

NOTE - CASA Part Numbers are asd follows:-

BLANK Part = SHT-416x102-MS12

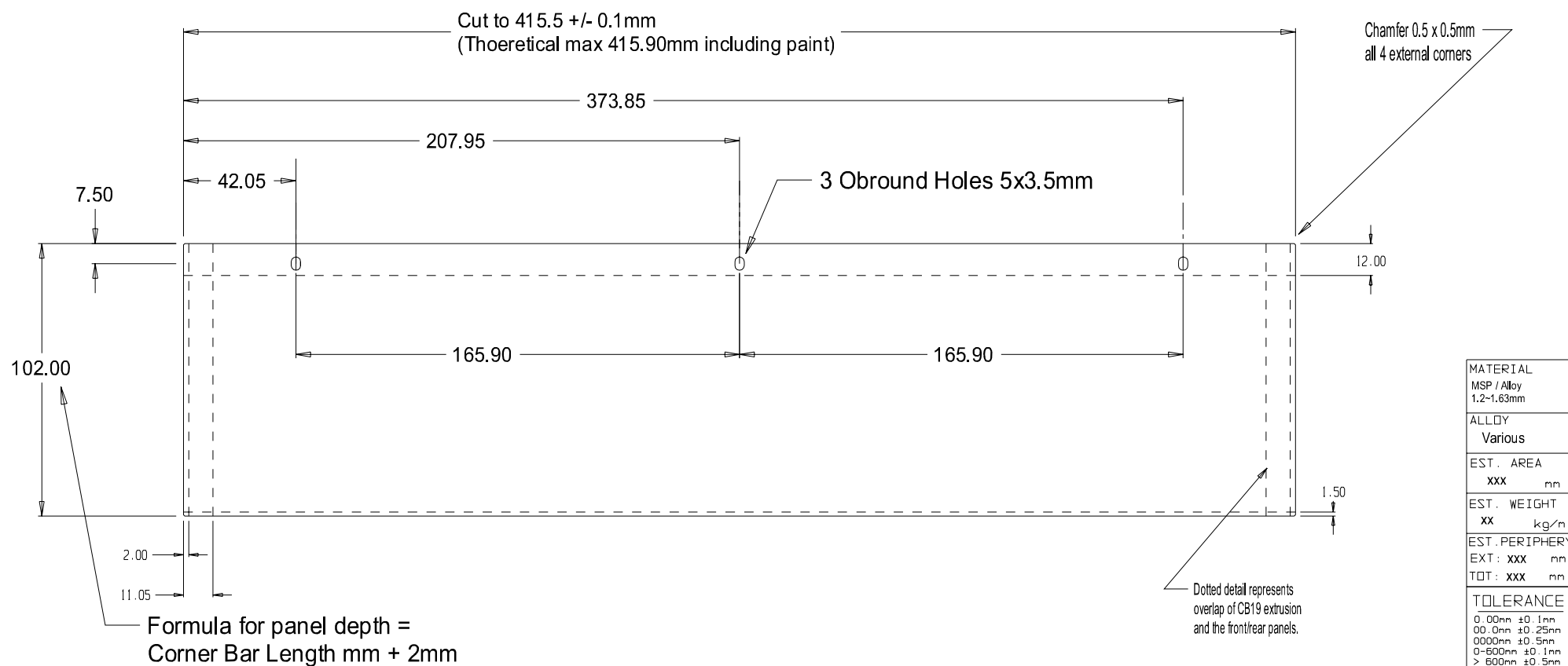
Deburred and Punched Panels = MTP-100-MS12N

= Electro Plated Panel = MTP-100-MS12Zc

NOTE - Theoretical Panel WIDTH = 415.9mm

Practical Cutting WIDTH = 415.5 + Paint (0.2~0.3)

= 415.7 +/- 0.1mm



MATERIAL	MSP / Alloy
	1.2~1.63mm
ALLOY	Various
EST. AREA	xxx mm
EST. WEIGHT	xx kg/n
EST. PERIPHERY	EXT: xxx mm
TOT: xxx mm	
TOLERANCE	0.00mm ±0.1mm 00.0mm ±0.25mm 0000mm ±0.5mm 0-600mm ±0.1mm > 600mm ±0.5mm
BS1474:1987	APPLIES UNLESS OTHERWISE SPECIFIED
JOB No.	2981

Note - All cuts and punchings burr DOWN with exception of end cuts which may alternate (up and down but not mixed on the same panel)

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CUSTOMER : CASA Modular Systems

DESCRIPTION : TOP / Bottom Panel for Modules

DRAWN : A.W.D

DATE : 27/11/09

APPROVED : ?

DWG. SCALE : 1:1

SIZE	DRAWING Reference No.	ISSUE
A3	MTP-100	A
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