



*Microprocessor Controlled
IGBT Drive
Inverter Motor Speed Regulator
Operating Manual*

High Performance Adjustable Speed Micro Drives

E2 Series	110V	0.2~0.75KW (0.53~1.6KVA)
	220V	0.2~2.2KW (0.53~4.0KVA)
	440V	0.75~2.2KW (1.7~4.0KVA)



Operations Manual

Table of Contents

Foreword	1
Chapter 1 Safety Precautions	
1. Operation Precautions	3
2. Environmental Precautions	6
Chapter 2 Hardware Instruction and Installation	
1. Operational Environment	7
2. Sample Model No. Identification	8
3. Specifications	9
4. Wiring	15
5. Dimensions & Location of terminal block	18
Chapter 3 Software Index	
1. Keypad Operating Instructions	30
2. Parameters List	31
3. Parameter Function Description	32
4. Malfunction Indication and Countermeasure	44
5. General Malfunction Examination Method	47
Chapter 4 Trouble Shooting Procedure	
1. Flow Chart	48
2. Maintenance Examination	56

Preface

Preface

To extend the performance of the product and ensure personnel safety, read this manual thoroughly before using the inverter. Should there be any problem in using the product that can not be solved with the information provided in the manual, contact your nearest TECO distributor or sales representative who will be willing to help you.

※Precautions

The inverter is an electrical product. For your safety, there are symbols such as “Danger”, “Caution” in this manual as a reminder to pay attention to safety instructions on carrying, installing, operating, and checking the inverter. Be sure to follow the instructions for highest safety.



Indicates a potential hazard that causes death or serious personal injury if misused



Indicates that the inverter or the mechanical system might be damaged if misused

 Danger
<ul style="list-style-type: none">● Risk of electric shock. The DC link capacitors remain charged for five minutes after power has been removed. It is not permissible to open the equipment until 5 minutes after the power has been removed.● Do not connect any wires when the inverter is powered. Do not check parts and signals on circuit boards when the inverter is in operation.● Do not disassemble the inverter nor modify any internal wires, circuits, or parts.● Ground the ground terminal of the inverter properly, for 200V class ground to 100 Ω or below, 400v class ground to 10Ω or below.

 Caution
<ul style="list-style-type: none">● Do not perform a voltage test on parts inside the inverter. High voltage can destroy these semiconductor parts.● Do not connect T1 (U), T2 (V), and T3 (W) terminals of the inverter to any AC input power source.● CMOS ICs on the inverter’s main board are sensitive to static electricity. Do not touch the main board.

Product Inspection

TECO's inverters have all passed the function test before delivery. Please check the following when you receive and unpack the inverter:

- The model and capacity of the inverter is the same as those specified on your order.
- Is there any damage caused by transportation. If so, do not apply the power. Contact TECO's sales representatives if any of the above problems happened.

Chapter 1 Safety Precautions

1. Operation Precautions

1.1 Before Power Up



Danger

Make sure the main circuit connections are correct. L1(L), L2, and L3(N) are power-input terminals and must not be confused with T1, T2 and T3. Otherwise, inverter damage can result.



Caution

- The line voltage applied must comply with the inverter's specified input voltage.(See the nameplate)
- To avoid the front cover from disengaging, or other damage do not carry the inverter by its covers. Support the drive by the heat sink when transpoting. Improper handling can damage the inverter or injure personnel and should be avoided.
- To avoid fire, do not install the inverter on a flammable object. Intall on nonflammable objects such as metal.
- If several inverters are placed in the same control panel, provide heat removal means to maintain the temperature below 50 degree C to avoid overheat or fire.

Warning

This product complies with IEC 61800-3, with built-in Filter in an unrestricted distribution and with use of external filter in restricted distribution. Under some environments with electric-magnetic interruption, product should be tested before used.



Caution

- Work on the device/system by unqualified personnel or failure to comply with warnings can result in severe personal injury or serious damage to material. Only suitably qualified personnel trained in the setup, installation, commissioning and operation of the product should carry out work on the device/system.
- Only permanently-wired input power connections are allowed.

1.2 When power is applied

⚠ WARNING

- Do not attempt to install or remove input or output connectors of inverter when the power supply is turned on. Otherwise, the inverter may be damaged due to the surge peak caused by the insertion or removal of power.
- When momentary power loss is longer than 2 seconds (the larger of horse power, the longer of time), the inverter does not have enough storage power to control the circuit; Therefore, when power is regenerated, the operation of the inverter is based on the setup of F_10 and the condition of external switch, this is considered to be 「restart」 in the following paragraphs.
- When the momentary power loss is short, the inverter still has enough storage power to control the circuit; therefore, when power is regenerated, the inverter will automatically start operation again depends on the setup of F_23.
When restart the inverter, the operation of the inverter is based on the setup of F_10 and the condition of external switch (FWD/REV button). Attention: the restart operation is irrelevant with F_23/F_24.
(1) When F_10=0, the inverter will not start after restart.
(2) When F_10=1 and the external switch (FWD/REV button) is OFF, the inverter will not start after restart.

When F_10=1 and the external switch (FWD/REV button) is ON, the inverter will start automatically after restart. Attention: Base on safety reason, please turn off the external switch (FWD/REV button) after power loss to avoid possible damage to the machine and the human body after sudden regeneration of power.

Warning

Warning! E2 series built in Filter type leakage current can exceed the IEC standard limit of 3.5mA. Please ground the inverter as shown in figures 3.5 and 3.6.

Operation with ungrounded supplies:

1. Filtered inverters **CANNOT** be used on ungrounded supplies.
2. Unfiltered inverters can be used on ungrounded supplies. If any output phase is shorted to ground, the inverter may trip with OC.(over current trip)

Operation with Residual Current Device(RCD):

1. A filtered inverter with the trip limit of the RCD is 300mA
2. The neutral of the supply is grounded, as is the inverter.
3. Only one inverter is supplied from each RCD.

1.3 During operation



Danger

Do not connect or disconnect the motor while inverter is operating the motor. The inverter and the disconnect device can sustain damage from high levels of switch-off current transients.



Danger

- To avoid electric shock, do not take the front cover off while power is on.
- The motor will restart automatically after stop when auto-restart function is enabled. In this case, care must be taken while working around the drive and associated equipment .
- The operation of the stop switch is different than that of the emergency stop switch. The stop switch has to be activated to be effective. Emergency stop has to be de-activated to become effective.



Caution

- Do not touch heat-generating components such as heat sinks and brake resistors. 
- The inverter can drive the motor from low speed to high speed. Verify the allowable speed ranges of the motor and the associated machinery.
- Note the settings related to the braking unit.
- Do not check signals on circuit PCB while the inverter is running.



Caution

Risk of electric shock. The DC link capacitors remain charged for five minutes after power has been removed. It is not permissible to open the equipment until 5 minutes after the power has been removed.

1.4 Useable environment



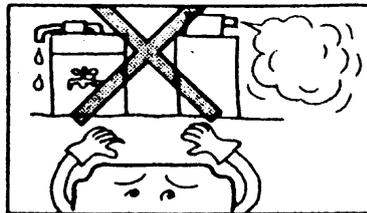
Caution

When the IP20 inverter top dust cover has been removed the drive can be installed in a non-condensing environment with temperature ranging between -10 degree C to $+50$ degree C and relative humidity of 95% or less, but the environment should be free from water and metal dust.

2. Precautions of operation environment



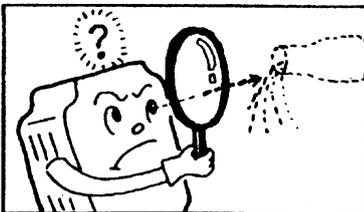
Avoid any direct sunlight



Keep away from corrosive gas or liquid



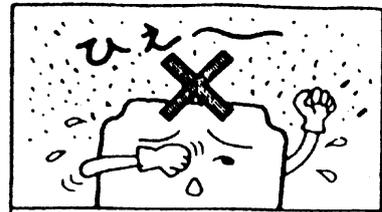
Keep away from oil grease and gas



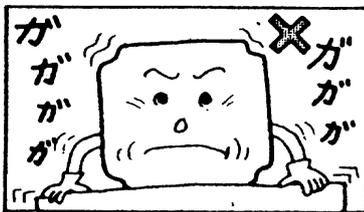
Keep away from salty environments



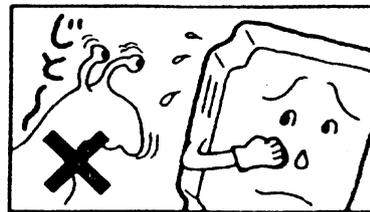
Keep away from rain or where dripping water may get into the inverter



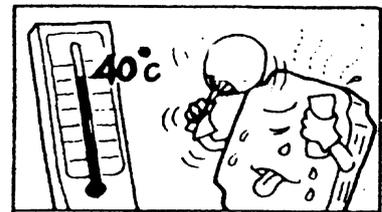
Avoid metal dust and dusty environments



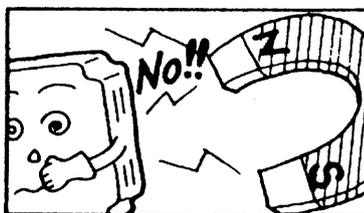
Avoid massive vibration



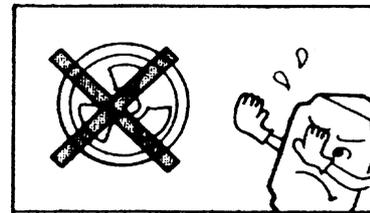
Avoid excessive direct heat



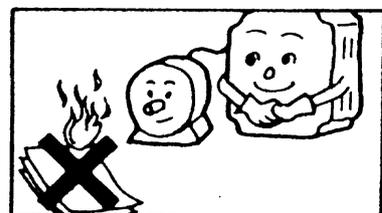
Avoid where environmental temperatures are too high



Keep away from high electrical-magnetic waves or ultra-high waves.



Keep away from radioactive matter



Keep away from flammable material

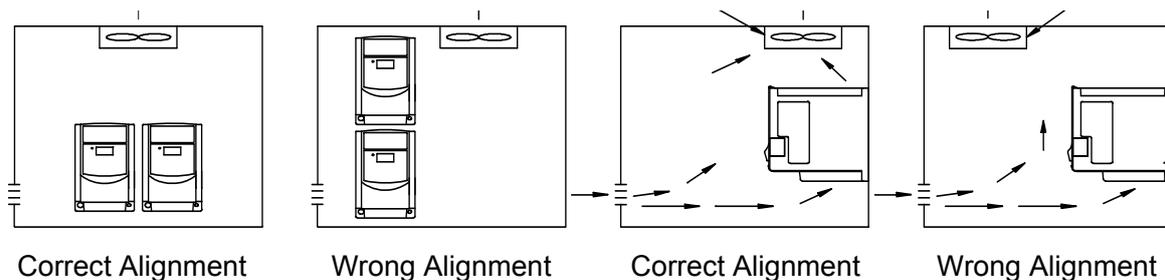
Chapter 2: Hardware Instructions and Installation

1. Operational Environment

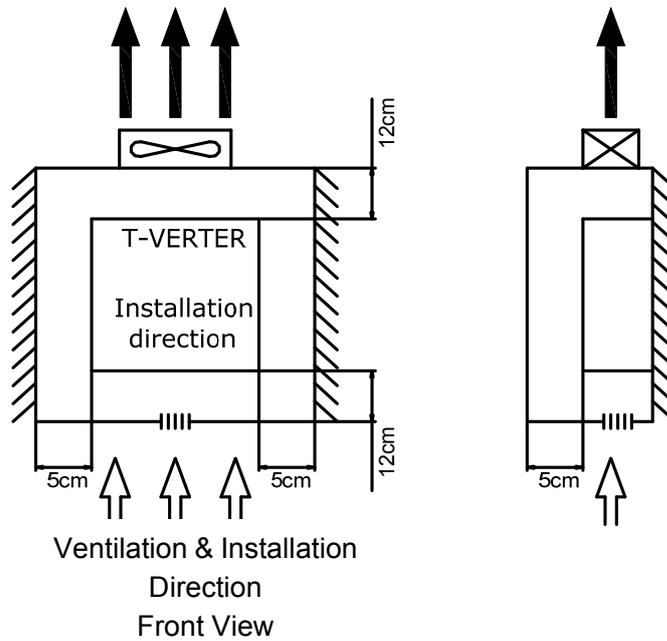
The installation site of the inverter is very important. It relates directly to the functionality and the life span of your inverter. Please carefully choose the installation site to meet the following requirements:

- Mount the unit vertically
- Environment temperature: $-10^{\circ}\text{C} \sim +40^{\circ}\text{C}$ (without shield sticker: $-10^{\circ}\text{C} \sim +50^{\circ}\text{C}$)
- Avoid placing close to any heating equipment
- Avoid water dripping or humid environment
- Avoid direct sunlight
- Avoid oil or salty corrosive gas
- Avoid contacting corrosive liquid or gas
- Prevent foreign dusts, flocks, or metal scraps from entering interior
- Avoid electric-magnetic interference (soldering or power machinery)
- Avoid vibration, if vibration cannot be avoided, an anti-rattle mounting device should be installed to reduce vibration.
- If the inverter is installed in an enclosed control panel, please remove the shield sticker located at the top of the inverter. This will allow additional airflow and cooling.

External Fan Placement needs to be over the top of the inverter



- For proper Installation of the inverter you must place the front side of the inverter facing front and the top of the inverter in the up direction for better heat dissipation.
- Installation must be compliant to the following requirements.



Note: Maximum temperature in the enclosure 50 °C

2. Sample Model No. Identification

- Inverter Model ⊖ MODEL: E2-201-M1F
- Input Power Rating ⊖ I/P: AC 1PH 200 ~ 240V 50/60 Hz
- Output Rating ⊖ O/P: AC 3PH 0 ~ 240V 1 Hp 4.2 Amps

E2 - 2 01 - M 1 F N4

Series	Power Voltage	Horse Power Rated	Model Type	Power Supply	Filter Option	Enclosure Type
	1 : 110V 2 : 220V 4 : 440V	P2 : 0.25 Hp P5 : 0.5 Hp 01 : 1 Hp 02 : 2 Hp 03 : 3 Hp	M : CPU Version V1.6 H : CPU Version V1.9 or above	1 : Single Phase 3 : Three Phase Blank : Single or Three Phase	F : with filter Blank : without filter	N4S : meet IP65/NEMA4 Standard with Switch N4 : meet IP65/NEMA4 Standard without Switch Blank : IP20

3.Specification:

Basic specification:

Model : E2-		1P2-H1x	1P5-H1x	101
Suitable Motor Power Rating (KW)		0.2	0.4	0.75
Rated	Motor (HP)	0.25	0.5	1
	Output Current (A)	1.4	2.3	4.2
	Capacity (KVA)	0.53	0.88	1.6
	Weight (Kg)	0.7	0.72	0.8
Input Voltage Max.		Single phase 100-120V (+10%, -15%), 50 / 60Hz (+/-5%)		
Output Voltage Max.		Three phases 200-240V (Proportional to input voltage)		
Dimension W*H*D (mm)		72*132*118		
EMC Specification		Without Filter		

Model: E2-		2P2-x1xx	2P5-x1xx	201-x1xx	202-Hxxx	203-Hxxx
Suitable Motor Power Rating (KW)		0.2	0.4	0.75	1.5	2.2
Rated	Motor (HP)	0.25	0.5	1	2	3
	Output Current (A)	1.4	2.3	4.2	7.5	10.5
	Capacity (KVA)	0.53	0.88	1.6	2.9	4.0
	Weight (Kg)	0.76	0.77	0.8	1.66	1.76
Input Voltage Max.		Single phase 200-240V (+10%, -15%), 50 / 60Hz (+/-5%)			Single/Three phases 200-240V(+10%, -15%), 50 / 60Hz (+/-5%)	
Output Voltage Max.		Three phases 200-240V (Proportional to input voltage)				
Dimension W*H*D (mm)		72*132*118			118*143*172	
EMC Specification		Class A (Single Phase Filter built in)				

Model : E2-		401-H3xx	402-H3xx	403-H3xx
Suitable Motor Power Rating (KW)		0.75	1.5	2.2
Rated	Motor (HP)	1	2	3
	Output Current (A)	2.3	3.8	5.2
	Capacity (KVA)	1.7	2.9	4.0
	Weight (Kg)	1.6	1.62	1.68
Input Voltage Max.		Three phases 380-480V (+10%, -15%), 50 / 60Hz (+/-5%)		
Output Voltage Max.		Three phases 380-480V (Proportional to input voltage)		
Dimension W*H*D (mm)		118*143*172		
EMC Specification		Class A (Three Phases Filter built in)		

Functional specification:

Item		Specification
Input Signal Type		PNP type (SOURCE) input (External 24VDC Input is allowed)
Control Method		Sinusoidal wave PWM control
Freq. Control	Freq. Range	1~200 Hz*1
	Resolution Setting	Digital: 0.1 Hz (1 ~ 99.9 Hz); 1 Hz (100 ~ 200 Hz) Analog: 1Hz/ 60 Hz
	Keyboard Setting	Directly setup by ▲▼ buttons.
	External Signal Setting	0~10V, 4 ~ 20mA, 0 ~ 20mA
	Other function	Frequency upper and lower limit
General Control	Carrier frequency	4~16KHz*2
	Accelerate/Decelerate time	0.1~ 999 Sec
	V/F Pattern	6 Patterns
	Torque control	Torque boost level adjustable (manual torque boost)
	Multi-Functional input	2 point, to be used as multi-speed 1(Sp.1) / multi-speed 2(Sp.2) *1/ Jog / External emergency stop / External bb / Reset
	Multi-Functional output	1a Relay terminal, to be setup as Fault / Running / Frequency.
	Braking Torque	1P2~101/2P2~201:About 20% 202/203/401/402/403: 20%~100%, built-in braking transistor
	Other function	Decelerate or free run stop, Auto reset, DC braking frequency / Voltage / Time can be setup by constants.
Display		Three digital LED display frequency / inverter parameter / fault record / program version.
Operating temperature		-10 ~ +40°C (without shield sticker: -10°C ~ +50°C)
Humidity		0~95% RH non-condensing.
Vibration		Under 1 G (9.8 m/s ²)
EMC specification		EN61800-3+A11,EN50178
UL		UL508C
Protection Function	Overload protection	150% for 1 min.
	Over-voltage	DC voltage > 410V(100/200 series); DC voltage > 800V(400 series)
	Under voltage	DC voltage < 200V(100/200 series); DC voltage < 400V(400 series)
	Momentary Power-loss	0 ~ 2 sec: The inverter can be restarted using speed search feature.
	Stall Prevention	During Acceleration / Deceleration/ Constant speed
	Output Short-circuit	Electronic circuitry protection
	Grounding fault	Electronic circuitry protection
	Other function	Heat sink overheat protection, Current limit
Installation		Mounting screw or DIN rail (Option).

Note: *1: New function for CPU version v1.9 and above.

*2: Carrier frequency range: CPU version v1.6 is 4~8kHz.

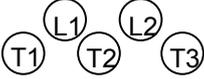
CPU version v1.9 and above are 4~16kHz.

■ Suitable optional and Wiring Specification

Molded-Case Circuit Breaker / Magnetic Contact

- **Warranty does not apply to damage caused by the following situations:**

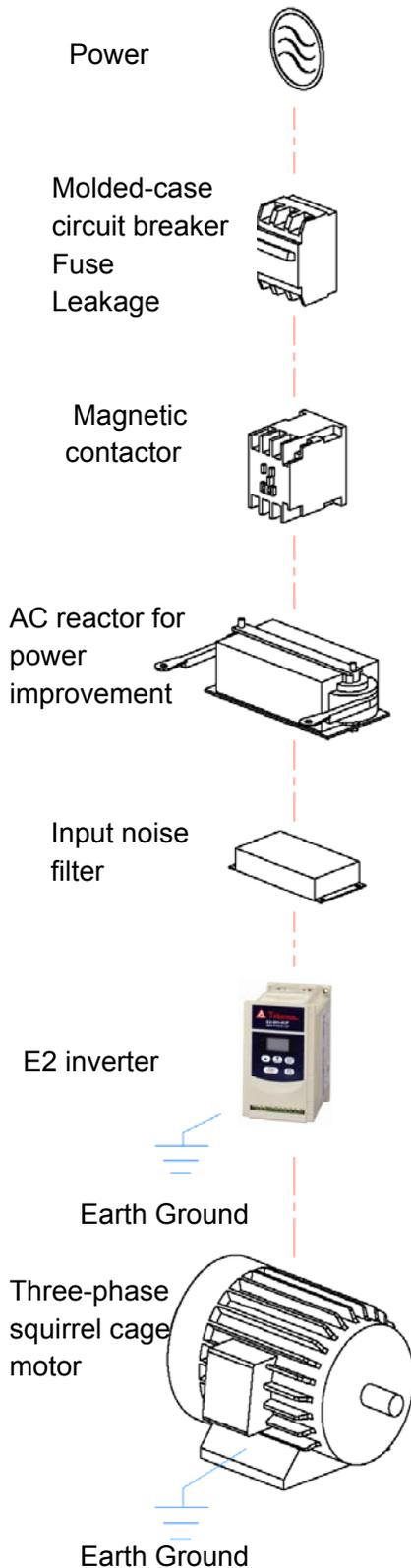
- (1) Damage to the inverter caused by the lack of appropriate molded-case circuit breaker or when a circuit breaker with too large of capacity is installed between the power supply and the inverter.
- (2) Damage to the inverter caused by the magnetic contact, phase advancing capacitor, or surge-protector installed between the inverter and the motor.

