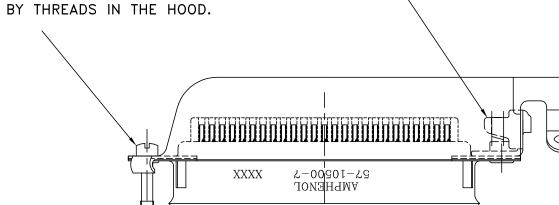
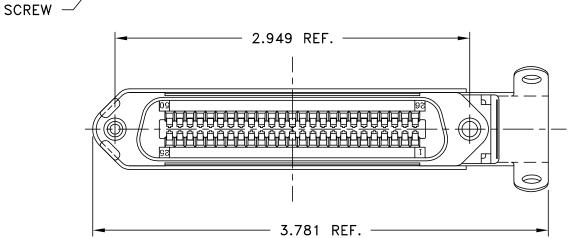
REVISIONS SYM DESCRIPTION DATE APPROVED FCN A HK INITIAL RELEASE 01/08/03 Y.M.LEE В нк ADD CHOP OF ROHS 2/15/06 Y.M.LEE

TO ASSEMBLE CONNECTOR, SLIDE THE HOOD (FROM LEFT TO RIGHT ON ILLUSTRATION) IN SUCH A MANNER THAT THE 2 TABS OF THE BRACKET ENTER THE SLOTS OF THE HOOD.

DUST COVER

PUT THE LATCHING SCREW THRU. THE HOLE ON LEFT END OF CONNECTOR. THE SCREW HOLDS THE SHELLS TOGETHER & IS RETAINED BY THREADS IN THE HOOD.





SPECIFICATIONS:

#4-40 X 0.625

- 1) SOLDER CUP CONTACT: TO ACCOMMODATE 22-30 AWG SOLID AND 24-30 STRANDED CONNECTOR WIRES.
- 2) DIELECTRIC: DIALLY-PHTHALATE PER MIL-M-14F TYPE MDG UL-94V0
- 3) CONTACT MATERIAL: COPPER ALLOY
- 4) CONTACT: 20 MICRO-INCHES MIN. GOLD MATING AREA: 3-5 MICRO-INCHES GOLD TERMINAL AREA: 50 MICRO-INCHES MIN. NICKEL UNDERPLATING ALL OVER.
- 5) SHELL MATERIAL: ZINC PLATED STEEL WITH CLEAR CHROMATE COATING
- 6) CURRENT CAPACITY: 5 AMPS/CONTACT
- 7) VOLTAGE RATING: 700 VOLTS D.C. AT SEA LEVEL 200 VOLTS D.C. AT 70,000 FEET
- 8) INSULATION RESISTANCE: >5000 M OHM
- 9) DIELECTRIC WITHSTANDING VOLTAGE: 1200 VAC (RMS) AT SEA LEVEL
- 10) CONNECTOR MATING FORCE: REFER TO TABLE 1.

0.650 MAX. 0.410 -DIA.REF. 1.062 REF. EXTRUSION FOR 4-40 X 3/8 TAPITE SCR.

TABLE 1 CONNECTOR | AVERAGE MATING SIZES FORCE (POUNDS) 14 24 8 36 12 50 15 64 19

TO TIGHTEN CABLE CLAMP, BEND THE ENDS INWARD UNTIL THE SCREW & EXTRUSION ARE ON CENTER.



- 11) CONTACT RETENTION FORCE: 2 LBS MAX.
- 12) DURABILITY: 250 CYCLES MIN.
- 13) VIBRATION: NO INTERRUPTIONS < 1u SEC.
- 14) OPERATING TEMPERATURE: -55° C TO $+105^{\circ}$ C (-67° F TO $+221^{\circ}$ F)
- 15) METAL HOOD, SCREWS AND DUST COVER ARE SHIPPED LOOSE IN BULK PACK.
- 16) CONNECTOR ASSEMBLED FOR ILLUSTRATION ONLY.

CUSTOMER INFORMATION DRAWING

ITEM NO	IDEI	PART OR NTIFICATION NO					NOMENCLATURE OR DESCRIPTION			OTY REQ'D	
					LIST						
UNLESS OTHERWISE SPECIFIED TOLERANCES			APPROVAL DA		DATE	A loo lo lo lo lo					
		U.S. METRIC	DRAWN	XS.GUO	2/15/06	Amphenol					
.x +	/- 0.020		CHECKED								
.XX +/- 0.010 .XXX +/- 0.005			CHECKED								
FRACTIO	NS +/- +/- 1°	/	DRAWING FILE : \DRAWING\57\C57105007.DWG			TITLE 50 CONTACT PLUG ASSEMBLY RUNNING CABLE 1-26 END				Υ.	
	•	AND FINISHES									
	SEE NOTES			ANGLE OF PROJECTION			HIGH BARRIER, DUST COVER				
KEI	REMOVE SHARP EDGES						SIZE DRAWING NO.			REV.	
	DIMENSIONS							C57-1050	0-7	В	
U	.s.	INCHES] (())		A3		037 1030	,		
(MET	(METRIC) (MM)			ψ		SCA	\LE	NONE	SHEET 1	OF 1	
2			_	1							