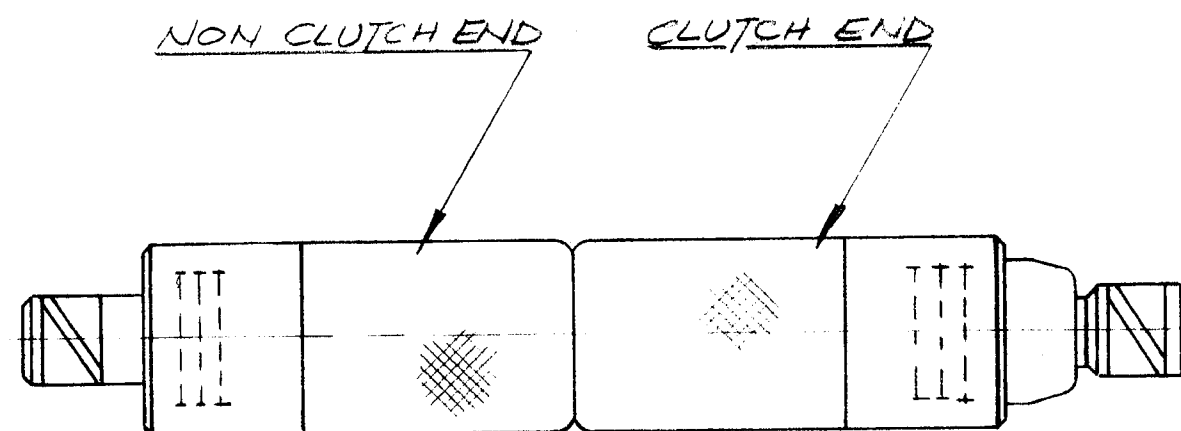


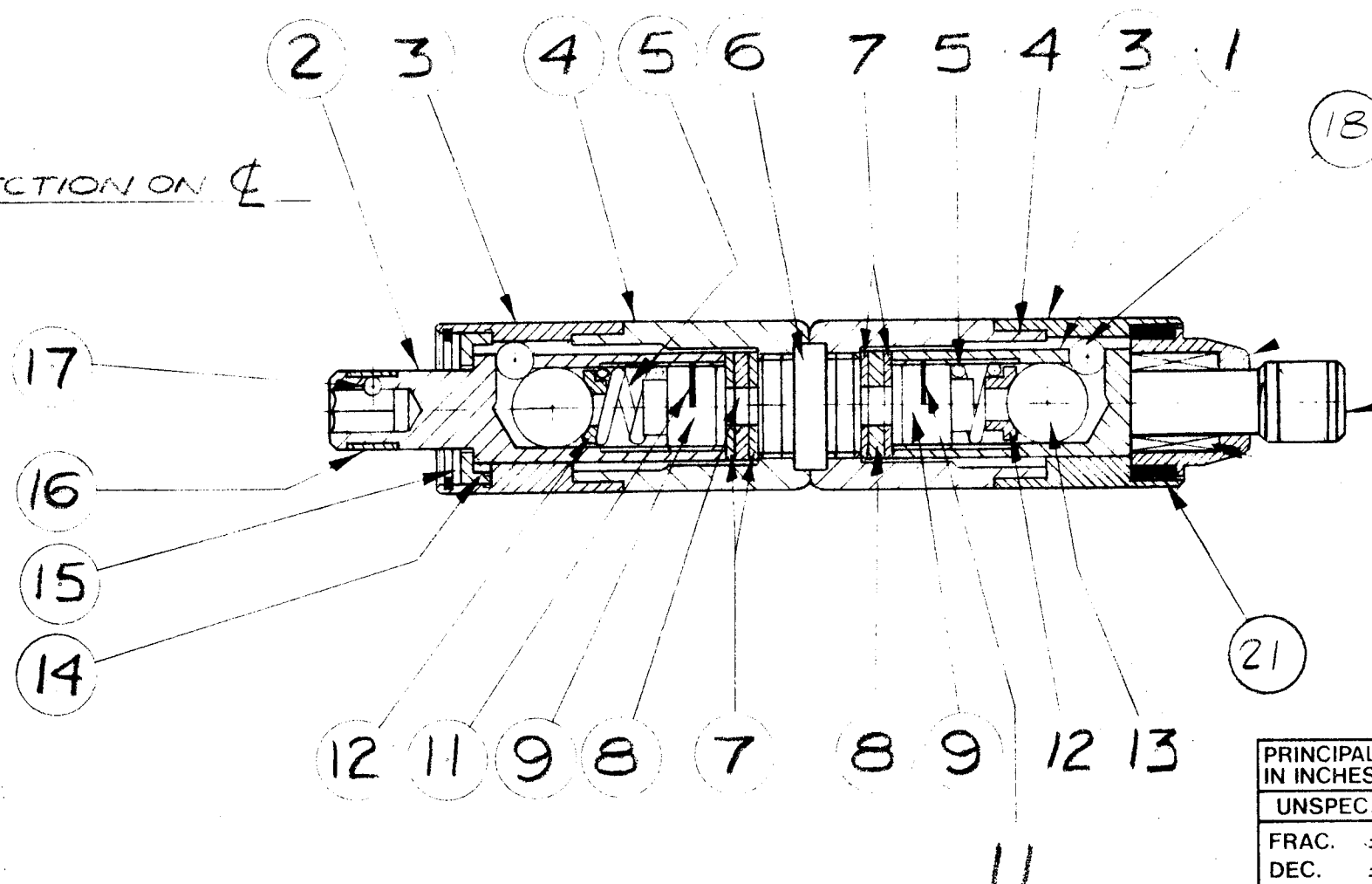
DO NOT SCALE

THIRD ANGLE PROJECTION

REMOVE BURRS & SHARP EDGES

NOTE

1. RETAIN ITEMS 1 & 19 ALSO
ITEMS 6 & 4 WITH LOCTITE
NUTLOCK ON ASSEMBLY
2. PRESS FIT ITEMS 3 & 4
3. PLACE ITEM 21 IN POSITION
AROUND ITEM 10 THEN PRESS
INTO ITEM 3

SECTION ON ϕ 

PART NO	NON CLUTCH END		CLUTCH END.	
	HANDLE COLOUR	PRE-SET	HANDLE COLOUR	PRE-SET.
B5817/1	GREEN	12 lbf.in	RED	4 lbf.in

ETCHING DETAILS

M.H.H. ENG. CO. LTD.
BRAMLEY, SURREY.
ENGLAND

PT. NO: B5817/*
PRE-SET TO - *

ETCH ON OPPOSING SIDES OF EACH CAM
WHERE SHOWN I-----I.

* ADD OTHER INFORMATION FROM TABLE.

MOD: 1000	19 3:82	3
MOD: 994	17: 3:82	2
ORIGINAL	25-1-82	1
MODIFICATION	DATE	ISSUE NO.
MATERIAL SIZE & SPEC.	USE ON ASSY. NO.	
HEAT TREATMENT	DRAWN TR 1/10	DATE 25-1-82
	CHECKED 1/10/82	DATE 2-2-82
DESCRIPTION G.A. DOUBLE ENDED SCREWDRIVER		DRAWING NO. B5817/-

PRINCIPAL DIMS IN INCHES MM	SCALE / X FULL SIZE
UNSPEC. TOL.	M/C AT $\checkmark$
FRAC. $\pm .010$	FINISH $\sim$
DEC. $\pm .005$	
METRIC $\pm .25/-1$	
ANG. $\pm .5^\circ$	

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