Model Type	1P2/1P5/2P2/2P5	101/201/202	203	401/402/403
Molded-case circuit breaker	15A	20A	30A	15A
Primary Circuit Terminal (TM1) 	Wire dimension (#14AWG) 2.0mm ² Terminal screw M3	Wire dimension (#14AWG) 2.0m m ² Terminal screw M3/M4	Wire dimension 3.5mm ² Terminal screw M4	Wire dimension 3.5mm ² Terminal screw M4
Signal Terminal (TM2) 1~11	Wire dimension 0.75mm ² (#18 AWG), Terminal screw M3			

Use copper conductors only size field wiring based on 80 degrees C wire only.

- **Please utilize three-phase squirrel-cage induction motor with appropriate capacity.**
- **If the inverter is used to drive more than one motor, the total capacity must be smaller than the capacity of the inverter. Additional thermal overload relays must be installed in front of each motor. Use the Fn_18 at 1.0 times of the rated value specified on the motor nameplate at 50Hz, 1.1 times of the rated value specified on the motor nameplate at 60Hz.**
- **Do not install phase advancing capacitors, LC, or RC component between the inverter and the motor.**

Application and precautions of Peripherals



Power supply:

- Make sure the correct voltage is applied to avoid damaging the inverter.
- A molded-case circuit breaker or fused disconnect must be installed between the AC source and the inverter.

Molded-case circuit breaker:

- Use a molded-case circuit breaker that conforms to the rated voltage and current of the inverter to control the power and protect the inverter.
- Do not use the circuit breaker as the run/stop switch for the inverter.

Fuse:

- A suitable fuse should be installed with inverter rated voltage and current when a MCCB is not being used.

Earth Leakage circuit breaker:

- Install a leakage breaker to prevent problems caused by current leakage and to protect personnel. Select current range up to 200mA, and action time up to 0.1 second to prevent high frequency failure.

Magnetic contactor:

- Normal operations do not need a magnetic contactor. When performing functions such as external control and auto restart after power failure, or when using a brake controller, install a magnetic contactor.
- Do not use the magnetic contactor as the run/stop switch for the inverter.

AC Line Reactor for power quality:

- When inverters are supplied with high capacity (above 600KVA) power source, a AC reactor can be connected to improve the PF.

Input noise filter:

- A filter must be installed when there are inductive loads affecting the inverter.

Inverter:

- Output terminals T1, T2, and T3 are connected to U, V, and W terminals of the motor. If the motor is reversed while the inverter is set to run forward, just swap any two terminals of T1, T2, and T3.
- To avoid damaging the inverter, do not connect the input terminals T1, T2, and T3 to AC input power.
- Connect the ground terminal properly. (230 V series: $R_g < 100\Omega$; 460 V series: $R_g < 10\Omega$.)

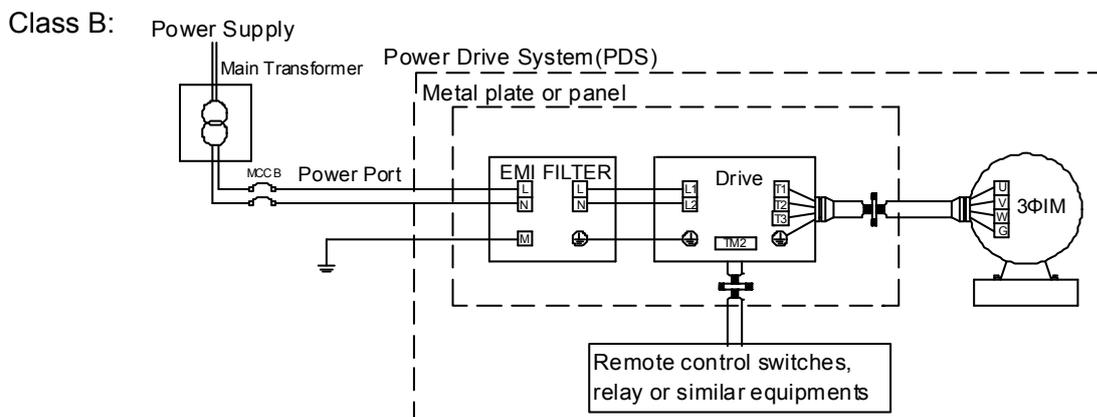
External wiring should be carried out in accordance with following requirement. Check and reassure the wiring is correct after the wiring is complete.

(Do not utilize the control circuitry buzzer to check the wiring.)

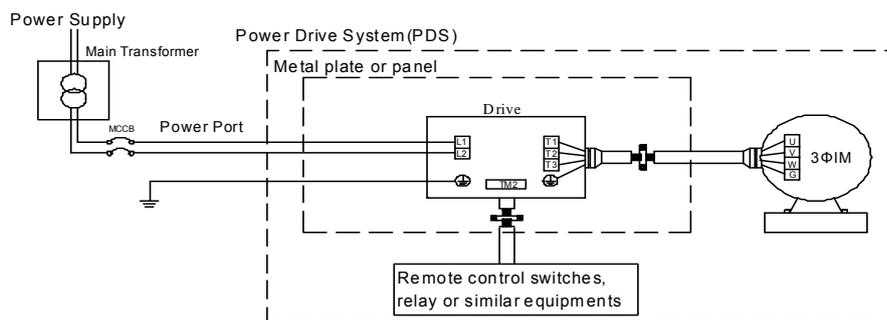
EMI connections:

It is very important that the connections between the inverter, the shielded motor cable, and the EMI filters are tested as follows.

- Use a metal grounding plate and place the frequency inverter and the EMI filter on the plate.
- Use a shielded motor cable with 4 connectors (U, V, W, & Earth), don't use the shielding as safety earth (shield is high frequency earth)
- Remove any paint around the two metal coupling nut holes. So that the metal coupling nuts (and the shielding) make contact with the frequency inverter and the motor.
- Don't solder a conductor to the shielding.
- Use a metal clamp to connect the shielding from the motor cable with the metal grounding plate. Now there is a perfect high frequency earth connection between frequency inverter, grounding plate and EMI filter.
- Keep the distance between the frequency inverter and EMI filter as short as possible (< 30cm) if longer use a shielded cable with a metal coupling nut and a metal clamp to connect the shielded cable to the frequency inverter and metal grounding plate.
- The only earth connection between the LISN and the test plate should be via the EMI filter.
- Use a motor which equals the power rating or below of the inverter rating.
- Install a noise filter for inverter onto the output side of the primary circuitry can suppress conducting noise.



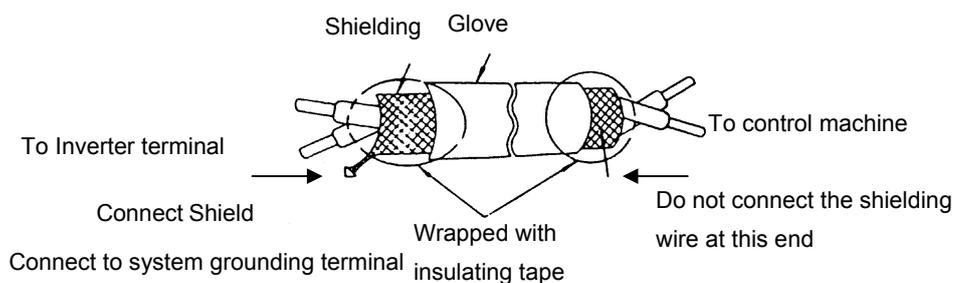
Class A:



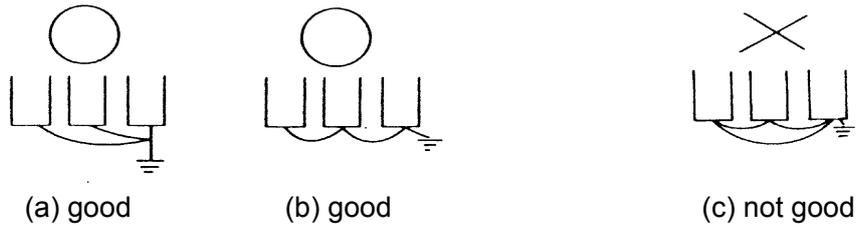
When the distance between the inverter and motor is longer than 100 meters, cable wire should be carefully chosen to reduce the wiring resistance below 3% and the voltage drop $(V) = \sqrt{3} \times \text{Wire resistance } (\Omega/\text{km}) \times \text{wire length (m)} \times \text{current} \times 10^{-3}$

- (B) Control circuitry wiring must be separated terminated and away from the primary power circuitry and other high-voltage or large-current power lines to avoid noise interference.
- To reduce the noise interference and avoid possible operational problems, shielded twisted pair cable should be used to wire the control circuitry. Please refer to following diagram. Connect the shielding wire onto the grounding terminal. Only connect one end of the shield.

Wiring distance must be under 50m.

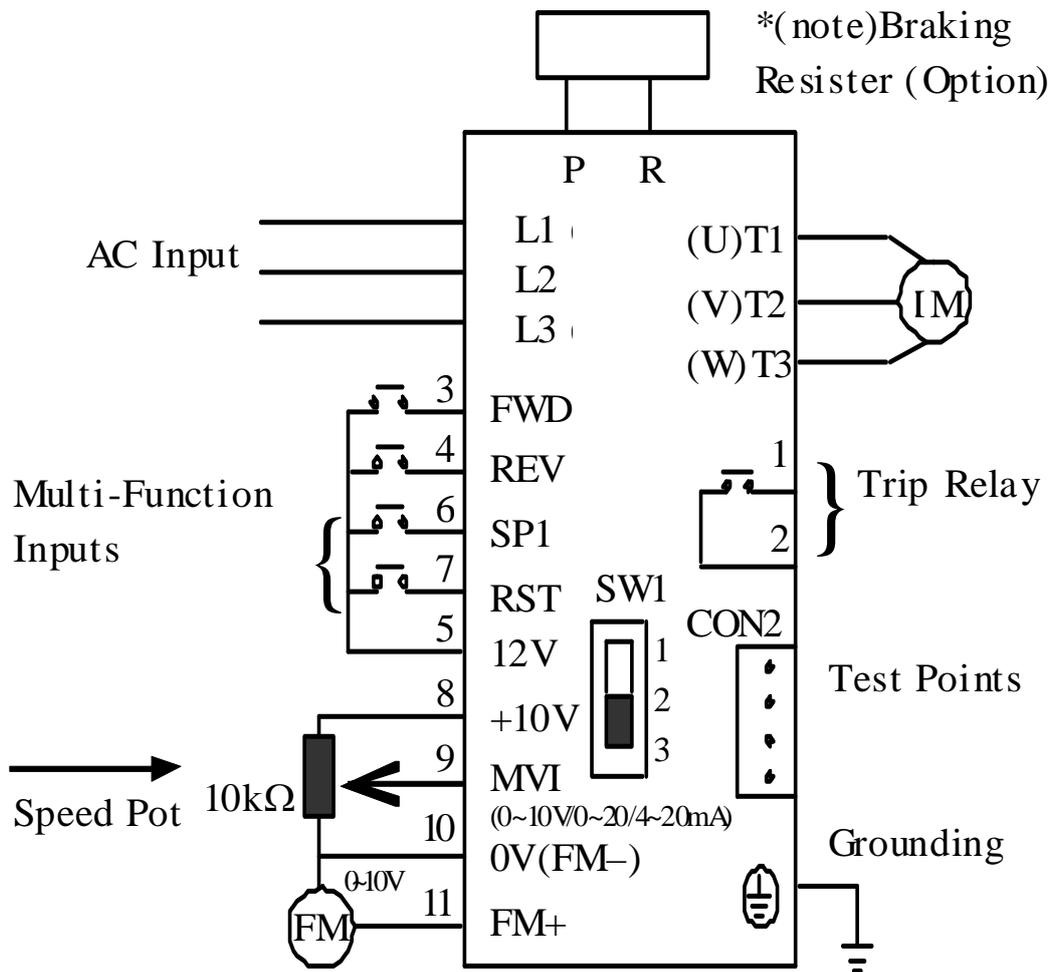


- (C) The grounding terminal of the inverter must be correctly grounded in compliance with 200V class type three grounding.
- Grounding wire should be wired in accordance to electrical equipment (AWG) with the length of the grounding wire as short as possible.
- The grounding wire of the inverter must not be grounded together with other large current loads (such as soldering machines or large current motors). They should be grounded separately.
- Grounding circuitry must not be formed when grounding several inverters together.



(D) Wire specification, apply appropriate wire with correct diameter for primary power circuitry and control circuitry in accordance with electricity regulations.

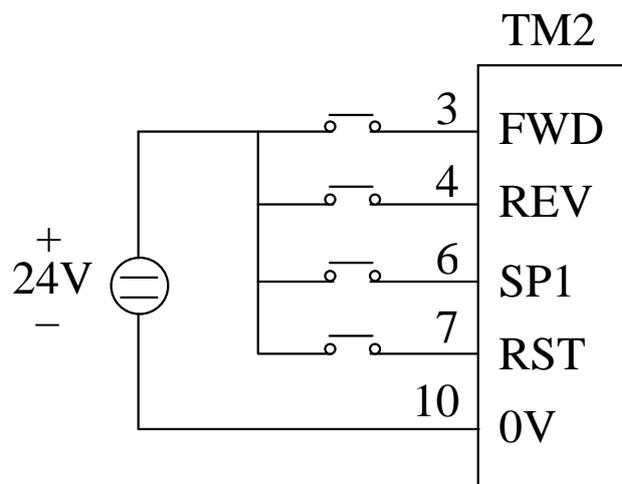
Wiring Diagram



Wire Terminations to the Inverter must be made with either UL listed field wiring lugs or UL listed crimp type ring terminals.

Note: Only for 202/203/401/402/403.

- (External 24V supply)



Inverter terminal descriptions

Primary Circuitry Terminal Block (TM1) descriptions

Terminal Symbol	Function Description
L1(R)	Primary power source input to Drive Single phase: L1/L2(1P2~201) or L/N; Three phase: L1/L2/L3
L2 (S)	
L3 (T)	
P	External braking resistor terminal (Only for E2-202/203/401/402/403)
R	
T1 (U)	Inverter output to Motor
T2 (V)	
T3 (W)	

Tightening torque for TM1 is 1 LBS-FT or 12 LBS-IN (1P2/1P5/101/2P2/2P5/201).

Tightening torque for TM1 is 1.3 LBS-FT or 16 LBS-IN (202/203/401/402/403).

* Wire voltage rating must be a minimum of 300V (200V series)/600V (400V series)

Control Circuitry Terminal Block (TM2) description

Terminal Symbol	Function Description		
1	TRIP RELAY	Fault relay output terminal & Multi function output terminal (refer to F_21)	
2		Connection point rated capacity 250VAC/1A (30VDC / 1A)	
3	FWD (FW) REV (RE)	Operation control terminals (refer to F_03)	
4			
5	+ 12V(12)	Common point of terminal 3 / 4 / 6 / 7	
6	SP1(SP) RESET(RS)	Multifunction input terminals (refer to F_19)	
7			
8		+10V	Power terminal for potentiometer (Pin 3)
9		Analog input wire Wiper	Analog frequency signal input terminal (Pin 2 of potentiometer or positive terminal of 0~10V / 4~20mA / 0~20mA)
10		0V(FM -)	Analog common point
11	FM+	Analog output positive connection point	Analog frequency signal output terminal Output terminal signal is 0 ~ 10VDC/Fn6

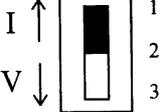
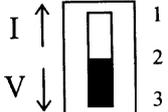
Tightening torque for TM2 is 0.42 LBS-FT or 5.03 LBS-IN.

* Wire voltage rating must be a minimum of 300V

* Control wiring should not run in the same conduit or raceway with power or motor wiring

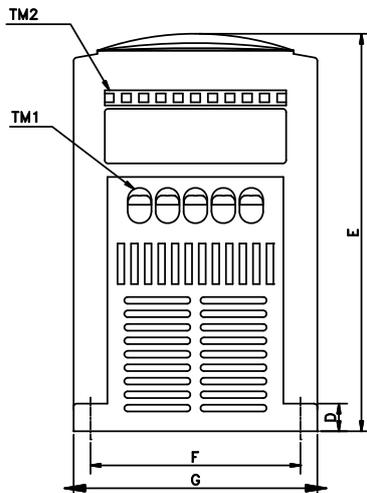
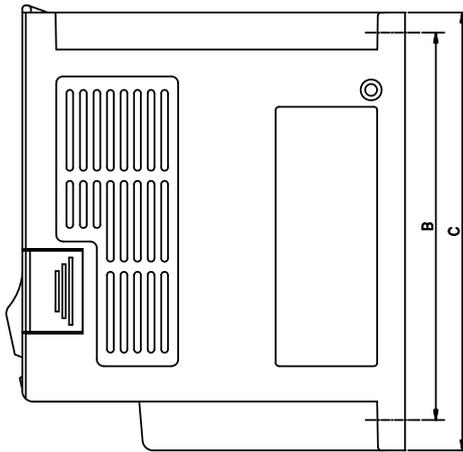
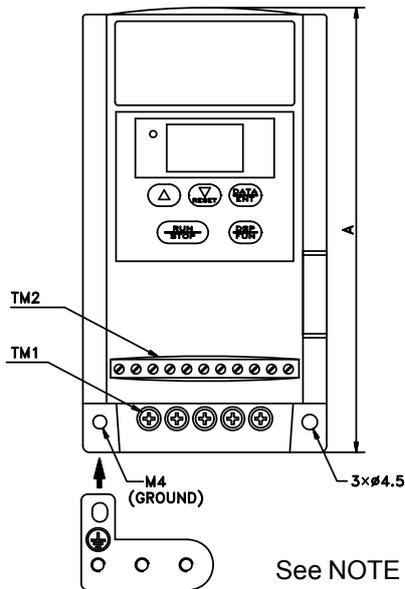
* Single Input and Output Terminals (TM2) Ratings are ALL Class 2

SW1 function description

SWITCH 1	External signal type
	0~20mA analog signal (When F_11 is set to 1) 4~20mA analog signal (When F_11 is set to 2)
	0~10 VDC analog signal (When F_11 is set to 1)

Dimensions & Location of terminal block

E2-1P2/1P5/101/2P2/2P5/201:

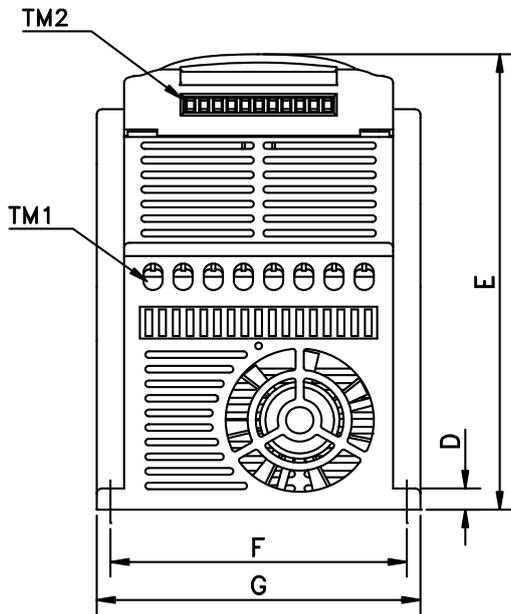
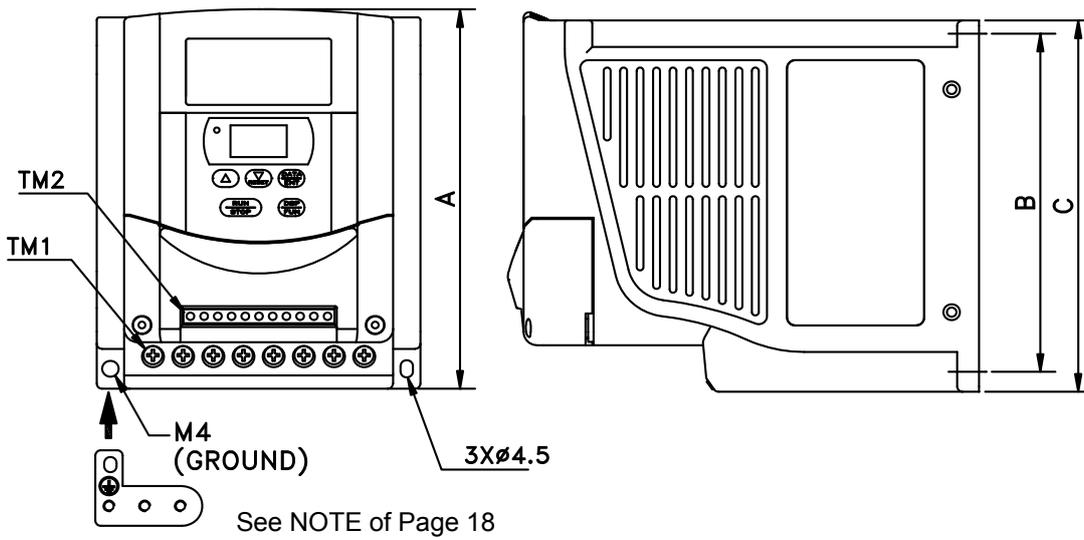


Unit: mm

DEMISIONS MODEL	A	B	C	D	E	F	G
E2-1P2/1P5/101/2P2/2P5/201	132	116	130	8.2	118	61	72

NOTE: For safety reason, we strongly recommend users to remove the M4 grounding screw, then screw the enclosed "metal frame grounding terminal" on the same location to make a grounding bar to ensure good earth protection.

