134	*2122-/2/3	31	2181	22982	32	4092	12367/2	31	6104	*27920	33
47	12365	31	135	*1102-/2/3	30	2182	22983	32	5554	16568/2	32	6105	*28000	33
48	1092	30	136	*1095-/2	30	2183	22238	32	6001	28090	33	6106	28111	33
49	2091	30	136	*1095/3	30	2881	22580	32	6002	28180	33	6107	28201	33
50	1067	30	137	*1783-/2/3	30	2882	*22579/3	32	6003	28031	33	6108	28052	33
51	1053	30	138	*10349-/2/3	31	2883	*22579A/3	32	6004	*27900	33	6109	*27921	33
52	12377	32	139	*1119	30	2928	*27004	32	6005	*27980	33	6110	*28001	33
54	12380	32	140	*2696-/2/3	31	3157	19147	32	6006	28091	33	6111	28112	33
55	1058	30	141	*2707-/2/3	31	3158	19145	32	6007	28181	33	6112	28202	33
56	1057	30	142	*2126-/2/3	31	3159	*19148	32	6008	28032	33	6113	28053	33
57	2099	31	143	*1105-2/3	30	3160	*19146	32	6009	*27901	33	6114	*27922	33
58	2679	31	144	*2713-/2/3	31	4001	1064/2	30	6010	*27981	33	6115	28002	33
59	2680	31	145	*2712-/2	31	4002	1760/2	30	6011	28092	33	6116	28113	33
60	1072	30	145	*2712/3	31	4003	1050/2	30	6012	28182	33	6117	28203	33
61	2113	31	146	*2120-/2/3	31	4004	2754/2	31	6013	28033	33	6118	28054	33
62	2752	31	147	*2123-/2	31	4005	2686/2	31	6014	*27902	33	6119	*27923	33
63	12381	32	147	*2123/3	31	4006	2685/2	31	6016	28093	33	6120	*28003	33
64	12363	32	148	*1104-/2/3	30	4007	2750/2	31	6017	28183	33	6126	28115	33
65	12389	32	149	*2714-/2/3	31	4008	12347/2	31	6018	28034	33	6127	28205	33
66	2670	31	150	*10352-/2/3	31	4009	1765/2	30	6019	*27903	33	6128	28056	33
67	2660	31	151	*1093-/2/3	30	4010	1060/2	30	6020	*27983	33	6129	*27925	33
68	2109	31	152	*2115-/2/3	31	4011	1776/2	30	6026	28095	33	6130	*28005	33
69	2688	31	153	*1135-/2	30	4012	1770/2	30	6027	28185	33	6131	28116	33
70	2746	31	153	*1135/3	30	4013	2655/2	31	6028	28036	33	6132	28206	33
71	11408	31	154	*1103-/2/3	30	4014	2097/2	31	6029	*27905	33	6133	28057	33
72	2668	31	155	*10365-/2/3	31	4015	2678/2	31	6030	*27985	33	6134	*27926	33
73	2105	31	156	*1143	30	4016	1065/2	30	6031	28096	33	6135	*28006	33
74	2676	31	158	*1108-/2/3	30	4017	2687/2	31	6032	28186	33	6136	28117	33
75	2652	31	159	*1107-/2/3	30	4018	2664/2	31	6033	28037	33	6137	28207	33
76	2653	31	160	*1117-/2	30	4019	12348/2	31	6034	*27906	33	6138	28058	33
77	2677	31	161	*2128-/2	31	4020	1033/2	30	6035	*27986	33	6139	*27927	33
78	2669	31	162	*1114A-/2/3	30	4021	1051/2	30	6036	28097	33	6140	*28007	33
79	12390	32	163	*1761A-/2	30	4022	1066/2	30	6037	28187	33	6141	28118	33
80	1076	30	163	*1761A/3	30	4023	1070/2	30	6038	28038	33	6142	28208	33
81	2102	31	164	*1100A-/2/3	30	4024	2682/2	31	6039	*27907	33	6143	28059	33
82	2681	31	165	*2698A-/2/3	31	4025	1061/2	30	6040	*27987	33	6144	*27928	33
83	2107	31	166	*2702A-/2/3	31	4026	12384/2	32	6041	28098	33	6145	*28008	33
84	2104	31	167	*10340A-/2/3	31	4027	2744/2	31	6042	28188	33	6147	27810/2	33
85	2100	31	168	*1110A-/2/3	30	4028	1071/2	30	6043	28039	33	6148	49164	34
86	2673	31	169	*1771A-/2	30	4029	2658/2	31	6044	*27908	33	6149	*27811/3	33
87	10710	31	169	*1771A/3	30	4030	1088/2	30	6045	*27988	33	6150	*27811A/3	33
88	2756	31	170	*1115A-/2/3	30	4031	12370/2	32	6046	28099	33	6151	28139	33
89	12378	32	171	*2138A	31	4032	2103/2	31	6047	28189	33	6152	28140	33
90	2106	31	172	*1101A-/2/3	30	4033	1052/2	30	6048	28040	33	6153	28141	33
91	2675	31	173	*1120A-/2/3	30	4034	1094/2	30	6049	*27909	33	6154	*28137	33

*Parts marked * are sockets. All unmarked numbers are plugs.*

Plessey

INDEX OF AIR MINISTRY REFERENCE NUMBERS OF STANDARD PLUGS & SOCKETS

5X/ No.	Plessey Part No. CZ	Page No.	5X/ No.	Plessey Part No. CZ	Page No.	5X/ No.	Plessey Part No. CZ	Page No.	5X/ No.	Plessey Part No. CZ	Page No.	5X/ No.	Plessey Part No. CZ	Page No.
6155	*28138	33	6363	*50411	34	6649	71906	36	6840/B	*111687	38	7128	*84874	11
6156	*50951	35	6364	*56076	35	6651	53206	35	6841	*56114	35	7129	*108946	11
6158	51396	35	6365	*60524	35	6662	*59831	35	6841/B	*111681	38	7130	*108951	11
6159	*51395	35	6366	*60528	35	6695	*73360	36	6842	*71761	36	7131	*108952	11
6179	50355	34	6367	*60530	35	6704	64591	36	6842/B	*111663	38	7132	*108954	11
6181	50356	34	6368	*60531	35	6705	64599	36	6843	*71776	36	7134	*108959	11
6182	50357	34	6369	*60533	35	6707	*64183	36	6843/B	*111686	38	7135	*108961	11
6183	50359	34	6370	*56080	35	6717	60477	35	6844	*71772	36	7136	*108962	11
6184	50360	34	6371	*60499	35	6720	76498	36	6844/B	*111682	38	7137	*108964	11
6185	50361	34	6372	*56072	35	6744	83223	36	6845	*71766	36	7138	*108968	11
6186	50369	34	6373	*60509	35	6745	*83224	36	6845/B	*111668	38	7139	111223	8
6188	*50398	34	6374	*56085	35	6761	50378	34	6846	*71780	36	7140	111399	8
6189	*50399	34	6374/B	*111692	38	6772	*56084	35	6846/B	*111691	38	7141	111400	8
6190	*50400	34	6375	*56089	35	6772/B	*111646	38	6847	*83851	36	7142	111401	8
6191	*50401	34	6375/B	*111693	38	6773	*71748	36	6851	*71783	36	7143	111402	8
6192	*50403	34	6376	*56093	35	6773/B	*111648	38	6851/B	*111719	38	7144	111403	8
6193	*50404	34	6376/B	*111695	38	6774	*56104	35	6867	69865	36	7145	111224	8
6194	*50405	34	6377	*56097	35	6774/B	*111653	38	6871	50392	34	7146	111404	8
6195	*50408	34	6377/B	*111697	38	6775	*56096	35	6873	*60501	35	7147	111299	8
6196	*50409	34	6378	*64772	36	6775/B	*111651	38	6873/B	*111707	38	7148	111405	8
6197	*50410	34	6378/B	*111696	38	6776	*56092	35	6913	84859	36	7149	111225	8
6198	*50412	34	6379	*56101	35	6776/B	*111649	38	6917	*71788	36	7150	111406	8
6199	*50413	34	6379/B	*111698	38	6777	*56100	35	6917/B	*111730	38	7151	111226	8
6200	*50414	34	6380	*56105	35	6777/B	*111652	38	6925	50386	34	7152	111227	8
6201	*50421	34	6380/B	*111699	38	6778	*71757	36	6929	*71758	36	7153	111297	8
6207	50377	34	6381	*56109	35	6778/B	*111656	38	6929/B	*111694	38	7154	111228	8
6262	50363	34	6381/B	*111700	38	6779	*56108	35	6930	*71792	36	7155	111407	8
6263	50364	34	6382	*64770	36	6779/B	*111654	38	6930/B	*111734	38	7156	111408	8
6264	50365	34	6382/B	*111701	38	6780	*56112	35	6932	59834	35	7157	111409	8
6265	50370	34	6383	*64771	36	6780/B	*111658	38	6933	*59853	35	7158	111410	8
6274	50329	34	6383/B	*111702	38	6781	*71751	36	6934	64872	36	7159	111229	8
6284	50383	34	6384	*56113	35	6781/B	*111659	38	7021	84864	9	7160	111412	8
6285	*62086	36	6384/B	*111704	38	6782	*71753	36	7022	84865	9	7161	111413	9
6289	55325	35	6385	*64517	36	6782/B	*111665	38	7023	108930	9	7162	111414	9
6290	*50407	34	6385/B	*111705	38	6783	*71754	36	7024	108933	9	7163	111416	9
6291	50390	34	6386	*64773	36	6783/B	*111666	38	7025	84866	9	7164	111417	9
6292	*50434	34	6386/B	*111711	38	6788	64595	36	7026	108932	9	7165	111418	9
6297	50373	34	6387	*56087	35	6798	*71760	36	7027	84867	9	7166	111419	9
6298	*50417	34	6387/B	*111715	38	6798/B	*111661	38	7028	84868	9	7167	111423	9
6299	*56067	35	6388	*56091	35	6799	*56088	35	7029	84869	9	7168	111425	9
6300	56068	35	6388/B	*111716	38	6799/B	*111647	38	7030	84870	8	7169	111426	9
6302	50372	34	6389	*56095	35	6800	*71778	36	7031	108914	8	7170	111428	9
6304	50381	34	6389/B	*111718	38	6800/B	*111688	38	7032	85945	8	7171	111433	9
6305	50382	34	6390	*56099	35	6801	*56094	35	7033	84871	8	7172	*111230	11
6306	*50426	34	6390/B	*111720	38	6801/B	*111672	38	7034	108913	8	7173	*111231	11
6307	*50427	34	6391	*56103	35	6802	*71781	36	7035	108915	8	7174	*111232	11
6308	*56071	35	6391/B	*111721	38	6802/B	*111689	38	7036	108916	8	7175	*111233	11
6309	*56065	35	6392	*56107	35	6811	*71768	36	7037	108923	8	7176	*111436	11
6310	57216	35	6392/B	*111722	38	6811/B	*111673	38	7038	*84872	11	7177	*111437	11
6313	56077	35	6393	*56111	35	6813	*71765	36	7039	*84873	11	7178	*111234	11
6318	60492	35	6393/B	*111723	38	6813/B	*111662	38	7040	*108947	11	7179	*111438	11
6319	*60522	35	6394	*56115	35	6821	*56086	35	7041	*108950	11	7180	*111298	11
6321	*56078	35	6394/B	*111727	38	6821/B	*111669	38	7042	*108945	11	7181	*111439	11
6326	50354	34	6420	50391	34	6822	*71749	36	7043	*108948	11	7182	*111440	11
6327	50374	34	6421	*50416	34	6822/B	*111650	38	7044	*108944	11	7183	*111441	11
6328	50375	34	6422	57212	35	6823	*56090	35	7045	*84875	11	7184	*111235	11
6329	50358	34	6470	70185	36	6823/B	*111670	38	7046	*108949	11	7185	*111236	11
6330	56073	35	6471	*70186	36	6824	*56098	35	7047	*84876	11	7186	*111296	11
6331	60491	35	6479	58511	35	6824/B	*111674	38	7048	*84877	11	7187	*111237	11
6332	60493	35	6575	*67679	36	6825	*56110	35	7049	*84878	11	7188	*111442	11
6333	60494	35	6576	61468	35	6825/B	*111677	38	7050	108907	8	7189	*111443	11
6334	60496	35	6577	61467	35	6826	*71759	36	7051	*84879	11	7190	*111444	11
6335	60495	35	6598	56000	35	6826/B	*111657	38	7052	*84880	11	7191	*111445	11
6336	60497	35	6608	*73359	36	6827	*71771	36	7053	*108963	11	7192	*111238	11
6337	60478	35	6608/B	*111703	38	6827/B	*111680	38	7054	*108966	11	7193	*111447	11
6338	60481	35	6609	*71785	36	6828	*71774	36	7055	*84881	11	7194	*111448	11
6339	60483	35	6609/B	*111726	38	6828/B	*111684	38	7056	*108965	11	7195	*111449	11
6340	50387	34	6610	*66955	36	6829	*71750	36	7057	*84882	11	7196	*111450	11
6341	50366	34	6610/B	*111724	38	6829/B	*111655	38	7058	*84883	11	7197	*111451	11
6342	50388	34	6611	*71764	36	6830	*71769	36	7059	*84884	11	7198	*111452	11
6343	50367	34	6611/B	*111713	38	6830/B	*111678	38	7108	108906	8	7199	*111453	11
6344	50368	34	6612	*71794	36	6831	*56106	35	7109	108908	8	7200	*111454	11
6345	56075	35	6612/B	*111736	38	6831/B	*111676	38	7110	108909	8	7201	*111458	11
6346	56069	35	6613	*71784	36	6832	*71752	36	7111	108910	8	7202	*111460	11
6347	50371	34	6613/B	*111725	38	6832/B	*111660	38	7112	108911	8	7203	*111461	11
6348	56079	35	6614	*71786	36	6833	*71773	36	7113	108912	8	7204	*111463	11
6349	56070	35	6614/B	*111728	38	6833/B	*111683	38	7114	108917	8	7205	*111468	11
6350	*50418	34	6615	*71763	36	6834	*71755	36	7115	108918	8	7326	*111456	11
6351	*50419	34	6615/B	*111712	38	6834/B	*111667	38	7116	108922	8	7327	*111467	11
6352	*50402	34	6616	*71793	36	6835	*71779	36	7117	108924	8	7335	*108957	11
6353	*56074	35	6616/B	*111735	38	6835/B	*111690	38	7118	108905	8	7346	*111466	11
6354	*60525	35	6617	*71756	36	6836	*71775	36	7119	108925	9	7377	111434	9
6355	*60527	35	6617/B	*111714	38	6836/B	*111685	38	7120	108926	9	7378	*111469	11
6356	*60529	35	6618	*71795	36	6837	*56102	35	7121	108927	9	7445	111411	8
6357	*60526	35	6618/B	*111737	38	6837/B	*111675	38	7122	108928	9	7446	*108956	11
6358	*60532	35	6625	*50440	34	6838	*71770	36	7123	108929	9	7448	111431	9
6359	*60498	35	6626	50396	34	6838/B	*111679	38	7124	108931	9	7449	*108974	11
6360	*60508	35	6632	*55897	35	6839	*71762	36	7125	108935	9	7450	*111470	11
6361	*50431	34	6633	*57115	35	6389/B	*111664	38	7126	108941	9			
6362	*50432	34	6634	71733	36	6840	*71777	36	7127	*108943	11			

*Parts marked * are sockets. All unmarked numbers are plugs. Items printed in* **bold type** *are of* **current manufacture.**

INDEX

to part numbers of standard plugs and sockets

The following pages contain an index of Plessey part numbers cross-referenced with Air Ministry reference numbers and the page on which full details may be found.