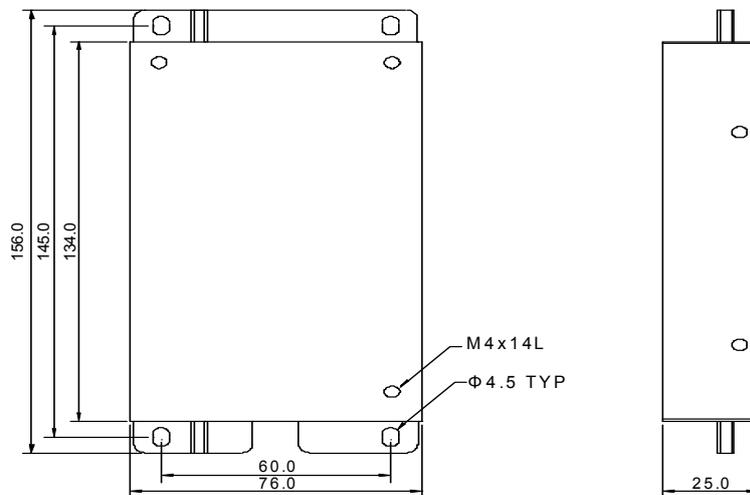
E2-202/203/401/402/403:

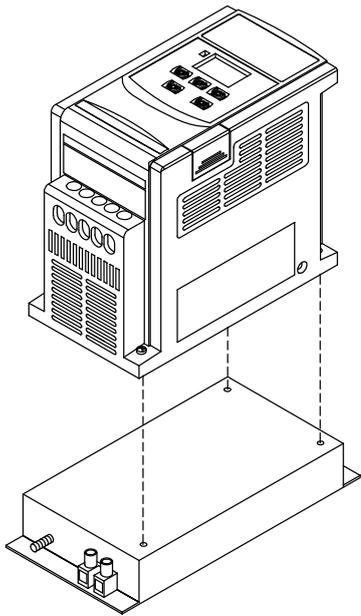


Unit: mm

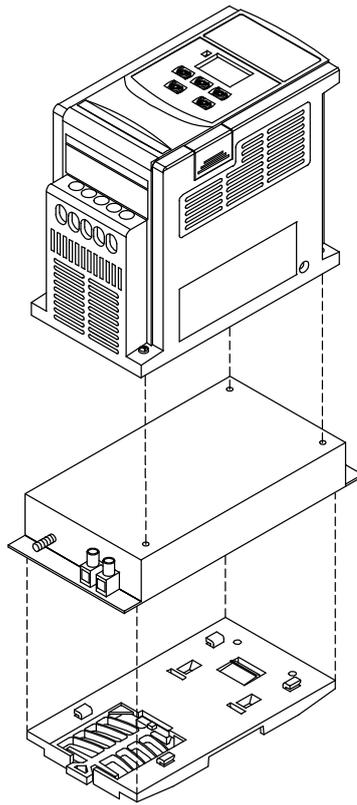
MODEL \ LENGTH	A	B	C	D
E2-202/203/401/402/403	143.1	127.5	140	8.0
MODEL \ LENGTH	E	F	G	
E2-202/203/401/402/403	171.7	108	118	

Dimensions & Installation of class B Filter



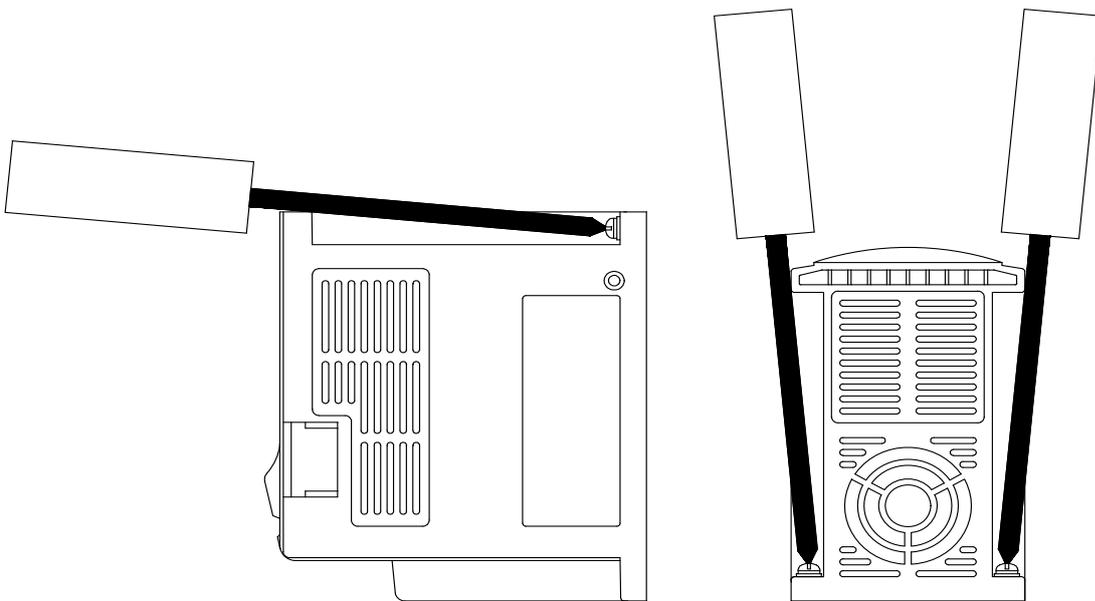


Inverter with class B filter mounted.



Inverter with class B filter & Din rail mounted kit.

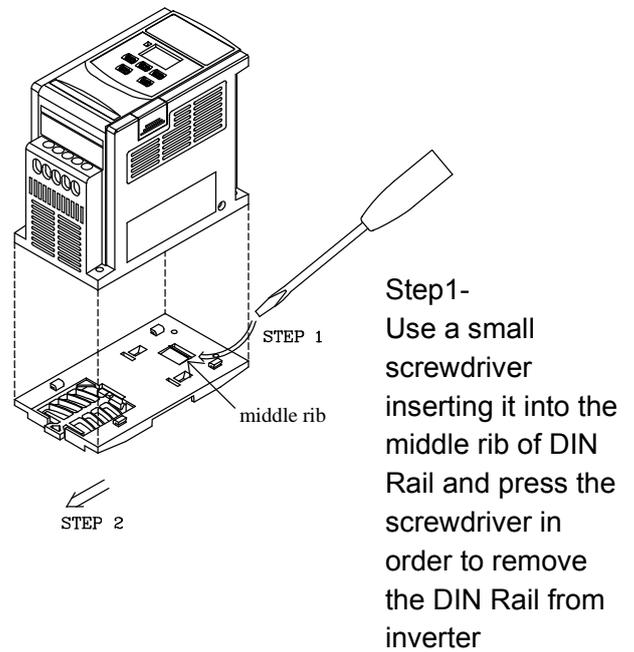
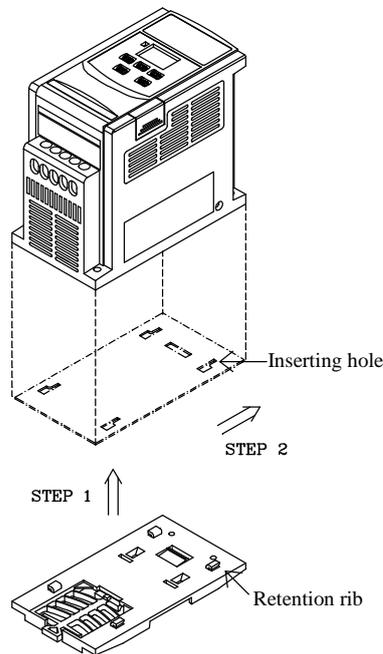
Mounting Instructions



Din Rail Mounting Diagram

Step1- Aim and insert the 4 retention ribs of the DIN Rail at the 4 holes in rear panel of inverter

Step2- Push the DIN Rail forward until the middle rib grips firmly with back panel

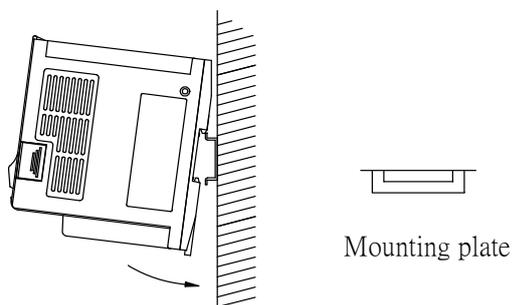


Step1- Use a small screwdriver inserting it into the middle rib of DIN Rail and press the screwdriver in order to remove the DIN Rail from inverter

Additional DIN Rail Installation

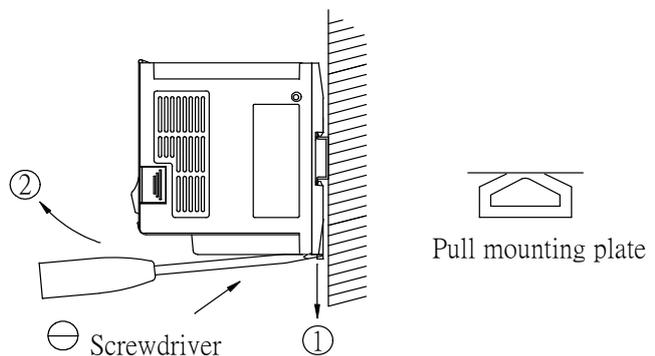
A mounting clamp and a 35mm width rail must be used to install the Drive on the rail.

Install Drive



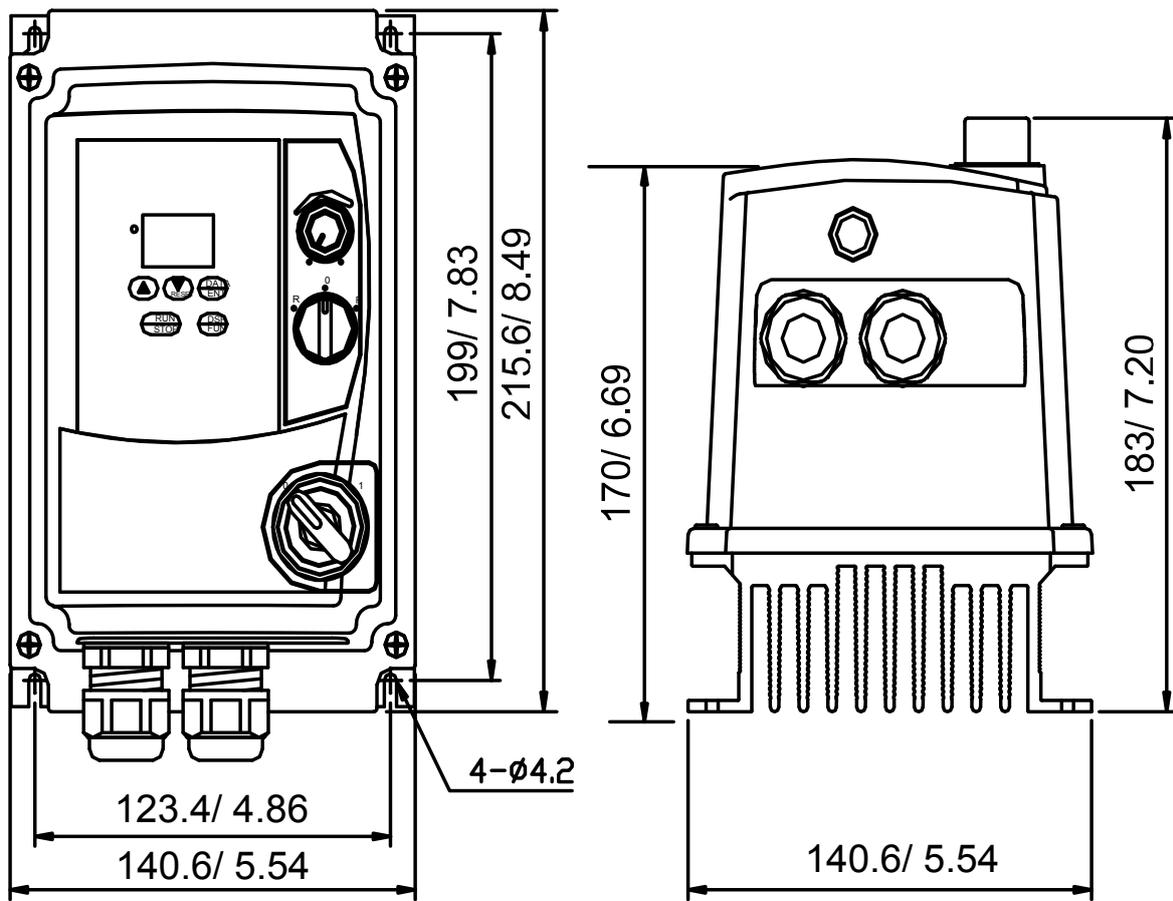
First place the groove on the back of module on the upper edge of din rail, and then push the module down to lock up position. Finally press the mounting plate upward into module.

Dismounting Drive



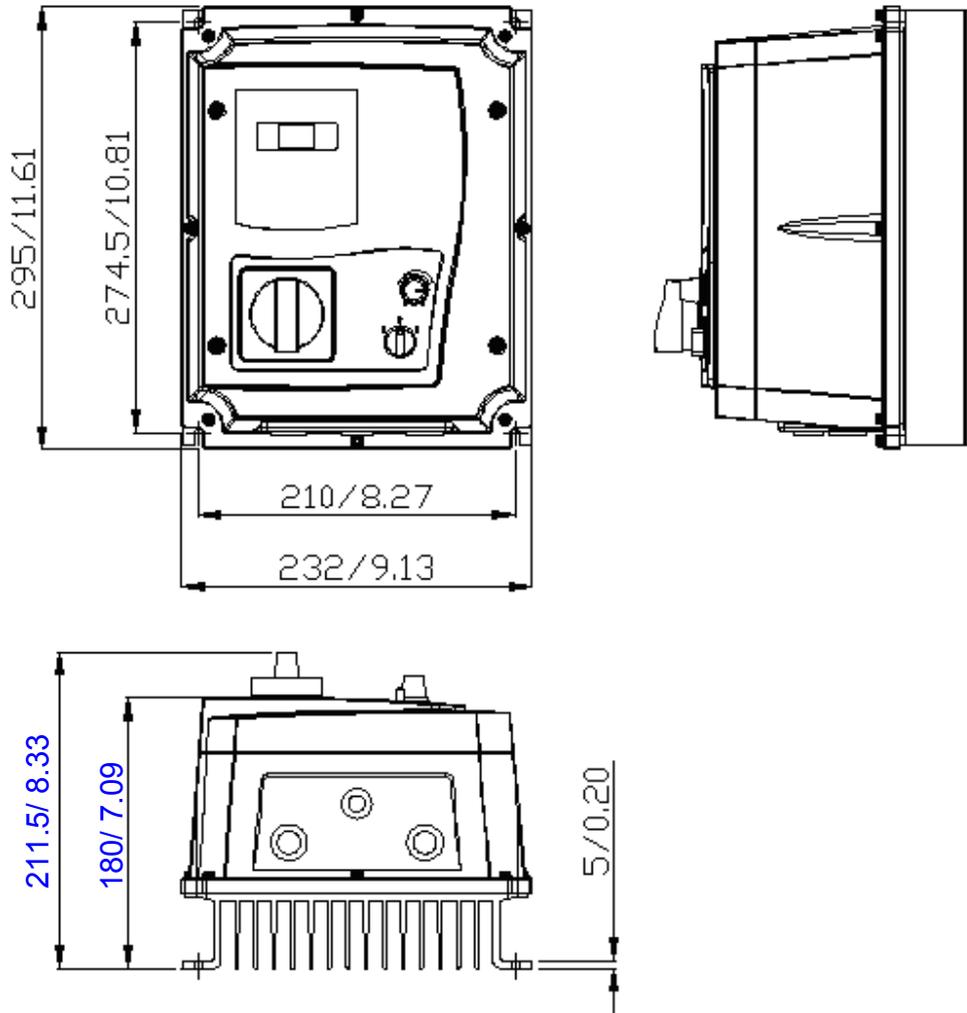
- ① Pull the mounting plate downward.
- ② Rotate the inverter module to dismount it.

E2-1P2/1P5/101/2P2/2P5/201- N4X (IP65)TYPE:



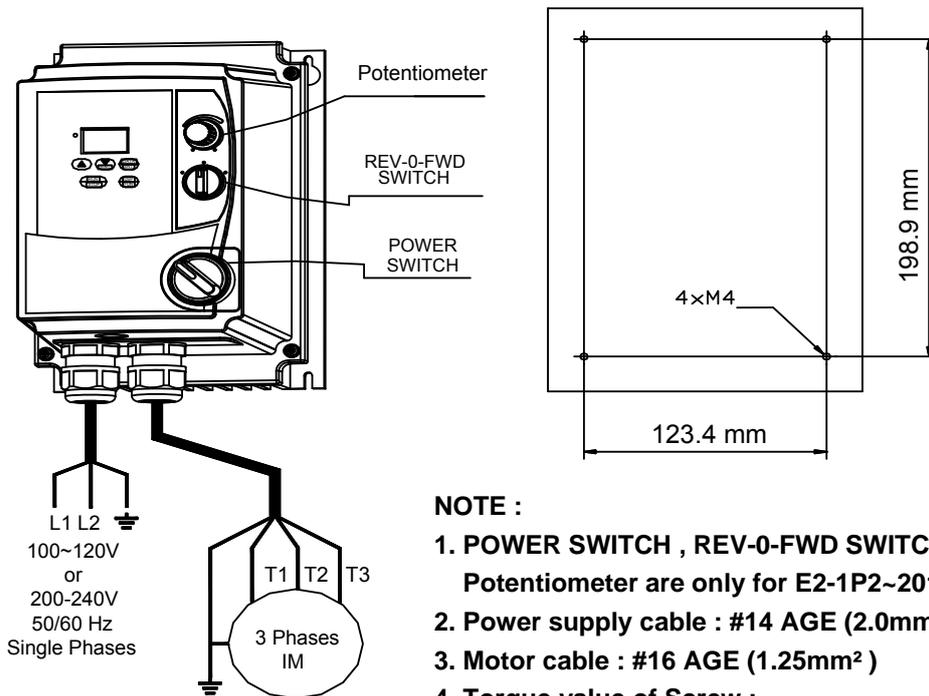
UNIT : mm/inch

E2-202/203/401/402/403-N4X(IP65)TYPE:



UNIT:mm/inch

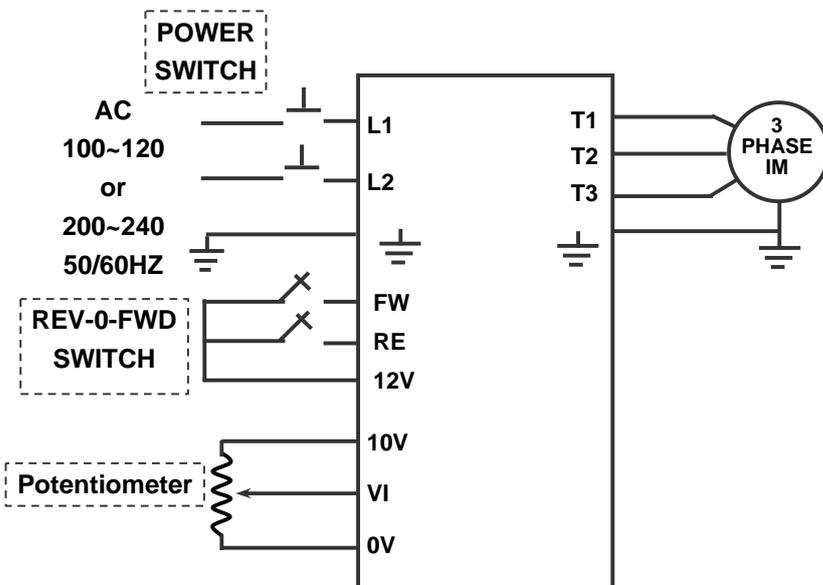
E2-1P2/1P5/101/2P2/2P5/201- - N4X(IP65)TYPE INSTALLATION :



NOTE :

1. POWER SWITCH , REV-0-FWD SWITCH AND Potentiometer are only for E2-1P2~201- N4S TYPE
2. Power supply cable : #14 AGE (2.0mm²)
3. Motor cable : #16 AGE (1.25mm²)
4. Torque value of Screw :
 - (1). Power/Motor cable (plug in) Terminal : 5kg-cm(4.34 in-lb)
 - (2). Remote control wire : 4kg-cm(3.47 in-lb)
 - (3). Outer Cover (M4) : 6kg-cm(5.20 in-lb)

CIRCUIT DIAGRAM

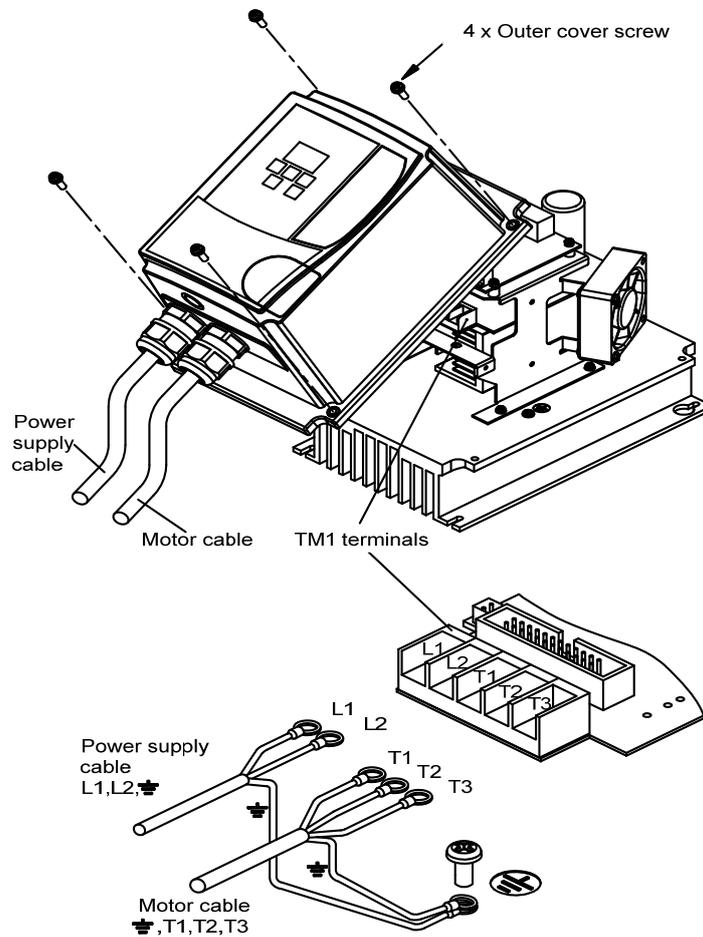


NOTE:

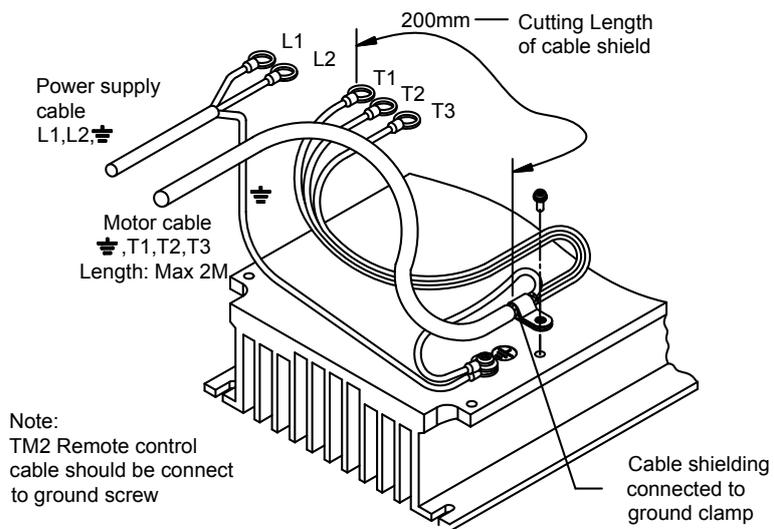
- (1). Input source : single-phase(L1,L2, ≍)ensuring that it is connected to a 100~120 or 200~240 supply.
 - (2). Output Moter : three-phase(≍,T1,T2,T3).
- Caution :**
- Do not start or stop the inverter using the main circuit power.
 - FOR E2-1P2~201- -N4S TYPE : Please always remain REV-0-FWD switch at 0 position. In order to keep inverter has no running signal before power-on again after power supply interrupted.Otherwise, injury may result.
 - FOR E2-1P2~201- -N4S TYPE : Please always remain RE or FW switch at OFF position. In order to keep inverter has no running signal before power-on again after power supply interrupted.Otherwise, injury may result.

E2-1P2~201- -N4 (WITHOUT SWITCH TYPE) CONNECTIONS & EMC MOUNTING:

CONNECTIONS

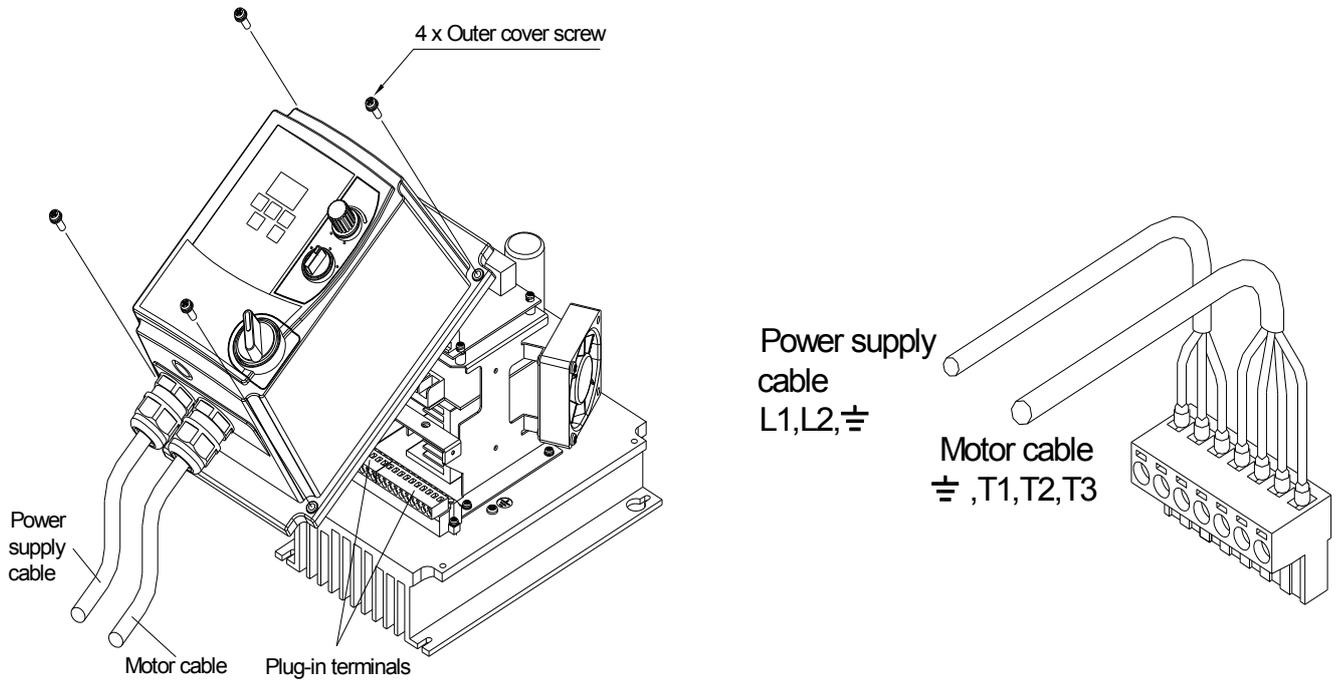


EMC MOUNTING

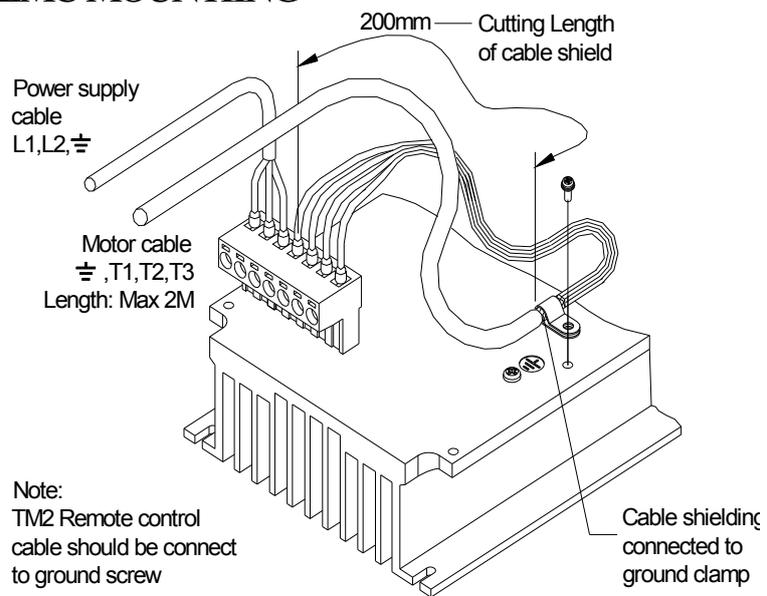


E2-1P2~201- -N4S (WITH SWITCH TYPE) EMC MOUNTING & CONNECTIONS :

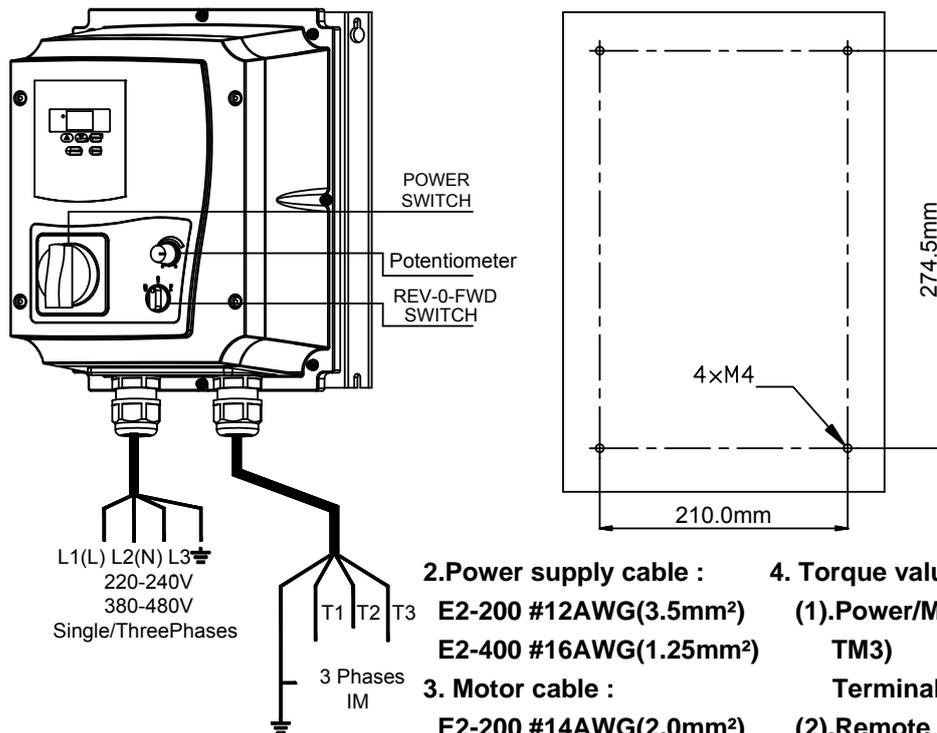
CONNECTIONS



EMC MOUNTING



E2-202/203/401/402/403—N4X(IP65)TYPE INSTALLATION:



NOTE:

1.POWER SWITCH,REV-0-FWD SWITCH AND Potentiometer are only for E2-202~403-N4S TYPE

2.Power supply cable :

- E2-200 #12AWG(3.5mm²)
- E2-400 #16AWG(1.25mm²)

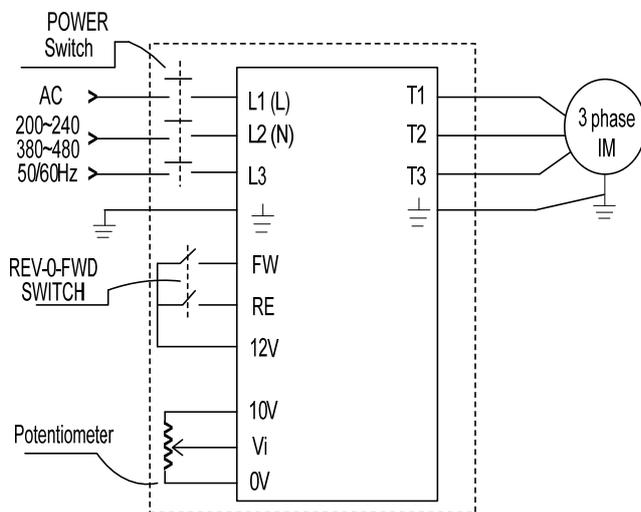
3. Motor cable :

- E2-200 #14AWG(2.0mm²)
- E2-400 #16AWG(1.25mm²)

4. Torque value of Screw :

- (1).Power/Motor cable(TM1, TM3)
Terminal : 8 kgf-cm(6.94 in-lb)
- (2).Remote control wire :
4 kgf-cm(3.47 in-lb)
- (3).Outer Cover (M4) :
8kgf-cm(6.94 in-lb)

CIRCUIT DIAGRAM



NOTE:

(1).Input source:single-phase(L1(L),L2(N), $\frac{\perp}{\equiv}$) ensuring that it is connected to a 200/240 supply or three-phase (L1 (L), L2 (N), L3, $\frac{\perp}{\equiv}$)ensuring that it is connected to a 200/240,380/480V supply.

(2).Output Motor: three-phase ($\frac{\perp}{\equiv}$, T1, T2, T3).

Caution:

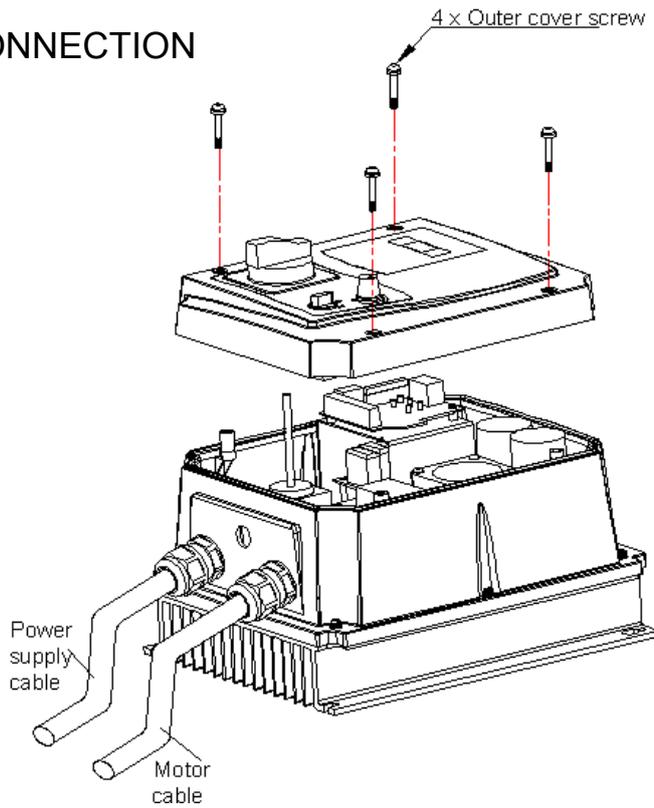
- Do not start or stop the inverter using the main circuit power.
- FOR E2-202~403--N4S TYPE:
Please always remain REV-0-FWD switch at 0 position. In order to keep inverter has no running signal before power-on again after power supply interrupted.Otherwise, injury may result.
- FOR E2-202~403--N4 TYPE:
Please always remain RE or FW switch at OFF position. In order to keep inverter has no running signal before power-on again after power supply interrupted.Otherwise, injury may result.

TM2

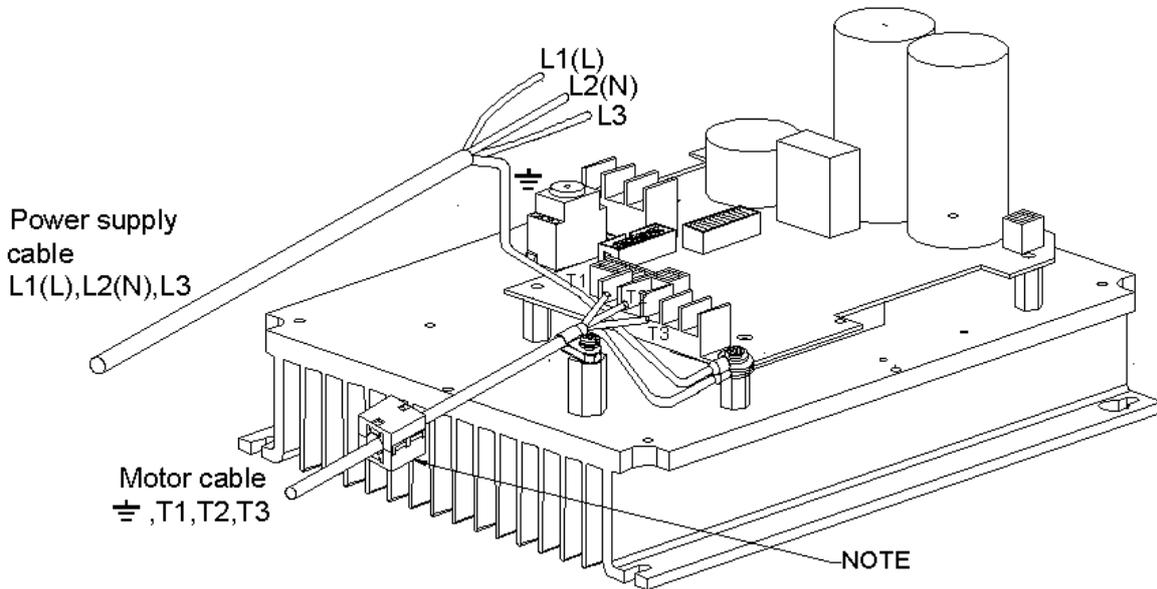
RELAY	FW	RE	12V	SP	RS	10V	Vi	0V	FM
	black	red				orange	green		
		brown					yellow		

E2-202/203/401/402/403—N4S (WITH SWITCH TYPE) CONNECTIONS&EMC MOUNTING:

CONNECTION



MOUNTING



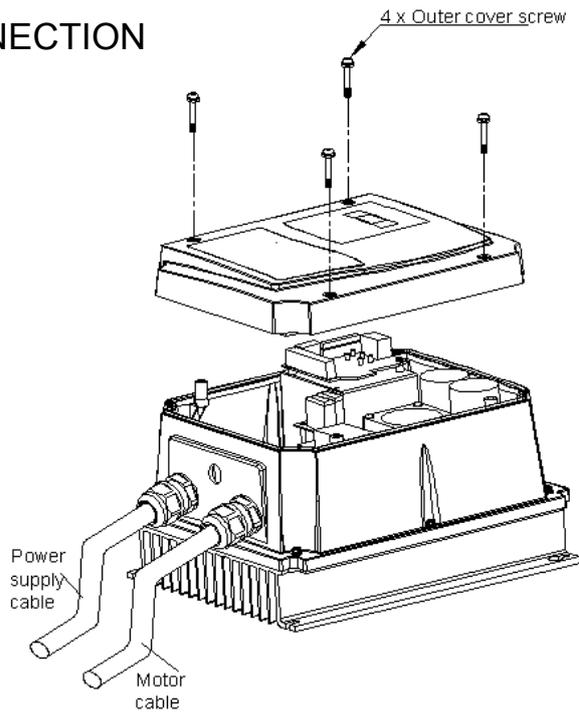
NOTE:

For ALL FILTER MODELS, additional items will be find inside the box including : [1]pc of EMC conformed waterproof (IP65) ferrite core; [1]pc of metal fastener; [1]pc of MF Zin 5-C screw.

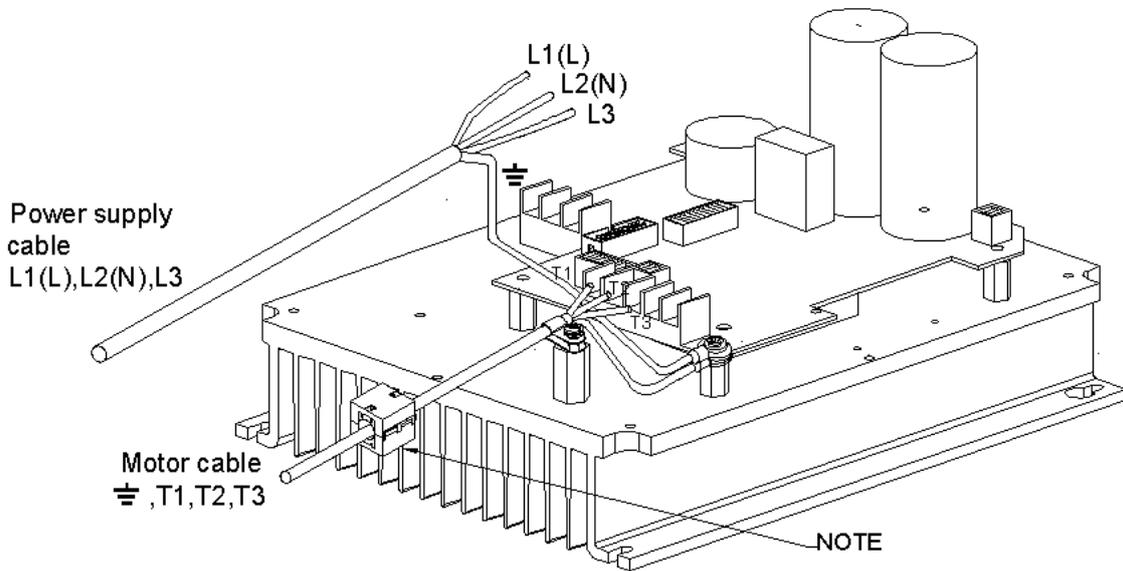
"CAUTION: , if application use require to meet EMC regulation, you MUST first constrain the motor cables, close the ferrite core onto the motor cable outside the plastic enclosure as stated in the above diagram. Please also note the length of the Motor cable CANNOT exceed 5M under EMC regulation"

E2-202/203/401/402/403—N4 (WITHOUT SWITCH TYPE) CONNECTIONS&EMC MOUNTING:

CONNECTION



MOUNTING



NOTE:

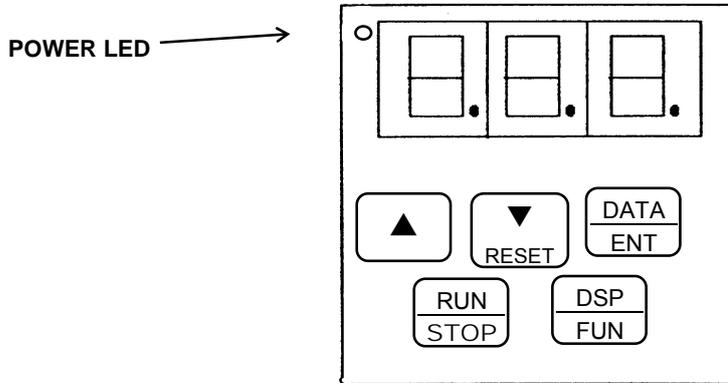
For ALL FILTER MODELS, additional items will be find inside the box including: [1] pcs of EMC conformed waterproof (IP65) ferrite core; [1]pcs of metal fastener; [1]pcs of MF Zin 5-C screw.