In view of the development of Standard plugs and sockets over the years of their use, certain items have been redesigned, improved, or production may have been discontinued for a variety of reasons. These items have been included in the index for ease of reference and have been classified as follows:—

" DISCONTINUED "—items classified as such are no longer in production and an alternative should be selected from items of current manufacture.

" REPLACED BY "—items classified as such have been superseded by the assembly quoted and are considered to be completely interchangeable.

" OBSOLESCENT "—items classified as such have in many cases been shown with an alternative item from current manufacture. If it is not possible to use these alternatives, obsolescent items will be supplied but special prices and more protracted delivery may be unavoidable.

INDEX TO PART NUMBERS OF STANDARD PLUGS AND SOCKETS

Plessey Part No.	5X/ No.		Page No.
Z 239	1521	Replaced by 2Z 139937	24
CZ 1031–/2/3	126	Discontinued	—
CZ 1031A–/2/3	174	,, ...	—
CZ 1033	20	,, ...	—
CZ 1033/2	4020	,, ...	—
CZ 1050	3	Obsolescent/Alternative 2CZ 111399 ...	8
CZ 1050/2	4003	Replaced by 2CZ 111399	8
CZ 1051	21	Obsolescent/Alternative 2CZ 111225 ...	8
CZ 1051/2	4021	Replaced by 2CZ 111225	8
CZ 1052	33	Obsolescent/Alternative 2CZ 111227 ...	8
CZ 1052/2	4033	Replaced by 2CZ 111227	8
CZ 1053	51	Obsolescent/Alternative 2CZ 111229 ...	8
CZ 1053/2	4051	Replaced by 2CZ 111229	8
CZ 1054	45	Discontinued	—
CZ 1054/2	4045	,, ...	—
CZ 1055	40	Replaced by 2CZ 111408	8
CZ 1055/2	4040	,, 2CZ 111408	8
CZ 1057	56	Obsolescent/Alternative 2CZ 111412 ...	8
CZ 1057/2	4056	Replaced by 2CZ 111412	8
CZ 1058	55	Discontinued	—
CZ 1058/2	4055	,, ...	—
CZ 1060	10	,, ...	—
CZ 1060/2	4010	,, ...	—
CZ 1061	25	,, ...	—
CZ 1061/2	4025	,, ...	—
CZ 1064	1	Obsolescent/Alternative 2CZ 111223 ...	8
CZ 1064/2	4001	Replaced by 2CZ 111223	8
CZ 1065	16	Obsolescent/No direct alternative ...	—
CZ 1065/2	4016	Replaced by CZ 1065	—
CZ 1066	22	Discontinued	—
CZ 1066/2	4022	,, ...	—
CZ 1067	50	,, ...	—
CZ 1067/2	4050	,, ...	—
CZ 1070	23	Obsolescent/Alternative 2CZ 111299 ...	8
CZ 1070/2	4023	Replaced by 2CZ 111299	8
CZ 1071	28	Discontinued	—
CZ 1071/2	4028	,, ...	—
CZ 1072	60	,, ...	—
CZ 1076	80	Replaced by 2CZ 111424	9
CZ 1076/2	4080	,, 2CZ 111424	9
CZ 1077	93	Discontinued	—
CZ 1088	30	,, ...	—
CZ 1088/2	4030	,, ...	—
CZ 1089–/2	132	Replaced by CZ 1089/3	—
CZ 1089/3	132	Obsolescent/No direct alternative ...	—
CZ 1089A–/2/3	179	Discontinued	—
CZ 1092	48	Obsolescent/Alternative 2CZ 111410 ...	8
CZ 1092/2	4048	Replaced by 2CZ 111410	8
CZ 1093–/2/3	151	,, 2CZ 111445	11
CZ 1093A–/2/3	187	,, 2CZ 111467	11
CZ 1094	34	Discontinued	—
CZ 1094/2	4034	,, ...	—
CZ 1095–/2	136	Replaced by CZ 1095/3	—
CZ 1095/3	136	Obsolescent/No direct alternative ...	—
CZ 1095A–/2	182	Replaced by CZ 1095A/3	—
CZ 1095A/3	182	Obsolescent/No direct alternative ...	—
CZ 1100–/2/3	103	Replaced by 2CZ 111231	11
CZ 1100A–/2/3	164	,, 2CZ 111449	11
CZ 1101 –/2/3	122	,, 2CZ 111440	11
CZ 1101A–/2/3	172	,, 2CZ 111458	11
CZ 1102–/2/3	135	,, 2CZ 111236	11
CZ 1102A–/2/3	181	,, 2CZ 111461	11
CZ 1103–/2/3	154	,, 2CZ 111238	11
CZ 1103A/3	2130	,, 2CZ 111468	11
CZ 1104–/2/3	148	Discontinued	—
CZ 1105–/2/3	143	Replaced by 2CZ 111443	11
CZ 1107–/2/3	159	,, 2CZ 111447	11
CZ 1107A/3	2131	,, 2CZ 111470	11
CZ 1108–/2/3	158	Discontinued	—
CZ 1110–/2/3	110	,, ...	—
CZ 1110A–/2/3	168	,, ...	—
CZ 1111–/2/3	127	,, ...	—
CZ 1111A–/2/3	175	,, ...	—
CZ 1114–/2/3	101	Replaced by 2CZ 111230	11
CZ 1114A–/2/3	162	,, 2CZ 111448	11
CZ 1115–/2	116	,, CZ 1115/3	—
CZ 1115/3	116	Obsolescent/No direct alternative ...	—
CZ 1115A–/2/3	170	Discontinued	—
CZ 1116–/2/3	123	,, ...	—
CZ 1117–/2	160	,, ...	—
CZ 1117A–/2/3	189	,, ...	—
CZ 1119	139	,, ...	—
CZ 1120–/2/3	124	Replaced by 2CZ 111298	11
CZ 1120A–/2/3	173	,, 2CZ 111456	11
CZ 1127–/2/3	130	Discontinued	—
CZ 1127A–/2/3	178	,, ...	—
CZ 1134	121	,, ...	—
CZ 1135–/2	153	Replaced by CZ 1135/3	—
CZ 1135/3	153	Obsolescent/No direct alternative ...	—
CZ 1135A–/2/3	188	Discontinued	—
CZ 1143	156	,, ...	—
CZ 1144–/2	106	Replaced by CZ 1144/3	—
CZ 1144/3	106	Obsolescent/No direct alternative ...	—
Z 1275	284	... ...	23
Z 1280	1504	Replaced by 2Z 84922	15
Z 1281	1506	,, 2Z 84924	15
Z 1282	1507	,, 2Z 84925	15
Z 1283	1508	,, 2Z 84926	15
Z 1285	1505	,, 2Z 84923	15
Z 1300	1497	,, 2Z 110344	15
Z 1301	1499	,, 2Z 110345	15
Z 1302	1500	,, 2Z 110346	15
Z 1303	1501	,, 2Z 110347	15
Z 1306	1498	,, 2Z 110343	15
Z 1307	1502	,, 2Z 111197	15
Z 1350	1570	... ...	24
Z 1352	909	... ...	24
Z 1353	1325	... ...	24
Z 1359	1327	... ...	24
Z 1361	1328	... ...	24
Z 1362	1329	... ...	24
Z 1363	912	... ...	24
Z 1365	1330	... ...	24
Z 1369	1074	... ...	24
Z 1379/2	1331	Replaced by 2Z 139968	26
Z 1381/2	1333	,, 2Z 139963	26
Z 1382/2	921	,, 2Z 139965	26
Z 1383/2	330	,, 2Z 139970	26
Z 1384/2	319	,, 2Z 139972	26
Z 1386/2	320	,, 2Z 139969	26
Z 1388/2	1335	,, 2Z 139966	26
Z 1431	2073	... ...	25
Z 1431/B	—	Replaced by 2Z 139938	25
Z 1432	2074	... ...	25
Z 1432/B	2230	Replaced by 2Z 139939	25
Z 1433	1342	... ...	25
Z 1433/B	—	Replaced by 2Z 139940	25
Z 1434	2075	... ...	25
Z 1434/B	—	Replaced by 2Z 139941	25
Z 1435	2076	... ...	25
Z 1435/B	—	Replaced by 2Z 139942	25
Z 1439/1	2082	,, 2Z 139936/1	24
Z 1439/2	1070	,, 2Z 139936/2	24
Z 1439/4	2086	,, 2Z 139936/4	24
Z 1439/5	1072	,, 2Z 139936/5	24
Z 1439/6	2088	,, 2Z 139936/6	24
Z 1439/9	1071	,, 2Z 139936/9	24
Z 1439/10	1944	,, 2Z 139936/10	24
Z 1439/11	2084	,, 2Z 139936/11	24
Z 1439/12	2083	,, 2Z 139936/12	24
Z 1439/14	2087	,, 2Z 139936/14	24
Z 1439/15	2089	,, 2Z 139936/15	24
Z 1441	1343	... ...	24
Z 1442	1571	... ...	24
Z 1450	2077	... ...	25
Z 1499	282	... ...	23
Z 1500	283	... ...	23
Z 1650	1513	Replaced by 2Z 84917	15
Z 1651	1515	,, 2Z 84919	15
Z 1652	1516	,, 2Z 84920	15
Z 1653	1517	,, 2Z 84921	15
Z 1654	1518	,, 2Z 111190	15
Z 1657	1514	,, 2Z 84918	15
Z 1688	285	... ...	23
Z 1690	286	... ...	23
Z 1694	1344	... ...	24
CZ 1760	2	Obsolescent/No direct alternative ...	—
CZ 1760/2	4002	Replaced by CZ 1760	—
CZ 1761–/2	102	,, CZ 1761/3	—
CZ 1761/3	102	Obsolescent/No direct alternative ...	—
CZ 1761A–/2	163	Replaced by CZ 1761A/3	—
CZ 1761A/3	163	Obsolescent/No direct alternative ...	—
CZ 1765	9	Discontinued	—
CZ 1765/2	4009	,, ...	—
CZ 1766–/2/3	109	,, ...	—
CZ 1770	12	,, ...	—
CZ 1770/2	4012	,, ...	—
CZ 1771–/2	112	Replaced by CZ 1771/3	—
CZ 1771/3	112	Obsolescent/No direct alternative ...	—
CZ 1771A–/2	169	Replaced by CZ 1771A/3	—
CZ 1771A/3	169	Obsolescent/No direct alternative ...	—
CZ 1776	11	,, /Alternative 2CZ 111224 ...	8
CZ 1776/2	4011	Replaced by 2CZ 111224	8
CZ 1777–/2/3	111	,, 2CZ 111234	11
CZ 1782	35	Obsolescent/Alternative 2CZ 111297 ...	8
CZ 1782/2	4035	Replaced by 2CZ 111297	8
CZ 1783–/2/3	137	,, 2CZ 111296	11
CZ 2091	49	Discontinued	—