"CAUTION: if application use requires meeting EMC regulation, you MUST first constrain the motor cables, close the ferrite core onto the motor cable outside the plastic enclosure as stated in the above diagram. Please also note the length of the Motor cable CANNOT exceed 5M under EMC regulation"

Chapter 3 Software Index

Keypad operating instructions

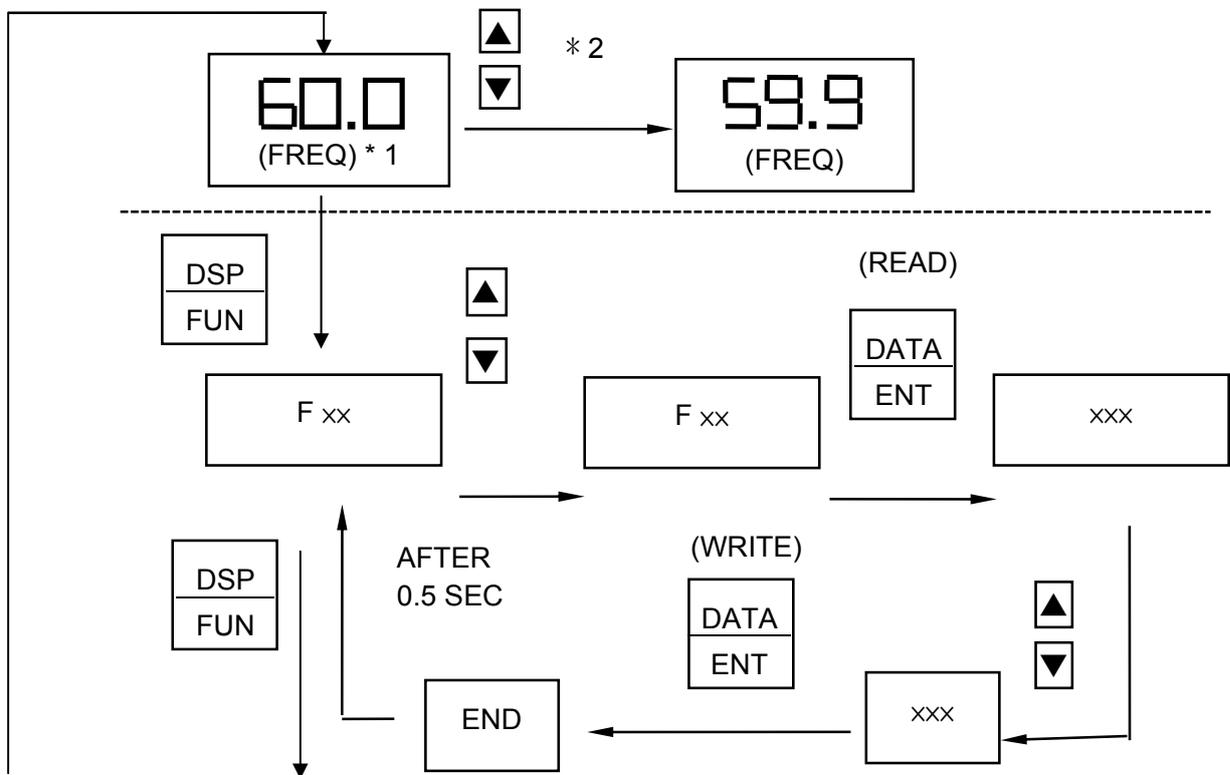
Keypad Description



⚠ CAUTION

Do not operate keypad by screwdriver or other sharp-ended tool to avoid damaging keypad.

Brief keypad operation flowchart



Note 1: Displayed setting of frequency when stopped. Display output frequency when running.

Note 2: The setting of the frequency can be modified either when stopped or when running.

Parameter List

Function	F_	Function Description	Unit	Range	Factory setting	Page	Note
	0	Factory Adjustment			0	32	
Accel. Time	1	Accel. time	0.1Sec	0.1 ~ 999 S	5.0	32	*1 *3
Decel. Time	2	Decel. time	0.1Sec	0.1 ~ 999 S	5.0	32	*1 *3
Operation mode	3	0: Forward / Stop, Reverse / Stop 1: Run/Stop, Forward / Reverse	1	0 ~ 1	0	33	
Motor rotation direction	4	0: Forward 1: Reverse	1	0 ~ 1	0	33	*1
V/F Pattern	5	V/F pattern setting	1	1 ~ 6	1/4	34	*2
Frequency upper/lower limit	6	Frequency upper limit	0.1Hz	1.0 ~ 120Hz (1~200)*4	50/60Hz	35	*2 *3
	7	Frequency lower limit	0.1Hz	0.0 ~ 120Hz (1~200)*4	0.0Hz	35	*3
SPI frequency	8	SP1 frequency	0.1Hz	1.0 ~ 120Hz (1~200)*4	10Hz	35	*3
JOG frequency	9	JOG frequency	0.1Hz	1.0 ~ 10.0Hz (1~200)*4	6Hz	35	
Start / Stop Control	10	0: Keypad 1: Terminal (TM2)	1	0 ~ 1	0	35	
Frequency Control	11	0: Keypad 1: Terminal (0~10v / 0~20mA) 2: Terminal (4~20mA)	1	0 ~ 2	0	36	
Carrier frequency control	12	Carrier Frequency Setting	1	1 ~ 5 (1~10)*4	5	36	
Torque compensation	13	Torque compensation gain	0.1%	0.0 ~ 10.0%	0.0%	36	*1
Stop method	14	0: controlled deceleration stop 1: free run to stop	1	0 ~ 1	0	37	
DC braking setting	15	DC braking time	0.1S	0.0 ~ 25.5S	0.5S	37	
	16	DC braking injection frequency	0.1Hz	1 ~ 10Hz	1.5Hz	37	
	17	DC braking level	0.1%	0.0 ~ 20.0%	8.0%	37	
Electronic thermal Overload protection	18	Protection base on motor rated current	1%	50 ~ 100% (0~200)*4	100%	38	
Multifunction input connection point	19	Multifunction input terminal 1 (SP1) function		1: Jog 2: Sp1 3: Emergency stop	2	39	
	20	Multifunction input terminal 2 (RESET) function		4: External Base Block 5: Reset 6: SP2*4	5	39	
Multi-function output	21	Multifunction output terminal		1: Operating 2: Frequency reached 3: Fault	3	40	

Function	F_	Function Description	Unit	Range	Factory setting	Page	Note	
Reverse Lock-Out	22	0: REV run 1: REV run Lock-Out	1	0 ~ 1	0	40		
Momentary power loss	23	0: enabled 1: disabled	1	0 ~ 1	0	41		
Auto restart	24	Number of Auto-restart times	1	0 ~ 5	0	41		
Factory setting	25	010: Constants initialization to 50Hz system 020: Constants initialization to 60Hz system					42	*2
SP2 frequency	26	SP2 frequency	0.1Hz	1.0~200Hz	20	42	*4	
SP3 frequency	27	SP3 frequency	0.1Hz	1.0~200Hz	30	42	*4	
Direct start	28	0:enable 1:disable	1	0 ~ 1	1	42	*5	
Software version	29	CPU program version					43	
Fault Log	30	Fault log for three faults.					43	

NOTE:

*1: Indicate this parameter can be adjusted during running mode.

*2: Please refer to F_25.

*3: If the setting range is above 100, the setting unit becomes 1.

*4: New function for CPU version V1.9 and above.

*5: New function for CPU version V2.1 and above

Parameter function description

F_00 Factory adjustment parameter. Do not change.

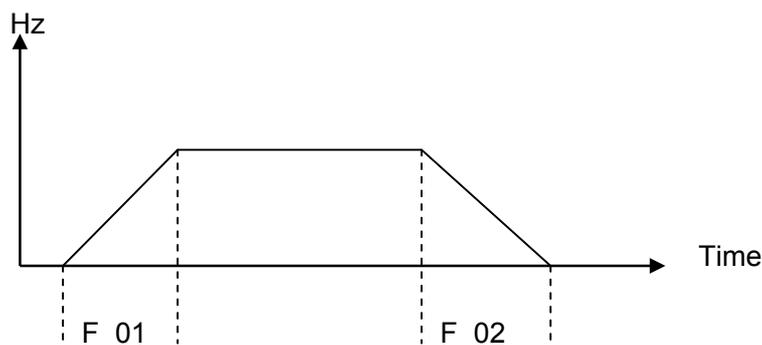
F_01 : Acceleration time = 0.1 ~ 999 sec

F_02 : Deceleration time = 0.1 ~ 999 sec

1. Acceleration / Deceleration time calculation formula:

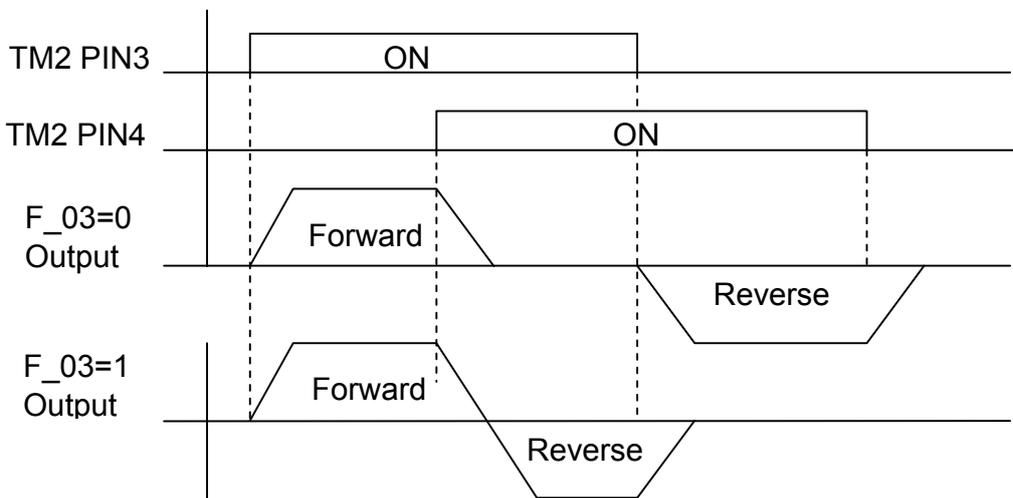
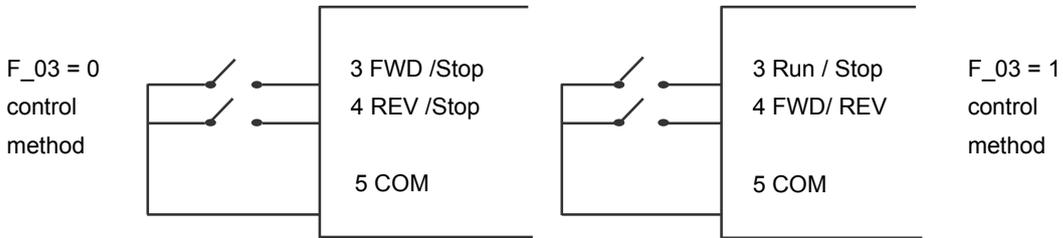
$$\text{Accelerate time} = F_01 \times \frac{\text{Setting Frequency}}{60 \text{ Hz}}$$

$$\text{Decelerate time} = F_02 \times \frac{\text{Setting Frequency}}{60 \text{ Hz}}$$



F_03: Operation mode selection =
0: Forward / Stop, Reverse / Stop
1: Run / Stop, Forward / Reverse

NOTE 1: F_03 takes effect only when F_10 = 1 (external operation control)



Note: Reverse command is ignored when F_22 = 1

F_04: Motor rotation direction setting = 0: Forward
1: Reverse

Although there is no Forward / Reverse push button on the digital control panel, it is possible to adjust forward / reverse function by changing the F_04 setting.

NOTE:

When F_22 =1: Reverse is disabled, the F_04 cannot be set to 1.

The keypad indication would display “LOC”.

F_05: V/F pattern setting = 1 ~ 6

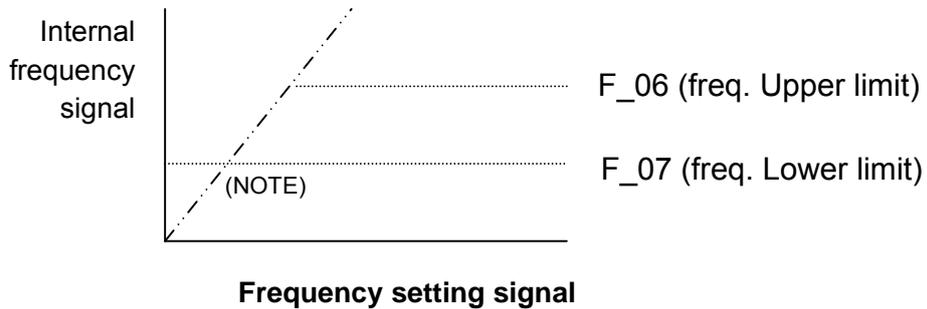
Selecting F_05 = 1-6 to select one of the six preset V/F patterns. (Refer to the following tables)

Specification	50 Hz System		
Application	General Application	High starting torque	Decreasing torque
F_5	1	2	3
V/F pattern			
Specification	60Hz System		
Application	General Application	High starting torque	Decreasing torque
F_5	4	5	6
V/F pattern			

F_5	B	C
1/4	10%	8%
2/5	15%	10.5%
3/6	25%	7.7%

F_06: frequency upper limit range=1~120Hz
F_07: frequency lower limit range=1~120Hz
(1~200Hz with CPU version v1.9 and above)

F_06: Factory setting refers to F_25.



NOTE:

If F_07 = 0 Hz, If the frequency instruction is equal to 0Hz, the inverter will stop at 0 speed.

If F_07 > 0 Hz, If the frequency instruction is lower than F_07, the inverter will output a minimum speed according to the setting in F_07

F_08: SP1 frequency = 1 ~ 120Hz(1~200Hz:CPU version v1.9 and above)

F_09: JOG frequency = 1 ~ 120Hz(1~200Hz:CPU version v1.9 and above)

1. When F_19 or F_20 = 2 and the multifunction input terminal is ON, the inverter operates at sp1 frequency (F_08)
2. When F_19 or F_20 = 1 and the multifunction input terminal is ON, the inverter operate at jog frequency (F_09)
3. The priority of reading frequency setting is: Jog → Sp1 → Keypad setting or external frequency signal using a speed pot.

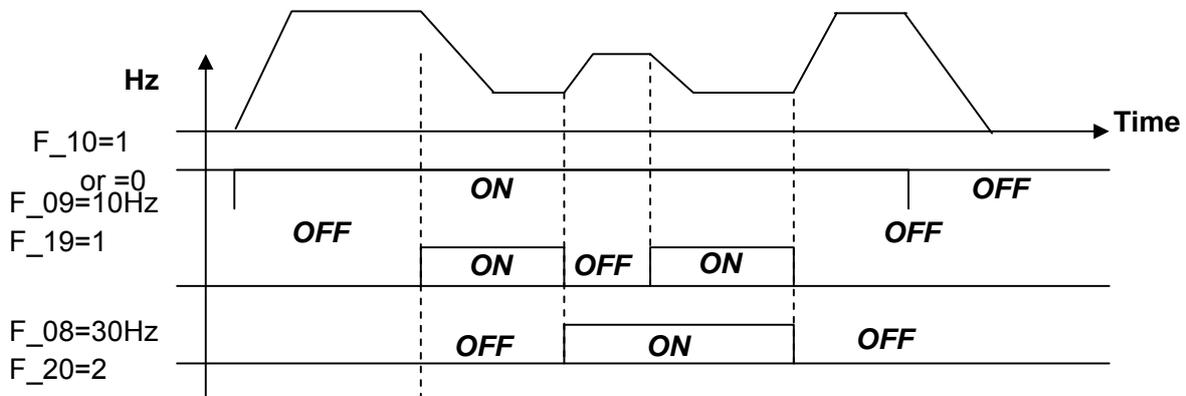
F_10: Start / Stop Control

= 0: Keypad

= 1: Terminal (TM2)

NOTE: When F_10=1 (Terminal Control), emergency stop on the Keypad is enabled.

When F_10=1, please refer to the descriptions of F_23/24, in order to avoid the damage to the human and the machine.



F_11: Speed Control

= 0: Keypad

= 1: Analog Speed Pot Terminal (TM2) (0 ~ 10V / 0-20mA)

= 2: Analog Speed Pot Terminal (TM2) (4-20mA)

NOTE 1:

When jog frequency or Sp1 frequency is switched on, the frequency is setup by Sp1

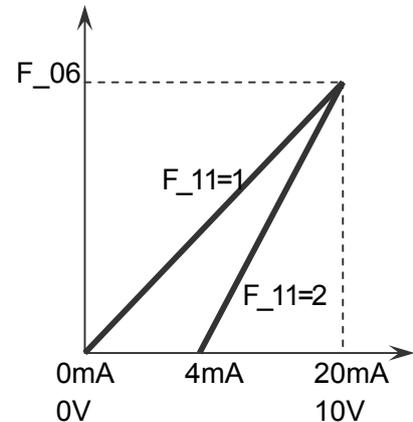
speed, the ▲▼ buttons on the keypad is

disabled.

Original setting will be restored after the Sp1 connection is removed.

NOTE2:

During the contact closure of the jog function, the keypad control remains in a sleep state until the jog contact connection is re-opened.



F_12: Carrier Frequency = 1 ~ 10

F_12	Carrier frequency	F_12	Carrier frequency	F_12	Carrier frequency
1	4 kHz	5	8 kHz	9	15 kHz*1
2	5 kHz	6	10 kHz*1	10	16 kHz*1
3	6 kHz	7	12 kHz*1		
4	7.2 kHz	8	14.4 kHz*1		

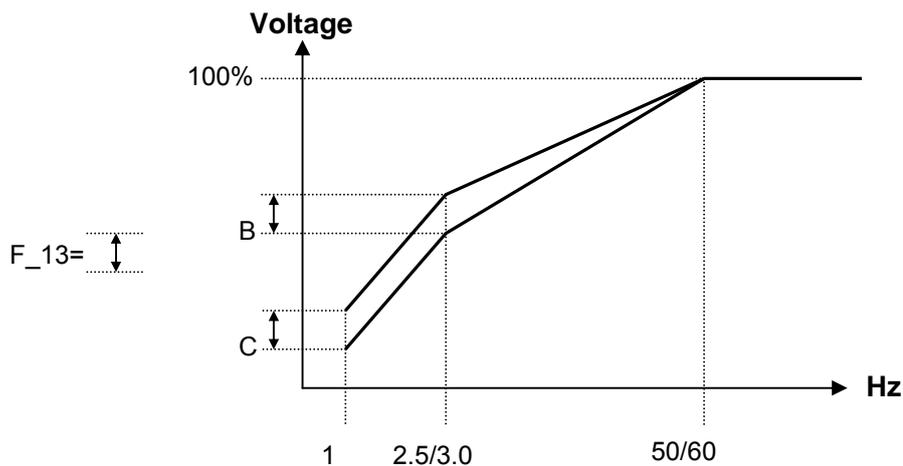
NOTE: *1: Available for CPU version V1.9 and above.

2: If F_12=7~10, the inverter must operator with low load.

Although an IGBT TYPE inverter can provide a low audible noise level during its operation, it is possible that the switching of the high carrier frequency may interfere with external electronic components (or other controllers) or even cause vibration in the motor. Adjusting the carrier frequency can usually correct this problem.

F_13: Torque compensation gain = 0 ~ 10 %

To enhance Inverter output torque patterns according to the B, C voltage points on the V/F pattern (refer to F_05 description) and the (F_13) for this feature.

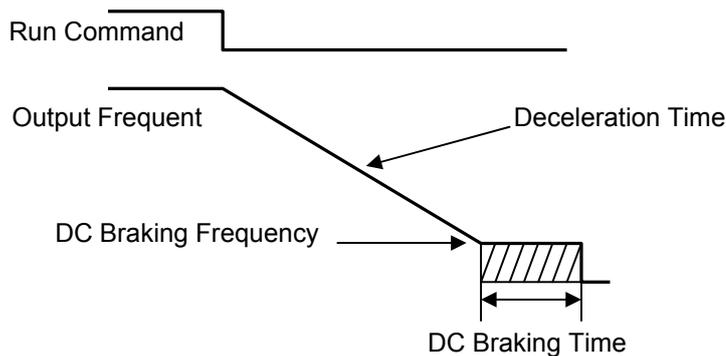


NOTE: When F₁₃ = 0, the torque boost function is disabled.

F₁₄ Stopping method	= 0 : Controlled deceleration stop = 1 : free run to stop
F₁₅ DC braking time	= 0 ~ 25.5 sec
F₁₆ DC braking starting frequency	= 1 ~ 10 Hz
F₁₇ DC braking level	= 0 ~ 20 %

If F₁₄ = 0

When the inverter receives the stop command, it decelerate to the pre-set frequency setup by F₁₆ after this the output voltage level that is set in the F₁₇; will determine the amount of DC voltage that's injected into the motor. The time duration to perform this stopping function is setup in F₁₅.



If F₁₄ = 1

The inverter stops output immediately after receiving the stop command. The motor will enter into a free running state until it comes to a complete stop.

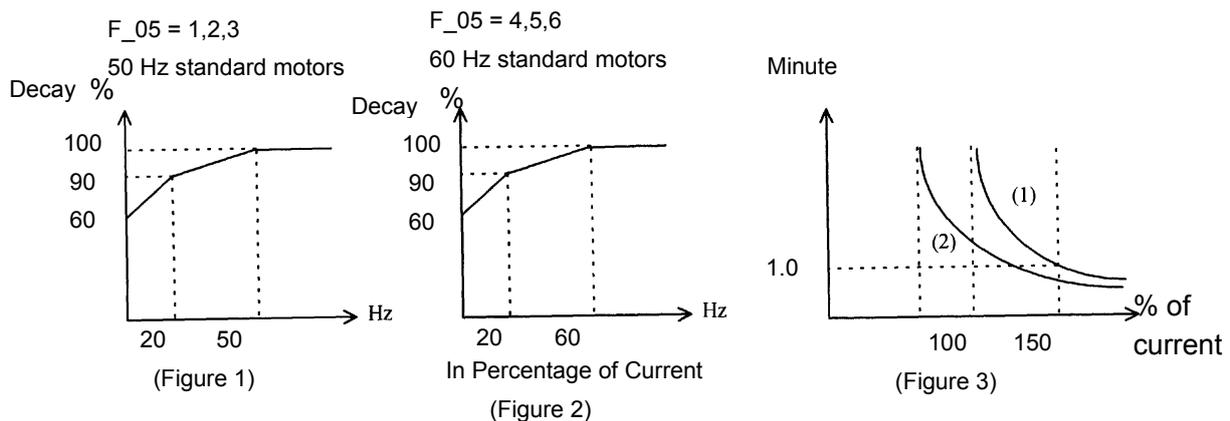
F_18: Motor rated current = 50~100 % (0~200%: CPU version v1.9 and above)

1. The electronic thermal overload protection for motor:

- (1) Motor rated current = Inverter rated current x F_18
 $F_{18} = \text{Motor rated current} / \text{inverter rated current}$
- (2) When the load is within 100% of the motors rated current, the operation continues. When the load reaches 150% of the motors rated current the operation is allowed to continue for 1 minute. (Refer to curve (1) in Figure 3)
- (3) After protecting the motor with the electronic thermal switch activated, the inverter is cut off immediately. The OLI light will flash. To resume operation, push the RESET button or activate an external reset connection wired to terminal 2.
- (4) When the motor is operating at low speeds, the heat dissipation efficiency is lower. The electronic thermal activation level is also reduced. (to change from curve (1) to curve (2) in Figure 3. Choose the appropriate F_05 setting according to the applied motor to reach the desired performance.

2. The electronic thermal protecting for inverter:

- (1) When the load is within 103% of the inverters rated current, the operation continues. When the load reaches 150% of rated current of the inverter, the operation will continue for 1 minute. (Refer to curve (1) of figure 3)
- (2) After the activation of the electronic thermal switch, the inverter is shut off immediately. The OL2 light will flash. To resume the operation, push RESET button or activate an external reset contact on terminal 2.



F_19: Multifunctional input terminal 1 function = 1~ 5(1~6:CPU version v1.9 and above)

F_20: Multifunctional input terminal 2 function = 1~ 5(1~6:CPU version v1.9 and above)

1. F_19=1 or F_20 =1: JOG control (refer to F_09)
2. F_19, F_20 =2 or 6 Multi-speed control:

F_19=2 & F_20=6:

TM2 SP1 Terminal	TM2 RESET Terminal	Output frequency
ON	OFF	F_08
OFF	ON	F_26
ON	ON	F_27

F_19=6 & F_20=2:

TM2 SP1 Terminal	TM2 RESET Terminal	Output frequency
ON	OFF	F_26
OFF	ON	F_08
ON	ON	F_27

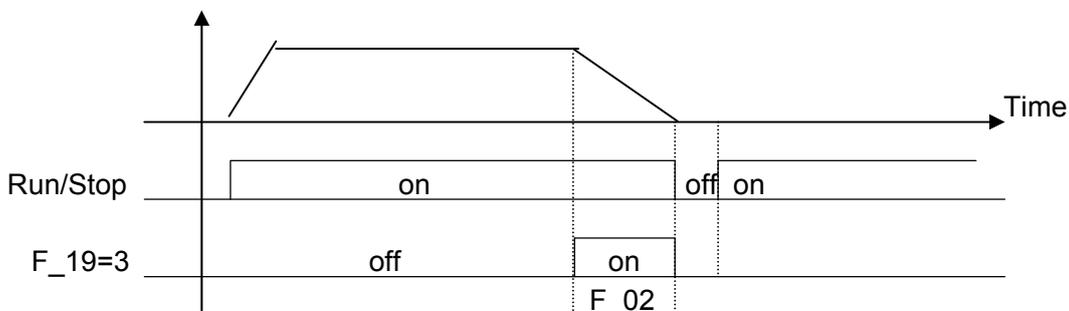
NOTE: F_19,F_20=2 or 6 are new function for CPU version v1.9 and above.

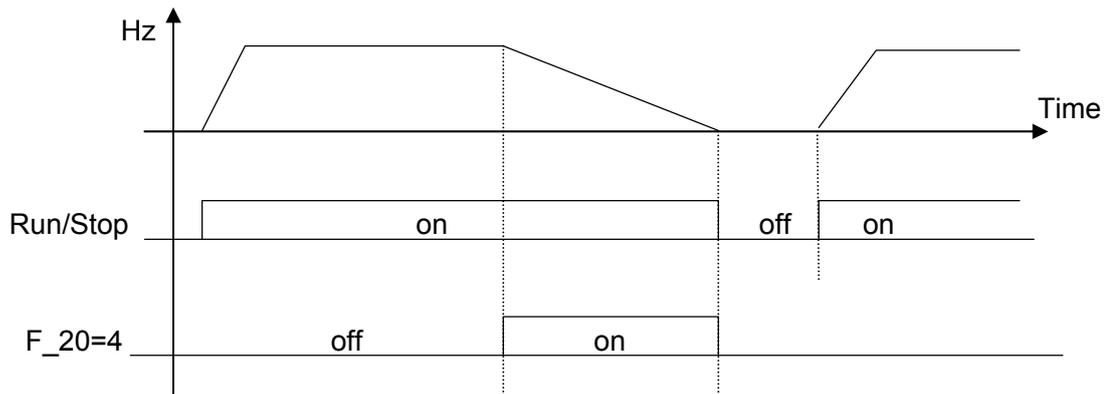
3. **F_19, F_20 =3: External emergency stop**

When the external emergency stop signal is activated, the inverter proceeds to decelerate and stop, (ignoring the setting of F_14). The inverters E.S. light will flash after stopping. After the emergency stop signal is deactivated, turn the RUN switch OFF and then ON again to cycle it. (F_10 =1) Or, push the RUN key (F_10=0). The inverter will then resume operation and restart. If the emergency stop signal is removed before the inverter stops, the inverter will still execute the emergency stop.

4. **F_19, F_20 =4: External Base Block (Immediate Shut Down)**

When the external base block signal is activated, the inverter output will be immediately shut off (ignoring the setting of F_14) and flash b.b. Light. After the base block signal is deactivated, turn the RUN switch OFF and then ON again (F_10 = 1) or push the RUN key (F_10=0), the inverter will restart from the original starting frequency.



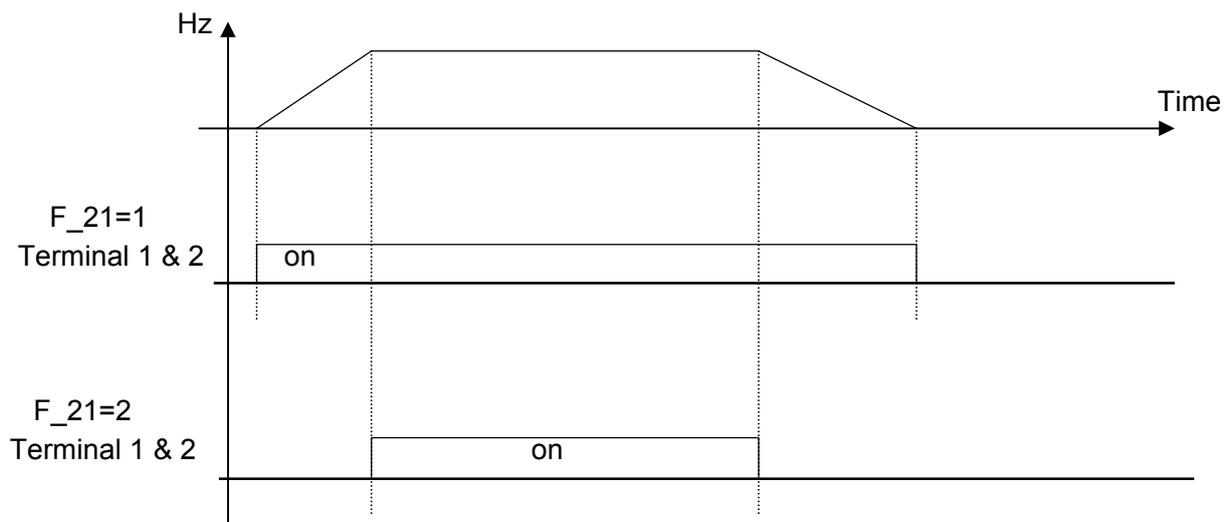


5. F_19, F_20 = 5: Auto Reset when inverter faults.

F_21: Multi-function output terminal control = 1 ~ 3

1. F_21 = 1: Run mode signal
2. F_22 = 2: At Frequency Speed Signal
3. F_21 = 3: Fault signal

Terminal1 and2 of TM2 are activated at CPF, OL1, OL2, OCS, OCA, OCC, Ocd , Ocb , OVC , LVC , OHC.



**F_22: Reverse Lock-Out = 0: REV command
= 1: REV command Lock-out**

NOTE:

When F_04 is set to 1 (reverse), F_22 cannot be set to 1, in order to properly lockout a motors direction, F_04 must be set at 0 before setting F_22 to 1.

F_23: Auto-restart after momentary power loss

=0: auto-restart enabled

=1: auto-restart disabled

1. When the AC power supply is temporary below low voltage protection levels because of power company issues or encountering large current loading in the same power supply system, the inverter will stop its output immediately. If the power source resumes within 2 seconds, the inverter can restart by using its speed search program.
2. When F_23=0:
 - (1) If the momentary power loss is less than 2 seconds, the inverter resume operation automatically via speed search at 0.5 seconds after power up. The number of auto-restart times is not limited by F_24.
 - (2) If the momentary power loss is long, the operation of the inverter is based on the setup of F_10 and the condition of external switch.
 - (3) If the time of momentary loss is between the above two, whether the inverter will auto-restart depends on F_24:
 - F_24=0: auto-restart disabled.
 - F_24=1~5: auto-restart enabled 1~5 times.
3. When F_23=1,
 - (1) Power up after momentary power loss, the inverter will not start. Even under F_24>0.
 - (2) If the momentary power loss is long, the inverter must be restart manually. The operation of the inverter is based on the setup of F_10 and the condition of external switch.
4. When restart the inverter, the operation of the inverter is based on the setup of F_10 and the condition of external switches (FWD/REV button).
 - (1) When F_10=0, the inverter will not start after restart.
 - (2) When F_10=1 and the external switch (FWD/REV button) is OFF, the inverter will not start after restart.
 - (3) When F_10=1 and the external switch (FWD/REV button) is ON, the inverter will start automatically after restart. Attention: Base on safety reason, please turn off the external switch (FWD/REV button) after power loss to avoid possible damage to the machine and the human body after sudden regeneration of power.

F_24: Number of Auto-restart times = 0~5

1. When F_24=0, the inverter will not auto-restart after a malfunction break away from operation. (Except for momentary power loss, please refer to F_23 for details)
2. When F_24=1~5: the inverter will resume operation via speed search at 0.5 second under auto-restart after malfunction break away. (Except for momentary power loss, please refer to F_23 for details).
3. When the inverter is set to deceleration or DC breaking, the transient restart procedure is not performed.

4. If either of following situations should develop, the auto restart times will be reset:
- (1) No additional malfunction (in operation or stop) occurs within 10 minutes.
 - (2) Press RESET button.

F_25: Return to Factory Pre-Settings

- = 010: Constants initialization to 50Hz system**
- = 020: Constants initialization to 60Hz system**

1. When F_25 is set to 010, all parameters are restored to factory settings. The settings of F_05 =1 and F_06 = 50. F_25 is restored back to 000 after the reset process is complete. (50Hz operation)
2. When F_25 is set to 020, all parameters are restored to factory settings. The settings of F_05 =4 and F_06 = 60. F_25 is restored back to 000 after the reset process is complete. (60Hz operation)

F_26: SP2(1~200Hz) , Multi-speed2 (Reference to F_19 & F_20)

F_27: SP3(1~200Hz) , Multi-speed3 (Reference to F_19 & F_20)

F_28: Direct start

- = 0 : Direct start enable when remote Run command on**
 - = 1 : Direct start disable when remote Run command on**
- (CPU version V2.1 and above)**

When F_28 = 1 and control mode is remote control (F_10 = 1), Inverter can not start if RUN switch is ON when power is engaged, Must be turned the RUN switch OFF and turned ON again, Then Inverter can start.

F_29: CPU program version

F_30: Last three faults

1. Last three faults: indicate the sequence of the occurrence of malfunctions by the location of decimal point. **x.xx** indicates a recently happened malfunction. **xx.x** indicates the last malfunction that happened. **xxx.** Indicates the earliest malfunction in the record.
2. After entering the F_30 function, the **x.xx** trip record will be displayed first. After that, press▲ button and you can read activity in a chronological order. **xx.x**→**xxx.**→**x.xx** →,, consecutively.
3. After entering F_30 function, if the RESET button is pressed, the trip record will be cleared. Indication display **-.--**, **--.-**, and **---**.
4. When the content of trip indicates O.CC, it will indicate the latest trip code is OC-C and so on.

Malfunction Indications and Countermeasures

1. Manual reset inoperative malfunctions

INDICATION	CONTENT	POSSIBLE CAUSE	COUNTERMEASURE
CPF	Program error	Outside noise interference	Place a RC surge absorber in parallel with the noise generating magnetic contact
EPR	EEPROM error	EEPROM defective	Replace EEPROM
OV	Voltage too high while not operating	1. Power source voltage too high. 2. Detection circuitry defective	1. Examine the power supply 2. Return the inverter for repair
LV	Voltage too low while not operating	1. Power source voltage too low. 2. Detection circuitry defective.	1. Examining the power supply 2. Return the inverter for repair
OH	Inverter over heat while not operating	1. Detection circuit defective. 2. Environment over-heat or poor ventilation	1. Return the inverter for repair 2. Improve ventilation

2. Manual reset operative malfunctions (Auto-Reset inoperative)

INDICATION	CONTENT	POSSIBLE CAUSE	COUNTERMEASURE
OC	Over-current at stop condition	Detection circuit malfunction	Return the inverter for repair
OL1	Motor over-load	1. Loading too large 2. Improper V/F model setting 3. Improper F_18 setting	1. Increase capacity of motor 2. Adjust to use a proper V/F curve setting 3. Adjust F_18 according to instruction
OL2	Inverter over-load	1. Loading too large 2. Improper V/F model setting	1. Increase capacity of inverter 2. Adjust to use a proper V/F curve setting

3.Manual Reset and Auto-Reset Operative Malfunction

INDICATION	CONTENT	POSSIBLE CAUSE	COUNTERMEASURE
OCS	Transient over-current starting machine	<ol style="list-style-type: none"> 1. Motor coil short-circuit with external casing 2. Motor connection wire short-circuit with grounding 3. Transistor module damaged 	<ol style="list-style-type: none"> 1. Examining motor 2. Examining wiring 3. Replace transistor module
OCA	Over-current at acceleration	<ol style="list-style-type: none"> 1. Acceleration time setting too short 2. Improper V/F feature selection 3. Applied motor capacity exceeds inverter capacity 	<ol style="list-style-type: none"> 1. Adjust acceleration time to longer setting 2. Adjust to a proper V/F curve 3. Replace and install another inverter with appropriate capacity
OCC	Over-current at steady speed	<ol style="list-style-type: none"> 1. Transient alteration of the loading 2. Transient alteration of the power supply 	<ol style="list-style-type: none"> 1. Examining the loading configuration 2. Install inductor on the power supply input side
OCd	Over-current at deceleration	Deceleration setting too short	Adjust to use a longer acceleration time
OCb	Over-current at breaking	DC Breaking frequency, breaking voltage, or breaking time setting too long	Adjust to reduce settings of F_15, F_16, or F_17
OVC	Over-voltage at operation/deceleration	<ol style="list-style-type: none"> 1. Deceleration time setting too short or inertial loading too large 2. Power supply voltage variation too large 	<ol style="list-style-type: none"> 1. Adjust to use a longer deceleration time 2. Install a inductor on the power supply input side 3. Increase the capacity of inverter
LVC	Insufficient voltage level at operation	<ol style="list-style-type: none"> 1. Power supply voltage too low 2. Power supply voltage variation too large 	<ol style="list-style-type: none"> 1. Improve power source quality 2. Adjust to use a longer acceleration time 3. Increase capacity of inverter 4. Install a reactor on the power supply input side
OHC	Heat-sink over heated at operation	<ol style="list-style-type: none"> 1. Loading too heavy 2. Ambient temperature too high or poor ventilation 	<ol style="list-style-type: none"> 1. Examining the loading 2. Increase capacity of inverter 3. Improve ventilation

Special Condition Description

INDICATION	CONTENT	DESCRIPTION
SP0	Zero Speed Stopping	When F_11 = 0, F_7= 0 and frequency setting < 1 Hz When F_11 = 1, F_7<(F_6/100), and frequency setting <(F_6/100)
SP1	Fail to start directly	1. If the inverter is set to external operation (F_10 = 1) and direct start is disabled (F_28 =1), the inverter cannot be started and will flash SP1 when operation switch turned to ON after applying power (see descriptions of F_28). 2. Direct start is possible when F_28 = 0.
SP2	Keypad emergency stop	The inverter setup to external operation (F_10=1). If the STOP key in the keypad is pressed at the middle of operation, the inverter stops according the setting in F_14 and flash SP2 after stop. The RUN switch must be turned OFF than ON to restart the machine.
E.S.	External emergency stop	When the external emergency stop signal is activated through the multi-function input terminal, the inverter decelerates and stops. Inverter flashes E.S. after stops. (Refer to instruction for F_19 for detail).
b.b.	External BASE BLOCK	When the external BASE BLOCK signal is activated through the multifunction terminal, the inverter stop output immediately and flash b.b. for indication. (Refer to instruction for F_19 for detail)