INDEX TO PART NUMBERS OF STANDARD PLUGS AND SOCKETS

Plessey Part No.	5X/ No.		Page No.
CZ 2091/2	4049	Discontinued	—
CZ 2094–/2/3	176	Replaced by 2CZ 111459	11
CZ 2095–/2/3	128	,, 2CZ 111441	11
CZ 2097	14	Discontinued	—
CZ 2097/2	4014	,,	—
CZ 2099	57	,,	—
CZ 2100	85	Obsolescent/Alternative 2CZ 111426	9
CZ 2100/2	4085	Replaced by 2CZ 111426	9
CZ 2102	81	Discontinued	—
CZ 2102/2	4081	,,	—
CZ 2103	32	Obsolescent/Alternative 2CZ 111226	8
CZ 2103/2	4032	Replaced by 2CZ 111226	8
CZ 2104	84	Obsolescent/Alternative 2CZ 111425	9
CZ 2104/2	4084	Replaced by 2CZ 111425	9
CZ 2105	73	Obsolescent/No direct alternative	—
CZ 2105/2	4073	Replaced by CZ 2105	—
CZ 2106	90	Discontinued	—
CZ 2106/2	4090	,,	—
CZ 2107	83	,,	—
CZ 2107/2	4083	,,	—
CZ 2109	68	Obsolescent/Alternative 2CZ 111414	9
CZ 2109/2	4068	Replaced by 2CZ 111414	9
CZ 2110	39	Discontinued	—
CZ 2110/2	4039	,,	—
CZ 2113	61	,,	—
CZ 2114	1767	,,	—
CZ 2115–/2/3	152	,,	—
CZ 2118–/2/3	114	,,	—
CZ 2118A	1584	,,	—
CZ 2120–/2/3	146	,,	—
CZ 2121–/2	129	Replaced by CZ 2121/3	—
CZ 2121/3	129	Obsolescent/No direct alternative	—
CZ 2121A–/2/3	177	Discontinued	—
CZ 2122–/2/3	134	Replaced by 2CZ 111235	11
CZ 2122A–/2/3	180	,, 2CZ 111460	11
CZ 2123–/2	147	,, CZ 2123/2	—
CZ 2123/3	147	Obsolescent/No direct alternative	—
CZ 2123A–/2/3	186	Discontinued	—
CZ 2126–/2/3	142	,,	—
CZ 2128–/2	161	,,	—
CZ 2128A/2	190	,,	—
CZ 2129	1583	,,	—
CZ 2129/A	1582	,,	—
CZ 2135–/2	113	Replaced by CZ 2135/3	—
CZ 2135/3	113	Obsolescent/No direct alternative	—
CZ 2138	119	Discontinued	—
CZ 2138/A	171	,,	—
Z 2260/2	335	Replaced by 2Z 139964	26
Z 2263/2	1348	,, 2Z 139974	26
Z 2264/2	1351	,, 2Z 139976	26
Z 2265/2	1353	,, 2Z 139980	26
Z 2266/2	2189	,, 2Z 139982	26
Z 2267/2	345	,, 2Z 139981	26
Z 2268/2	243	,, 2Z 139973	26
Z 2269/2	244	,, 2Z 139975	26
Z 2271/2	239	,, 2Z 139959	26
Z 2272/2	1356	,, 2Z 139957	26
Z 2273/2	1357	,, 2Z 139967	26
Z 2274/2	242	,, 2Z 139971	26
Z 2277/2	240	,, 2Z 139960	26
Z 2280/2	2190	,, 2Z 139986	26
Z 2281/2	2191	,, 2Z 139987	26
Z 2575/2	1893	,, 2Z 139984	26
Z 2588/2	2188	,, 2Z 139958	26
Z 2593/2	333	,, 2Z 139961	26
Z 2594/2	2193	,, 2Z 139979	26
CZ 2652	75	Discontinued	—
CZ 2653	76	Replaced by 2CZ 111423	9
CZ 2653/2	4076	,, 2CZ 111423	9
CZ 2655	13	Discontinued	—
CZ 2655/2	4013	,,	—
CZ 2658	29	,,	—
CZ 2658/2	4029	,,	—
CZ 2660	67	Obsolescent/No direct alternative	—
CZ 2660/2	4067	Replaced by CZ 2660	—
CZ 2664	18	Discontinued	—
CZ 2664/2	4018	,,	—
CZ 2668	72	,,	—
CZ 2668/2	4072	,,	—
CZ 2669	78	,,	—
CZ 2669/2	4078	,,	—
CZ 2670	66	Replaced by 2CZ 111413	9
CZ 2670/2	4066	,, 2CZ 111413	9
CZ 2672	37	,, 2CZ 111407	8
CZ 2672/2	4037	,, 2CZ 111407	8
CZ 2673	86	Obsolescent/No direct alternative	—
CZ 2673/2	4086	Replaced by CZ 2673	—
CZ 2675	91	,, 2CZ 111432	9
CZ 2675/2	4091	,, 2CZ 111432	9
CZ 2676	74	Discontinued	—
CZ 2676/2	4074	,,	—
CZ 2677	77	Replaced by 2CZ 111421	9
CZ 2677/2	4077	,, 2CZ 111421	9
CZ 2678	15	Discontinued	—
CZ 2678/2	4015	,,	—
CZ 2679	58	,,	—
CZ 2680	59	,,	—
CZ 2681	82	,,	—
CZ 2681/2	4082	,,	—
CZ 2682	24	Obsolescent/Alternative 2CZ 111405	8
CZ 2682/2	4024	Replaced by 2CZ 111405	8
CZ 2684	1766	Discontinued	—
CZ 2685	6	Obsolescent/No direct alternative	—
CZ 2685/2	4006	Replaced by CZ 2685	—
CZ 2686	5	Obsolescent/Alternative 2CZ 111401	8
CZ 2686/2	4005	Replaced by 2CZ 111401	8
CZ 2687	17	Obsolescent/Alternative 2CZ 111404	8
CZ 2687/2	4017	Replaced by 2CZ 111404	8
CZ 2688	69	,, 2CZ 111416	9
CZ 2688/2	4069	,, 2CZ 111416	9
CZ 2692–/2/3	131	Discontinued	—
CZ 2693–/2/3	125	Replaced by 2CZ 111439	11
CZ 2695–/2/3	118	Discontinued	—
CZ 2696–/2/3	140	Replaced by 2CZ 111442	11
CZ 2697–/2/3	115	Discontinued	—
CZ 2698–/2/3	105	Replaced by 2CZ 111233	11
CZ 2698A–/2/3	165	,, 2CZ 111451	11
CZ 2699–/2/3	117	,, 2CZ 111438	11
CZ 2702–/2/3	107	,, 2CZ 111436	11
CZ 2702A–/2/3	166	,, 2CZ 111452	11
CZ 2704–/2/3	104	,, 2CZ 111232	11
CZ 2707–/2/3	141	,, 2CZ 111446	11
CZ 2707A–/2/3	184	,, 2CZ 111469	11
CZ 2712–/2	145	Replaced by CZ 2712/3	—
CZ 2712/3	145	Obsolescent/No direct alternative	—
CZ 2712A–/2/3	185	Discontinued	—
CZ 2713–/2/3	144	Replaced by 2CZ 111444	11
CZ 2714–/2/3	149	Discontinued	—
CZ 2739	43	,,	—
CZ 2739/2	4043	,,	—
CZ 2743	44	,,	—
CZ 2743/2	4044	,,	—
CZ 2744	27	,,	—
CZ 2744/2	4027	,,	—
CZ 2746	70	Replaced by 2CZ 111417	9
CZ 2746/2	4070	,, 2CZ 111417	9
CZ 2750	7	Obsolescent/Alternative 2CZ 111402	8
CZ 2750/2	4007	Replaced by 2CZ 111402	8
CZ 2752	62	Discontinued	—
CZ 2753	42	,,	—
CZ 2753/2	4042	,,	—
CZ 2754	4	Obsolescent/Alternative 2CZ 111400	8
CZ 2754/2	4004	Replaced by 2CZ 111400	8
CZ 2755	38	,, 2CZ 111411	8
CZ 2755/2	4038	,, 2CZ 111411	8
CZ 2756	88	Obsolescent/Alternative 2CZ 111434	9
CZ 2756/2	4088	Replaced by 2CZ 111434	9
CZ 2757	41	,, 2CZ 111409	8
CZ 2757/2	4041	,, 2CZ 111409	8
CZ 2758	46	Discontinued	—
CZ 2758/2	4046	,,	—
CZ 10340–/2/3	108	Replaced by 2CZ 111437	11
CZ 10340A–/2/3	167	,, 2CZ 111453	11
CZ 10343–/2/3	120	Discontinued	—
CZ 10348	1286	Obsolescent/No direct alternative	—
CZ 10349–/2/3	138	Replaced by 2CZ 111237	11
CZ 10349A–/2/3	183	,, 2CZ 111463	11
CZ 10352–/2/3	150	Discontinued	—
CZ 10354–/2/3	133	,,	—
CZ 10365–/2/3	155	,,	—
CZ 10710	87	Replaced by 2CZ 111428	9
CZ 10710/2	4087	,, 2CZ 111428	9
Z 11394/2	1373	,, 2Z 139962	26
Z 11397/2	1375	,, 2Z 139977	26
CZ 11408	71	,, 2CZ 111418	9
CZ 11408/2	4071	,, 2CZ 111418	9
Z 11601/2	1379	,, 2Z 139978	26
Z 11602	2195	,, 2Z 139988	26
CZ 12347	8	Obsolescent/Alternative 2CZ 111403	8
CZ 12347/2	4008	Replaced by 2CZ 111403	8
CZ 12348	19	Discontinued	—
CZ 12348/2	4019	,,	—
CZ 12353	95	Obsolescent/No direct alternative	—
CZ 12363	64	Discontinued	—
CZ 12365	47	,,	—
CZ 12365/2	4047	,,	—
CZ 12367	92	,,	—
CZ 12367/2	4092	,,	—

INDEX TO PART NUMBERS OF STANDARD PLUGS AND SOCKETS

Plessey Part No.	5X/ No.		Page No.
CZ 12370	31	Discontinued	—
CZ 12370/2	4031	,,	—
CZ 12377	52	,,	—
CZ 12377/2	4052	,,	—
CZ 12378	89	,,	—
CZ 12378/2	4089	,,	—
CZ 12379	94	,,	—
CZ 12380	54	,,	—
CZ 12381	63	,,	—
CZ 12384	26	Obsolescent/Alternative 2CZ 111406	8
CZ 12384/2	4026	Replaced by 2CZ 111406	8
CZ 12386	1585	Discontinued	—
CZ 12389	65	,,	—
CZ 12390	79	,,	—
CZ 12390/2	4079	,,	—
CZ 12391	1285	,,	—
Z 12550/2	2197	Replaced by 2Z 139983	26
Z 13031	1097		22
Z 13032	1089		22
Z 13033	1575		22
Z 13106	1088		22
Z 13299	287		23
Z 14040	1512	Replaced by 2Z 111191	15
Z 14485/2	7320	,, 2Z 139956	26
Z 15003/2	1588	,, 2Z 139985	26
CZ 15155 /3	1555	Discontinued	—
CZ 16568	1554	,,	—
CZ 16568/2	5554	,,	—
Z 17830	—		15
Z 17831	—		15
Z 17832	—		15
Z 17833	—		15
Z 17834	—		15
Z 17835	—		15
Z 17836	—		15
Z 17837	—		15
Z 17838	—		15
Z 17839	—		15
Z 17840	—		15
Z 17841	—		15
CZ 17883	198	Discontinued	—
CZ 17884	199	,,	—
CZ 17924	1589	,,	—
Z 18500/A	1522		24
Z 18500/Z	1523		24
Z 18500/B	1524		24
Z 18500/C	1525		24
Z 18500/D	1526		24
Z 18500/E	1527		24
Z 18501/A	1529		23
Z 18501/Z	1530		23
Z 18501/B	1531		23
Z 18501/C	1532		23
Z 18501/D	1533		23
Z 18501/E	1534		23
Z 18501/F	1535		23
Z 18764/A	1546		24
Z 18764/Z	1547		24
Z 18764/B	1548		24
Z 18764/C	1549		24
Z 18764/D	1550		24
Z 18764/E	2187		24
CZ 18960	1567	Discontinued	—
CZ 18961	1568	,,	—
CZ 19145	3158	Obsolescent/No direct alternative	—
CZ 19146	3160	,, ,, ,, ,,	—
CZ 19147	3157	,, ,, ,, ,,	—
CZ 19148	3159	,, ,, ,, ,,	—
CZ 19250	1706	Discontinued	—
CZ 19251	1707	,,	—
CZ 19252	1708	,,	—
CZ 19253	1709	,,	—
Z 19269	2049		15
Z 19270	2050		15
Z 19271	2051		15
Z 19272	2052		15
Z 19273	2053		15
CZ 22118	1946	Discontinued	—
CZ 22119	1947	,,	—
Z 22164	1963		22
Z 22165	1964		22
Z 22166	1965		22
Z 22167	1966		22
Z 22168	1967		22
CZ 22238	2183	Replaced by 2CZ 140052	13
CZ 22344	2043	Discontinued	—
CZ 22579/3	2882	Replaced by 2CZ 139900	12
CZ 22579A/3	2883	,, 2CZ 139901	12
CZ 22580	2881	,, 2CZ 139898	12

Plessey Part No.	5X/ No.		Page No.
Z 22675/A	2110	Replaced by 2Z 139935/A	24
Z 22675/Z	2111	,, 2Z 139935/Z	24
Z 22675/B	2112	,, 2Z 139935/B	24
Z 22675/C	2113	,, 2Z 139935/C	24
Z 22675/D	2114	,, 2Z 139935/D	24
Z 22675/E	2115	,, 2Z 139935/E	24
Z 22676/A	2117	,, 2Z 139934/A	24
Z 22676/Z	2118	,, 2Z 139934/Z	24
Z 22676/B	2119	,, 2Z 139934/B	24
Z 22676/C	2120	,, 2Z 139934/C	24
Z 22676/D	2121	,, 2Z 139934/D	24
Z 22676/E	2122	,, 2Z 139934/E	24
CZ 22794	2128	,, 2CZ 111433	9
CZ 22796	2129	,, 2CZ 111435	9
CZ 22982	2181	,, 2CZ 111433	9
CZ 22983	2182	,, 2CZ 111435	9
CZ 23144/Z	6440		23
CZ 23144/B	6488		23
CZ 23144/C	6489		23
CZ 23144/D	3143		23
CZ 23144/E	6490		23
CZ 23144/F	—		23
Z 23195	6167	Replaced by 2Z 84912/A	15
Z 23196	6206	,, 2Z 84912/B	15
Z 23197	6168	,, 2Z 84912/C	15
Z 23198	6169	,, 2Z 84912/D	15
Z 23201/A	3094		15
Z 23201/Z	3095		15
Z 23201/B	3096		15
Z 23201/C	3097		15
Z 23201/D	3098		15
Z 23201/E	3099		15
Z 23276	2185		22
Z 23414	6402	Replaced by 2Z 84912/Z	15
CZ 24626	6850		23
CZ 24628	6631		23
CZ 24632	6603		23
CZ 24634	6797		23
CZ 24636	—		23
CZ 24638	6604		23
CZ 24640	6605		23
CZ 24642	—		23
CZ 24644	6177		23
CZ 24646	6178		23
CZ 24648	6628		23
CZ 24650	6180		23
CZ 24652	—		23
CZ 24654	—		23
CZ 24656	6606		23
CZ 24658	—		23
Z 24915	—		15
Z 24923	—		15
Z 24924	6492		15
Z 24925	6914		15
Z 24932	—		15
Z 24933	6493		15
Z 24995	—	Replaced by 2Z 109914	15
Z 25003	6396	,, 2Z 111189	15
Z 25004	—	,, 2Z 109908	15
Z 25005	—	,, 2Z 109909	15
Z 25012	—	,, 2Z 109906	15
Z 25013	—	,, 2Z 109907	15
CZ 26519	—	Discontinued	—
CZ 26521	—	,,	—
CZ 27004	2928	Replaced by 2CZ 138244	13
Z 27323	3238		15
Z 27441	3151	Replaced by 2Z 139928	23
Z 27442	3152	,, 2Z 139929	23
Z 27443	3090	,, 2Z 139930	23
Z 27444	3154	,, 2Z 139931	23
Z 27445	3155	,, 2Z 139932	23
Z 27446	3156	,, 2Z 139933	23
CZ 27501	—	Replaced by 2CZ 84872	11
CZ 27502	—	Discontinued	—
CZ 27511	—	Replaced by 2CZ 84875	11
CZ 27522	—	,, 2CZ 108949	11
CZ 27530	—	Discontinued	—
CZ 27531	—	,,	—
CZ 27536	—	,,	—
CZ 27561	—	Replaced by 2CZ 108906	8
CZ 27562	—	Discontinued	—
CZ 27563	—	Replaced by 2CZ 84870	8
CZ 27564	—	,, 2CZ 108907	8
CZ 27565	—	,, 2CZ 85945	8
CZ 27567	—	,, 2CZ 108908	8
CZ 27568	—	,, 2CZ 108909	8
CZ 27571	—	,, 2CZ 84871	8
CZ 27577	—	,, 2CZ 108910	8
CZ 27582	—	,, 2CZ 108911	8