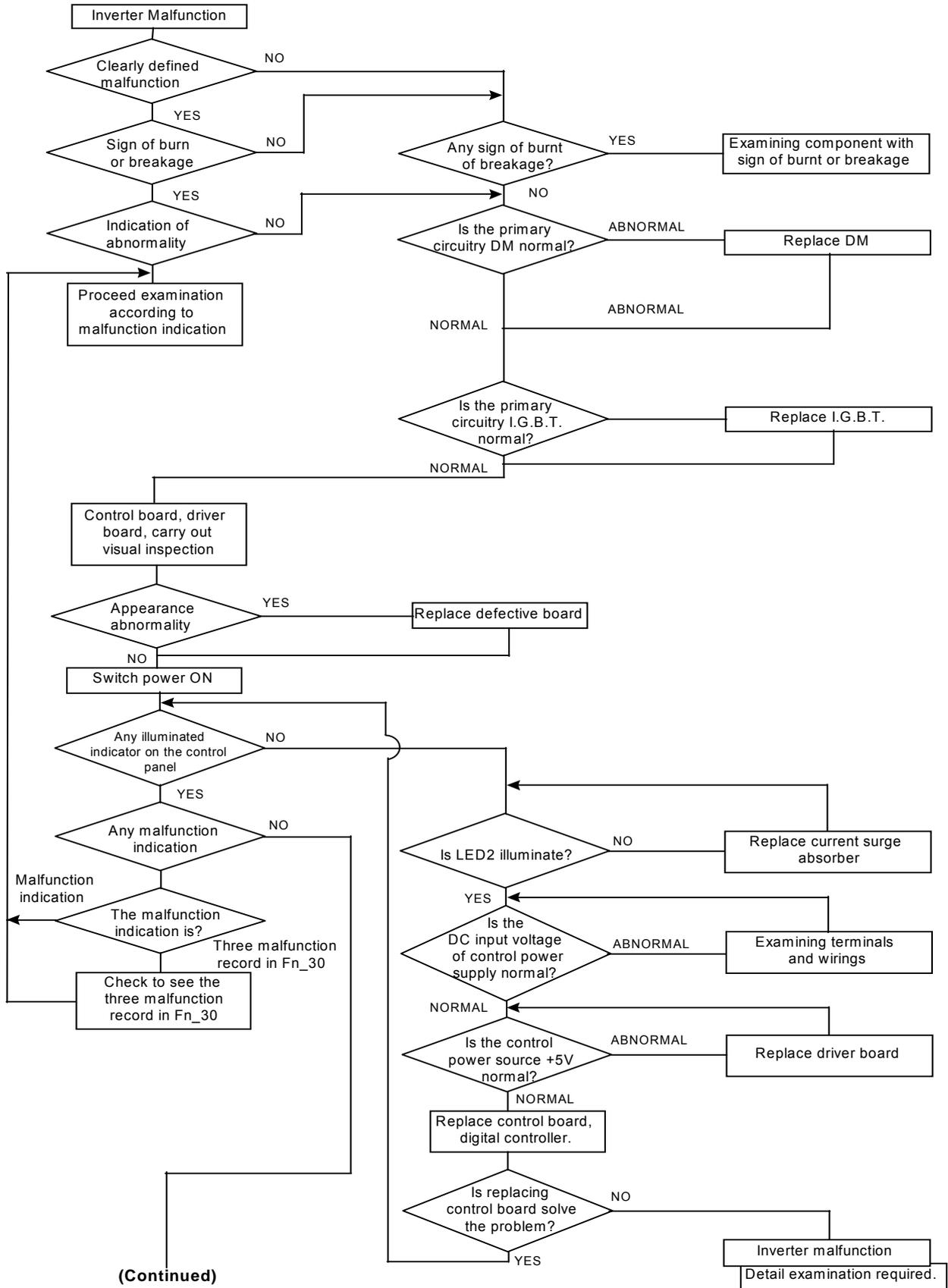
Keypad Operation Error Instruction

INDICATION	CONTENT	POSSIBLE CAUSE	COUNTERMEASURE
LOC	Motor direction locked	1. Attempt to reverse direction when F_22 = 1 2. Attempt to set F_22 to 1 when F_04 = 1	1. Adjust F_22 to 0 2. Adjust F_04 to 0
Er1	Keypad operation error	1. Press ▲ or ▼ keys when F_11=1 or under sp1 operation 2. Attempt to modify F_29 3. Attempt to modify parameter that is not allowed to be modified during operation (refer to parameter list)	1. Use ▲ or ▼ keys to adjust frequency setting only after F_11=0 2. Do not modify F_29 3. Modify in stop mode
Er2	Parameter setting error	1. $F_6 \leq F_7$	1. $F_6 > F_7$

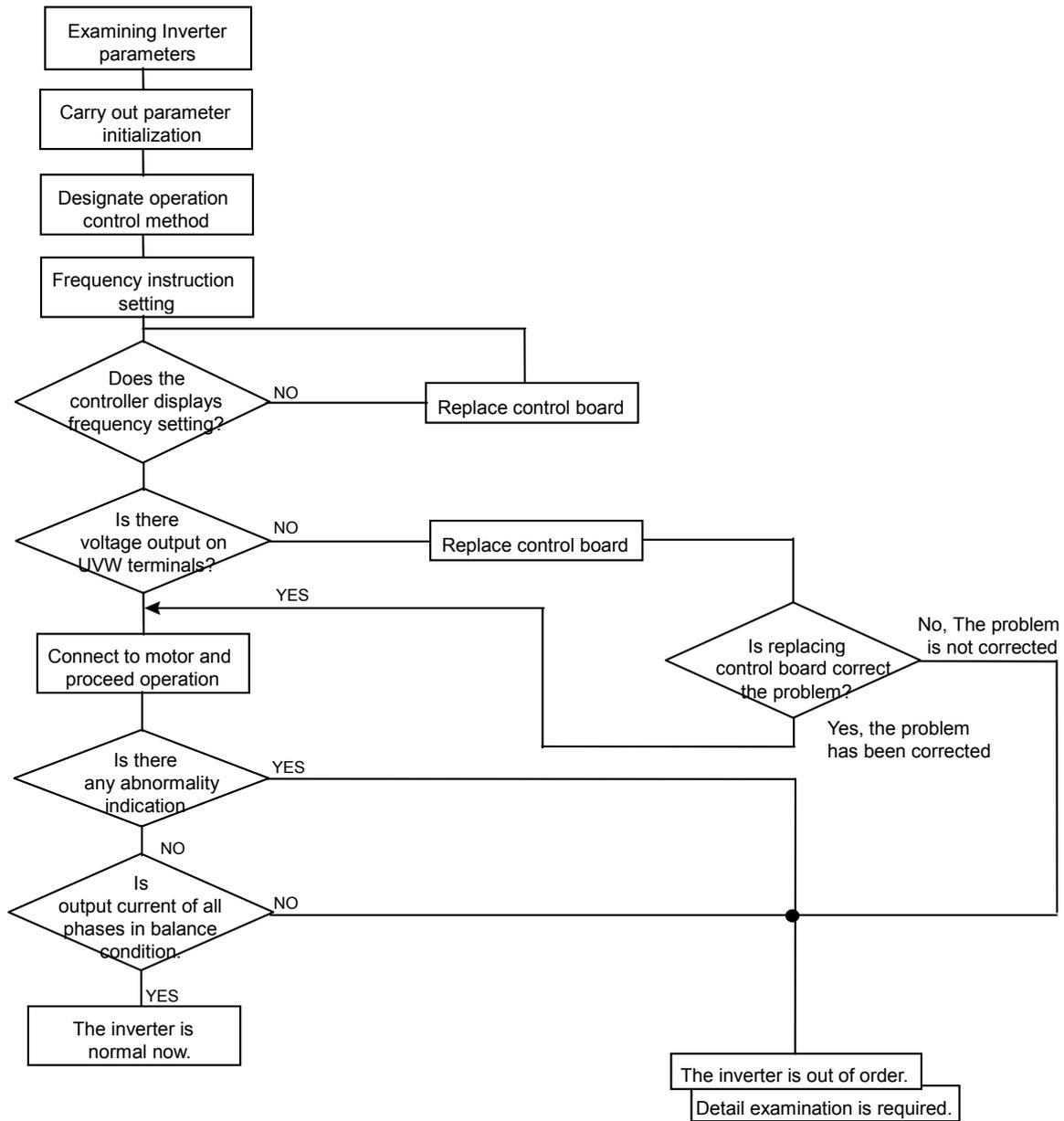
General Malfunction Examination Method

ABNORMALITY	CHECK POINT	COUNTERMEASURE
Motor Inoperative	Is the power source voltage delivered to L1, L2 terminal (is the charging indicator illuminated)?	<ul style="list-style-type: none"> ● Check if the power source on. ● Turn power source OFF and then ON again. ● Reconfirm the power voltage level.
	Is there voltage output from output terminal T1, T2 and T3?	<ul style="list-style-type: none"> ● Turn power source OFF and then ON again.
	Is the motor wired correctly?	<ul style="list-style-type: none"> ● Check motor wiring.
	Is there any abnormal condition of the inverter?	<ul style="list-style-type: none"> ● Refer to malfunction handling instructions to examine and correct wiring.
	Is the forward or reverse instruction loaded?	
Motor Inoperative	Is the analog frequency setting loaded?	<ul style="list-style-type: none"> ● Check to see if wiring for analog frequency input signal is correct?
	Is the operation mode setting correct?	<ul style="list-style-type: none"> ● Check if the frequency input setting voltage is correct?
Motor operate in opposite direction	Is wiring on the output terminals T1, T2 and T3 correct?	<ul style="list-style-type: none"> ● Operate by digital?
	Is the wiring for the forward and reverse signals correct?	<ul style="list-style-type: none"> ● Wiring should be in accordance with the U, V, W terminals of motor.
Motor operation speed fixed	Is the wiring for analog frequency input correct?	<ul style="list-style-type: none"> ● Examining the wiring and correct it.
	Is the operation mode setting correct?	<ul style="list-style-type: none"> ● Examining the wiring and correct it.
	Is the loading too heavy?	<ul style="list-style-type: none"> ● Check the Operation panel
Motor operation at speed too high or too low	Is the specification of motor (poles, voltage) correct?	<ul style="list-style-type: none"> ● Reduce loading
	Is the gear ratio correct?	<ul style="list-style-type: none"> ● Reconfirm motor specification.
	Is the highest output frequency setting correct?	<ul style="list-style-type: none"> ● Reconfirm gear ratio
	Is the voltage on motor side reduced extremely?	<ul style="list-style-type: none"> ● Reconfirm highest output frequency
Abnormal speed variation at operation	Is the loading too heavy?	<ul style="list-style-type: none"> ● Reduce loading variation
	Is the loading variation too large?	<ul style="list-style-type: none"> ● Increase inverter and motor capacity
	Is the input power source steady and stable?	<ul style="list-style-type: none"> ● Install AC reactor on the power supply input side

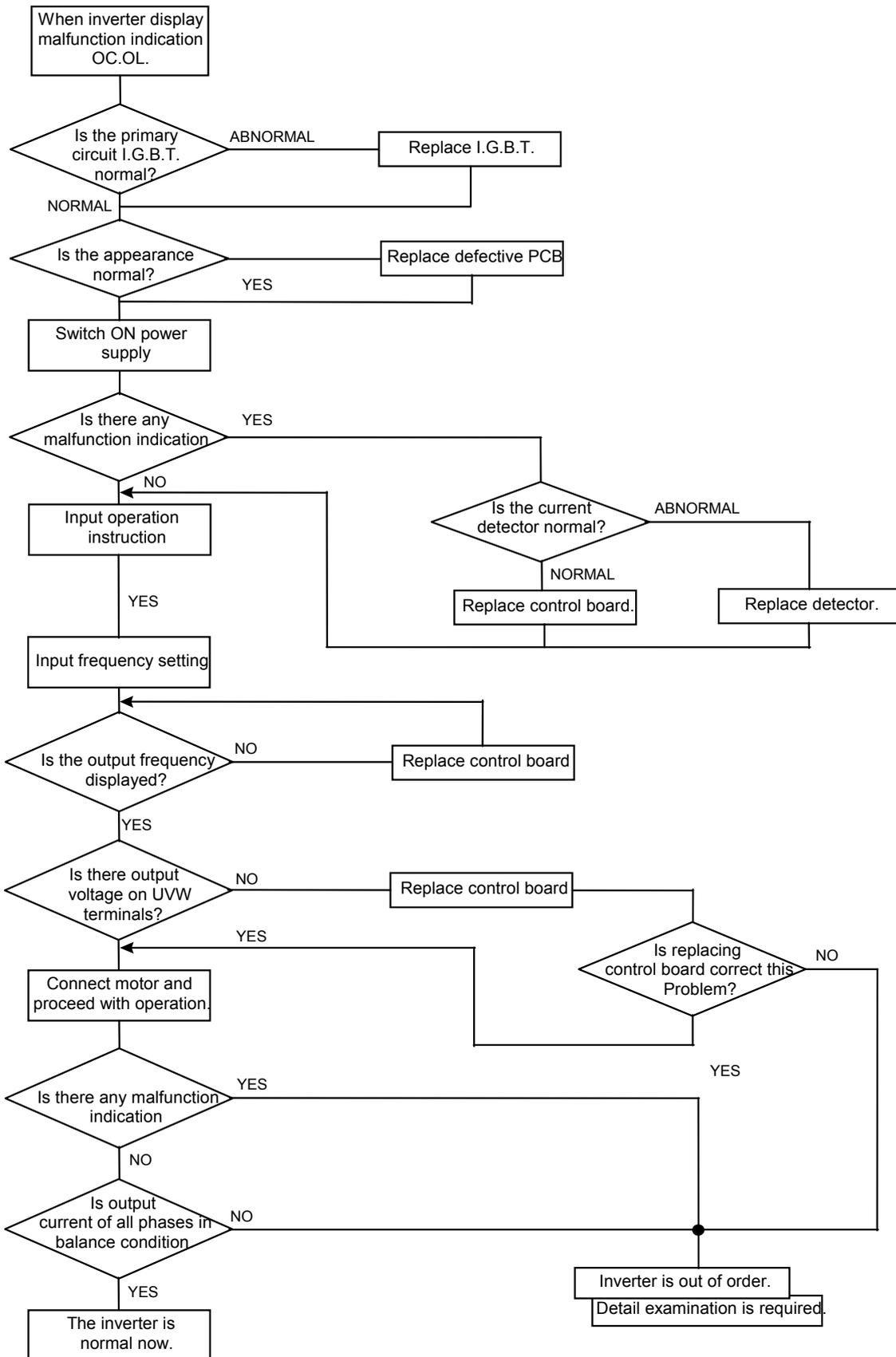
Chapter 4: Troubleshooting Procedures



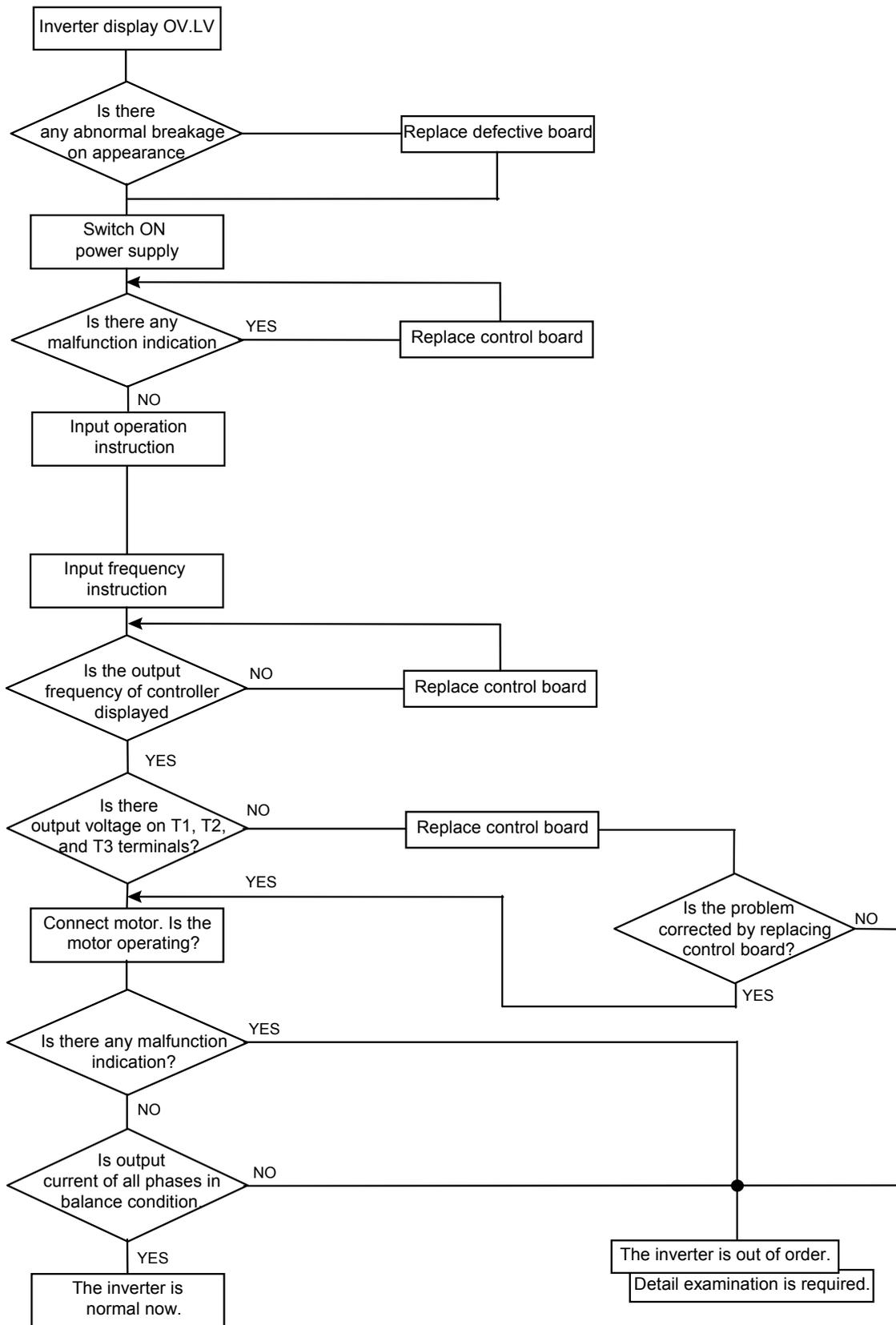
(Continued)



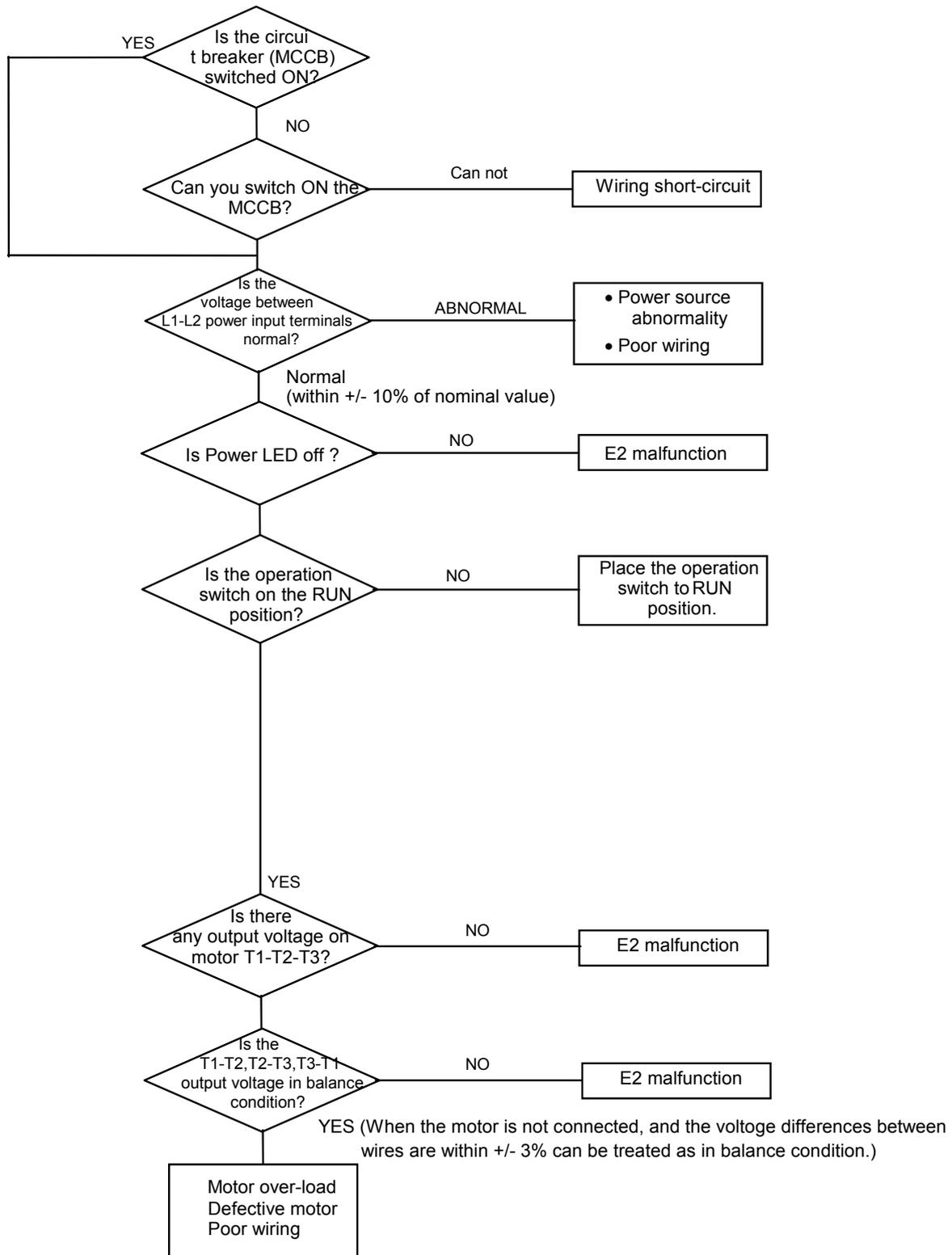
Error handling of malfunction indication of OC.OL



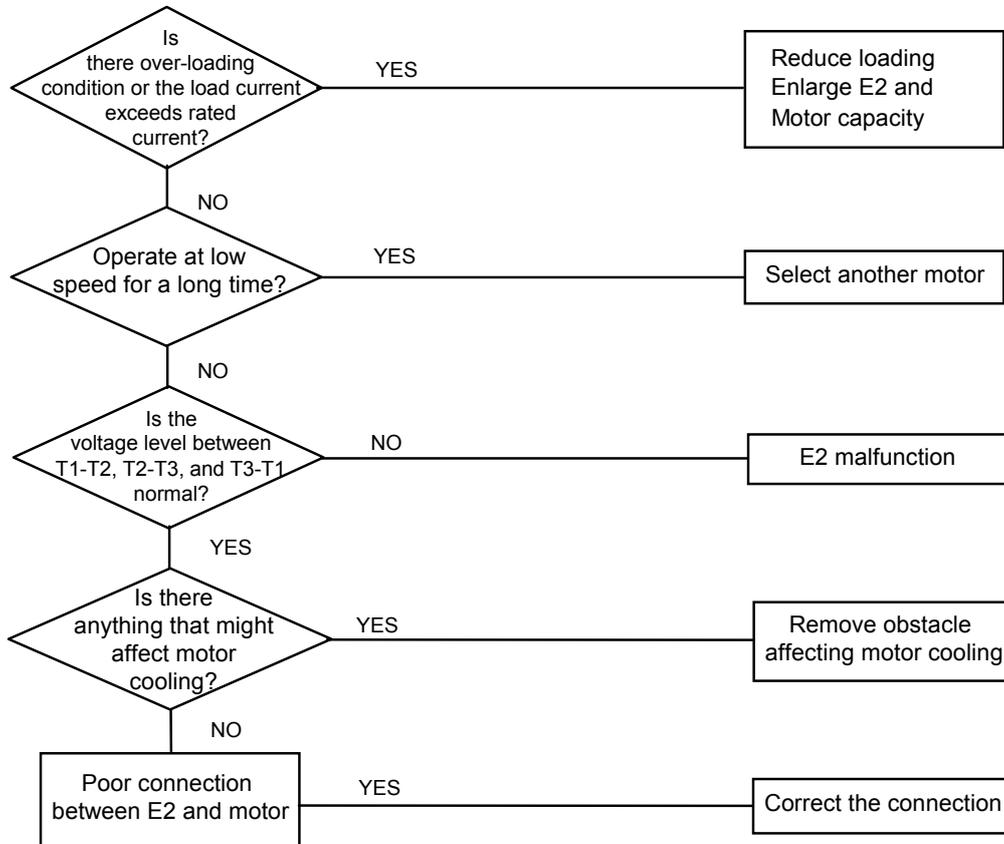
Error handling of malfunction indication of OV.LV