INDEX TO PART NUMBERS OF STANDARD PLUGS AND SOCKETS

Plessey Part No.	5X/ No.		Page No.
CZ 27583	—	Replaced by 2CZ 108912	8
CZ 27585	—	,, 2CZ 108914	8
CZ 27588	—	Discontinued	—
CZ 27591	—	Replaced by 2CZ 108915	8
CZ 27592	—	,, 2CZ 108916	8
CZ 27593	—	Discontinued	—
CZ 27594	—	Replaced by 2CZ 108917	8
CZ 27595	—	,, 2CZ 108919	8
CZ 27598	—	,, 2CZ 108920	8
CZ 27599	—	,, 2CZ 108921	8
CZ 27602	—	Discontinued	—
CZ 27606	—	Replaced by 2CZ 108922	8
CZ 27609	—	,, 2CZ 108923	8
CZ 27622	—	,, 2CZ 108905	8
CZ 27810/2	6147	Discontinued	—
CZ 27811/3	6149	,,	—
CZ 27811A/3	6150	,,	—
Z 27880	6208	Replaced by 2Z 109905	15
Z 27881	—	,, 2Z 111186	15
Z 27885	—	,, 2Z 111184	15
Z 27888	—	,, 2Z 109933	15
Z 27892	—	,, 2Z 109910	15
Z 27893	—	,, 2Z 109911	15
Z 27894	—	,, 2Z 109912	15
Z 27895	—	,, 2Z 109913	15
Z 27897	—	,, 2Z 111188	15
CZ 27900	6004	,, 2CZ 84872	11
CZ 27901	6009	,, 2CZ 84873	11
CZ 27902	6014	,, 2CZ 111232	11
CZ 27903	6019	,, 2CZ 84874	11
CZ 27905	6029	,, 2CZ 111436	11
CZ 27906	6034	,, 2CZ 108945	11
CZ 27907	6039	,, 2CZ 84875	11
CZ 27908	6044	,, 2CZ 108946	11
CZ 27909	6049	Discontinued	—
CZ 27911	6059	Replaced by 2CZ 108947	11
CZ 27912	6064	,, 2CZ 108948	11
CZ 27913	6069	Discontinued	—
CZ 27914	6074	Replaced by 2CZ 111441	11
CZ 27915	6079	,, 2CZ 108950	11
CZ 27917	6089	,, 2CZ 84876	11
CZ 27918	6094	,, 2CZ 111236	11
CZ 27919	6099	,, 2CZ 111296	11
CZ 27920	6104	,, 2CZ 111237	11
CZ 27921	6109	,, 2CZ 111442	11
CZ 27922	6114	,, 2CZ 111443	11
CZ 27923	6119	,, 2CZ 111444	11
CZ 27925	6129	,, 2CZ 111445	11
CZ 27926	6134	,, 2CZ 84878	11
CZ 27927	6139	Discontinued	—
CZ 27928	6144	Replaced by 2CZ 108942	11
CZ 27980	6005	,, 2CZ 84879	11
CZ 27981	6010	,, 2CZ 84880	11
CZ 27983	6020	,, 2CZ 108959	11
CZ 27985	6030	,, 2CZ 111452	11
CZ 27986	6035	,, 2CZ 108961	11
CZ 27987	6040	,, 2CZ 84881	11
CZ 27988	6045	,, 2CZ 108962	11
CZ 27989	6050	Discontinued	—
CZ 27991	6060	Replaced by 2CZ 108963	11
CZ 27992	6065	,, 2CZ 108964	11
CZ 27993	6070	Discontinued	—
CZ 27994	6075	Replaced by 2CZ 111459	11
CZ 27995	6080	,, 2CZ 108966	11
CZ 27997	6090	,, 2CZ 84882	11
CZ 27998	6095	,, 2CZ 111461	11
CZ 27999	6100	,, 2CZ 111462	11
CZ 28000	6105	,, 2CZ 111463	11
CZ 28001	6110	,, 2CZ 111464	11
CZ 28002	6115	,, 2CZ 111465	11
CZ 28003	6120	,, 2CZ 111466	11
CZ 28005	6130	,, 2CZ 111467	11
CZ 28006	6135	,, 2CZ 84884	11
CZ 28007	6140	Discontinued	—
CZ 28008	6145	Replaced by 2CZ 108974	11
Z 28021/A	3174	,, 2Z 84911/A	15
Z 28021/Z	3175	,, 2Z 84911/Z	15
Z 28021/B	3176	,, 2Z 84911/B	15
Z 28021/C	3177	,, 2Z 84911/C	15
Z 28021/D	3178	,, 2Z 84911/D	15
Z 28021/E	3179	,, 2Z 84911/E	15
CZ 28031	6003	,, 2CZ 138097	10
CZ 28032	6008	,, 2CZ 138099	10
CZ 28033	6013	,, 2CZ 138096	10
CZ 28034	6018	,, 2CZ 138104	10
CZ 28036	6028	,, 2CZ 138098	10
CZ 28037	6033	,, 2CZ 138100	10
CZ 28038	6038	,, 2CZ 138246	10
CZ 28039	6043	,, 2CZ 138106	10

Plessey Part No.	5X/ No.		Page No.
CZ 28040	6048	Discontinued	—
CZ 28042	6058	Replaced by 2CZ 138101	10
CZ 28043	6063	,, 2CZ 138105	10
CZ 28044	6068	Discontinued	—
CZ 28045	6073	Replaced by 2CZ 138102	10
CZ 28046	6078	,, 2CZ 138102	10
CZ 28048	6088	,, 2CZ 138111	10
CZ 28049	6093	,, 2CZ 138113	10
CZ 28050	6098	,, 2CZ 138107	10
CZ 28051	6103	,, 2CZ 138103	10
CZ 28052	6108	,, 2CZ 138109	10
CZ 28053	6113	,, 2CZ 138112	10
CZ 28054	6118	,, 2CZ 138110	10
CZ 28056	6128	,, 2CZ 138114	10
CZ 28057	6133	,, 2CZ 138115	10
CZ 28058	6138	Discontinued	—
CZ 28059	6143	Replaced by 2CZ 138116	10
CZ 28090	6001	,, 2CZ 108906	8
CZ 28091	6006	,, 2CZ 84870	8
CZ 28092	6011	,, 2CZ 111400	8
CZ 28093	6016	,, 2CZ 85945	8
CZ 28095	6026	,, 2CZ 111402	8
CZ 28096	6031	,, 2CZ 108909	8
CZ 28097	6036	,, 2CZ 84871	8
CZ 28098	6041	,, 2CZ 108910	8
CZ 28099	6046	Discontinued	—
CZ 28101	6056	Replaced by 2CZ 108911	8
CZ 28102	6061	,, 2CZ 108912	8
CZ 28103	6066	Discontinued	—
CZ 28104	6071	Replaced by 2CZ 111406	8
CZ 28105	6076	,, 2CZ 108914	8
CZ 28107	6086	,, 2CZ 108915	8
CZ 28108	6091	,, 2CZ 111227	8
CZ 28109	6096	,, 2CZ 111297	8
CZ 28110	6101	,, 2CZ 111228	8
CZ 28111	6106	,, 2CZ 111407	8
CZ 28112	6111	,, 2CZ 111408	8
CZ 28113	6116	,, 2CZ 111409	8
CZ 28115	6126	,, 2CZ 111410	8
CZ 28116	6131	,, 2CZ 108923	8
CZ 28117	6136	Discontinued	—
CZ 28118	6141	Replaced by 2CZ 108905	8
CZ 28137	6154	Discontinued	—
CZ 28138	6155	,,	—
CZ 28139	6151	,,	—
CZ 28140	6152	,,	—
CZ 28141	6153	,,	—
Z 28146	3240		15
Z 28147	3242		15
Z 28156/A	3168	Replaced by 2Z 84914/A	15
Z 28156/Z	3169	,, 2Z 84914/Z	15
Z 28156/B	3170	,, 2Z 84914/B	15
Z 28156/C	3171	,, 2Z 84914/C	15
Z 28156/D	3172	,, 2Z 84914/D	15
Z 28156/E	3173	,, 2Z 84914/E	15
CZ 28180	6002	,, 2CZ 84864	9
CZ 28181	6007	,, 2CZ 84865	9
CZ 28182	6012	,, 2CZ 111415	9
CZ 28183	6017	,, 2CZ 108926	9
CZ 28185	6027	,, 2CZ 111417	9
CZ 28186	6032	,, 2CZ 108928	9
CZ 28187	6037	,, 2CZ 84866	9
CZ 28188	6042	,, 2CZ 108929	9
CZ 28189	6047	Discontinued	—
CZ 28191	6057	Replaced by 2CZ 108930	9
CZ 28192	6062	,, 2CZ 108931	9
CZ 28193	6067	Discontinued	—
CZ 28194	6072	Replaced by 2CZ 111424	9
CZ 28195	6077	,, 2CZ 108933	9
CZ 28197	6087	,, 2CZ 84867	9
CZ 28198	6092	,, 2CZ 111426	9
CZ 28199	6097	,, 2CZ 111427	9
CZ 28200	6102	,, 2CZ 111428	9
CZ 28201	6107	,, 2CZ 111429	9
CZ 28202	6112	,, 2CZ 111430	9
CZ 28203	6117	,, 2CZ 111431	9
CZ 28205	6127	,, 2CZ 111432	9
CZ 28206	6132	,, 2CZ 84869	9
CZ 28207	6137	Discontinued	—
CZ 28208	6142	Replaced by 2CZ 108941	9
CZ 28342	—	,, 2CZ 108906	8
CZ 28343	—	Discontinued	—
CZ 28344	—	,,	—
CZ 28348	—	,,	—
CZ 28349	—	,,	—
CZ 28350	—	,,	—
CZ 28353	—	,,	—
CZ 28354	—	Replaced by 2CZ 108915	8
CZ 28356	—	2CZ 108915	8

INDEX TO PART NUMBERS OF STANDARD PLUGS AND SOCKETS

Plessey Part No.	5X/ No.		Page No.
CZ 28357	—	Discontinued	—
CZ 28422	—	Replaced by 2CZ 84871	8
Z 28786	6403	,, 2Z 84912/E	15
CZ 28978	—	Discontinued	—
CZ 49095	—	,, ...	—
CZ 49164	6148	,, ...	—
Z 49249	6311	... ...	15
Z 49250	6303	... ...	15
Z 49251	6494	... ...	15
Z 49252	6495	... ...	15
Z 49253	—	... ...	15
Z 49278	—	... ...	15
Z 49803	—	... ...	15
Z 49804	—	... ...	15
Z 49806	—	... ...	15
CZ 50310	—	Replaced by 2CZ 108906	8
CZ 50311	—	,, 2CZ 84870	8
CZ 50312	—	,, 2CZ 108907	8
CZ 50313	—	,, 2CZ 85945	8
CZ 50314	—	,, 2CZ 108908	8
CZ 50315	—	,, 2CZ 108909	8
CZ 50316	—	,, 2CZ 84871	8
CZ 50317	—	,, 2CZ 108910	8
CZ 50318	—	,, 2CZ 108911	8
CZ 50319	—	,, 2CZ 108912	8
CZ 50320	—	,, 2CZ 108914	8
CZ 50321	—	,, 2CZ 108915	8
CZ 50322	—	,, 2CZ 108916	8
CZ 50323	—	,, 2CZ 108917	8
CZ 50324	—	,, 2CZ 108918	8
CZ 50325	—	,, 2CZ 108919	8
CZ 50326	—	,, 2CZ 108920	8
CZ 50327	—	,, 2CZ 108921	8
CZ 50328	—	,, 2CZ 108922	8
CZ 50329	6274	,, 2CZ 108923	8
CZ 50331	—	,, 2CZ 108905	8
CZ 50332	—	,, 2CZ 84864	9
CZ 50333	—	,, 2CZ 84865	9
CZ 50334	—	,, 2CZ 108925	9
CZ 50335	—	,, 2CZ 108926	9
CZ 50336	—	,, 2CZ 108927	9
CZ 50337	—	,, 2CZ 108928	9
CZ 50338	—	,, 2CZ 84866	9
CZ 50339	—	,, 2CZ 108929	9
CZ 50340	—	,, 2CZ 108930	9
CZ 50341	—	,, 2CZ 108931	9
CZ 50342	—	,, 2CZ 108933	9
CZ 50343	—	,, 2CZ 84867	9
CZ 50344	—	,, 2CZ 84868	9
CZ 50345	—	,, 2CZ 108934	9
CZ 50346	—	,, 2CZ 108935	9
CZ 50347	—	,, 2CZ 108936	9
CZ 50348	—	,, 2CZ 108937	9
CZ 50349	—	,, 2CZ 108938	9
CZ 50350	—	,, 2CZ 108939	9
CZ 50351	—	,, 2CZ 84869	9
CZ 50353	—	,, 2CZ 108941	9
CZ 50354	6326	,, 2CZ 111223	8
CZ 50355	6179	,, 2CZ 111399	8
CZ 50356	6181	,, 2CZ 111401	8
CZ 50357	6182	,, 2CZ 111224	8
CZ 50358	6329	,, 2CZ 111229	8
CZ 50359	6183	,, 2CZ 111405	8
CZ 50360	6184	,, 2CZ 111226	8
CZ 50361	6185	,, 2CZ 111229	8
CZ 50362	—	,, 2CZ 111412	8
CZ 50363	6262	,, 2CZ 111413	9
CZ 50364	6263	,, 2CZ 111414	9
CZ 50365	6264	,, 2CZ 111416	9
CZ 50366	6341	,, 2CZ 111419	9
CZ 50367	6343	,, 2CZ 111421	9
CZ 50368	6344	,, 2CZ 111422	9
CZ 50369	6186	,, 2CZ 111425	9
CZ 50370	6265	,, 2CZ 111433	9
CZ 50371	6347	,, 2CZ 111435	9
CZ 50372	6302	,, 2CZ 108907	8
CZ 50373	6297	,, 2CZ 108908	8
CZ 50374	6327	,, 2CZ 111403	8
CZ 50375	6328	,, 2CZ 111404	8
CZ 50377	6207	,, 2CZ 108916	8
CZ 50378	6761	,, 2CZ 108917	8
CZ 50379	—	,, 2CZ 108918	8
CZ 50380	—	,, 2CZ 108919	8
CZ 50381	6304	,, 2CZ 108920	8
CZ 50382	6305	,, 2CZ 108921	8
CZ 50383	6284	,, 2CZ 108922	8
CZ 50385	—	,, 2CZ 108925	9
CZ 50386	6925	,, 2CZ 108927	9
CZ 50387	6340	,, 2CZ 111418	9
CZ 50388	6342	Replaced by 2CZ 111420	9
CZ 50390	6291	,, 2CZ 84868	9
CZ 50391	6420	,, 2CZ 108934	9
CZ 50392	6871	,, 2CZ 108935	9
CZ 50393	—	,, 2CZ 108936	9
CZ 50394	—	,, 2CZ 108937	9
CZ 50395	—	,, 2CZ 108938	9
CZ 50396	6626	,, 2CZ 108939	9
CZ 50398	6188	,, 2CZ 111230	11
CZ 50399	6189	,, 2CZ 111231	11
CZ 50400	6190	,, 2CZ 111233	11
CZ 50401	6191	,, 2CZ 111234	11
CZ 50402	6352	,, 2CZ 111298	11
CZ 50403	6192	,, 2CZ 111439	11
CZ 50404	6193	,, 2CZ 111235	11
CZ 50405	6194	,, 2CZ 111238	11
CZ 50406	—	,, 2CZ 111447	11
CZ 50407	6290	,, 2CZ 111448	11
CZ 50408	6195	,, 2CZ 111449	11
CZ 50409	6196	,, 2CZ 111451	11
CZ 50410	6197	,, 2CZ 111454	11
CZ 50411	6363	,, 2CZ 111456	11
CZ 50412	6198	,, 2CZ 111457	11
CZ 50413	6199	,, 2CZ 111460	11
CZ 50414	6200	,, 2CZ 111468	11
CZ 50415	—	,, 2CZ 111470	11
CZ 50416	6421	,, 2CZ 108943	11
CZ 50417	6298	,, 2CZ 108944	11
CZ 50418	6350	,, 2CZ 111437	11
CZ 50419	6351	,, 2CZ 111438	11
CZ 50421	6201	,, 2CZ 84877	11
CZ 50422	—	,, 2CZ 108951	11
CZ 50423	—	,, 2CZ 108952	11
CZ 50424	—	,, 2CZ 108953	11
CZ 50425	—	,, 2CZ 108954	11
CZ 50426	6306	,, 2CZ 108955	11
CZ 50427	6307	,, 2CZ 108956	11
CZ 50430	—	,, 2CZ 108960	11
CZ 50431	6361	,, 2CZ 111453	11
CZ 50432	6362	,, 2CZ 111455	11
CZ 50434	6292	,, 2CZ 84883	11
CZ 50435	—	,, 2CZ 108967	11
CZ 50436	—	,, 2CZ 108968	11
CZ 50437	—	,, 2CZ 108969	11
CZ 50438	—	,, 2CZ 108970	11
CZ 50439	—	,, 2CZ 108971	11
CZ 50440	6625	,, 2CZ 108972	11
CZ 50442	—	,, 2CZ 84872	11
CZ 50443	—	,, 2CZ 84873	11
CZ 50444	—	,, 2CZ 108943	11
CZ 50445	—	,, 2CZ 84874	11
CZ 50446	—	,, 2CZ 108944	11
CZ 50447	—	,, 2CZ 108945	11
CZ 50448	—	,, 2CZ 84875	11
CZ 50449	—	,, 2CZ 108946	11
CZ 50450	—	,, 2CZ 108947	11
CZ 50451	—	,, 2CZ 108948	11
CZ 50452	—	,, 2CZ 108950	11
CZ 50453	—	,, 2CZ 84876	11
CZ 50454	—	,, 2CZ 84877	11
CZ 50455	—	,, 2CZ 108951	11
CZ 50456	—	,, 2CZ 108952	11
CZ 50457	—	,, 2CZ 108953	11
CZ 50458	—	,, 2CZ 108954	11
CZ 50459	—	,, 2CZ 108955	11
CZ 50460	—	,, 2CZ 108956	11
CZ 50461	—	,, 2CZ 84878	11
CZ 50463	—	,, 2CZ 108942	11
CZ 50464	—	,, 2CZ 84879	11
CZ 50465	—	,, 2CZ 84880	11
CZ 50466	—	,, 2CZ 108959	11
CZ 50467	—	,, 2CZ 108960	11
CZ 50468	—	,, 2CZ 108961	11
CZ 50469	—	,, 2CZ 84881	11
CZ 50470	—	,, 2CZ 108962	11
CZ 50471	—	,, 2CZ 108963	11
CZ 50472	—	,, 2CZ 108964	11
CZ 50473	—	,, 2CZ 108966	11
CZ 50474	—	,, 2CZ 84882	11
CZ 50475	—	,, 2CZ 84883	11
CZ 50476	—	,, 2CZ 108967	11
CZ 50477	—	,, 2CZ 108968	11
CZ 50478	—	,, 2CZ 108970	11
CZ 50480	—	,, 2CZ 108971	11
CZ 50481	—	,, 2CZ 108972	11
CZ 50482	—	,, 2CZ 84884	11
CZ 50484	—	,, 2CZ 108974	11
CZ 50622	—	,, 2CZ 85945	8
CZ 50663	—	,, 2CZ 111228	8

INDEX TO PART NUMBERS OF STANDARD PLUGS AND SOCKETS

Plessey Part No.	5X/ No.		Page No.
CZ 50675	—	Replaced by 2CZ 108918	8
CZ 50951	6156	,, 2CZ 138245	13
CZ 51091	5H/112	... ...	13
Z 51094	5H/111	... ...	13
CZ 51097	5H/110	... ...	13
CZ 51395	5X/6159	Replaced by 2CZ 83851	—
CZ 51396	6158	,, CZ 70185	—
Z 53003	—	,, 2Z 138788	15
Z 53006	6805	... ...	15
CZ 53206	6651	Discontinued	—
CZ 53252	—	Replaced by 2CZ 108913	8
CZ 53321	—	Discontinued	—
CZ 53343	—	,, ...	—
CZ 54982	—	,, ...	—
CZ 55149	—	,, ...	—
CZ 55325	6289	,, ...	—
CZ 55897	6632	,, ...	—
CZ 56000	6598	Replaced by 2CZ 139899	12
CZ 56065	6309	,, 2CZ 111446	11
CZ 56066	—	,, 2CZ 111411	8
CZ 56067	6299	,, 2CZ 108957	11
CZ 56068	6300	,, 2CZ 108924	8
CZ 56069	6346	,, 2CZ 111434	9
CZ 56070	6349	,, 2CZ 108940	9
CZ 56071	6308	,, 2CZ 111469	11
CZ 56072	6372	,, 2CZ 108973	11
CZ 56073	6330	,, 2CZ 111225	8
CZ 56074	6353	,, 2CZ 111440	11
CZ 56075	6345	,, 2CZ 111423	9
CZ 56076	6364	,, 2CZ 111458	11
CZ 56077	6313	,, 2CZ 108913	8
CZ 56078	6321	,, 2CZ 108949	11
CZ 56079	6348	,, 2CZ 108932	9
CZ 56080	6370	,, 2CZ 108965	11
CZ 56084	6772	,, 2CZ 111230	11
CZ 56085	6374	,, 2CZ 84872	11
CZ 56086	6821	,, 2CZ 111448	11
CZ 56087	6387	,, 2CZ 84879	11
CZ 56088	6799	,, 2CZ 111231	11
CZ 56089	6375	,, 2CZ 84873	11
CZ 56090	6823	,, 2CZ 111449	11
CZ 56091	6388	,, 2CZ 84880	11
CZ 56092	6776	,, 2CZ 111233	11
CZ 56093	6376	,, 2CZ 84874	11
CZ 56094	6801	,, 2CZ 111451	11
CZ 56095	6389	,, 2CZ 108959	11
CZ 56096	6775	,, 2CZ 111437	11
CZ 56097	6377	,, 2CZ 108945	11
CZ 56098	6824	,, 2CZ 111453	11
CZ 56099	6390	,, 2CZ 108961	11
CZ 56100	6777	,, 2CZ 111234	11
CZ 56101	6379	,, 2CZ 84875	11
CZ 56102	6837	,, 2CZ 111454	11
CZ 56103	6391	,, 2CZ 84881	11
CZ 56104	6774	,, 2CZ 111438	11
CZ 56105	6380	,, 2CZ 108946	11
CZ 56106	6831	,, 2CZ 111455	11
CZ 56107	6392	,, 2CZ 108962	11
CZ 56108	6779	,, 2CZ 111298	11
CZ 56109	6381	,, 2CZ 108947	11
CZ 56110	6825	,, 2CZ 111456	11
CZ 56111	6393	,, 2CZ 108963	11
CZ 56112	6780	,, 2CZ 111235	11
CZ 56113	6384	,, 2CZ 84876	11
CZ 56114	6841	,, 2CZ 111460	11
CZ 56115	6394	,, 2CZ 84882	11
Z 56404	—	,, 2CZ 109944	15
Z 56405	—	,, 2CZ 109945	15
Z 56408	6400	,, 2CZ 111902	15
Z 56480	—	,, 2CZ 109946	15
CZ 57115	6633	Discontinued	—
CZ 57205	—	Replaced by 2CZ 108949	11
CZ 57206	—	,, 2CZ 108965	11
CZ 57207	—	,, 2CZ 108957	11
CZ 57208	—	,, 2CZ 108973	11
CZ 57209	—	,, 2CZ 108913	8
CZ 57210	—	,, 2CZ 108913	8
CZ 57211	—	,, 2CZ 108932	9
CZ 57212	6422	,, 2CZ 138247	10
CZ 57213	—	,, 2CZ 108924	8
CZ 57214	—	,, 2CZ 108924	8
CZ 57215	—	,, 2CZ 108940	9
CZ 57216	6310	,, 2CZ 138108	10
CZ 57545	—	Discontinued	—
CZ 57546	—	,, ...	—
CZ 57709	—	Replaced by 2CZ 139881	12
CZ 57711	—	,, 2CZ 139883	12
CZ 58511	6479	,, 2CZ 139890	12
CZ 59066	—	,, CZ 63842	—
CZ 59067	—	Replaced by 2CZ 138240	—
CZ 59068	—	,, 2CZ 138241	—
CZ 59586	—	,, 2CZ 139896	12
CZ 59675	—	,, 2CZ 139894	12
CZ 59808	—	Discontinued	—
CZ 59809	—	,, ...	—
CZ 59810	—	,, ...	—
CZ 59831	6662	Replaced by 2CZ 139892	12
CZ 59834	6932	,, 2CZ 139891	12
CZ 59853	6933	,, 2CZ 139893	12
Z 60366	—	,, 2CZ 138789	15
CZ 60477	6717	,, 2CZ 108918	8
CZ 60478	6377	,, 2CZ 108914	8
CZ 60479	—	,, 2CZ 108919	8
CZ 60480	—	,, 2CZ 108920	8
CZ 60481	6338	,, 2CZ 108924	8
CZ 60482	—	,, 2CZ 108921	8
CZ 60483	6339	,, 2CZ 108905	8
CZ 60484	—	,, 2CZ 108905	8
CZ 60485	—	,, 2CZ 108921	8
CZ 60486	—	,, 2CZ 108924	8
CZ 60487	—	,, 2CZ 108920	8
CZ 60488	—	,, 2CZ 108919	8
CZ 60489	—	,, 2CZ 108914	8
CZ 60490	—	,, 2CZ 108918	8
CZ 60491	6331	,, 2CZ 111228	8
CZ 60492	6318	,, 2CZ 111406	8
CZ 60493	6332	,, 2CZ 111407	8
CZ 60494	6333	,, 2CZ 111408	8
CZ 60495	6335	,, 2CZ 111411	8
CZ 60496	6334	,, 2CZ 111409	8
CZ 60497	6336	,, 2CZ 111412	8
CZ 60498	6359	,, 2CZ 108950	11
CZ 60499	6371	,, 2CZ 108966	11
CZ 60500	—	,, 2CZ 108968	11
CZ 60501	6873	,, 2CZ 108952	11
CZ 60502	—	,, 2CZ 108955	11
CZ 60503	—	,, 2CZ 108953	11
CZ 60504	—	,, 2CZ 108969	11
CZ 60505	—	,, 2CZ 108954	11
CZ 60506	—	,, 2CZ 108970	11
CZ 60507	—	,, 2CZ 108971	11
CZ 60508	6360	,, 2CZ 108942	11
CZ 60509	6373	,, 2CZ 108974	11
CZ 60510	—	,, 2CZ 108974	11
CZ 60511	—	,, 2CZ 108942	11
CZ 60512	—	,, 2CZ 108971	11
CZ 60513	—	,, 2CZ 108970	11
CZ 60514	—	,, 2CZ 108954	11
CZ 60515	—	,, 2CZ 108969	11
CZ 60516	—	,, 2CZ 108953	11
CZ 60517	—	,, 2CZ 108955	11
CZ 60518	—	,, 2CZ 108952	11
CZ 60519	—	,, 2CZ 108968	11
CZ 60520	—	,, 2CZ 108966	11
CZ 60521	—	,, 2CZ 108950	11
CZ 60522	6319	,, 2CZ 111441	11
CZ 60523	—	,, 2CZ 111459	11
CZ 60524	6365	,, 2CZ 111463	11
CZ 60525	6354	,, 2CZ 111237	11
CZ 60526	6357	,, 2CZ 111444	11
CZ 60527	6355	,, 2CZ 111442	11
CZ 60528	6366	,, 2CZ 111464	11
CZ 60529	6356	,, 2CZ 111443	11
CZ 60530	6367	,, 2CZ 111465	11
CZ 60531	6368	,, 2CZ 111466	11
CZ 60532	6358	,, 2CZ 111447	11
CZ 60533	6369	,, 2CZ 111470	11
CZ 61467	6577	,, *2CZ 139895	12
CZ 61468	6576	,, 2CZ 139897	12
Z 61535	6312	... ...	22
Z 61536	6500	... ...	22
Z 61537	6405	... ...	22
Z 61538	6424	... ...	22
Z 61539	6425	... ...	22
Z 61540	6820	... ...	22
Z 61541	6301	Replaced by 2Z 109915	22
Z 61542	6293	,, 2Z 109916	22
Z 61543	6294	,, 2Z 109917	22
Z 61544	6295	,, 2Z 109918	22
Z 61545	6296	,, 2Z 109919	22
Z 61546	6325	,, 2Z 111196	22
CZ 61565	6594	,, 2CZ 139944	25
CZ 61566	6770	,, 2CZ 139945	25
CZ 61568	6624	,, 2CZ 139946	25
CZ 61569	6478	,, 2CZ 139947	25
CZ 61570	6455	,, 2CZ 139948	25
CZ 61571	6456	,, 2CZ 139949	25
CZ 61574	6682	,, 2CZ 139950	25