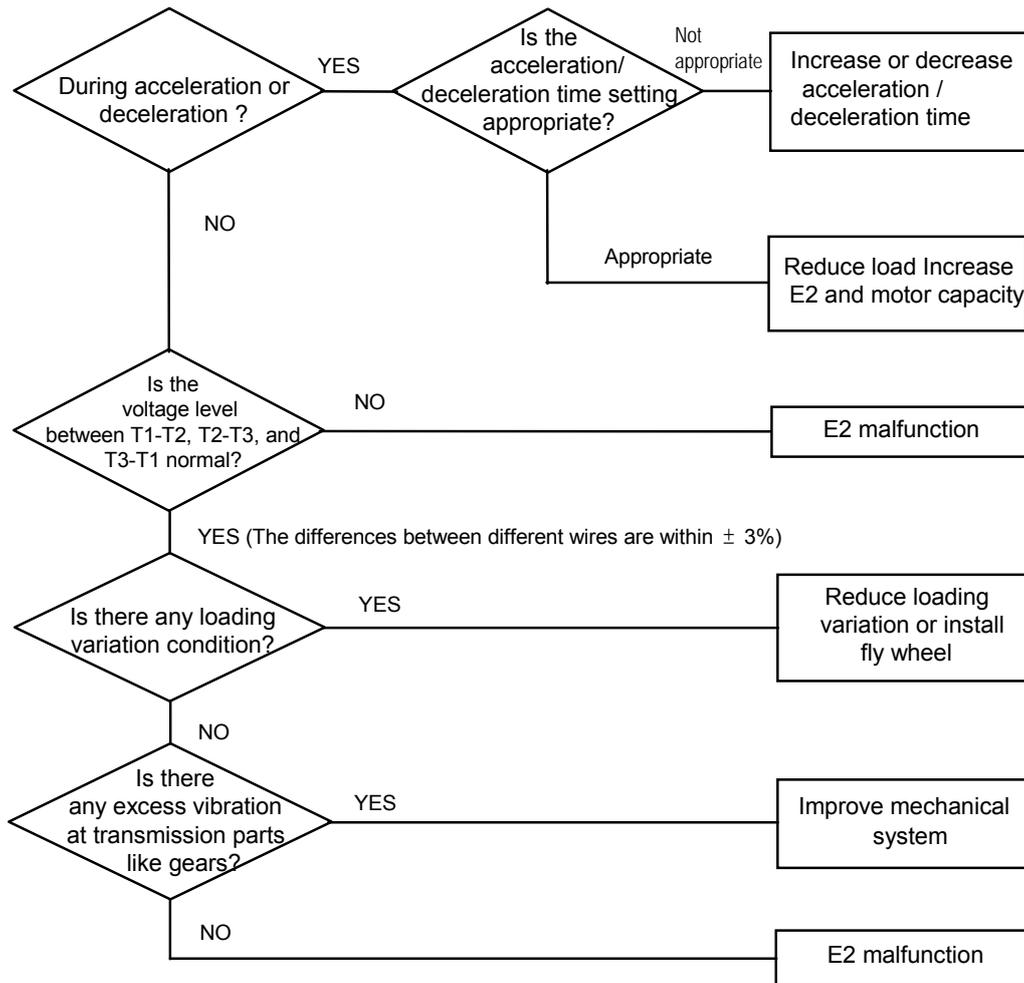
(1). Motor inoperative



(2).Motor over-heat



(3).Disturbing motor operation



Routine examination and periodical examination

Inverter requires routine and periodical examination and maintenance

Carry out the examination only after the “ Power LED ” indicator goes off for at least 5 minutes

Maintenance item	Maintenance description	Examination period		Examination method	Criterion	Countermeasure
		Routine	1 Year			
Installation site environment	Reconfirm environment temperature and humidity	○		Refer to installation instructions and measure with thermometer and hygrometer	Temperature: -10~40 OC Humidity: under 95% without condensing	Improve installation site environment
	Check and remove any flammable material nearby	○		Visual inspection	No foreign object	
Inverter Installation and Grounding	Is there any abnormal vibration on the installation site?	○		Visual and audio Inspection	No foreign object	Tighten loose screw
	Is the grounding resistance within acceptable range?		○	Measure resistance by multi-meter	200V class under 100 ohm	Improve grounding
Input power source voltage	Is the voltage of the primary circuitry normal?	○		Measure voltage by multi-meter	Voltage level conforming specification	Improve input power source
Inverter external terminal mounting screw	Is the tighten parts secured?		○	Visual inspection. Use screwdriver to verify screw tightness	No abnormality	Tighten loose screw or return for repair
	Is there any sign of breakage on the terminal panel?		○			
	Is there any obvious rusty condition?		○			
Internal wiring of inverter	Is it deformed or skewed?		○	Visual inspection	No abnormality	Replace or return for repair
	Is the insulation of wire broken?		○			
Heat-sink	Is it accumulating dust or dirt?	○		Visual inspection	No abnormality	Clean up dust or dirt
PCB	Is it accumulating conductive metal or oil stain?		○	Visual inspection	No abnormality	Clean up or replace PCB
	Is there any over-heated or burnt component?		○			
Cooling fan	Is there any abnormal vibration or noise?		○	Visual and audio inspection	No abnormality	Replace cooling fan
	Is it accumulating dust or dirt?	○		Visual inspection		Clean up
Power component	Is it accumulating dust or dirt?		○	Visual inspection	No abnormality	Clean up
Capacitor	Is there any sign of strange order or leakage?	○		Visual inspection	No abnormality	Replace capacitor or inverter
	Is there any sign of swelling or bulging?	○				

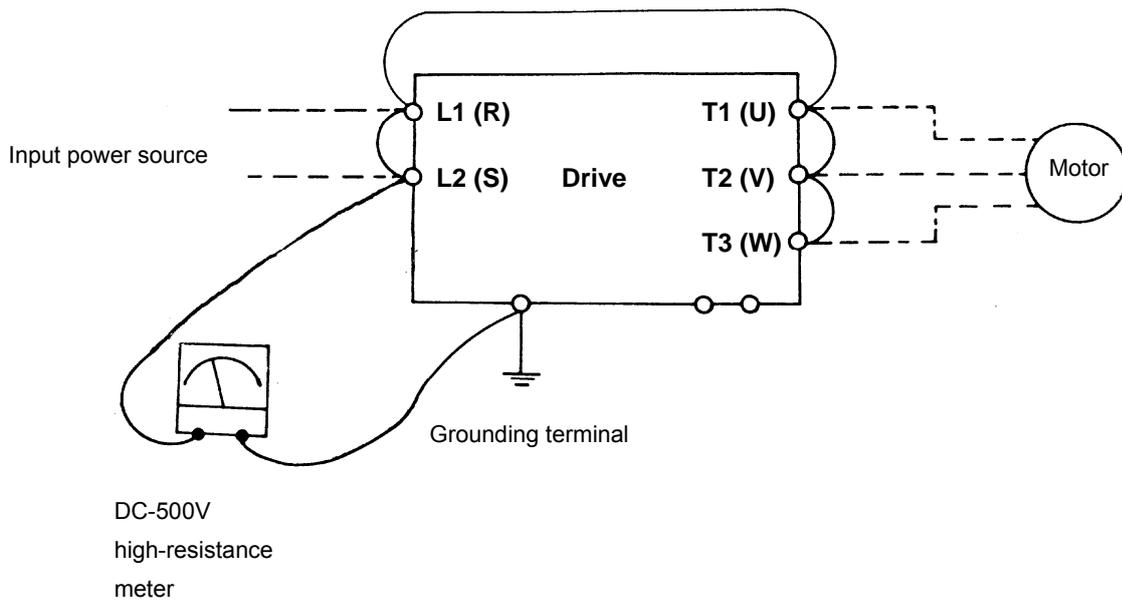
Maintenance and Examination

Frequent examination and maintenance is not required for the inverter.

To maintain appropriate reliability, please proceed with following periodical examination. Remember to turn off power supply and wait till the Power LED goes off before proceed. (Due to the large amount of remaining charges in the internal capacitors.)

- (1) Clean out internal dust and dirt.
- (2) Check out mounting screws on every terminal and parts. Tighten loose screws.
- (3) Dielectric strength test
 - (a) Remove all conducting wires between Drive and outside world. Power must be turned OFF.
 - (b) The dielectric strength test inside Drive should be carried out only for T-VERTER major circuitry. Use DC 500V: high resistance meter. Measured resistance should be higher than 100M ohm.

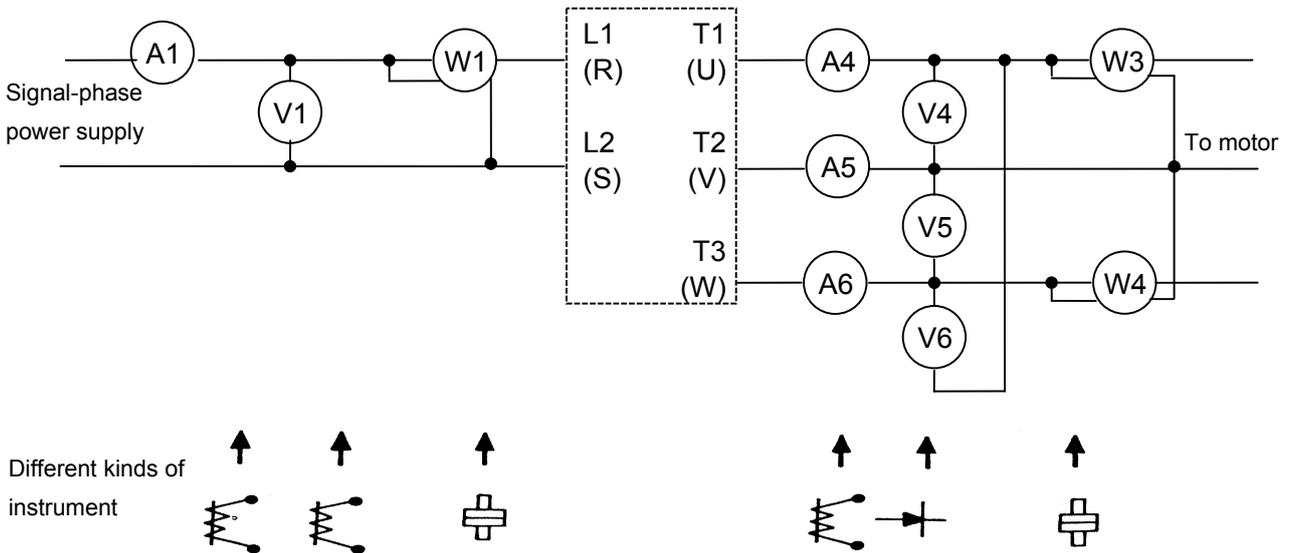
CAUTION: Do not perform dielectric strength test to the control circuit.



Connection for dielectric strength test

Voltage Current Measurement

The voltage and current measurement on the primary and secondary side of the inverter may be different due to instrumentation variations. Refer to following diagram for measurement:



Measurement	Measuring point	Instrument	NOTE (Measurement criterion)
Input voltage V_i	(V1)	Moving-iron	
Input current I_i	(A1)	Moving-iron	
Input power P_i	(W1)	Power-meter	$P=W1$
Input power factor PF_i	Calculate power factor by the input voltage, input current and input power $PF_i = \frac{P_i}{\sqrt{3}V_i \cdot I_i} \times 100\%$		
Output voltage V_o	(V4) (V5) (V6)	Rectifier (Moving-iron not allowed)	Maximum voltage difference between wires under 3%
Output Current I_o	(A4) (A5) (A6)	Moving-iron	Under the inverter rated current
Output power P_o	(W3) (W4)	Power-meter	$P_o=W3+W4$
Output power factor	$PF_o = \frac{P_o}{\sqrt{3}V_o \cdot I_o} \times 100\%$		

EMI Filter (class B) Specification

Model	Dimension (mm)	Current (A)	Inverter model
E2F-2102	156 X 76 X 25	10A	E2-2P2-M1F/E2-2P2-H1F E2-2P5-M1F/E2-2P5-H1F E2-201-M1F/E2-201-H1F
E2F-2202	172 X 120.2 X 38	20A	E2-202-H1F E2-203-H1F
E2F-4103	172 X 120.2 X 38	10A	E2-401-H3F E2-402-H3F E2-403-H3F

DIN RAIL Specification

Model	Dimension (mm)	Inverter model
DIN E2-201	130 x 72 x 7.5	E2-1P2/1P5/101/2P2/2P5/201 E2-202/203/401/402/403

Specification of Braking Resister and Input Reactor

MODEL	Braking transistor build-in	Braking resister build-in	Torque of braking	Model of braking resister	Input AC Reactor	
					Current (A)	Inductance (mH)
E2-2P2-x1xx	X	X	20%	Note 1	3	7.0
E2-2P5-x1xx	X	X	20%	Note 1	5.2	4.2
E2-201-x1xx	X	X	20%	Note 1	9.4	2.1
E2-202-Hxx	○	X	20%	BRN2-202	19	1.1
E2-203-Hxx	○	X	20%	BRN2-203	25	0.71
E2-401-H3xx	○	X	20%	BRN2-401	2.5	8.4
E2-402-H3xx	○	X	20%	BRN2-402	5.0	4.2
E2-403-H3xx	○	X	20%	BRN2-403	7.5	3.6

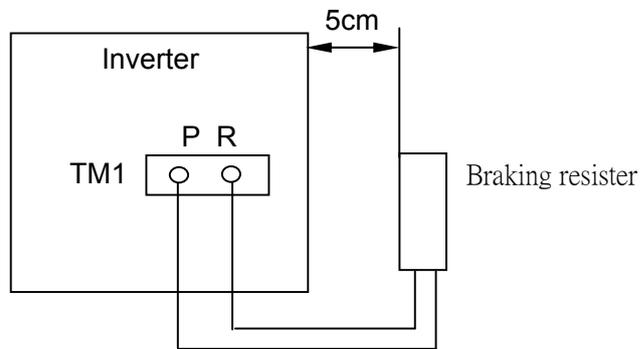
○ : Built-in X: Without built-in

Note 1: Without transistor and resister built-in.

Specification of Braking Resister

Model of Inverter	Model of Braking resister	Rate of Motor (KW)	Specification of Braking Resister		Braking Resister ED(%)	Torque of braking (%)	Size of resister (L*W*H) mm	Size of carton (L*W*H) mm	Weight (5pc) N.W (kg)
			(W)	(Ω)					
E2-202-Hxxx	BRN2-202	1.5	150	100	10	119	215*40*20	325*225*70.5	2.1
E2-203-Hxxx	BRN2-203	2.2	200	70	9	116	165*60*30	200*195*80	3.2
E2-401-H3xx	BRN2-401	0.75	60	750	8	125	115*40*20	200*195*80	1.1
E2-402-H3xx	BRN2-401	1.5	150	400	10	119	215*40*20	325*225*70.5	2.1
E2-403-H3xx	BRN2-403	2.2	200	250	8	128	165*60*30	200*195*80	3.2

Note: 1. Braking level: 385/770Vdc for E2-200/400 series
 2. Braking resister mounting is below:



PARAMETERS TABLE

CUSTOMER				MODEL	
APPLICATION				TELEPHONE	
ADDRESS					
F_##	Value Setting	F_##	Value Setting	F_##	Value Setting
F_00		F_11		F_22	
F_01		F_12		F_23	
F_02		F_13		F_24	
F_03		F_14		F_25	
F_04		F_15		F_26	
F_05		F_16		F_27	
F_06		F_17		F_28	
F_07		F_18		F_29	
F_08		F_19		F_30	
F_09		F_20			
F_10		F_21			

TECO recommends using UL-listed copper wires (rated at 75°C) and closed-loop lugs or CSA-certified ring lugs sized for the selected wire gauge to maintain proper clearances when wiring the drive. Use the correct crimp tool to install connectors per manufacturer recommendation. Table lists a suitable closed-loop lugs manufactured by NICHIFU Corporation.

Wire Gauge mm ² (AWG)	Terminal Screw	R-Type Connectors (Lugs) Part Numbers	Tightening Torque kgf.cm (in.lbs)	Insulation CAP	Crimping Tool
0.75 (18)	M3.5	R1.25-3.5	8.2 to 10 (7.1 to 8.7)	TIC 0.5	NH 82
	M4	R1.25-4	12.2 to 14 (10.4 to 12.1)	TIC 0.5	NH 82
1.25 (16)	M3.5	R1.25-3.5	8.2 to 10 (7.1 to 8.7)	TIC 1.25	NH 82
	M4	R1.25-4	12.2 to 14 (10.4 to 12.1)	TIC 1.25	NH 82
2 (14)	M3.5	R2-3.5	8.2 to 10 (7.1 to 8.7)	TIC 2	NH 82
	M4	R2-4	12.2 to 14 (10.4 to 12.1)	TIC 2	NH 82
	M5	R2-5	22.1 to 24 (17.7 to 20.8)	TIC 2	NH 82
	M6	R2-6	25.5 to 30.0 (22.1 to 26.0)	TIC 2	NH 82
3.5/5.5 (12/10)	M4	R5.5-4	12.2 to 14 (10.4 to 12.1)	TIC 3.5/5.5	NH 82
	M5	R5.5-5	20.4 to 24 (17.7 to 20.8)	TIC 3.5/5.5	NH 82
	M6	R5.5-6	25.5 to 30.0 (22.1 to 26.0)	TIC 3.5/5.5	NH 82
	M8	R5.5-8	61.2 to 66.0 (53.0 to 57.2)	TIC 3.5/5.5	NH 82
8 (8)	M4	R8-4	12.2 to 14 (10.4 to 12.1)	TIC 8	NOP 60
	M5	R8-5	20.4 to 24 (17.7 to 20.8)	TIC 8	NOP 60
	M6	R8-6	25.5 to 30.0 (22.1 to 26.0)	TIC 8	NOP 60
	M8	R8-8	61.2 to 66.0 (53.0 to 57.2)	TIC 8	NOP 60
14 (6)	M4	R14-4	12.2 to 14 (10.4 to 12.1)	TIC 14	NOP 60/ 150
	M5	R14-5	20.4 to 24 (17.7 to 20.8)	TIC 14	NOP 60/ 150
	M6	R14-6	25.5 to 30.0 (22.1 to 26.0)	TIC 14	NOP 60/ 150
	M8	R14-8	61.2 to 66.0 (53.0 to 57.2)	TIC 14	NOP 60/ 150
22 (4)	M6	R22-6	25.5 to 30.0 (22.1 to 26.0)	TIC 22	NOP 60/ 150
	M8	R22-8	61.2 to 66.0 (53.0 to 57.2)	TIC 22	NOP 60/ 150
30/38 (3 / 2)	M6	R38-6	25.5 to 30.0 (22.1 to 26.0)	TIC 38	NOP 60/ 150
	M8	R38-8	61.2 to 66.0 (53.0 to 57.2)	TIC 38	NOP 60/ 150
50 / 60 (1 / 1/0)	M8	R60-8	61.2 to 66.0 (53.0 to 57.2)	TIC 60	NOP 60/ 150
	M10	R60-10	102 to 120 (88.5 to 104)	TIC 60	NOP 150
70 (2/0)	M8	R70-8	61.2 to 66.0 (53.0 to 57.2)	TIC 60	NOP 150
	M10	R70-10	102 to 120 (88.5 to 104)	TIC 60	NOP 150
80 (3/0)	M10	R80-10	102 to 120 (88.5 to 104)	TIC 80	NOP 150
	M16	R80-16	255 to 280 (221 to 243)	TIC 80	NOP 150
100 (4/0)	M10	R100-10	102 to 120 (88.5 to 104)	TIC 100	NOP 150
	M12	R100-12	143 to 157 (124 to 136)	TIC 100	NOP 150
	M16	R80-16	255 to 280 (221 to 243)	TIC 80	NOP 150



TECO Electric & Machinery Co., Ltd.

<http://www.teco.com.tw>

**10F, No.3-1, Yuancyu St., Nangang
District, Taipei City 115, Taiwan**

Tel: 886-2-6615-9111

Fax: 886-2-6615-0933

Distributor

A large, solid grey rectangular box, likely intended for a distributor's name or logo.

4KA72X025T21 Ver:11 2010.04

This manual may be modified when necessary because of improvement of the product, modification, or changes in specifications, this manual is subject to change without notice.