INDEX TO PART NUMBERS OF STANDARD PLUGS AND SOCKETS

Plessey Part No.	5X No.		Page No.
CZ 61576	—	Replaced by 2CZ 139952	25
CZ 61577	—	,, 2CZ 139951	25
CZ 61579	—	,, 2CZ 139953	25
CZ 61580	—	,, 2CZ 139954	25
CZ 61581	—	,, 2CZ 139955	25
CZ 62086	6285	Discontinued	—
CZ 62422	—	Replaced by 2CZ 84873	11
CZ 63842	—	Obsolescent/No direct alternative	—
CZ 63843	—	Replaced by 2CZ 138240	—
CZ 63844	—	,, 2CZ 138241	—
CZ 64183	6707	Obsolescent/No direct alternative	—
CZ 64213	—	Discontinued	—
CZ 64214	—	,,	—
CZ 64370	—	Replaced by 2CZ 139882	12
CZ 64372	—	,, 2CZ 139883	12
CZ 64373	—	Discontinued	—
CZ 64517	6385	Replaced by 2CZ 84877	11
CZ 64591	6704	Discontinued	—
CZ 64595	6788	,,	—
CZ 64599	6705	,,	—
CZ 64634	—	,,	—
CZ 64635	—	,,	—
CZ 64670	—	Replaced by 2CZ 139875	12
CZ 64671	—	,, 2CZ 139876	12
CZ 64770	6382	,, 2CZ 108948	11
CZ 64771	6383	,, 2CZ 108949	11
CZ 64772	6378	,, 2CZ 108944	11
CZ 64773	6386	,, 2CZ 108956	11
CZ 64855	—	Obsolescent/No direct alternative	—
CZ 64872	6934	Discontinued	—
CZ 64879	—	Obsolescent/No direct alternative	—
CZ 66955	6610	Replaced by 2CZ 108964	11
CZ 66956	—	,, 2CZ 108951	11
CZ 67679	6575	,, 2CZ 139896	12
CZ 69757	—	,, 2CZ 139865	12
CZ 69758	—	,, 2CZ 139866	12
CZ 69759	—	,, 2CZ 139867	12
CZ 69760	—	,, 2CZ 139875	12
CZ 69761	—	,, 2CZ 139870	12
CZ 69865	6867	Obsolescent/No direct alternative	—
CZ 69888	—	Replaced by 2CZ 108907	8
CZ 70185	6470	Obsolescent/No direct alternative	—
CZ 70186	6471	Replaced by 2CZ 83851	—
CZ 70368	—	,, 2CZ 139502	39
CZ 70369	—	,, 2CZ 139841	39
CZ 70839	—	,, 2CZ 139908	12
CZ 70840	—	,, 2CZ 139909	12
CZ 70841	—	,, 2CZ 139910	12
CZ 70866	—	Obsolescent/No direct alternative	—
CZ 70868	—	,, ,, ,, ,,	—
CZ 70869	—	Replaced by 2CZ 138236	—
CZ 70870	—	,, 2CZ 138237	—
CZ 70871	—	,, 2CZ 138232	—
CZ 70872	—	,, 2CZ 138233	—
CZ 71733	6634		—
CZ 71748	6773	Obsolescent/No direct alternative	11
CZ 71749	6822	Replaced by 2CZ 111436	11
CZ 71750	6829	,, 2CZ 111439	11
CZ 71751	6781	,, 2CZ 111236	11
CZ 71752	6832	,, 2CZ 111296	11
CZ 71753	6782	,, 2CZ 111445	11
CZ 71754	6783	,, 2CZ 111238	11
CZ 71755	6834	,, 2CZ 111446	11
CZ 71756	6617	,, 2CZ 108942	11
CZ 71757	6778	,, 2CZ 111440	11
CZ 71758	6929	,, 2CZ 108943	11
CZ 71759	6826	,, 2CZ 111441	11
CZ 71760	6798	,, 2CZ 111237	11
CZ 71761	6842	,, 2CZ 111443	11
CZ 71762	6839	,, 2CZ 111444	11
CZ 71763	6615	,, 2CZ 84878	11
CZ 71764	6611	,, 2CZ 108957	11
CZ 71765	6813	,, 2CZ 111442	11
CZ 71766	6845	,, 2CZ 111447	11
CZ 71768	6811	,, 2CZ 111452	11
CZ 71769	6830	,, 2CZ 111457	11
CZ 71770	6838	,, 2CZ 111458	11
CZ 71771	6827	,, 2CZ 111459	11
CZ 71772	6844	,, 2CZ 111461	11
CZ 71773	6833	,, 2CZ 111462	11
CZ 71774	6828	,, 2CZ 111463	11
CZ 71775	6836	,, 2CZ 111464	11
CZ 71776	6843	,, 2CZ 111465	11
CZ 71777	6840	,, 2CZ 111466	11
CZ 71778	6800	,, 2CZ 111467	11
CZ 71779	6835	,, 2CZ 111469	11
CZ 71780	6846	,, 2CZ 111470	11
CZ 71781	6802	,, 2CZ 111468	11
CZ 71783	6851	,, 2CZ 108960	11
CZ 71784	6613	Replaced by 2CZ 108965	11
CZ 71785	6609	,, 2CZ 108966	11
CZ 71786	6614	,, 2CZ 84883	11
CZ 71787	—	,, 2CZ 108967	11
CZ 71788	6917	,, 2CZ 108968	11
CZ 71789	—	,, 2CZ 108969	11
CZ 71790	—	,, 2CZ 108970	11
CZ 71791	—	,, 2CZ 108971	11
CZ 71792	6930	,, 2CZ 108972	11
CZ 71793	6616	,, 2CZ 84884	11
CZ 71794	6612	,, 2CZ 108973	11
CZ 71795	6618	,, 2CZ 108974	11
CZ 71906	6649	Obsolescent/No direct alternative	—
CZ 73359	6608	Replaced by 2CZ 108950	11
CZ 73360	6695	,, 2CZ 108952	11
CZ 73361	—	,, 2CZ 108953	11
CZ 73362	—	,, 2CZ 108954	11
CZ 73363	—	,, 2CZ 108955	11
CZ 73647	—	,, 2CZ 139906	12
CZ 76498	6720	,, 2CZ 140052	13
CZ 77866	—	Obsolescent/No direct alternative	—
2CZ 83003	—	Replaced by 2CZ 139885	12
2CZ 83004	—	,, 2CZ 139880	12
2CZ 83005	—	,, 2CZ 139878	12
2CZ 83007	—	,, 2CZ 139884	12
2CZ 83046	—	,, 2CZ 139871	12
2CZ 83047	—	,, 2CZ 138230	—
2CZ 83048	—	,, 2CZ 138231	—
2CZ 83051	—	,, 2CZ 139869	12
2CZ 83052	—	Obsolescent/No direct alternative	—
2CZ 83054	—	Replaced by 2CZ 139885	12
2CZ 83055	—	,, 2CZ 139887	12
2CZ 83056	—	,, 2CZ 139886	12
2CZ 83223	6744	,, 2CZ 139888	12
2CZ 83224	6745	,, 2CZ 139889	12
2CZ 83340	—	,, 2CZ 138231	—
2CZ 83341	—	,, *2CZ 83052	—
2CZ 83456	—	,, 2CZ 139882	12
2CZ 83603	—	,, 2CZ 139881	12
2CZ 83607	—	,, 2CZ 139907	12
2CZ 83662	—	,, 2CZ 139877	12
2CZ 83851	6847	Obsolescent/No direct alternative	—
2CZ 84005	—	,, ,, ,, ,,	—
2CZ 84006	—	Replaced by 2CZ 138218	—
2CZ 84007	—	,, 2CZ 138219	—
2CZ 84175	—	,, 2CZ 138230	—
2CZ 84253	—	,, 2CZ 138210	—
2CZ 84254	—	,, 2CZ 138211	—
2CZ 84255	—	,, 2CZ 139874	12
2CZ 84259	—	,, 2CZ 139872	12
2CZ 84260	—	Obsolescent/No direct alternative	—
2CZ 84261	—	,, ,, ,, ,,	—
2CZ 84262	—	Replaced by 2CZ 139873	12
2CZ 84263	—	Obsolescent/No direct alternative	—
2CZ 84264	—	,, ,, ,, ,,	—
2CZ 84267	—	,, ,, ,, ,,	—
2CZ 84268	—	Replaced by 2CZ 138221	—
2CZ 84337	—	,, 2CZ 139911	12
2CZ 84338	—	,, 2CZ 139912	12
2CZ 84721	—	,, 2CZ 139864	12
2CZ 84742	—	Obsolescent/No direct alternative	—
2CZ 84743	—	,, ,, ,, ,,	—
2CZ 84859	6913	,, ,, ,, ,,	—
2CZ 84860	—	Replaced by 2CZ 138229	—
2CZ 84864	**7021**		9
2CZ 84865	**7022**		9
2CZ 84866	**7025**		9
2CZ 84867	**7027**		9
2CZ 84868	**7028**		9
2CZ 84869	**7029**		9
2CZ 84870	**7030**		8
2CZ 84871	**7033**		8
2CZ 84872	**7038**		11
2CZ 84873	**7039**		11
2CZ 84874	**7128**		11
2CZ 84875	**7045**		11
2CZ 84876	**7047**		11
2CZ 84877	**7048**		11
2CZ 84878	**7049**		11
2CZ 84879	**7051**		11
2CZ 84880	**7052**		11
2CZ 84881	**7055**		11
2CZ 84882	**7057**		11
2CZ 84883	**7058**		11
2CZ 84884	**7059**		11
2Z 84911/A	—		15
2Z 84911/Z	—		15
2Z 84911/B	—		15
2Z 84911/C	—		15

Only assemblies in heavy type are of current manufacture

INDEX TO PART NUMBERS OF STANDARD PLUGS AND SOCKETS

Plessey Part No.	5X/ No.		Page No.
2Z 84911/D	—		15
2Z 84911/E	—		15
2Z 84912/A	—		15
2Z 84912/Z	—		15
2Z 84912/B	—		15
2Z 84912/C	—		15
2Z 84912/D	—		15
2Z 84912/E	—		15
2Z 84914/A	—		15
2Z 84914/Z	—		15
2Z 84914/B	—		15
2Z 84914/C	—		15
2Z 84914/D	—		15
2Z 84914/E	—		15
2Z 84917	—		15
2Z 84918	—		15
2Z 84919	—		15
2Z 84920	—		15
2Z 84921	—		15
2Z 84922	—		15
2Z 84923	—		15
2Z 84924	—		15
2Z 84925	—		15
2Z 84926	—		15
2Z 85140/A	—		15
2Z 85140/Z	—		15
2Z 85140/B	—		15
2Z 85140/C	—		15
2Z 85140/D	—		15
2Z 85140/E	—		15
2CZ 85190	—	Obsolescent/No direct alternative	—
2CZ 85191	—	Replaced by 2CZ 138222	—
2CZ 85313	—	,, 2CZ 139886	12
2CZ 85348	—	Obsolescent/No direct alternative	—
2CZ 85349	—	Replaced by 2CZ 139895	12
2CZ 85350	—	,, 2CZ 139897	12
2CZ 85351	—	,, 2CZ 139903	12
2CZ 85352	—	,, 2CZ 139905	12
2CZ 85353	—	,, 2CZ 139904	12
2CZ 85354	—	,, 2CZ 139902	12
2CZ 85945	7032		8
2CZ 108905	7118		8
2CZ 108906	7108		8
2CZ 108907	7050		8
2CZ 108908	7109		8
2CZ 108909	7110		8
2CZ 108910	7111		8
2CZ 108911	7112		8
2CZ 108912	7113		8
2CZ 108913	7034		8
2CZ 108914	7031		8
2CZ 108915	7035		8
2CZ 108916	7036		8
2CZ 108917	7114		8
2CZ 108918	7115		8
2CZ 108919	—		8
2CZ 108920	—		8
2CZ 108921	—		8
2CZ 108922	7116		8
2CZ 108923	7037		8
2CZ 108924	7117		8
2CZ 108925	7119		9
2CZ 108926	7120		9
2CZ 108927	7121		9
2CZ 108928	7122		9
2CZ 108929	7123		9
2CZ 108930	7023		9
2CZ 108931	7124		9
2CZ 108932	7026		9
2CZ 108933	7024		9
2CZ 108934	—		9
2CZ 108935	7125		9
2CZ 108936	—		9
2CZ 108937	—		9
2CZ 108938	—		9
2CZ 108939	—		9
2CZ 108940	—		9
2CZ 108941	7126		9
2CZ 108942	—		11
2CZ 108943	7127		11
2CZ 108944	7044		11
2CZ 108945	7042		11
2CZ 108946	7129		11
2CZ 108947	7040		11
2CZ 108948	7043		11
2CZ 108949	7046		11
2CZ 108950	7041		11
2CZ 108951	7130		11
2CZ 108952	7131		11

Plessey Part No.	5X/ No.		Page No.
2CZ 108953	—		11
2CZ 108954	7132		11
2CZ 108955	—		11
2CZ 108956	7446		11
2CZ 108957	7335		11
2CZ 108959	7134		11
2CZ 108960	—		11
2CZ 108961	7135		11
2CZ 108962	7136		11
2CZ 108963	7053		11
2CZ 108964	7137		11
2CZ 108965	7056		11
2CZ 108966	7054		11
2CZ 108967	—		11
2CZ 108968	7138		11
2CZ 108969	—		11
2CZ 108970	—		11
2CZ 108971	—		11
2CZ 108972	—		11
2CZ 108973	—		11
2CZ 108974	7449		11
2Z 109905	—		15
2Z 109906	—		15
2Z 109907	—		15
2Z 109908	—		15
2Z 109909	—		15
2Z 109910	—		15
2Z 109911	—		15
2Z 109912	—		15
2Z 109913	—		15
2Z 109914	—		15
2Z 109915	—		22
2Z 109916	—		22
2Z 109917	—		22
2Z 109918	—		22
2Z 109919	—		22
2Z 109933	—		15
2CZ 109944	—		15
2CZ 109945	—		15
2CZ 109946	—		15
2Z 109947/A	—		15
2Z 109947/Z	—		15
2Z 109947/B	—		15
2Z 109947/C	—		15
2Z 109947/D	—		15
2Z 109947/E	—		15
2Z 110061/A	—		15
2Z 110061/Z	—		15
2Z 110061/B	—		15
2Z 110061/C	—		15
2Z 110061/D	—		15
2Z 110061/E	—		15
2CZ 110175	—	Replaced by 2CZ 109944	15
2CZ 110176	—	,, 2CZ 109946	15
2CZ 110292	—	,, 2CZ 138789	15
2Z 110343	—		15
2Z 110344	—		15
2Z 110345	—		15
2Z 110346	—		15
2Z 110347	—		15
2Z 111184	—		15
2Z 111186	—		15
2Z 111188	—		15
2Z 111189	—		15
2Z 111190	—		15
2Z 111191	—		15
2Z 111196	—		22
2Z 111197	—		15
2CZ 111223	7139		8
2CZ 111224	7145		8
2CZ 111225	7149		8
2CZ 111226	7151		8
2CZ 111227	7152		8
2CZ 111228	7154		8
2CZ 111229	7159		8
2CZ 111230	7172		11
2CZ 111231	7173		11
2CZ 111232	7174		11
2CZ 111233	7175		11
2CZ 111234	7178		11
2CZ 111235	7184		11
2CZ 111236	7185		11
2CZ 111237	7187		11
2CZ 111238	7192		11
2CZ 111242	—		13
2CZ 111296	7186		11
2CZ 111297	7153		8
2CZ 111298	7180		11
2CZ 111299	7147		8

Only assemblies in heavy type are of current manufacture

INDEX TO PART NUMBERS OF STANDARD PLUGS AND SOCKETS

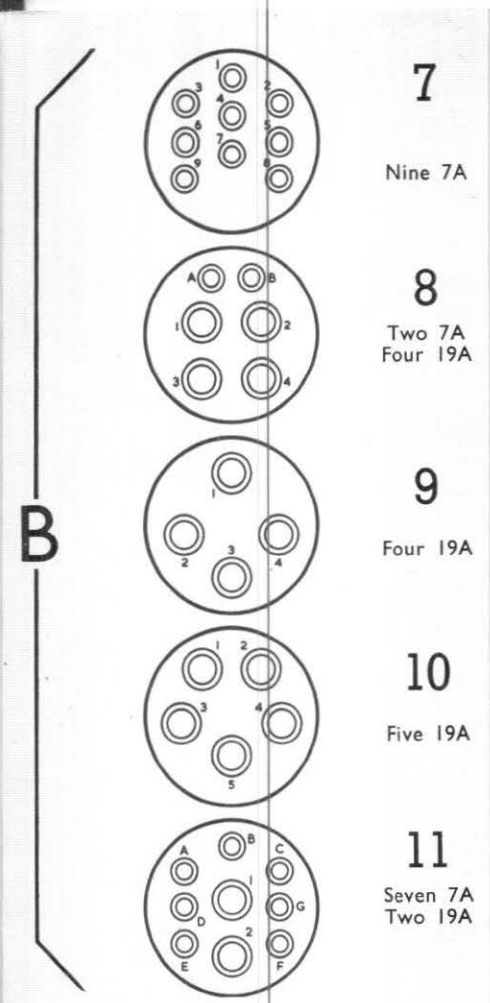
Plessey Part No.	5X/ No.		Page No.
2CZ 111399	7140		8
2CZ 111400	7141		8
2CZ 111401	7142		8
2CZ 111402	7143		8
2CZ 111403	7144		8
2CZ 111404	7146		8
2CZ 111405	7148		8
2CZ 111406	7150		8
2CZ 111407	7155		8
2CZ 111408	7156		8
2CZ 111409	7157		8
2CZ 111410	7158		8
2CZ 111411	7445		8
2CZ 111412	7160		8
2CZ 111413	7161		9
2CZ 111414	7162		9
2CZ 111415	—		9
2CZ 111416	7163		9
2CZ 111417	7164		9
2CZ 111418	7165		9
2CZ 111419	7166		9
2CZ 111420	—		9
2CZ 111421	—		9
2CZ 111422	—		9
2CZ 111423	7167		9
2CZ 111424	—		9
2CZ 111425	7168		9
2CZ 111426	7169		9
2CZ 111427	—		9
2CZ 111428	7170		9
2CZ 111429	—		9
2CZ 111430	—		9
2CZ 111431	7448		9
2CZ 111432	—		9
2CZ 111433	7171		9
2CZ 111434	7377		9
2CZ 111435	—		9
2CZ 111436	7176		11
2CZ 111437	7177		11
2CZ 111438	7179		11
2CZ 111439	7181		11
2CZ 111440	7182		11
2CZ 111441	7183		11
2CZ 111442	7188		11
2CZ 111443	7189		11
2CZ 111444	7190		11
2CZ 111445	7191		11
2CZ 111446	—		11
2CZ 111447	7193		11
2CZ 111448	7194		11
2CZ 111449	7195		11
2CZ 111451	7197		11
2CZ 111452	7198		11
2CZ 111453	7199		11
2CZ 111454	7200		11
2CZ 111455	—		11
2CZ 111456	7326		11
2CZ 111457	—		11
2CZ 111458	7201		11
2CZ 111459	—		11
2CZ 111460	7202		11
2CZ 111461	7203		11
2CZ 111462	—		11
2CZ 111463	7204		11
2CZ 111464	—		11
2CZ 111465	—		11
2CZ 111466	7346		11
2CZ 111467	7327		11
2CZ 111468	7205		11
2CZ 111469	7378		11
2CZ 111470	7450		11
2CZ 111646	6772/B	Replaced by 2CZ 111230	11
2CZ 111647	6799/B	,, 2CZ 111231	11
2CZ 111648	6773/B	,, 2CZ 111232	11
2CZ 111649	6776/B	,, 2CZ 111233	11
2CZ 111650	6822/B	,, 2CZ 111436	11
2CZ 111651	6775/B	,, 2CZ 111437	11
2CZ 111652	6777/B	,, 2CZ 111234	11
2CZ 111653	6774/B	,, 2CZ 111438	11
2CZ 111654	6779/B	,, 2CZ 111298	11
2CZ 111655	6829/B	,, 2CZ 111439	11
2CZ 111656	6778/B	,, 2CZ 111440	11
2CZ 111657	6826/B	,, 2CZ 111441	11
2CZ 111658	6780/B	,, 2CZ 111235	11
2CZ 111659	6781/B	,, 2CZ 111236	11
2CZ 111660	6832/B	,, 2CZ 111296	11
2CZ 111661	6798/B	,, 2CZ 111237	11
2CZ 111662	6813/B	,, 2CZ 111442	11
2CZ 111663	6842/B	,, 2CZ 111443	11
2CZ 111664	6839/B	Replaced by 2CZ 111444	11
2CZ 111665	6782/B	,, 2CZ 111445	11
2CZ 111666	6783/B	,, 2CZ 111238	11
2CZ 111667	6834/B	,, 2CZ 111446	11
2CZ 111668	6845/B	,, 2CZ 111447	11
2CZ 111669	6821/B	,, 2CZ 111448	11
2CZ 111670	6823/B	,, 2CZ 111449	11
2CZ 111672	6801/B	,, 2CZ 111451	11
2CZ 111673	6811/B	,, 2CZ 111452	11
2CZ 111674	6824/B	,, 2CZ 111453	11
2CZ 111675	6837/B	,, 2CZ 111454	11
2CZ 111676	6831/B	,, 2CZ 111455	11
2CZ 111677	6825/B	,, 2CZ 111456	11
2CZ 111678	6830/B	,, 2CZ 111457	11
2CZ 111679	6838/B	,, 2CZ 111458	11
2CZ 111680	6827/B	,, 2CZ 111459	11
2CZ 111681	6841/B	,, 2CZ 111460	11
2CZ 111682	6844/B	,, 2CZ 111461	11
2CZ 111683	6833/B	,, 2CZ 111462	11
2CZ 111684	6828/B	,, 2CZ 111463	11
2CZ 111685	6836/B	,, 2CZ 111464	11
2CZ 111686	6843/B	,, 2CZ 111465	11
2CZ 111687	6840/B	,, 2CZ 111466	11
2CZ 111688	6800/B	,, 2CZ 111467	11
2CZ 111689	6802/B	,, 2CZ 111468	11
2CZ 111690	6835/B	,, 2CZ 111469	11
2CZ 111691	6846/B	,, 2CZ 111470	11
2CZ 111692	6374/B	,, 2CZ 84872	11
2CZ 111693	6375/B	,, 2CZ 84873	11
2CZ 111694	6929/B	,, 2CZ 108943	11
2CZ 111695	6376/B	,, 2CZ 84874	11
2CZ 111696	6378/B	,, 2CZ 108944	11
2CZ 111697	6377/B	,, 2CZ 108945	11
2CZ 111698	6379/B	,, 2CZ 84875	11
2CZ 111699	6380/B	,, 2CZ 108946	11
2CZ 111700	6381/B	,, 2CZ 108947	11
2CZ 111701	—	,, 2CZ 108948	11
2CZ 111702	—	,, 2CZ 108949	11
2CZ 111703	6608/B	,, 2CZ 108950	11
2CZ 111704	6384/B	,, 2CZ 84876	11
2CZ 111705	6385/B	,, 2CZ 84877	11
2CZ 111706	—	,, 2CZ 108951	11
2CZ 111707	6873/B	,, 2CZ 108952	11
2CZ 111708	—	,, 2CZ 108953	11
2CZ 111709	—	,, 2CZ 108954	11
2CZ 111710	—	,, 2CZ 108955	11
2CZ 111711	6386/B	,, 2CZ 108956	11
2CZ 111712	6615/B	,, 2CZ 84878	11
2CZ 111713	6611/B	,, 2CZ 108957	11
2CZ 111714	6617/B	,, 2CZ 108942	11
2CZ 111715	6387/B	,, 2CZ 84879	11
2CZ 111716	6388/B	,, 2CZ 84880	11
2CZ 111718	6389/B	,, 2CZ 108959	11
2CZ 111719	6851/B	,, 2CZ 108960	11
2CZ 111720	6390/B	,, 2CZ 108961	11
2CZ 111721	6391/B	,, 2CZ 84881	11
2CZ 111722	6392/B	,, 2CZ 108962	11
2CZ 111723	6393/B	,, 2CZ 108963	11
2CZ 111724	6616/B	,, 2CZ 108964	11
2CZ 111725	6613/B	,, 2CZ 108965	11
2CZ 111726	6609/B	,, 2CZ 108966	11
2CZ 111727	6394/B	,, 2CZ 84882	11
2CZ 111728	6614/B	,, 2CZ 84883	11
2CZ 111729	—	,, 2CZ 108967	11
2CZ 111730	6917/B	,, 2CZ 108968	11
2CZ 111731	—	,, 2CZ 108969	11
2CZ 111732	—	,, 2CZ 108970	11
2CZ 111733	—	,, 2CZ 108971	11
2CZ 111734	6930/B	,, 2CZ 108972	11
2CZ 111735	6616/B	,, 2CZ 84884	11
2CZ 111736	6612/B	,, 2CZ 108973	11
2CZ 111737	6618/B	,, 2CZ 108974	11
2CZ 111902	—		15
2CZ 138096	—		10
2CZ 138097	—		10
2CZ 138098	—		10
2CZ 138099	—		10
2CZ 138100	—		10
2CZ 138101	—		10
2CZ 138102	—		10
2CZ 138103	—		10
2CZ 138104	—		10
2CZ 138105	—		10
2CZ 138106	—		10
2CZ 138107	—		10
2CZ 138108	—		10
2CZ 138109	—		10
2CZ 138110	—		10
2CZ 138111	—		10

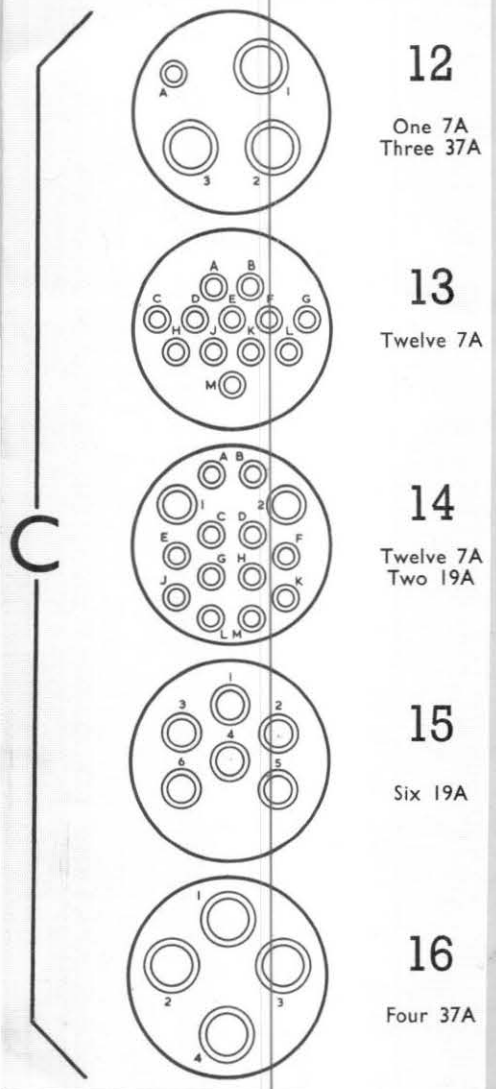
Only assemblies in heavy type are of current manufacture

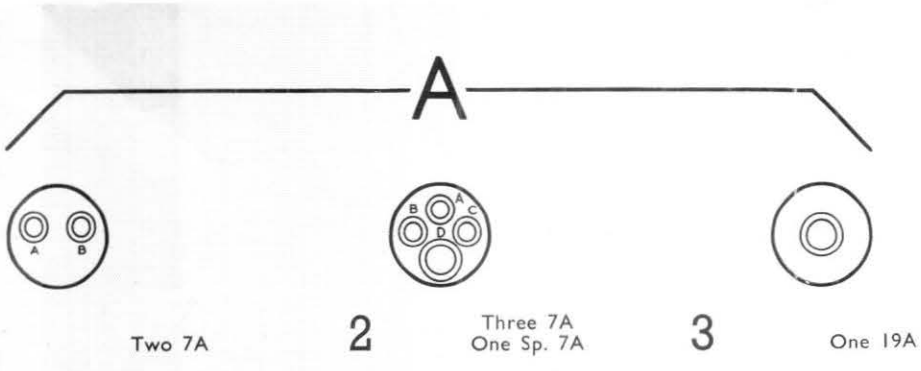
INDEX TO PART NUMBERS OF STANDARD PLUGS AND SOCKETS

Plessey Part No.	5X/ No.		Page No.
2CZ 138112	—	... ...	10
2CZ 138113	—	... ...	10
2CZ 138114	—	... ...	10
2CZ 138115	—	... ...	10
2CZ 138116	—	... ...	10
2CZ 138204	—	Replaced by 2CZ 139866	12
2CZ 138205	—	,, 2CZ 139867	12
2CZ 138206	—	,, 2CZ 139870	12
2CZ 138207	—	,, 2CZ 139871	12
2CZ 138208	—	,, 2CZ 139873	12
2CZ 138209	—	,, 2CZ 139874	12
2CZ 138210	—	Obsolescent/No direct alternative ...	—
2CZ 138211	—	,, ,, ,, ,, ...	—
2CZ 138212	—	Replaced by 2CZ 139876	12
2CZ 138213	—	,, 2CZ 139879	12
2CZ 138214	—	,, 2CZ 139880	12
2CZ 138215	—	,, 2CZ 139883	12
2CZ 138216	—	,, 2CZ 139886	12
2CZ 138217	—	,, 2CZ 139887	12
2CZ 138218	—	Obsolescent/No direct alternative ...	—
2CZ 138219	—	,, ,, ,, ,, ...	—
2CZ 138220	—	Replaced by 2CZ 139889	12
2CZ 138221	—	Obsolescent/No direct alternative ...	—
2CZ 138222	—	,, ,, ,, ,, ...	—
2CZ 138223	—	Replaced by 2CZ 139892	12
2CZ 138224	—	,, 2CZ 139893	12
2CZ 138225	5X/7232	,, 2CZ 139896	12
2CZ 138226	5X/7233	,, 2CZ 139897	12
2CZ 138227	—	,, 2CZ 139900	12
2CZ 138228	—	,, 2CZ 139901	12
2CZ 138229	—	Obsolescent/No direct alternative ...	—
2CZ 138230	—	,, ,, ,, ,, ...	—
2CZ 138231	—	,, ,, ,, ,, ...	—
2CZ 138232	—	,, ,, ,, ,, ...	—
2CZ 138233	—	,, ,, ,, ,, ...	—
2CZ 138234	—	Replaced by 2CZ 139904	12
2CZ 138235	—	,, 2CZ 139905	12
2CZ 138236	—	Obsolescent/No direct alternative ...	—
2CZ 138237	—	,, ,, ,, ,, ...	—
2CZ 138238	—	Replaced by 2CZ 139909	12
2CZ 138239	—	,, 2CZ 139910	12
2CZ 138240	—	Obsolescent/No direct alternative ...	—
2CZ 138241	—	,, ,, ,, ,, ...	—
2CZ 138242	—	Replaced by 2CZ 139912	12
2CZ 138243	—	... ...	13
2CZ 138244	—	... ...	13
2CZ 138245	—	... ...	13
2CZ 138246	—	... ...	10
2CZ 138247	—	... ...	10
2Z 138788	—	... ...	15
2CZ 138789	—	... ...	15
2CZ 139502	—	Obsolescent/No direct alternative ...	—
2CZ 139841	—	,, ,, ,, ,, ...	—
2CZ 139864	—	... ...	12
2CZ 139865	—	... ...	12
2CZ 139866	—	... ...	12
2CZ 139867	—	... ...	12
2CZ 139868	—	... ...	12
2CZ 139869	—	... ...	12
2CZ 139870	—	... ...	12
2CZ 139871	—	... ...	12
2CZ 139872	—	... ...	12
2CZ 139873	—	... ...	12
2CZ 139874	—	... ...	12
2CZ 139875	—	... ...	12
2CZ 139876	—	... ...	12
2CZ 139877	—	... ...	12
2CZ 139878	—	... ...	12
2CZ 139879	—	... ...	12
2CZ 139880	—	... ...	12
2CZ 139881	—	... ...	12
2CZ 139882	—	... ...	12
2CZ 139883	—	... ...	12
2CZ 139884	—	... ...	12
2CZ 139885	—	... ...	12
2CZ 139886	—	... ...	12
2CZ 139887	—	... ...	12
2CZ 139888	—	... ...	12
2CZ 139889	—	... ...	12
2CZ 139890	—	... ...	12
2CZ 139891	—	... ...	12
2CZ 139892	—	... ...	12
2CZ 139893	—	... ...	12
2CZ 139894	—	... ...	12
2CZ 139895	—	... ...	12
2CZ 139896	—	... ...	12
2CZ 139897	—	... ...	12
2CZ 139898	—	... ...	12
2CZ 139899	—	... ...	12
2CZ 139900	—	... ...	12
2CZ 139901	—	... ...	12
2CZ 139902	—	... ...	12
2CZ 139903	—	... ...	12
2CZ 139904	—	... ...	12
2CZ 139905	—	... ...	12
2CZ 139906	—	... ...	12
2CZ 139907	—	... ...	12
2CZ 139908	—	... ...	12
2CZ 139909	—	... ...	12
2CZ 139910	—	... ...	12
2CZ 139911	—	... ...	12
2CZ 139912	—	... ...	12
2CZ 139913	—	... ...	12
2Z 139928	—	... ...	23
2Z 139929	—	... ...	23
2Z 139930	—	... ...	23
2Z 139931	—	... ...	23
2Z 139932	—	... ...	23
2Z 139933	—	... ...	23
2Z 139934/A	—	... ...	24
2Z 139934/Z	—	... ...	24
2Z 139934/B	—	... ...	24
2Z 139934/C	—	... ...	24
2Z 139934/D	—	... ...	24
2Z 139934/E	—	... ...	24
2Z 139935/A	—	... ...	24
2Z 139935/Z	—	... ...	24
2Z 139935/B	—	... ...	24
2Z 139935/C	—	... ...	24
2Z 139935/D	—	... ...	24
2Z 139935/E	—	... ...	24
2Z 139936/1	—	... ...	24
2Z 139936/2	—	... ...	24
2Z 139936/4	—	... ...	24
2Z 139936/5	—	... ...	24
2Z 139936/6	—	... ...	24
2Z 139936/9	—	... ...	24
2Z 139936/10	—	... ...	24
2Z 139936/11	—	... ...	24
2Z 139936/12	—	... ...	24
2Z 139936/14	—	... ...	24
2Z 139936/15	—	... ...	24
2Z 139937	—	... ...	24
2Z 139938	—	... ...	25
2Z 139939	—	... ...	25
2Z 139940	—	... ...	25
2Z 139941	—	... ...	25
2Z 139942	—	... ...	25
2CZ 139944	—	... ...	25
2CZ 139945	—	... ...	25
2CZ 139946	—	... ...	25
2CZ 139947	—	... ...	25
2CZ 139948	—	... ...	25
2CZ 139949	—	... ...	25
2CZ 139950	—	... ...	25
2CZ 139951	—	... ...	25
2CZ 139952	—	... ...	25
2CZ 139953	—	... ...	25
2CZ 139954	—	... ...	25
2CZ 139955	—	... ...	25
2Z 139956	—	... ...	26
2Z 139957	—	... ...	26
2Z 139958	—	... ...	26
2Z 139959	—	... ...	26
2Z 139960	—	... ...	26
2Z 139961	—	... ...	26
2Z 139962	—	... ...	26
2Z 139963	—	... ...	26
2Z 139964	—	... ...	26
2Z 139965	—	... ...	26
2Z 139966	—	... ...	26
2Z 139967	—	... ...	26
2Z 139968	—	... ...	26
2Z 139969	—	... ...	26
2Z 139970	—	... ...	26
2Z 139971	—	... ...	26
2Z 139972	—	... ...	26
2Z 139973	—	... ...	26
2Z 139974	—	... ...	26
2Z 139975	—	... ...	26
2Z 139976	—	... ...	26
2Z 139977	—	... ...	26
2Z 139978	—	... ...	26
2Z 139979	—	... ...	26
2Z 139980	—	... ...	26
2Z 139981	—	... ...	26
2Z 139982	—	... ...	26
2Z 139983	—	... ...	26
2Z 139984	—	... ...	26
2Z 139985	—	... ...	26
2Z 139986	—	... ...	26
2Z 139987	—	... ...	26
2Z 139988	—	... ...	26
2Z 140052	—	... ...	13
2Z 140053	—	... ...	13

Only assemblies in heavy type are of current manufacture







CONTACT COMBINATIONS

6 SIZES AND 23 CONTACT COMBINATIONS

The diagrams on this page represent the twenty-three different contact combinations available with Standard plugs and sockets. Each combination is coded so that by reference to this page in conjunction with the appropriate tables on pages 8 to 12, full details of all assemblies may be noted. The current-carrying capacity, varying from 7 amp. to 64 amp., is indicated on each diagram. Each contact is identified by a letter or number which is clearly marked on the mouldings of plugs and sockets. Reverse sockets, one of which is necessary when using bulkhead plugs, in addition to the normal socket, are marked in reverse to ensure continuity of the coding system throughout the circuit. A reverse socket may be identified by the letter " A " on the moulding.

It will be seen from the diagrams that plug and socket shells are made in six sizes, to accommodate the various contact arrangements. These sizes must be noted when ordering accessories for plugs and sockets, such as sealing caps or ferrules, which vary with the body size but not necessarily with the contact combinations.

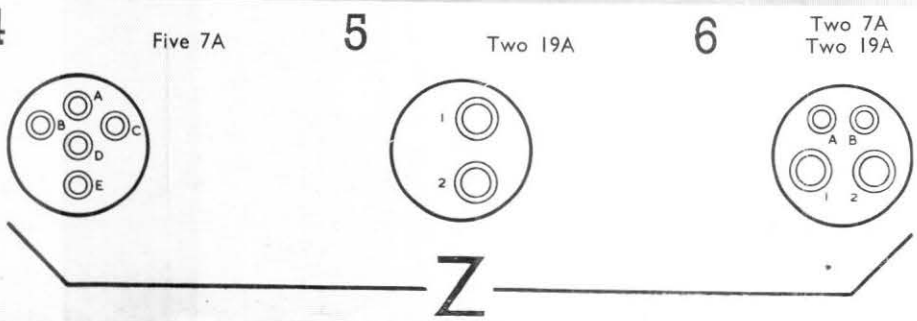
All plugs and sockets with contact combinations listed on this page are standard items, and are particularly recommended for use wherever possible as delivery conditions and price for special types are less favourable.

KEEP THIS PAGE OPEN FOR EASY REFERENCE

DIAGRAMS ARE ACTUAL SIZE

VIEWED FROM MATING END OF NORMAL SOCKET

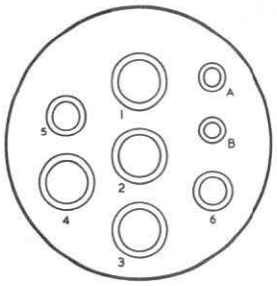
STANDARD PLUGS AND SOCKETS



D

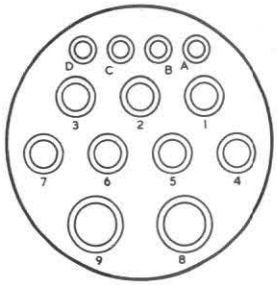
17

Two 7A
Two 19A
Four 37A



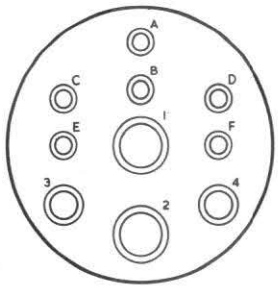
18

Four 7A
Seven 19A
Two 37A



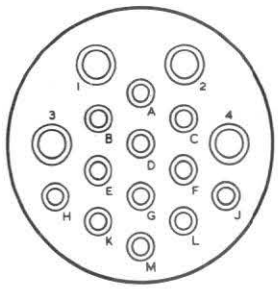
19

Six 7A
Two 19A
Two 37A



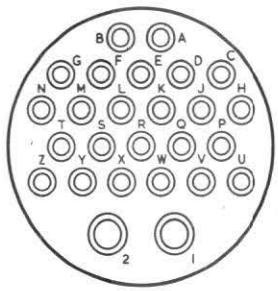
20

Twelve 7A
Four 19A



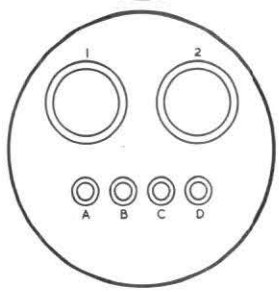
21

Twenty-four 7A
Two 19A



22

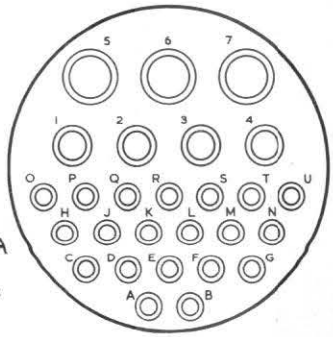
Four 7A
Two 64A



E

23

Twenty 7A
Four 19A
Three 37A



Products of the Plessey Group of Companies

The Plessey activity is divided into five main Groups, four of these being concerned with manufacturing equipment such as that listed below, the fifth, Plessey International Ltd., being concerned solely with overseas sales. The four manufacturing Groups are divided into autonomous Divisions or Associated Companies each being equipped with its own Development and Production facilities.

Aircraft and Atomic Energy Group

Actuators
Aircraft Fuel Pumps
Air Motor Rams
Atomic Detection Gear
Constant Speed Drives
Control Panels
Converters and Inverters
DC and AC Generating Systems
DC and AC Motors
FHP Motors
Health Physics Instruments
Helicopter Winches
High Temperature Screw Jacks
Instrumentation
Missile Power Packs
Nucleonic Instrumentation
Ram Air Turbines
Relays and Flashers
Resolvers
Servo Motors and Systems
Turbine Controls

Components Group

Accelerometers
Aerial Matching Units
Air and Compression Trimmers
Auto Selector Units, 12 Channel
C Core Transformers
Centring Units
Ceramic Capacitors
Ceramic Piece Parts
Cermets (High Temp. Materials)
Coils and Chokes
Contactor Coils, Solenoids
Deflector Coils
Delay Lines
Drive & Tuning Mechanisms & Knobs
Dummy Loads for Wave Guides
EHT and Scan Output Transformers
Encapsulated Windings
Ferrite Cored Inductors and Transformers
Ferrites
Filters
Flake-iron Cores
IF Transformers
Infra-red Detectors
Insulating Materials
Interference Suppressors
Ion Traps
Iron dust cores
Lampholders
Loudspeakers
Magnetic Reactors
Memory Cores and Matrices
Output Transformers
Pick-up Cartridges
Piezoelectric Transducers
Post Office Transformers
Pulse Transformers
Radar Absorbing Materials
Relays, Standard and Miniature
Services Approved Transformers
Silicon Rectifiers
Strain Gauges
Switches and Switch Boxes
Tantalum Electrolytic Capacitors
Thermistors
Transformers
Tuners, Turret, F.M., etc.
Turret Lugs
UHF Components
Valveholders
Variable Capacitors
Vibrators
Voltage Regulating Relays
Wavewound and Toroid Coils

Electronic and Equipment Group

Aerial Exchanges
Amplifiers
Anglicisation of Electronic Equipment
Business Machines
Car Radio Receivers
Coin Collecting Boxes
Computing Equipment and Accessories
Contents Gauges
Counting Machines
Data Transmission
Dimensional Gauges, Capacity Type
Direction Finding Equipment
Diversity Receiving Systems
Domestic Appliances
Domestic Mains and Battery Receivers
Electronic Industrial Control Equipment
Electronic Measuring Equipment
Electronic Muting Units
Electro-optical Equipment
Frequency Synthesis Equipment
FSK Radio Equipment
Guided Weapons Electronic Equipment
Heat Detection Devices
HF Transmitters and Receivers
High Speed Oscilloscopes
Infra-red Equipment
Line Transmission Equipment
Machine Tool Control Systems
Military Mobile Communications Equipment
Moisture Meters
Printed Circuits
Radio-activity Survey Meters
Radiograms
Radio Teleprinter Equipment
Remote Control Equipment
Telemetry Equipment
Telephone and Telegraph Power and Test Equipment
Telephones
Television Receivers
Terminating and Power Feeding Equipment for Submerged Repeater Routes
Test Equipment
Transistorised Equipment
Transistorised Power Packs
UHF Communications Equipment (Airborne, Ground and Shipborne)
Vehicle Communications Installations
VHF and HF Airport Ground Equipment
VHF Communications Equipment (Airborne and Ground)
Voltage Regulators
Wattmeters

Swindon Group

Cast Permanent Magnets
Cold Moulded Insulating Materials
Electrical Connectors and Fuse and Terminal Blocks
Electrolytic Capacitors
Flexible Seamless Metal Hoses
Gauges, Drill Jigs and Fixtures
High Speed Tools
Hydraulic Control Valves
Hydraulic Pumps and Rams
Investment Castings
Jigs and Press Tool Sets
Loudspeaker Cones
Machined Parts and Assemblies
Metal Braiding and Flexible Conduit
Miniature Ceramic Capacitors
Moulded Fibre Products
Paper Capacitors
Potentiometers & Variable Resistors
Powder Metallurgy Components
Precision resistive elements
Preformed Wiring
Record Changers
Refrigeration Components
Resistors
Sheet Metalwork and Presswork
SHF Connectors
Switchgear
Transistors

The design and productive capacity of the Company's main plant at Ilford, and its associate factories in other centres, are such that the organisation can offer a unique service to manufacturers in the electronic, electrical, and precision mechanical engineering fields. Literature is available on the majority of the equipment listed above, and will gladly be sent on request.

8194-4-5588

Plessey

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Printed in England

Publication No. 339

SZB234/3M/6.60